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Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

| Line No. | | Census material code | Unit of measure for quantities | Consumption of purchased materials and of materials received from other establishments of your company | | | |
|---|--|----------------------------|---|--|--|-----------------------|----------------|
| | Materials, parts, and supplies | | | Quantity | Cost, including delivery cost (freight-in) | | |
| Lin | (A) | (B) | (C) | 573 (D) | 574 Millions | Thou- sands | l Dollars |
| Paper and paperboard, except boxes and containers | | | Short tons | | \$ | | |
| 2 | Fabricated plastics products, including closures, ends, film, strapping, etc. | 308011 6 | | | | | |
| 3 | Steel sheet and strip, including tin plate | 331022 4 | | | | | |
| 4 | Aluminum sheet, plate, and foil | 335302 6 | | | | | |
| 5 | Metal closures and crowns for containers | 346611 7 | | | | | |
| 6 | 6 Petroleum wax | | Thousand pounds | | | | |
| 7 | Glues and adhesives | 289101 8 | | | | | |
| 8 | Printing inks (complete formulations) | 289301 4 | Thousand pounds | | | | |
| 9 | Cost of all other materials and components, parts, containers, and supplies consumed | 970099 8 | | | | | |
| | Describe the principal materials, etc., included in this value. | | | | | | |
| | | | | | | | i ! |
| | | | | | | | |
| | | | | | | | |
| | | | | | | l I | |
| 10 | TOTAL Sum of lines 1–9 should equal item 10, line a | | | | \$ | | |

Item 18A - Not applicable to this report

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

- If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.
- 3. Contract Work Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.
- 4. Resales Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

| | | | | Census | Census Unit of product measure code for | | Products shipped and other receipts | | | | |
|----------|------------------------------------|--|---|------------|---|----------|-------------------------------------|--------------------------------|---------------------|---------|--|
| Line No. | | Products and | services | product | | | Quantity | Value, f.o.b. plant (E) | | | |
| Line | | | 581 | quantities | es | 583 | 584 Millions | Thou- | l Dollars | | |
| | SETUP (Rigid) | (A) | | (B) | (C) | \dashv | (D) | | Salius | Dollars | |
| 1 | PAPERBOARD BOXES | Textiles, wearing | apparel, and hosiery | 26520 21 3 | | | \$ | 1 | - | | |
| 2 | CLASSIFIED BY END USE | Department store | es and other retail stores | 26520 31 2 | | | | | 1 1 | | |
| 3 | (26520) | Confections | | 26520 41 1 | | | | | 1 | | |
| 4 | | Cosmetics (include | ding soap) | 26520 51 0 | | | | | | | |
| 5 | | All other end use | s (including stationery and nd hardware and household | 26520 97 3 | | | | | | | |
| 6 | | CORRUGATED SHIPPING CONTAINERS | Food and beverages | 26530 12 1 | 1 | | | | | | |
| 7 | Fiber Products (26530) | CLASSIFIED BY END USE | Carryout boxes for retail food | 26530 14 7 | Thousand square feet | | | | | | |
| 8 | | | Paper and allied products | 26530 13 9 | | | | | 1 | | |
| 9 | | | Glass, clay, and stone products | 26530 15 4 | | | | | | | |
| 10 | | equ (exc Elec equ | Metal products, machinery, equipment, and supplies (except electrical) | 26530 16 2 | | | | | | | |
| 11 | | | Electrical machinery, equipment, supplies, and appliances | 26530 18 8 | | | | | | | |
| 12 | | | Chemicals and drugs (including paints, varnishes, cosmetics, and soaps) | 26530 21 2 | | | | | | | |
| 13 | | | Lumber and wood products (including furniture) | 26530 22 0 | 1 | | | | | | |
| 14 | | | All other end uses not specified above (leather, rubber, plastics, petroleum, etc.) | 26530 30 3 | | | | | | | |
| 15 | | Solid fiber containers | | 26530 51 9 | | | | | | | |
| 16 | Corrugated paper lined and unlined | | rboard in sheets and rolls, | 26530 67 5 | | | | | 1 | | |
| 17 | | | solid fiber pallets, pads, and | 26530 68 3 | | | | | 1 | | |
| 18 | | Other corrugated including point-of etc. | and solid fiber products, f-purchase displays, | 26530 98 0 | | | | | | | |

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| Itom 10D | DDODLICTS AND | SERVICES OF THIS | ECTADI ICUMENIT | DUDING 1007 | Continued |
|-----------|----------------|------------------|-------------------|---------------|------------|
| ITEM 188. | . PRODUCIS AND | SERVICES OF THIS | S ESTABLISHIVIENT | DURING 1997 - | Continued. |

| It | Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued | | | | | | | | | | |
|----------|---|--|---|-------------|---------------------------|------|-------------------------------------|--------------------------------|--------------------|----------------|--|
| | | | | Census | Unit of measure for | | Products shipped and other receipts | | | | |
| 9. | | Products and services | | | | | Quantity | Value, f.o.b. plant (E) | | | |
| Line No. | | | | code 581 | quan | | 583 | 584 | Thou- | l I | |
| | | (A) | | (B) | (C) | | (D) | Millions | | Dollars | |
| 19 | Paperboard fiber | drums with ends | 26551 00 2 | | | | \$ | | | | |
| 20 | FIBER CANS, TUBES, AND SIMILAR FIBER | Cans, all fiber and composite | | 26552 21 6 | | | | | | | |
| 21 | PRODUCTS (26552) | Cores and tubes | | 26552 31 5 | Short | tons | | | | | |
| 22 | | Paperboard cone blocks | es, reels, spools, bobbins, and | 26552 71 1 | | | | | | | |
| 23 | | All vulcanized fib tubes, drums, etc | er products (boxes, cans, c.) | 26552 98 4 | | | | | | | |
| 24 | Sanitary Food Containers and Serving | Milk and milk-typ (including juices, products) (2656 | e paperboard cartons beverages, and other (1) | 26561 00 1 | 1 | | | | | | |
| 25 | Products (Except folding boxes) | CUPS AND LIQUID-TIGHT CONTAINERS, PAPER AND | Liquid-tight and round- nested food containers (including lids and tops) | 26562 33 0 | | | | | | | |
| 26 | (See lines 47-53 for | PAPERBOARD (26562) | Drinking cups and portion serving cups | 26562 35 5 | | | | | | | |
| 27 | plastics and foam products.) | OTHER SANITARY PAPER AND PAPERBOARD | Pressed plates, dishes, spoons, and similar products | 26563 10 6 | | | | | | | |
| | | FOOD CONTAINERS, BOARDS, AND TRAYS (Except folding) (26563) | Other paper and paperboard items, including tablecloths, soda straws, and ovenable paperboard food trays – Describe | | Short tons | | | | | | |
| 28 | | | | 26563 97 3 | | | | | | | |
| 29 | BENDING PAPERBOARD PACKAGING | Dry food and pro animal food) | duce (including pet and | 26570 14 3 | | | | | | | |
| 30 | AND PACKAGING | Biscuits and crac | kers | 26570 15 0 | | | | | | | |
| 31 | COMPONENTS (Including die- cut, nonfolded packaging | Bottled and cann carriers for alcoh beverages) | ed beverages (including olic and nonalcoholic | 26570 21 8 | | | | | | | |
| 32 | items: such as blister and skin packs, display | Soaps and deter | gents | 26570 31 7 | | | | | | | |
| 33 | rack-easel packages, etc.) | Tobacco | | 26570 41 6 | | | | | | | |
| 34 | (26570) | Hardware and ho | ousehold supplies | 26570 51 5 | | | | | | | |
| 35 | | Candy | | 26570 61 4 | | | | | | | |
| 36 | | Cosmetics | | 26570 73 9 | | | | | | | |
| 37 | | Medicinal produc | ets | 26570 75 4 | | | | | | | |
| 38 | | Paper goods or p | products (including book | 26570 81 2 | | | | | | | |
| 39 | | Sporting goods/to | oys/photographic equipment | 26570 82 0 | | | | | | | |
| 40 | | Bakery, fresh | | 26570 84 6 | | | | | | | |
| 41 | | | eam packages and food pails | 26570 86 1 | Short tons | | | | | | |
| 42 | | shortening | | 26570 88 7 | | | | | | | |
| 43 | | Frozen foods | | 26570 90 3 | | | | | l | | |
| 44 | | Paperboard back | boxes and trays for retail food as for blister and skin | 26570 95 2 | | 1 | | | <u> </u> | | |
| 45 | | packaging | | 26570 96 0 | | | | | 1 | | |
| 46 | | All other end use | 26570 98 6 | | | | CONTINUE | OND | DAGE 9 | | |

| Item 166. FRODUCTS AND SERVICES OF THIS ESTABLISHIVENT DONING 1997 - CONTINUED | | | | | | | | | | |
|--|---|--|-------------------|----------------|-------------------------------------|---------------------|-----------------------|---------------|--|--|
| | | | Conque | Unit of | Products shipped and other receipts | | | | | |
| 0. | | Products and services | Census product | measure | | Value, f.o.b. plant | | | | |
| Line No. | | Froducts and services | code | for quantities | Quantity | (E) | | | | |
| Lin | | | 581 | | 583 | Millions | Thou- | Dollars | | |
| _ | PLASTICS | (A) | (B) | (C) | (D) | IVIIIIIONS | + sanus | Dollars | | |
| | FOAM | | | | | | | | | |
| 47 | PRODUCTS (Consumer | Cups, polystyrene foam | 3086J 15 9 | | | \$ | | - | | |
| | and institutional) | | | | | | | | | |
| 48 | / | Plates and bowls, polystyrene foam | 3086J 25 8 | | | | į | j | | |
| | PLASTICS PACKAGING | Closures for nonpressure containers, non- child-resistant (Report child-resistant on line | | | | | 1 | | | |
| 49 | (Except film | 54) | 30894 30 7 | | | | | | | |
| FO | and sheet, foam and | Clasures for pressure centainers | 20004 40 6 | | | | | | | |
| 50 | bottles) | Closures for pressure containers | 30894 40 6 | | | | 1 | | | |
| 51 | | Blister- and bubble-formed packaging | 30894 05 9 | | | | į | | | |
| | Plastics dinnerwa | are and kitchenware (for serving food of toam products and cups) | 30895 01 5 | | | | | | | |
| 53 | Plastics cups (ex | cept foam) (including vending he-counter, carryout, etc.) | 30896 11 2 | | | | | | | |
| | ALL OTHER | Describe and report separately each | 00000112 | | | | 1 | <u> </u> | | |
| | PRODUCTS MADE IN THIS | product with a sales value of \$50,000 or more which cannot be assigned to one of | | | | | | | | |
| | ESTABLISH- MENT | the lines above. Specify unit of measure for quantity. For all remaining products, write | | | | | | 1 1 | | |
| | I WEIVI | "Other" and report a single total value. | | | | | 1 | 1 | | |
| | | | 40 | | | | <u> </u> | 1 | | |
| 54 | | | 18 | | | | | | | |
| 55 | | | 26 | | | | | | | |
| 56 | | | 34 | | | | | | | |
| 57 | | | 42 | | | | | | | |
| 58 | | | 59 | | | | | | | |
| | CONTRACT WORK | Receipts for work done for others on their own materials | 93000 00 8 | | | | | | | |
| | Describe below products worked on and kind of work. | | | | | 1 | | | | |
| | | | | | | | | ĺ | | |
| | | | | | | | 1 | ! | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | 1 | | |
| | | | | | | | i | i | | |
| | MISCELLA- | | | | | | | | | |
| 60 | NEOUS RECEIPTS | Sales of scrap and refuse | 99980 13 8 | | | | <u> </u> | | | |
| 61 | | Other miscellaneous receipts (including receipts for repair work, etc.) | 99980 98 9 | | | | | | | |
| | RESALES | Sales of products bought and sold | | | | | | | | |
| | | without further manufacture, processing, | | | | | | | | |
| | | or assembly in this establishment. The cost of such items should be reported in | 00000 00 0 | | | | | | | |
| 62 | | item 10, line b. | 99989 00 6 | | | <u> </u> | 1 | | | |
| 63 | TOTAL va Sum of lin | alue of shipments and other receipts es 1–62, column (E) | 77000 00 8 | | | \$ | | | | |

Items 19–21 – Not applicable to this report

Census File Number If not shown, please enter your 11-digit Census File Number from the address label on page 1 **REMARKS** – Please use this space for any explanations that may be essential in understanding your reported data. Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions. Name of person to contact regarding this report (Print or type) Area code Number Extension Telephone 2 667 1 Address (Number and street, city, State, ZIP Code) Name of company FROM: Month Day Year TO: Month Day Year Period covered 666 1 2 Signature of authorized person Title Date