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#### Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997

#### **INSTRUCTIONS**

1. General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 18B. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . . " line at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . ," Census material code 970099 8

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

- 3. Contract Work Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 10, line e, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.
- 4. Resales Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 10, line b, not in item 17 below. The value of these products shipped by this establishment should be reported in item 18B under Census product code 99989 00 6, "Resales."

	Materials, parts, and supplies				Census	Unit of	Consumption of purchased materials and of materials received from other establishments of your company			
Line No.	Report yaı For 50–50	t yarns classified by principal fiber by weight.  -50 blends, classify by fiber of greatest value.			material code	measure for quantities	Quantity	Cost, including deliver cost (freight-in) (E)		
╽;⊒		(A	<b>A</b> )		( <b>B</b> )	(C)	573 <b>(D)</b>	Millions	Thou- sands	Dollars
1		ted fabrics (inclu company)	uding transfers	from other	225078 5	† Thousand		\$	 	
2	FIBERS	Manmade fibe	rs, staple, and t	ow	282014 0	pounds			   	 
3		Raw cotton			013101 1	Bales			   	   
4		Raw wool			021401 5	Thousand pounds			1	1
5	Yarn	COTTON		228110 3	1					
6			Combed	Combed					   	   
7		MANMADE FIBER	Spun	Rayon, ace- tate and/or lyocell	228130 1				     	     
8	<u> </u>			Nylon	228141 8				   	1
9	<u>,                                    </u>			Polyester	228143 4				 	
10	)			Acrylic	228145 9	Thousand pounds			   	
11			Filament	Rayon, ace- tate and/or lyocell	282301 1				     	     
12				Nylon	282410 0				   	 
13				Polyester	282420 9				 	1
14		Wool All other yarns			228151 7				   	
15					228011 3				   	

Item 17. CONSUMPTION OF SELECTED MATERIALS DURING 1997 – Continued											
			Census	Unit of	and of materia		on of purchased materials erials received from other ements of your company				
Line No.	ı	material code	measure for quantities	Quantit	.y	Cost, including deliver cost (freight-in)					
Line		(A)	571 <b>(B)</b>	(C)	573 <b>(D)</b>		574 Millions	Thou- sands	l     Dollars		
16	and supplies co	materials, parts, containers,	970099 8				\$	 			
	Describe the pri this value.	incipal materials, etc., included in							 		
									, 		
17	<b>TOTAL</b> Sum of lin	nes 1–16 should equal item 10, line a					\$	 			
lt		OF BUSINESS AND KIND OF OPERATIO to Item 18B Instructions for definitions and for				ted.					
- 9		Type of business					Mark (	Y) ON			
Line No.		Mark (X) the ONE box that best describe kind of business of this establis	es the principa Chment	al		Key	box	B)	E		
1	MANUFAC- TURER	Spinning yarn from own materials				401	2014				
2		Making knit products from own yarn				402	2030				
3		Finishing own knit cloth				403	2048				
4		Making apparel from fabrics that you purcha	sed			404	2055				
5	JOBBER OR CONVERTER EMPLOYING	Spin yarn from materials that you supply				405	2071				
6	OUTSIDE CONTRAC- TORS WHO –	Knit products from yarns that you supply				406	2097				
7	TONO WITO	Finish knit fabrics that you supply				407	2105				
8	CONTRACTOR,	Make apparel from fabrics that you supply				408	211	3 🗌			
9	COMMISSION KNITTER, OR	Knitting fabrics or apparel from yarns owned	d by others			409	2154				
10	FINISHER	Finishing knit fabrics owned by others				410	2162				
11		Making apparel from fabrics owned by other	rs			411		0 🗆			
12	WHOLESALER	Spinning yarn from materials owned by other Buying or importing and reselling products of the state of the st	without arrang	ging for furtl	ner	412		4 🗆			
13	OR IMPORTER   processing, or doing any knitting, cutting, or sewing						Mai	8 <u> </u>			
Line No.								B)			
_		(A)					Yes		No		
	Cutting Cutting						3012		20 🗌		
	15 Knitting								87 <u> </u>		
	Stitching Spinning varn					416	3137 🗌		45 <u> </u>		
17	Spinning yarn Finishing of knit	t fahrics				417	3194		02 🗌		
		ping, etc., of filament yarns				419	3095		03 🗌		
	1	CONTINUE WITH I	TEM 18B ON	PAGE 7							

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### Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997

#### **INSTRUCTIONS**

1. General – This section covers establishments primarily engaged in knitting, dyeing, or finishing weft or warp fabrics, including lace goods; and establishments primarily engaged in knitting items from yarn or in manufacturing items from knit fabrics produced in the same establishment. Operations solely involved in wholesaling or importing (see instruction #3 below) should not complete this section, but should describe the type of operation in "Remarks" and RETURN THE REPORT.

If the information as requested cannot be taken directly from book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Structure of the Report – This section is comprised of four parts. In part I, column (D), manufacturers, jobbers, or contractors should report the quantity of all knit fabrics produced in this establishment regardless of intended end use. For all other items, manufacturers, jobbers, and government contractors should report in parts I-III; and contractors should report in part IV. In part I, report the quantity and value shipped of greige fabrics from this establishment. In part II, report the quantity and value of fabrics shipped that are either knit and finished in this establishment, or that are purchased as greige goods and then finished in this establishment. In part III, report the value of shipments of garments and other knit end products. In part IV, report contract and commission receipts, miscellaneous receipts, and resales.

#### 3. Imported garments

- a. "9802" (formerly "807") garments Include garments cut in the United States which were sent abroad for sewing and then imported back into this country under the provision of item 9802 (formerly 807.00) of the Tariff Schedules of the United States.
- **b.** Exclude finished garments which are imported (but see "9802" above).

#### 4. Definitions -

a. Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

b. Resales - Products bought and sold or transferred from other establishments of this company and sold without further manufacture. Report in part IV only.

- **c.** Wholesaler Buying and reselling finished garments without further manufacture.
- **d.** Importer Importing and reselling finished garments without further manufacture.
- e. Manufacturer Making products from materials they

Note: Multiplant apparel companies that cut and sew apparel in separate plants of the company should treat the sewing plants as contractors to the cutting establishment.

- **f.** Jobber Having items made for them by U.S. contractors. Follow instructions for manufacturers; report as though the products were made in this establishment.
- g. Contractor Making products for manufacturers or jobbers from materials furnished by them.

Note: government contractors, who make products for the State and Federal Government with governmentfurnished or their own materials, should report as a manufacturer.

h. Sizes Men's and junior boys' - Include all men's and junior boys', preps' (cadets), and students' sizes. These usually include: boys', junior boys', and preps' sizes 6-20, chest 22-36 and waist 23-30, and students' sizes chest 35-42 and waist 28-36.

Little boys' - Include little boys' sizes 4 through 7 and toddler boys' sizes 2T through 4T.

Women's, misses', and juniors' - Include all women's, misses', and juniors' sizes. Include all size runs which are designed to fit adult women.

Girls' - Include girls', subteen, and teenage girls', usually sizes 7 through 16. Include little girls' sizes 4 through 6X and toddler girls' sizes 2T through 4T.

Infants' - Include all garments sizes 0-24 months.

Reference List - A summary of the products is shown below to assist in locating the parts of the form applicable to this establishment's operations.

Description	Part	Line numbers
Fabrics production and shipment of greige fabrics	ı	1 – 4
Shipments of finished fabrics	П	5 – 12
Shipments of garments	III	13 – 36
Contract and commission receipts	IV	37 – 49

**CONTINUE WITH ITEM 18B ON PAGE 8** 

### Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Part I. FABRICS PRODUCTION AND SHIPMENTS OF GREIGE FABRICS

## Column D- Production for all purposes

The quantity of all knit fabrics produced in this establishment, regardless of intended end use, must be reported in column (D) and should correspond to those data reported in the Current Industrial Report (CIR), MA22K, "Knit Fabrics Production," for 1997 as shown:

**a. Weft Knit Fabrics Greige Goods:** The data reported in column (D), line 1, should equal the sum of CIR item codes 2601 and 2603. The data reported in column (D), line 2, should equal the sum of CIR survey item codes 2100 + 2200 + 2300 + 2400 + 2500.

b. Warp Knit Fabrics Greige Goods: The data reported in column (D), line 3, should equal the sum of CIR survey item codes 1401 and 1403. The data reported in column (D), line 4, should equal the sum of CIR survey item codes 1100 + 1200 + 1300.

## **Columns E and F –** Shipments and intercompany transfers

If greige fabrics are produced and shipped as greige fabrics from this establishment, the quantity and value of those shipments should be reported in columns (E) and (F).

		Products and services  *Item corresponds to products reported on Current Industrial Report (CIR)  (Refer to special reporting instructions above)		Census	Unit of measure for quantities		Over matitus	Products shipped and other receipts, including interplant transfers			
	Line No.			product code			Quantity produced for all purposes	Quantity 583	Value, f	.o.b. pl ( <b>F)</b> 	
-			(A)	(B)	(C	<b>:</b> )	(D)	(E)	Millions	sands	Dollars
	1	WEFT (Circular) KNIT FABRICS GREIGE GOODS,	Narrow fabrics (12 inches wide or less)*	22571 10 3	1				\$	,       	
	2	EXCEPT HOSIERY	Broad fabrics (more than 12 inches wide)*	22571 20 2	Thou	sand				     	
	3	WARP KNIT FABRICS GREIGE GOODS,	Narrow fabrics (12 inches wide or less)*	22581 10 2	pou	nds				     	
	4	(Tricot, raschel, simplex, and milanese)	Broad fabrics (more than 12 inches wide)*	22581 20 1		1				     	

#### Part II. SHIPMENTS OF FINISHED FABRICS

If fabrics are knitted and finished in this establishment and shipped as finished fabrics, report quantity and value below. In addition, quantity of knit greige fabrics production should be reported in part I, column (D), above.

Knit fabrics that are purchased as greige goods and then finished and shipped from this establishment should be reported below; however, DO NOT include purchased fabrics production in part I, column (D).

					Census	Unit of	Products shipped and other receipts, including interplant transfers			
:	. No.		Products and	services	product code	measure for quantities	Quantity	Value, f.o.b. plant (F)		
	Line		(A)		( <b>B</b> )	(C)	( <b>E</b> )		Thou-	Dollars
	5	Finished Weft (Circular) Knit Fabrics,	KNITTED AND FINISHED IN THE SAME ESTABLISH-	N Narrow (12 inches wide or		1		\$		
	6	Except Hosiery	MENT	Broad (more than 12 inches wide)	22573 20 8				 	
	7		PURCHASED AND FINISHED IN THIS ESTABLISH-	Narrow (12 inches wide or less)	22573 30 7				     	
	8		MENT	Broad (more than 12 inches wide)	22573 40 6	Thousand finished linear			     	
	9	Finished Warp Knit Fabrics (Tricot,	KNITTED AND FINISHED IN THE SAME ESTABLISH-	Narrow (12 inches wide or less)	22584 10 6	yards			     	
		raschel, MENT simplex, and milanese)		Broad (more than 12 inches wide)	22584 20 5				     	
,	11		PURCHASED AND FINISHED IN THIS ESTABLISH-	Narrow (12 inches wide or less)	22584 30 4				     	
•	12		MENT	Broad (more than 12 inches wide)	22584 40 3				     	

#### **CONTINUE WITH ITEM 18B ON PAGE 9**

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# Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Part III. SHIPMENTS OF GARMENTS

If garments are knitted or fabrics are knitted and finished into a garment in this establishment, report the value of the garments below. Report garments made from fabrics not knitted in this establishment on lines 31–36. If fabrics are knit in this establishment, report total knit fabrics production in part I, column (D).

		Census	Products shipped and other receipts, including interplant transfers				
No.	Products and services  *Item corresponds to products reported in Current Industrial Report (CIR), MQ23A					.o.b. pl	ant
Line No.			( <b>B</b> )	584 Millions	Thou- sands	Dollars	
10	SWEATERS	BA / 1: :	(A)		_	T I	
13		Men's and junio		22534 00 2	\$	<u> </u>	
14			es', and juniors'*	22535 00 9		<u> </u>	
15	KNIT SHIRTS	Girls', little boys	', and infants'*	22536 00 7		<del> </del>	
16	AND BLOUSES,	Men's and junio	r boys'*	2253A 00 8		<u> </u> 	1
17	INCLUDING KNIT SPORT SHIRTS	Women's, misse	es', and juniors'*	2253B 00 6		 	
18		Girls', little boys	s', and infants'* es', and juniors'* – <i>Specify kind</i>	2253C 00 4		<u> </u>	
10	ALL OTHER KNIT OUTERWEAR	Women's, misse	ss , and jumors — Opechy kind	2253D 01 0			
13	PRODUCTS	Men's and junio	r boys'* – Specify kind	22550 01 0			
20		Girls', little boys	', and infants'* – Specify kind	2253D 05 1		i I	i I
21	V-:4	MEN'S		2253D 09 3		<u>i</u>	i
22	Knit Underwear and	AND JUNIOR	Underwear*	22541 11 4		 	
23	Nightwear	BOYS'	Nightwear (except robes)*	22541 13 0		<u> </u>	
24		WOMEN'S, MISSES', JUNIORS',	Underwear*	22544 11 8		 	
		GIRLS', LITTLE BOYS', AND				 	
25	Foundation	INFANTS' WOMEN'S,	Nightwear (except robes)*  Brassieres (including maternity), bra-letters, and	22544 13 4		 	
26	Garments	MISSES', AND JUNIORS'	bandeaux*  Corsets, girdles (including maternity and panty girdles),	22590 40 0		i I	i I
27	KNIT GLOVES		and combinations (except surgical corsets)*	22590 30 1		 <del> </del>	
28	AND OTHER KNIT	(corresponds to	ens, including fabrics-and-leather combination survey item codes 1420–2102 for value on CIR Report, and Mittens, for 1997)	22590 20 2		 	
	PRODUCTS	Other nonappar	el knit end products except fabrics (including knitted ncloths) – Specify kind				
29		TOTAL GITTA WOOD		22590 50 9		 	
29	Lace and net go	ods, all leavers a	nd Nottingham lace machine products (including	22000 00 9		 	
30	bobbinets and b burned-out lace	armen laces; but	excluding raschel lace machine products and	22585 00 4		 	
	All OTHER PRODUCTS MADE IN THIS	\$50,000 or more above. For all re	port separately each product with a sales value of which cannot be assigned to one of the lines emaining products, write "Other" and report a single			 	 
	ESTABLISH- MENT	total value.		18		1	1
31				26		<u> </u> 	
32				34		 	
33						 	
34				42		 	
35				59		   	
36				67		[ [	
		1			ONTINUE	ON PA	GF 10

## Item 18B. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 1997 - Continued

Part IV. CONTRACT AND COMMISSION RECEIPTS

If fabrics are knit in this establishment, report total knit fabrics production in part I, column (D).

Report garments made from fabrics not knitted in this establishment on a contract and commission basis, on line 49.

Report the receipts for contract or commission work (plant does not own the yarn or fabrics), on lines 37–49 below.

Line No.	Products and services						Products shipped and other receipts, including interplant transfers  Value, f.o.b. plant  (F)  584		
_		_		(A)	T	(B)	Millions	sands	Dollars
37	Contract and	KNITTING ONLY OR	Fabrics	Warp knit fabrics	Narrow (12 inches wide or less)	22589 13 9	\$	1 1	 
38	Commission Receipts	KNITTING AND FINISHING (Report greige			Broad (more than 12 inches wide)	22589 17 0		 	
39		knit fabrics production in part I)		Weft knit fabrics	Narrow (12 inches wide or less)	22579 15 5			
40		F = ,		(except hosiery)	Broad (more than 12 inches wide)	22579 17 1		   	   
41			Apparel	Knit outerwear	products	2253E 00 9		   	
42			Knit underwear and nightwear products  Knit gloves and mittens		93225 41 5		   		
43					93225 91 0		 		
44		FINISHING ONLY	Warp knit fabrics	Narrow (12 inches wide or less)		22589 50 1		 	 
45				Broad (more than 12 inches wide)		22589 60 0		   <del> </del>	
46		Weft knit fabrics (except		Narrow (12 inches wide or less)		22579 50 2		i <u>I</u>	
47			hosiery)	Broad (more than 12 inches wide)		22579 60 1		   	 
48		Dyeing and finis burned-out lace	shing lace and ne s)	et goods (except	raschel and	22589 21 2			
49		knit outerwear,	underwear, knit f	fabrics, and other	naterials (except for r knit products)	93000 08 1			
		Describe below products worked on and kind of work.					             	 	
50	MISCELLA- NEOUS RECEIPTS	Miscellaneous receipts (including sales of scrap and refuse, repair						   	
51	RESALES	sold without this establishment. n 10, line b.	99989 00 6		     				
52	TOTAL va Sum of lin	alue of shipmen les 1–51, column		77000 00 8	\$	   			

Items 19–21 – Not applicable to this report

**CONTINUE WITH ITEM 22 ON PAGE 11** 

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REMARKS - Please use this space for any explanations	that may be es	ssential in understanding	g your reported	data.
Item 22. CERTIFICATION – This report is substantial				
Name of person to contact regarding this report (Print of 667 1 Name of company		Telephone 2 ress (Number and street		Extension Code)
Period covered 666 1 Day	Year	TO: Month	Day	Year
Period covered   666   1	Title	2	I	Date
		Please I	ahotocopy this t	form for your records

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