If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

## Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

#### INSTRUCTIONS

 General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

	Materials, parts, and supplies		Unit of measure for	Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery cost (freight-in)							
Line No		571	quantities	Quantity	(E)						
Ē	(A)	(B)	(C)	(D)	574 Millions	Thou-   sands	l   Dollars				
1	Paper	262108 4	Short tons		\$	   					
2	Plastics resins consumed in the form of granules, pellets, powders, liquids, etc., but excluding sheets, rods, tubes, and shapes	282104 9	Thousand pounds			-     					
3	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	308007 4					l				
4	Aluminum foil, plain	335335 6	Thousand pounds			   					
5	Glues and adhesives	289101 8									
6	Printing ink (complete formulations)	289301 4	Thousand pounds			 	1				
7	Paperboard containers, boxes, and corrugated paperboard	265001 8				   					
8	Cost of all other materials and components, parts, containers, and supplies consumed	970099 8									
	Describe the principal materials, etc., included in this value.										
		-				   	 				
		-									
		-				-   					
9	<b>TOTAL</b> Sum of lines 1–8 should equal item 10, line a				\$	   					
lt	em 18A – Not applicable to this report										
	CONTINUE WITH ITEM 18B ON PAGE 6										

#### INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**2. Valuation of Products** – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

charges and excise taxes.												
		Products and services				Unit of measure		Products shipped and other receipts				
	.				Census product				Value, f	.o.b. pl	ant	
Ż			Products and	services	code	fo quan		Quantity		(E)		
					581			583	584	Thou-		
			(A)		(B)	(0	<b>)</b>	(D)	Millions	sands	Dollars	
		SINGLE-WEB PAPER,					•				1	
		COATED ROLLS AND								1		
	1	SHEETS, INCLUDING	Plastics-coated		26711 11 9				\$	 		
		WAXED, FOR								1		
		FLEXIBLE PACKAGING										
		USES (26711)	Other		00744 45 0							
	2	SINGLE-WEB	Other		26711 15 0							
		FILM, COATED ROLLS AND								 		
		SHEETS,	Cingle web film	06740 44 7								
-	3 INCLUDING COEXTRUDED,		Single-web film,	26712 11 7					 			
		FOR FLEXIBLE			Short	tone			1			
	PACKAGING					rt tons			 			
	4	(26712)	Coextruded films		26712 12 5					1		
		Multiweb	_ / .								i	
-	5	Laminated Rolls and	Paper/paper mul	26715 11 0						1		
	6	Sheets, Except	Film/paper multiv	26715 21 9								
	7	Foil, for Flexible Packaging Uses	FILM/FILM MULTIWEB LAMINATIONS	Polypropylene/polypropylene	26716 12 6	-				   		
	8		(26716)	Cellophane/other film	26716 17 5					   		
_	9			Metalized film/film laminates	26716 15 9					 		
1	0			Other film/film laminates	26716 21 7	•				 		
1	11	Laminated Aluminum	Film/foil without paper		34972 10 9							
1	2	Foil Rolls and Sheets for Flexible Packaging Uses (34972)	FOIL/PAPER COMBINA-	Extrusion laminated foil/ paper combinations	34972 22 4							
1	3		TIONS	Adhesive or wax laminated foil/paper combinations						   		
1	4		Foil/film/paper, a	34972 28 1					   			
1	5		Gift wrap (laminated)		34972 41 4	Thousand pounds				 		
1		CONVERTED UNMOUNTED ALUMINUM	Household, instit	34971 32 5					   			
1		FOIL PACKAGING			34971 33 3							
		PRODUCTS (Not laminated								 	1	
		to other										
1	8	materials) (34971)Other unmounted foil flexible packagin products (including gift wrap)			34971 37 4							

**CONTINUE WITH ITEM 18B ON PAGE 7** 

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

	om the address I										
lt	em 18B. PROI	DUCTS AND S	ERVICES OF		SHMENT DU	IMENT DURING 1997 – Continued					
Line No.		Products an			Census product code	Unit of measure for quantities		Products shipped and other rece Quantity (E) 583 584 584 Thou- Millions sands			olant
	Bags,	(A Specialty bags,	pouches, and	liners, single-web	(B)	(C ↑	;)	(D)	Willions		
19	Paper,	paper, coated ( SPECIALTY	<b>26731)</b> Polyethylene	-	26731 00 0				\$	 	 
20	Plastics, and Foil Including	BAGS, POUCHES,		variety	26732 11 5					 	 
21	Laminations	AND LINERS, SINGLE-WEB		Refuse	26732 12 3				   	   	
22		FILM (26732)		Produce	26732 13 1				   		
23				Textile and clothing	26732 14 9						
24				Drum and box liners	26732 15 6					   	   
25				Shipping sacks	26732 16 4					   	
26				Household food storage (sandwich and freezer)	26732 17 2						
27				Other	26732 18 0					   	   
28			Coextruded film Other film		26732 21 4	Short tons			1 1	i <u>I</u>	
29					26732 23 0					 	 
30		SPECIALTY BAGS, POUCHES, AND LINERS, MULTIWEB LAMINA- TIONS AND FOIL	Paper/film combinations		26733 06 3		tons			   	   <del> </del>
31			Film/film combinations Foil and all paper or film combinations with foil		26733 09 7					 	
32					26733 12 1				   	 	
33		(26733)	Other multiweb combinations including paper/paper		26733 15 4					   +	1
34	Bags: Uncoated Paper and	BAGS, POUCHES, AND UNCOATED PAPER, SINGLE-WEB (26741)	Grocers' bage uncoated pap	ber	26741 11 6					   	
35	Multiwall, Including		Variety bags and pouches (merchandise), uncoated paper Shopping bags, uncoated paper		26741 12 4					   	
36	Shipping Sacks				26741 13 2						
	-		and pouches,	ed paper bags, , not elsewhere cluding mothproof, s, etc.) -							
37					26741 15 7					   	 
38		SHIPPING SACKS AND MULTIWALL BAGS, ALL MATERIALS, EXCEPT TEXTILES (26742)	Single and do	ouble wall	26742 11 4						
39			Multiwall (thre	ee plies or more)	26742 12 2					   	
40	PLASTICS FILM AND	Cellulosic	Multiwall (three plies or more)		30810 10 5						1
41	SHEET, UN-	Polyethylene			30810 20 4					+   	
42	(Report con- verted flexible	Polypropylene			30810 30 3						
43	packaging on lines 3, 4, and 6–10.)	Vinyl and vinyl	copolymer		30810 40 2					   	
44		Other unsuppo	rted plastics fil	m and sheet	30810 60 0					 	 

**CONTINUE WITH ITEM 18B ON PAGE 8** 

ONTRACT       Network work       Second Seco	Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued											
2         3         Code (a)         Code (a)         Code (a)         Code (a)         Code (a)         Code (a)         Code (b)         Code (c)         Code (c) <thcode (c)         Code (c)<!--</th--><th></th><th colspan="7">Census   Unit of</th><th colspan="3">d and other receipts</th></thcode 		Census   Unit of							d and other receipts			
interval         (B)         (C)         (D)         Millions         same balance           PRINTING COMPERTATIN WHERE THE PAPER WAS PAPER WA	No.		Products and services		for	Quantity			ant			
Reference         Cov         C	Line											
45       COATED AT OTHER THAN WHERE T		PRINTING	(A)	(B)	(C)	(D)	IVIIIIONS	sands 	Dollars			
WERT First First PAPER W2       Soles of the products of the printing of magazines. (actions, catalogs, and similar uses).       28721 53 0         Presure-sensitive products, including tapes (except tubber- backed and surgical), unprinted labels, and pressure-sensitive backed and wax-leminated paper for nonpackaging applications and foil and laft       28721 53 0         Waxed and wax-leminated paper for nonpackaging applications and foil and laft       34973 00 8       Image: sensitive products, write         PRODUCTS MADE IN THIS ESTABLES       Describe and report separately each products, write       16       Image: sensitive products, write         50       For CONTERACT WORK       Describe and report separately each products, write       16       Image: sensitive products, write         51       Set       18       Image: sensitive products, write       18         52       Image: sensitive products, write       18       Image: sensitive products, write       18         52       Image: sensitive products, write       18       Image: sensitive products, write       18         53       Receipts for work done for others on their products worked on and kind of work.       93000 00 8       Image: sensitive products worked on and kind of work.       93000 01 8       Image: se	45	COATED AT	Coated, one side (for labels and similar uses)	26721 13 4			\$	 	1			
PRODUCED (28721)       Coated, two sides (for printing of magazines, indicatores, catalogs, and similar uses)       26721 53 0       26721 53 0         Pressure-sensitive products, including tapes (except tubber, base stock       22723 00 7       26723 00 7         Waved and wax-laminated paper for nonpackaging uses (including household)       26724 53 4       26724 53 4         Converted foil for nonpackaging applications and foil at leaf       34973 00 8       26724 63 4         ALL OTHER MENT       Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roduct with a sales value of \$50,000 or more which cannot be assigned to one of roguantity. For all remaining products, write roducts, write roduct work done for others on their passition motion or roguantity. For all remaining products, write roduct work done for others on their passition.       340         50       ECONTRACT WORK       Receipts for work done for others on their passition to the complex excepts (including receipts for repair work dot.       39000 00 8       1000000000000000000000000000000000000		WHERE THE						   				
absected and surgical), unprinted labels, and pressure-sensitive       26723 00 7         Wased and wax-laminated paper for nonpackaging uses and leaf (including household)       26724 53 4         Overted foil For nonpackaging applications and foil safe value of \$50 (00 or product with a safe value of \$50 (00 or quantity, For all remaining products, write of the lines above, Specify unt of messure for quantity, For all remaining products, write of Other* and report a single total value.       18         50       Image: Specify the set of the line showe, Specify unt of messure for quantity. For all remaining products, write of Other* and report a single total value.       18         51       Image: Specify the set of the lines above, Specify unt of messure for quantity. For all remaining products, write of Other* and report a single total value.       19         52       Image: Specify the set of the lines above, Specify unt of messure for quantity. For all remaining products, write of the lines above, Specify unt of messure for quantity. For all remaining products, write of the lines above, Specify unt of messure for quantity. For all remaining products write of all of the lines above. Specify to the messure of quantity. For all remaining products write of all of the lines above. Specify the	46	PRODUCED	Coated, two sides (for printing of magazines, directories, catalogs, and similar uses)	26721 53 0				   				
48       Including household)       26724 53 4         49       Converted foil for nonpackaging applications and foil and leaf       34973 00 8         49       ALL OTHER PRODUCTS MADE IN THIS ENABLE VALUE of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write Quantity. For all remaining p	47	backed and surg	e products, including tapes (except rubber- cal), unprinted labels, and pressure-sensitive	26723 00 7				   				
49       and leaf       34973 00 8       1         ALL OTHER MADE INTS       Bacirba and report separately each product with a sales value of \$50 000 or quantity. For all remaining products, write "Other" and report a single total value.       18       1         50       18       26       18       1         51       26       34       1       1         52       26       34       1       1         53       26       34       1       1         54       26       34       1       1         55       CONTRACT WORK       Receipts for work done for others on their own materials       93000 00 8       1       1         55       MISCELLA- RECUPTS RECEIPTS       Sales of scrap and refuse       99990 13 8       1       1         56       RESALES       Sales of products work do.       99980 98 9       1       1         57       Other miscellaneous receipts (including receipts for repair work, etc.)       99980 08 8       99980 06       1         58       TOTAL value of shipments and other receipts Sum of lines 1-56, column (E)       77000 00 8       \$       \$	48	(including house)	nold)	26724 53 4				   				
PRODUCTS MADE INTS       product with a sales value of \$\$0,000 or quantity. For all remaining products, write "Other" and report a single total value.         50       18         51       28         52       34         53       34         54       59         55       CONTRACT WORK         56       Receipts for work done for others on their own materials       93000 00 8         56       MISCELLA- RECEUSR RECEUSR RECEUSR RECEIPTS       Sales of scrap and refuse       99980 13 8         57       Sales of scrap and refuse       99980 13 8       1         58       Other miscellaneous receipts (including receipts for repair work, etc.)       99980 98 9       1         58       Sales of scrap and refuse or assembly in this establishment. The cost of such items should be reported in item 10, line b.       99980 00 8       1	49	Converted foil foil foil foil foil foil foil foil	or nonpackaging applications and foil	34973 00 8				1	l			
50       Image: state of the s		PRODUCTS MADE IN THIS ESTABLISH-	product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write					           				
51       26       34       34       34         52       34       34       34       34       34         53       42       34       <	50			18				1	1			
52       34 <td< th=""><th></th><th></th><th></th><th>26</th><th></th><th></th><th></th><th>     </th><th></th></td<>				26				   				
53				34				 				
54       Image: State of the s				42				   				
CONTRACT WORK       Receipts for work done for others on their own materials       93000 00 8       93000 00 8         55       MISCELLA- NEOUS RECEIPTS       Sales of scrap and refuse Other miscellaneous receipts (including receipts for repair work, etc.)       99980 13 8       99980 98 9         57       RESALES       Sales of products bought and sold without further mainfacture, processing, or assembly in this establishment. The cost of such items should be reported in Sum of lines 1–58, column (E)       99980 00 8       \$	53			59				   	I			
55       WORK       own materials       93000 00 8       93000 00 8 <i>Describe below products worked on and kind of work</i> . <i>Describe below products worked on and kind of work</i> .       93000 00 8       Image: Constraint of the second s	54	CONTRACT	Receipts for work done for others on their					 				
56 RECEIPTS       Sales of scrap and refuse       99980 13 8       Image: Constraint of the stability	55	WURK	Describe below products worked on and	93000 00 8				                 				
RECEIPTSOther miscellaneous receipts (including receipts for repair work, etc.)99980 98 9 <b>57</b> Other miscellaneous receipts (including receipts for repair work, etc.)99980 98 9 <b>8</b> Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.99989 00 6 <b>58TOTAL value of shipments and other receipts</b> Sum of lines 1–58, column (E)77000 00 8\$	56		Sales of scrap and refuse	99980 13 8								
RESALES       Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.       99989 00 6         58       TOTAL value of shipments and other receipts Sum of lines 1–58, column (E)       77000 00 8			Other miscellaneous receipts (including					   				
59         Sum of lines 1–58, column (E)         77000 00 8         \$	58		Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in					         				
	59     TOTAL value of shipments and other receipts Sum of lines 1–58, column (E)     77000 00 8     \$											
<b>REMARKS</b> – Please use this space for any explanations that may be essential in understanding your reported data.												
<b>Item 22.</b> CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.												
Name of person to contact regarding this report (Print or type)Area codeNumberExtension6671Telephone2	sion											
Name of company     Address (Number and street, city, State, ZIP Code)												
FROM: Month     Day     Year     TO: Month     Day     Year       Period covered     666     1     2     2     2												
Signature of authorized person     Title     Date												