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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

INSTRUCTIONS

1. **General** – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials..." line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials...," Census material code 970099 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

		r	Naterials, parts, and supplies	Census material for		Consumption of purchased materials and of materials received from other establishments of your company Cost, including delivery			
Line No.	e NO.				for quantities	Quantity	cost (freight-in)		
-	Ĩ			571 (B)	(C)	573 (D)	574 Millions	Thou-	I I I Dollars
		NATURAL				(=)			
_	1	FIBER	Raw cotton Raw wool, mohair, and other animal fibers	013101 1	Bales		\$	 	
	2		(scoured weight)	020001 4				 	
	3		Wool tops	229963 4	Thousand pounds			 	1
	4		All other natural fiber (silk, jute, reused wool, waste, etc.)	010014 9				 	
	5	RAW MATERIALS	Sodium hydroxide (100 percent NaOH)	281238 6	Short tons			 	
	6	CONSUMED IN THE PRODUCTION	Acrylonitrile (100 percent basis)	286921 2	Thousand			 	
	7	OF SYNTHETIC FIBERS	Caprolactam (100 percent basis)	286963 4				 	
	8		Glycols (ethylene, propylene, etc.) (100 percent basis)	286965 9	↓			 	
	9		Polypropylene resins (dry basis)	282131 2	Short tons				
1	0	MANMADE FIBERS	Rayon, acetate, and/or lyocell	282305 2				 	
1	1	(Staple and tow)	Nylon	282413 4				 	
1	2		Polyester	282425 8					
1	3		Acrylic	282426 6				 	
1	4		All other manmade fiber staple and tow (except glass)	282428 2	Thousand pounds			 	
1	5	FILAMENT YARN	Nylon	282411 8				 	
1	6		Polyester	282423 3				 	
1	7		All other manmade filament yarn	282408 4				 	
1	8	Purchased spun transfers from o	yarn, all fibers (including ther plants of your company)	228101 2				 	

CONTINUE WITH ITEM 17 ON PAGE 6

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Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued									
Line No.	Materials, parts, and supplies	Cena mate coo	erial de	Unit of measure for quantities	and of materia establishme Quantity 573	of purchased materials als received from other ents of your company Cost, including delivery cost (freight-in) (E) 574 Thou-			
	(A)	(B	<u>)</u>	(C)	(D)	Millions	sands	_I Dollars	
19	Dyes, lakes, and toners	2800	31 6			\$			
20	Cost of all other materials, parts, containers, and supplie consumed	9700	99 8						
21	TOTAL Sum of lines 1–20 should equal item 10, line a					\$			
lt	em 18A – Not applicable to this report								
lt	em 18B. PRODUCTS AND SERVICES OF THIS EST.	ABLISHMEN ISTRUCTION		RING 1997					
	 General – The manufactured products and services listed below are generally made in your industry. If yo make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 18B. PLEASE DO NOT COMBINE PRODUCT LINES. If quantities are requested, please use the unit of measure specified. If the information as requested cannot be taken directl from your book records, REASONABLE ESTIMATES Al ACCEPTABLE. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes. If you transfer products to other establishments within your company, you should assign the full economic va to the transferred products; i.e., include all direct costs production and a reasonable proportion of all other co and profits. Contract Work – Report PRODUCTS MADE BY OTHE 	sts	YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census product code 99989 00 6, "Resales." Detailed Data Reported Elsewhere – Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form. NOTE: Only CIR totals are requested; do not duplicate detail reported on CIR. Reference List – To aid you in locating the appropriate part of the report form applicable to your plant's operation, a summary of item 18B is shown below. Operation Products are listed in – Line						
	 FOR YOU FROM YOUR MATERIALS on the specific lin as if they were made in this establishment. On the oth hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census product code 93000 14 9. 4. Resales – Do not report on the specific product lines 	es ier J	rewoun Thread	hrown, tex nd, etc. and all oth	tured, twisted,	 	1 – 13 14 – 21 22 – 42	-	
	those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF			ssion work s, and resa	, miscellaneous les	IV	43 – 48		
o Products and services Co e pr 581 (A) Part I - YARNS SPUN AT THIS ESTABLISHMENT Classify blends and mixtures according to the weight of the major fiber. * For yarns spun at this establishment, the total production as reported in column (D-1) for gray yarns should equal the sum of the detailed data (survey item			p p 582 (7	Quantity roduced for all purposes <i>Thousand</i> <i>pounds</i>) (D-1)	Products ship including Quantity (Thousand pounds) (D-2)	interplant	transfers , f.o.b. pl (E) Thou-	ant	
	codes 1101–2191) reported for 1997 in sections I and II of Census Form MA22F, Yarn Production.	000000	-						
1	COTTON Spun, gray* YARNS	22811 10 3				\$			
2	Spun and finished in this plant	22811 87 1							

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					Quantity	Products ship	ped and oth interplant tr	er rece	ipts,
Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports		Census product code	produced for all purposes 582 (Thousand	Quantity (Thousand 583 pounds)	Value, f.o.b. plant			
Ē		(A)		(B)	(D-1)	(D-2)		∣ Thou- ∣ sands	
3	COMBED COTTON YARNS	Spun, gray*		22812 10 1			\$	 	
4		Spun and finish	ed in this plant	22812 15 0				 	
5	RAYON, ACETATE AND/OR	Spun, gray*		22813 10 9				 	
6	LYOCELL SPUN YARNS	Spun and finish	ed in this plant	22813 43 0				 	
7	Spun Non-	POLYESTER SPUN YARN	Spun, gray*	22814 20 6				 	1
8	Silk Yarns		Spun and finished in this plant	22814 41 2				 	
9		ALL OTHER SPUN NON- CELLULOSIC FIBERS AND	Spun, gray*	22814 80 0				 	
10		SILK YARNS	Spun and finished in this plant	22814 81 8				 	
11	WOOL YARNS (Including yarns spun and finished at this plant)	Wool yarns, except carpet yarns (including new, reused, and reprocessed wool)*		22815 10 4				 	
12	(Report on line 13 finished wool yarns not spun	Wool carpet yarns (weaving and tufting) (including new, reused, and reprocessed wool)*		22815 20 3				 	
13	at this plant)	Finished wool yarns, tops, raw stock, etc., not combed or spun at this plant		22311 00 5				' 	
[Part II - YARNS REWOU	THROWN, TEXTU ND, ETC., AT THIS	RED, TWISTED, S ESTABLISHMENT					 	
14	THROWN FILAMENT YARNS (Except textured)	Nylon yarns Polyester yarns		22823 11 6				 	
15	(Report yarns that are both thrown and			22823 13 2				 	
16	textured as textured yarns)	All other throw	n yarns	22823 15 7				 	
17	(including stretc (D-1) correspond	d to the sum of s rted in section III	uested in column urvey item codes and IV of Census	22825 00 4				 	
18	Rewound yarns, at this establish	, other than wool ment	, not spun or thrown	22822 22 5				 	1
19	Novelty yarns, o at this establish	ther than wool, i ment	not spun or thrown	22822 23 3					
		er than wool, not	spun or thrown at	22822 31 6				 	
21	Winding, warpir	na etc. of purch	ased wool varps	22822 41 5				- 	

CONTINUE WITH ITEM 18B ON PAGE 8

	tem 18B. PRO		RVICES OF THIS ESTABL	ISHMENT D	JRIN	G 199	7 – Continued			Tage 0
-							Products ship	bed and othe	er recei	pts,
	Products and services		Census product	Unit of measure		Value fob plant				
Line No.			code		or ntities	Quantity (Thousand 583 pounds)	(r)		1	
	(A)			(B)	((C)	(D)	Millions	sands	l Dollars
		art III – THREAD MADE AND FINISHED AT THIS ESTABLISHMENT								
22	Spun Yarn Thread	COTTON	Finished thread for use in the home	22840 10 2		Ì		\$	 	
23			Finished thread for industrial or manufacturers' use (excluding cordage products, such as bag thread, string, twine, rope, etc.)	22840 23 5						
24		MANMADE FIBER THREAD AND OTHER THREAD, INCLUDING SILK	Finished thread for use in the home Finished thread for industrial or manufacturers' use (excluding cordage	22840 45 8					 	
25			products, such as bag thread, string, twine, rope, etc.)	22840 47 4					 	
26	FILAMENT YARN THREAD INCLUDING	Finished thread	for use in the home	22840 35 9	Thousand pounds			 		
27	SILK	Finished thread manufacturers' of products, such a rope, etc.)	for industrial or use (excluding cordage us bag thread, string, twine,	22840 37 5				 		
28	Core Thread	COTTON SHEATH	Finished thread for use in the home	22840 81 3					 	
29		Finished thread for industrial or manufacturers' use (excluding cordage products, such as bag thread, string, twine, rop etc.)	industrial or manufacturers' use (excluding cordage products, such as bag thread, string, twine, rope,	22840 83 9						
30		MANMADE SHEATH	Finished thread for use in the home	22840 85 4					 	
31			Finished thread for industrial or manufacturers' use (excluding cordage products, such as bag thread, string, twine, rope, etc.)	22840 87 0						
32	Unfinished threa	ad shipped or tra	nsferred to other plants for	22840 61 5					1 	
33	Finished purcha	sed thread		22840 71 3	,	Ļ				
	ALL OTHER PRODUCTS MADE IN THIS ESTABLISH- MENT	product with a s more which can the lines above. for quantity. For	port separately each sales value of \$50,000 or not be assigned to one of Specify unit of measure r all remaining products nd report a single total							
34				18					 	
35				26					 	1
36									 	
37	_			42 59					; 	
38				67					 	1
39				75					 	
40				83					 	
41				91					 	1
42									<u> </u>	

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Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 – Continued										
	Products and services		Census product code	Unit of measure	Products shipped and other recei including interplant transfers					
Line No.				for quantities	Quantity (Thousand ⁵⁸³ pounds)		f.o.b. plant (E)			
		(A)	(B)	(C)	(D)	Millions	Thou- sands Dollars			
	Part IV – COMMISSION WORK, SALE OF SCRAP AND REFUSE, AND MISCELLANEOUS RECEIPTS									
43	RECEIPTS FOR COMMISSION	Spinning yarn	93000 23 0			\$				
44	WORK ON MATERIALS OWNED BY	Throwing or texturing of filament yarns	22829 11 3							
45	OTHERS	Winding, warping, etc., of yarn not thrown or spun at same establishment	22829 51 9							
46		Other commission work done for others on their own materials	93000 14 9							
		Describe below products worked on and kind of work.								
			-							
	MISCELLA- NEOUS	Sales of scrap and refuse and other miscellaneous receipts (including receipts								
47	RECEIPTS	for repair work, etc.)	99980 00 5			ļ				
	RESALES	Sales of products bought and sold without further manufacture, processing,								
48		or assembly in this establishment. The cost of such items should be reported in item 10, line b.	99989 00 6							
40	TOTAL v	alue of shipments and other receipts	33383 00 0							
49		nes 1–48, column (E)	77000 00 8			\$				
		Not applicable to this report								
R	EMARKS – Pleas	se use this space for any explanations that m	ay be essenti	al in unders	tanding your rep	orted data.				
		ICATION – This report is substantially accurate contact regarding this report (<i>Print or type</i>)			a code Numbe		tructions.			
667	1 ame of company		Telep	ohone 2	street, city, State					
				D: Month			Year			
Р		666 1	ear 10	J. WIONTN	Da ^r l	· 	real			
S	ignature of autho	prized person Title				Date				