Form MC-2407

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

 General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- **3. Contract Work** Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Consumption of

Т

	Materials, parts, and supplies	Census material code	purchase and of received establishm con Cost, inclu cost (fr	ed mate materia from of nents of npany ding de reight-i	erials als ther f your elivery
	(A)	571 (B)	574 Millions	 Thou- sands	l I I Dollars
Metal mill shap	es and forms (including castings)	330001 9	\$	 	
SIDING	Steel	344403 1			
	Aluminum	344405 6		 	
	Vinyl	308903 4			
Metal plumbing	fixtures, fittings, and trim (including enameled)	343201 0		 	
Metal doors and	d door units, windows and window units	344201 9		 	
7 Bolts, nuts, screws, washers, rivets, and screw machine products		345001 2		 	
8 Plastics fabricated pipe and pipe fittings		308013 2		 	1
Plywood		243056 9		 	
Particleboard		249310 4		 	1
	board (OSB) and waferboard	249322 9			1
BUILDING	5/16 inch thick	327501 3			I
	Greater than 5/16 inch thick	327503 9		 	
Dressed lumber		242103 0			1
Wood millwork	(including molding, doors, and windows)	243105 4		 	i I
6 Kitchen cabinets, wood		243401 7		 	1
Floor coverings	, textile	227001 5		 	
Linoleum and o	ther hard-surfaced floor covering	399601 4	ļ	 	
Heating equipm	ent and air-conditioners (including heat pumps)	190000 0			
	SIDING Metal plumbing Metal doors and Bolts, nuts, scree Plastics fabricat Plywood Particleboard Oriented strand GYPSUM BUILDING BOARD Dressed lumber Wood millwork Kitchen cabinets Floor coverings Linoleum and o	(A) Metal mill shapes and forms (including castings) Sitel Aluminum Vinyl Metal plumbing fixtures, fittings, and trim (including enameled) Metal doors and door units, windows and window units Bolts, nuts, screws, washers, rivets, and screw machine products Plastics fabricated pipe and pipe fittings Plywood Particleboard Oriented strand board (OSB) and waferboard GYPSUM BUARD 5/16 inch thick BOARD 5/16 inch thick Dressed lumber Wood millwork (including molding, doors, and windows)	Materials, parts, and supplies material code (A) STI (B) Metal mill shapes and forms (including castings) 330001 9 STI (B) Metal mill shapes and forms (including castings) 344403 1 344403 1 344403 1 Aluminum 344405 6 344403 1 344405 6 344403 1 Metal plumbing fixtures, fittings, and trim (including enameled) 343201 0 343201 0 Metal doors and door units, windows and window units 344201 9 308013 2 Bolts, nuts, screw, washers, rivets, and screw machine products 346001 2 Plastics fabricated pipe and pipe fittings 308013 2 Plywood 243056 9 243056 9 Particleboard 249310 4 249310 4 Oriented strand board (OSB) and waferboard 249322 9 327501 3 GYPSUM BULDING BOAR 5/16 inch thick 327503 9 327503 9 Dressed lumber 242103 0 243105 4 32103 0 Wood millwork (including molding, doors, and windows) 243105 4 32103 0 Wood millwork (including molding, doors, and windows) 243105 4 32103 0	Materials, parts, and supplies Census received establishing cost (cost, inclucions) Supplies Census received establishing cost Supplies Suplies<	Materials, parts, and supplies materials code (code (code (code)) code (code) (code) code (code) code (code) <thcod< th=""></thcod<>

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It	em 17. CONS	JMPTION OF SELECTED MATERIALS DURING 1997 -	Continued					
Line No.		Materials, parts, and supplies		Census material code	purchase and of received establishm con Cost, inclu cost (fi	materials from oth nents of y npany	als s your very	
Line		(A)		571 (B)	574 Millions	 Thou- sands D) all ara	
20		g wiring devices (including lighting fixtures, switches, conne	ectors,	364002 6			1011015	
	lampholders, et INSULATING				\$			
21	- -	Mineral fiber blankets, batts, and boards		329602 7				
22		Loose fill (mineral fiber, cellulose fiber, and other) are (including door locks, locksets, lock trim, miscellaneous	cach caroo	190046 3				
23	and shelf hardw	vare; hinges and butts, hangers, tracks, and related items; ca all other builders' hardware)		342940 4				
24	Household-type	furniture (including tables, sofas, beds, mattresses, etc.)		251003 0				
25	Household appl appliances; exc	iances (including refrigerators, cooking equipment, and othe ept air-conditioners)	er household	d 363001 9				
26	Pneumatic tires	and inner tubes		301101 2				
27	Axles, wheels, b	prakes, undercarriages, and other metal vehicular parts		371411 0				
28		materials and components, parts, containers, and ned						
	Describe the principal materials, etc., included in this value.							
				_				
				_				
29	TOTAL Sum of lir	nes 1–28 should equal item 10, line a			\$			
It	:em 18A – Not	applicable to this report						
11	em 18 B. PROE	OUCTS AND SERVICES OF THIS ESTABLISHMENT DU	IRING 1997					
	 General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES. If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits. Contract Work – Report PRODUCTS MADE BY OTHERS 							
	lf quantities a measure spec	re requested, please use the unit of FOR YOU as if they	U FROM YOL y were made	JR MATERIALS of in this establish	on the specif ment. On th	ic lines		
	If the informa from your bo ACCEPTABLE	tion as requested cannot be taken directly PRODUC ok records, REASONABLE ESTIMATES ARE OWNED	CTS THẤT YC BY OTHERS	on the specific pr DU MADE FROM Report only the ssion or contract 93000 00 8.	MATERIALS amount that	at you		
	products ship selling value,	Products – Report the value of the ped and services performed at the net f.o.b. plant to the customer; i.e., after those PR TRANSFI YOUR CO MANUFA I allowances, and exclusive of freight MANUFA	RODUCTS BC ERRED FROM OMPANY AN ACTURE. Rep	bort on the speci DUGHT AND SOL A OTHER ESTAB ID SOLD WITHO bort only a value 00 6, "Resales."	.D ÒR LISHMENTS UT FURTHEI	G OF		
	Census –		Products shipp	roducts shipped and other receipts				
Line No.			code	Quantity (Number ₅₈₃ of units)				
Line		(A)	(B)	(D)	584 Millions	│ Thou- │ │ sands │D	ollars	
1	MANU- FACTURED		24511 11 5		\$			
2	HOMES (Mobile homes)	12 feet to 13 feet 11 inches in width	24511 12 3					
3	(24511)	14 feet to 15 feet 11 inches in width	24511 14 9					
4		16 feet or more in width	24511 16 4					
5		Multisection (Report number of homes in column (D).)	24511 18 0					

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				/ – Continued			
				Products ship	ped and oth	er recei	ipts
	Products and services		Census product code 581	Quantity (Number of ₅₈₃ units)	Value, f.o.b. plant (E) 584 Thou- 1		
_		(A)	(B)	(D)	Millions	sands	Dolla
6	NON- RESIDENTIAL MOBILE BUILDINGS	Office and other commercial	24512 22 0		\$		
7	(24512)	Other (including classroom and industrial)	24512 30 3				
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. For all remaining products, write "Other" and report a single total value.					
8			18				
9			26				l I
0			34				1
			42				
1 2			59			 	
	CONTRACT WORK	Receipts for work done for others on their own materials Describe below products worked on and kind of work.	93000 00 8				
			-				
4	MISCELLA- NEOUS RECEIPTS	Miscellaneous receipts (including receipts for repair work, etc.)	99980 00 5			 	
5	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6				
6		Ilue of shipments and other receipts es 1–15, column (E)	77000 00 8		\$		1
lt	ems 19–21 – N	lot applicable to this report	<u> </u>				
R	E MARKS – Plea	Not applicable to this report se use this space for any explanations that may be essen				truction	
R It N 67	EMARKS – Please em 22. CERTIF ame of person to	se use this space for any explanations that may be essen ICATION – This report is substantially accurate and ha	as been prepa Are lephone 2	red in accordan a code Numbe	ice with inst	Exten	
RI Ni 67	EMARKS – Please em 22. CERTIF ame of person to ame of company	Se use this space for any explanations that may be essen ICATION – This report is substantially accurate and ha contact regarding this report (<i>Print or type</i>) Te Address FROM: Month Day Year	as been prepa Are lephone 2	red in accordan	nce with inst er e, ZIP Code)	Exten	