

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . .," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

4. Resales – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

Line No.	Materials, parts, and supplies (A)		Census material code 571 (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company			
					Quantity 573 (D)	Cost, including delivery cost (freight-in) (E)		
						574 Millions	Thou-sands	Dollars
1	Stumpage cost – the cost of timber, excluding land, cut and consumed at this establishment. If you purchased this stumpage prior to 1997, estimate present value or cost as if you had bought it in 1997.		081111 7				\$	
2	LOGS AND BOLTS	Hardwood	241111 4	Thousand board feet (international 1/4 inch scale)				
3		Softwood	241112 2					
4	VENEER	Hardwood	243540 2	Thousand square feet (surface measure)				
5		Softwood	243640 0	Thousand square feet (1 inch basis)				
6	Hardwood plywood		243510 5	Thousand square feet (surface measure)				
7	Particleboard		249310 4	Thousand square feet (3/4 inch basis)				
8	Medium density fiberboard (MDF)		249330 2					
9	Glues and adhesives (soybean, casein, blood, albumen, synthetic resin adhesives, etc.)		289101 8					

CONTINUE WITH ITEM 17 ON PAGE 6

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued

Line No.	Materials, parts, and supplies (A)	Census material code (B)	Unit of measure for quantities (C)	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity (D)	Cost, including delivery cost (freight-in) (E)			
					574 Millions	Thou- sands	Dollars	
10	Cost of all other materials and components, parts, containers, and supplies consumed. <i>Describe the principal materials, etc., included in this value.</i>	970099 8			\$			
11	TOTAL Sum of lines 1–10 should equal item 10, line a				\$			

Item 18A. TYPE OF OPERATION CONDUCTED AT THIS ESTABLISHMENT DURING 1997

Line No.	Type of operation (A)	Key	Mark (X) appropriate boxes (B)	
			Yes	No
1	Logging or pulpwooding	401	3616 <input type="checkbox"/>	3624 <input type="checkbox"/>
2	Sawing lumber from logs	402	3772 <input type="checkbox"/>	3780 <input type="checkbox"/>
3	Manufacture of planing mill products (dressed and worked or patterned lumber, flooring, softwood cut stock, etc.)	403	3871 <input type="checkbox"/>	3889 <input type="checkbox"/>
4	Manufacture of particleboard (wood)	404	4077 <input type="checkbox"/>	4085 <input type="checkbox"/>
5	Manufacture of millwork (sash, doors, frames, screens, moldings, etc.)	405	3913 <input type="checkbox"/>	3921 <input type="checkbox"/>
6	Manufacture of veneer	406	4036 <input type="checkbox"/>	4044 <input type="checkbox"/>
7	Manufacture of plywood	407	4051 <input type="checkbox"/>	4069 <input type="checkbox"/>
8	MANUFACTURE OF PRE-FINISHED PLYWOOD From purchased plywood	408	4119 <input type="checkbox"/>	4127 <input type="checkbox"/>
9	From plywood manufactured in this establishment	409	4150 <input type="checkbox"/>	4168 <input type="checkbox"/>
10	Other operations – <i>Describe operation</i>	410	3970 <input type="checkbox"/>	3988 <input type="checkbox"/>

CONTINUE WITH ITEM 18B ON PAGE 7

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES.

5. Definitions

PLYWOOD: Rigid wood-veneer assemblies bonded together with adhesive substances having a central ply or core of wood veneer, lumber, hardboard, wood particleboard, or other material with one or more plies of wood veneer on each side thereof, the grain of at least one ply being at an angle (usually a right angle other than at zero degrees) with the grain of one or more of the other plies, including assemblies in which the face ply (or plies) has been mechanically scored, striated, or similarly processed.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

WOOD VENEERS: Wood sheets or strips, regardless of thickness, quality, or intended use, produced by the slicing or rotary cutting of logs or flitches; and wood sheets, not over 1/4 inch in thickness, produced by sawing and of a type used to overlay inferior material.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

VENEERED PANELS: Rigid wood-veneer assemblies, bonded together with adhesive substances, except plywood, with a wood-veneer ply on one side of a backing, or on both sides of a core, in which the backing or core may be composed of lumber, veneer, hardboard, wood particleboard, or other rigid material, including assemblies in which the face ply (or plies) has been mechanically scored, striated, or similarly processed.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 00 8.

CELLULAR PANELS: Rigid assemblies bonded together with adhesive substances with both sides or faces consisting of veneer, plywood, lumber, wood-veneer panels, hardboard, wood particleboard, or other board composed of vegetable fibers, and with a core of hollow, honeycomb, or sponge-like construction, whether or not the interstices are filled with loose or loosely matted fibrous materials.

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales."

PREFINISHED PLYWOOD PANELS: Plywood panels that are face finished on one or both surfaces by printing, sanding, grooving, embossing, scoring, striating, or by the addition of fillers, sealers, waxes, oils, stains, varnishes, paints, or enamels. Prefinished panels also include panels that have been overlaid with nonwood materials.

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts		
					Quantity (D)	Value, f.o.b. plant (E)	
						584 Millions	Thou- sands
1	HARDWOOD VENEER (Including veneer backed with paper, cloth or other flexible material) (24354)	Oak	24354 19 3	Thousand square feet (surface measure)		\$	
2		Birch	24354 15 1				
3		Maple	24354 17 7				
4		Walnut	24354 21 9				
5		Other domestic hardwoods	24354 27 6				
6		Imported hardwoods	24354 31 8				
7	HARDWOOD PLYWOOD, EXCEPT PREFINISHED HARDWOOD PLYWOOD MADE FROM PURCHASED HARDWOOD PLYWOOD (24351)	Veneer core	24351 01 7				
8		Particleboard core	24351 05 8				
9		Medium density fiberboard (MDF) core	24351 07 4				
10		Other core, including lumber, hardboard, oriented strand board, and waferboard	24351 47 0				
11	Prefinished hardwood plywood made from purchased hardwood plywood (24352) (report prefinished hardwood plywood produced from hardwood plywood made in this establishment on lines 7–10)		24352 00 7				
12	HARDWOOD PLYWOOD TYPE PRODUCTS (24353)	Hardwood veneered panels, including two-ply veneers	24353 31 0				
13		Other hardwood plywood type products, including cellular panels, and curved and molded plywood	24353 98 9				
14	Softwood veneer (including veneer backed with paper, cloth, or other flexible material)		24364 00 2	Thousand square feet (1 inch basis)			

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts				
					Quantity (D)	Value, f.o.b. plant (E)			
						584 Millions	Thou- sands	Dollars	
15	Softwood Plywood, Rough (Including touch sanded) interior and exterior (24365)	INTERIOR	C-D exterior glue	24365 01 7	↑ Thousand square feet (3/8 inch basis) ↓				
16			Underlayment exterior glue	24365 05 8					
17			Other	24365 11 6					
18		EXTERIOR	C-C	24365 21 5					
19			C-C plugged	24365 23 1					
20	Softwood Plywood; Sanded, Interior and Exterior (24366)	Interior		24366 07 2	↑ Thousand square feet (3/8 inch basis) ↓				
21		EXTERIOR	A-C	24366 11 4					
22			B-B plyform	24366 13 0					
23			B-C	24366 15 5					
24			Other	24366 17 1					
25	SOFTWOOD PLYWOOD SPECIALTIES (Including siding, overlays, and other specialties) (24367)	Siding		24367 03 9	↑ Thousand square feet (surface measure) ↓				
26		Overlays		24367 21 1					
27		Other specialties		24367 27 8					
28	SOFTWOOD PLYWOOD TYPE PRODUCTS (24363)	Softwood veneered panels, including two-ply veneers		24363 31 9	↑ Thousand square feet (surface measure) ↓				
29		Other softwood plywood type products, including cellular panels, and curved and molded plywood		24363 98 8					
30	Logs and Bolts (Except pulpwood)	SOFTWOOD LOGS AND BOLTS (24111)	Douglas fir	24111 17 1	↑ Thousand board feet (international 1/4 inch scale) ↓				
31			Redwood	24111 09 8					
32			Spruce	24111 15 5					
33			Hemlock	24111 21 3					
34			Western red cedar	24111 23 9					
35			Ponderosa pine	24111 13 0					
36			Southern yellow pine	24111 11 4					
37		Other softwood log species, n.e.c.	24111 27 0						
38	Hardwood logs and bolts			24112 00 5					

CONTINUE WITH ITEM 18B ON PAGE 9

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)			Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts					
						Quantity 583 (D)	Value, f.o.b. plant (E)				
							584 Millions	Thou- sands	Dollars		
39	Hardwood Lumber, Rough and Dressed, not Edge Worked (Not manufactured from purchased lumber)	HARDWOOD ROUGH LUMBER	Beech	24211 11 2	Thousand board feet		\$				
40			Oak	24211 15 3							
41			Other hardwoods	24211 21 1							
42		Hardwood dressed lumber		24211 25 2							
43	Hardwood Lumber, Rough and Dressed, not Edge Worked (Manufactured from purchased lumber)	HARDWOOD ROUGH LUMBER	Beech	24211 35 1	Thousand board feet						
44			Oak	24211 41 9							
45			Other hardwoods	24211 45 0							
46		Hardwood dressed lumber		24211 51 8							
47	Hardwood lumber, edge worked (tongued, grooved, rabbeted, etc.)			24211 55 9							
48	Softwood Lumber, Rough and Dressed, not Edge Worked (Not manufactured from purchased lumber)	SOFTWOOD ROUGH LUMBER	Boards – lumber less than 2 inches in nominal thickness	24212 41 7		Thousand board feet					
49			Two-inch lumber – 2-inch nominal thickness only	24212 44 1							
50			Lumber and timbers – more than 2 inches in nominal thickness	24212 47 4							
51		SOFTWOOD DRESSED LUMBER	Boards – lumber less than 2 inches in nominal thickness	24212 51 6							
52			Two-inch lumber – 2-inch nominal thickness only	24212 54 0							
53			Lumber and timbers – more than 2 inches in nominal thickness	24212 57 3							
54	Softwood Lumber, Rough and Dressed, not Edge Worked (Manufactured from purchased lumber)	SOFTWOOD ROUGH LUMBER	Boards – lumber less than 2 inches in nominal thickness	24212 64 9			Thousand board feet				
55			Two-inch lumber – 2-inch nominal thickness only	24212 67 2							
56			Lumber and timbers – more than 2 inches in nominal thickness	24212 71 4							
57		SOFTWOOD DRESSED LUMBER	Boards – lumber less than 2 inches in nominal thickness	24212 74 8							
58			Two-inch lumber – 2-inch nominal thickness only	24212 77 1							
59			Lumber and timbers – more than 2 inches in nominal thickness	24212 81 3							
60	Softwood lumber, edge worked (tongued, grooved, rabbeted, etc.)			24212 84 7							

CONTINUE WITH ITEM 18B ON PAGE 10

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts					
					Quantity (D)	Value, f.o.b. plant (E)			Thousands	Dollars
						583	584	Millions		
61	Wood Chips (Except field chips) (24215)	SOFTWOOD (Report shipments on line 61 or 62 but not on both lines)	Short tons	24215 16 2	Short tons		\$			
62			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 18 8	Standard units					
63		HARDWOOD (Report shipments on line 63 or 64 but not on both lines)	Short tons	24215 22 0	Short tons					
64			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24215 24 6	Standard units					
65	Wood Chips (Produced in the field)	SOFTWOOD (Report shipments on line 65 or 66 but not on both lines)	Short tons	24114 16 7	Short tons					
66			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24114 18 3	Standard units					
67		HARDWOOD (Report shipments on line 67 or 68 but not on both lines)	Short tons	24114 22 5	Short tons					
68			Standard units (one standard unit – 200 cubic feet of gravity packed chips – one standard cord)	24114 24 1	Standard units					
69	PREFINISHED WOOD MOLDINGS MADE FROM PURCHASED MOLDINGS (24317)	Softwood (including softwood covered with metal, plastics, etc.)		24317 25 7						
70			Hardwood (including lauan; and hardwood covered with metal, plastics, etc.)		24317 71 1					
71	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity. For all remaining products, write "Other" and report a single total value.</i>								
					18					
72					26					
73					34					
74					42					
75				59						

CONTINUE WITH ITEM 18B ON PAGE 11

If not shown, please enter your 11-digit Census File Number from the address label on page 1

Census File Number

Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued

Line No.	Products and services (A)	Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts				
				Quantity (D)	Value, f.o.b. plant (E)			
					584 Millions	Thou- sands	Dollars	
76	CONTRACT WORK Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>	93000 00 8			\$			
77	MISCELLANEOUS RECEIPTS Bark	99980 15 3						
78	Sales of mill residues other than bark (including sawdust, shavings, slabs, cores, fuelwood, chipper rejects, cull pieces, etc.)	99980 17 9						
79	Other miscellaneous receipts (including receipts for repair work, etc.)	99980 98 9						
80	RESALES Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6						
81	TOTAL value of shipments and other receipts Sum of lines 1–80, column (E)	77000 00 8			\$			

Items 19–21 – Not applicable to this report

REMARKS – Please use this space for any explanations that may be essential in understanding your reported data.

Item 22. CERTIFICATION – This report is substantially accurate and has been prepared in accordance with instructions.

Name of person to contact regarding this report (<i>Print or type</i>)		Telephone	Area code	Number	Extension
667	1	2			
Name of company			Address (<i>Number and street, city, State, ZIP Code</i>)		
FROM: Month		Day	Year	TO: Month	
666	1			2	
Signature of authorized person			Title		Date