

Indirect Labor

25

Manufacturing Overhead

26

Manufacturing Costs

27

Fixed Assets

27

Working Capital

28

Reconciliation of Costs, Sales and Profits

29

Budget Control

30

INTRODUCTION

GENERAL INFORMATION

In order to make realistic estimates in this report certain

6 Metal in contact with fruits or vegetables. in all

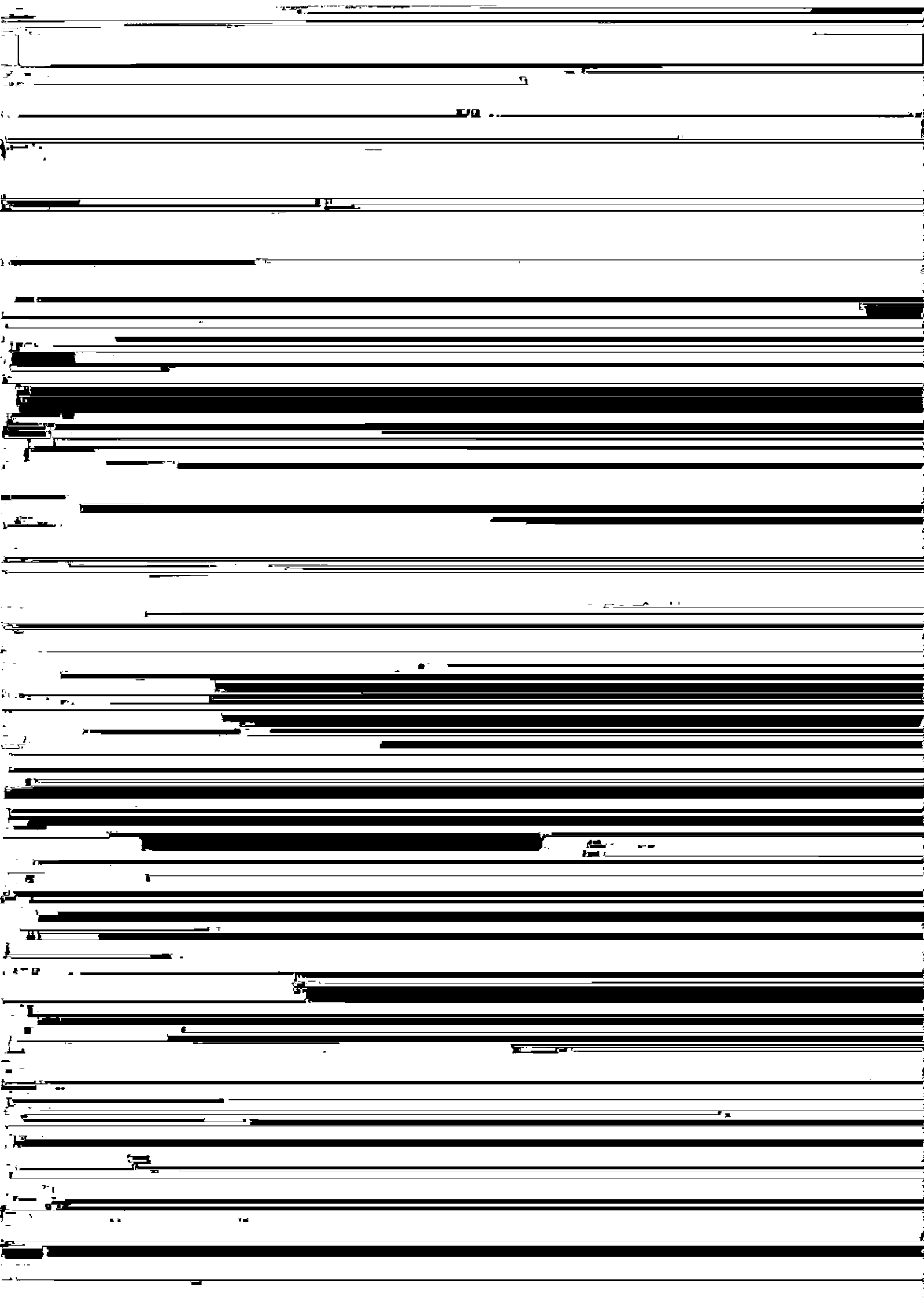
7 Cans are available. completely formed with one end

It is estimated that this

PRODUCTION CAPACITY

The production capacity of this plant is based on a

It



1. Anona.
2. Apples.
3. Bananas.
4. ~~Blackberries~~

5. Cantaloupe.
6. Currants.
7. Figs.
8. Grapes, thin skinned varieties.

10. Jobo.

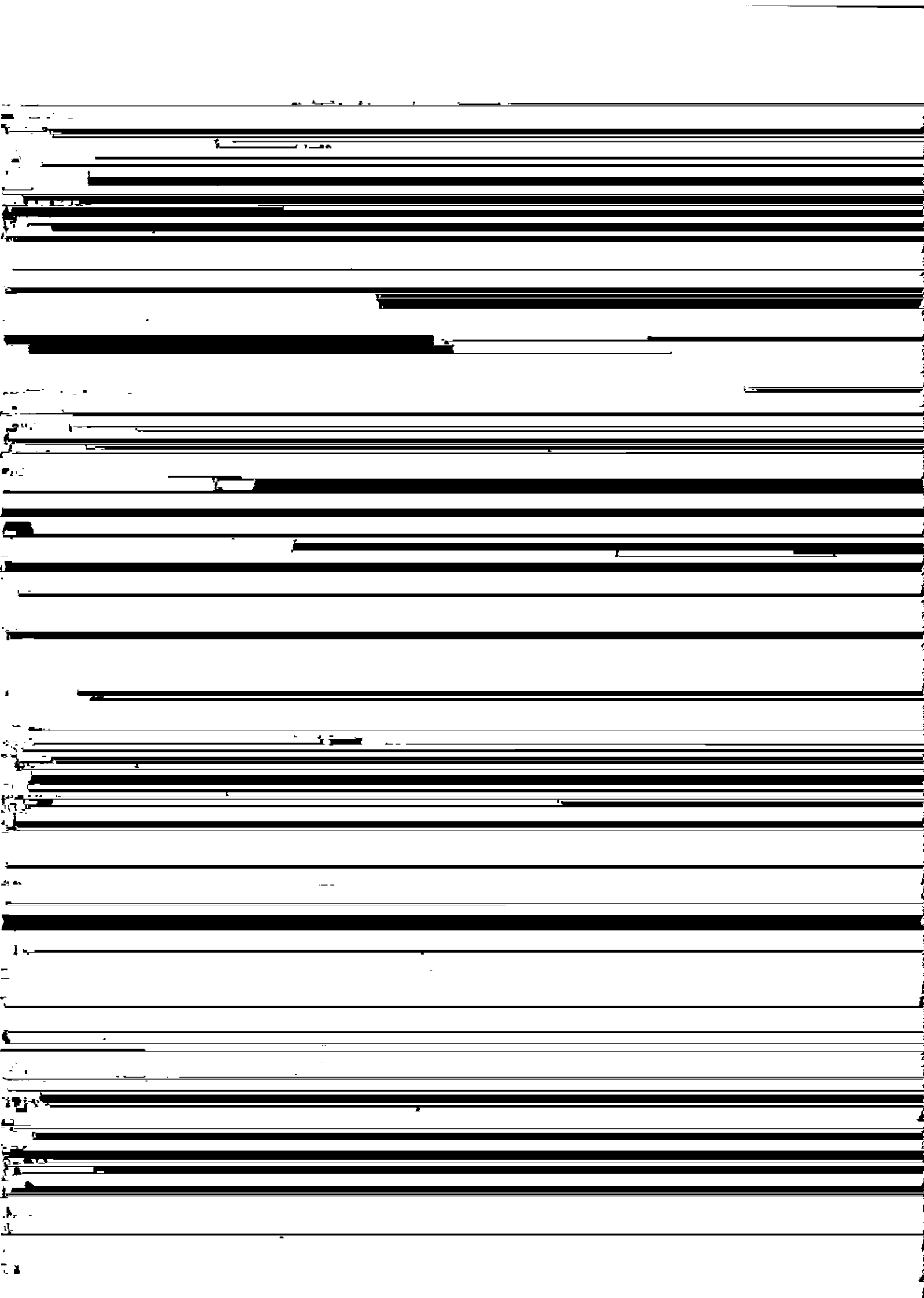
15. Nance.
16. Nispero (loquat).
17. Papaya.
18. ~~Passion fruit~~

19. Peaches.
20. Pears.

23. Sapodilla.
24. Tomatoes.
25. ~~Watermelon~~

26. Zapote.

... from where possible



(d) Roots or other tough, inedible portion of the fruit

III. Extraction of Juice

(a) Washed, sorted and trimmed fruit or vegetables are

This method of extraction is -----

A1; A2; A4; A5; A8; A9; A11; A12; A15; B1.

B22; B23; B24; B26; C7; C12; C14; B12.

(c) Washed, sorted and tested.

should be placed around the racks directing it below the

immediately.

This method of extraction is appropriate for:

A7; A13; B2.

(c) Washed, sorted and trimmed fruit or vegetables drop

Juices are frequently packed with added sugar, salt, spices, harmless food colors, vitamins and citric or other acids.

Removal

water until the contents of the container reach a

- (d) Blended juice at ambient temperature is de-aerated and pumped through a plate or tubular heat exchanger where the temperature of the juice is elevated to 210°
by heat transfer from steam or hot water surrounding the plates

rotary machine which spots the labels on the bottle with a press
and wipe action. These machines are adjustable to most of the

be followed:

to bleeding bottles and

degree Brix is equivalent to one percent sucrose

sucrose in addition to sucrose than the 21

A handwritten note or signature

Annual Cost

Item Description Unit Cost Estimated Actual

Cans 11.520 m.* 80.00/m.* 921,600.00

Total 11 520 m.* 1.60/m.* 52,992.00

WATER

The annual cost of water is \$ _____

Description

Cost
Estimated Actual

2 Dump trucks

\$ 0 500 00

Occupation

Required

Estimated

Actual

DEPRECIATION

Yearly Depreciation Annual Cost

\$12,000.00 20 \$1,550.00

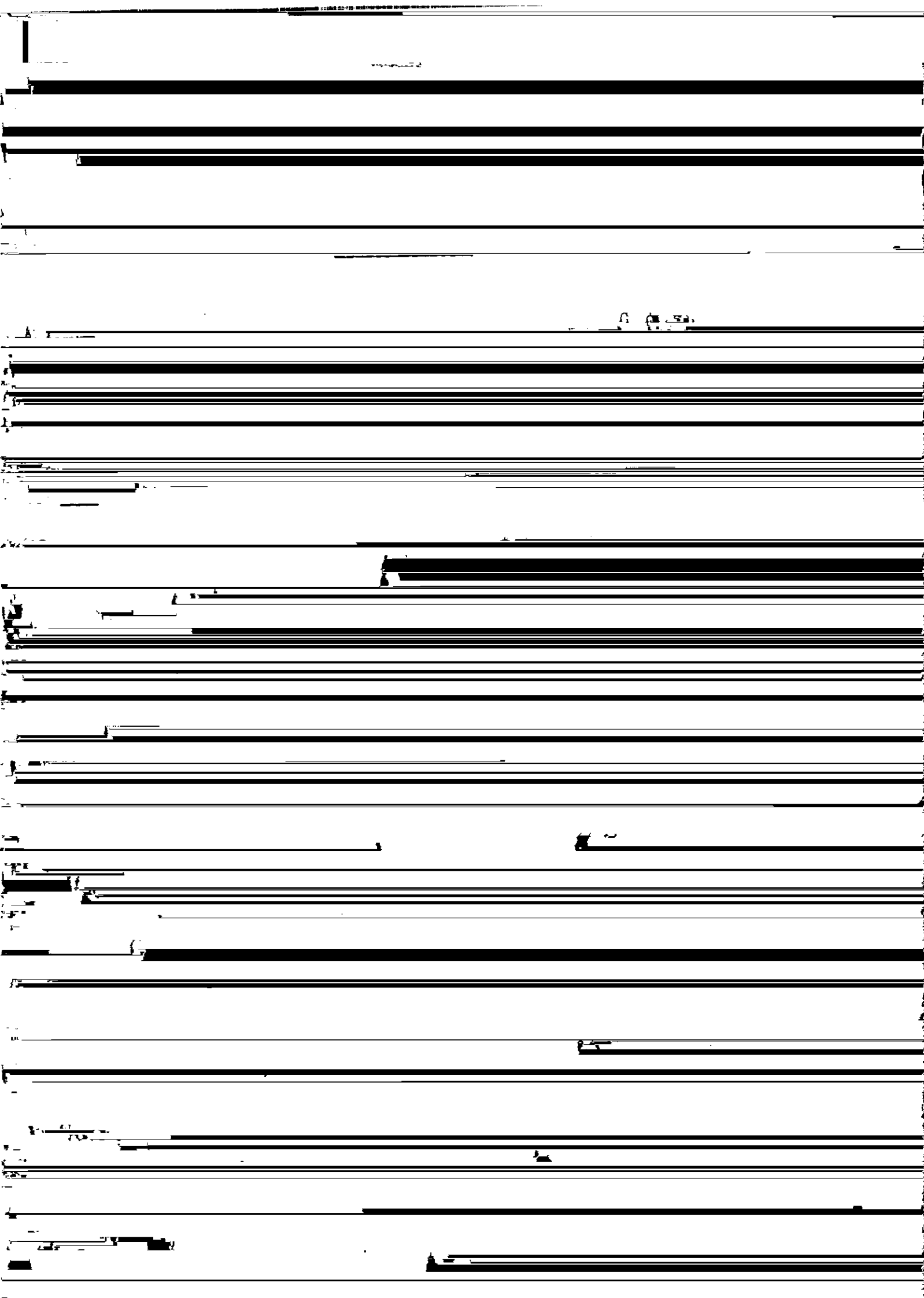
\$7,000.00 10 \$700.00

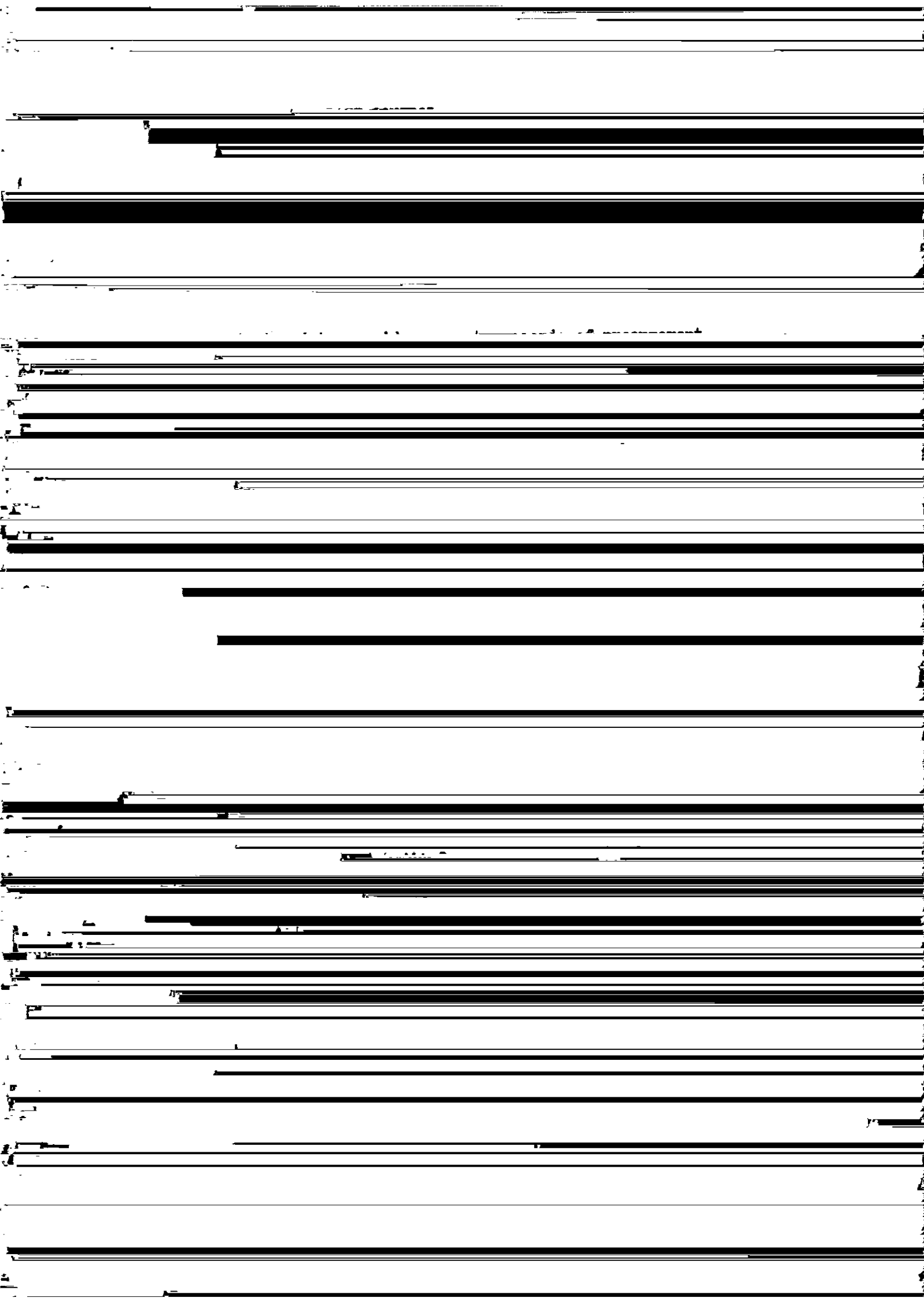
MANUFACTURING COSTS

Item

Direct materials

\$2 020 072 00





[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

Residential Survey (Code Number TD 71) be obtained and studied to

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

and experienced individuals should be employed for the

key positions, either permanently or temporarily to train

the organization. Private consultants in the field could

tion of quality food products

4. The general manager should have broad experience in this

MANUFACTURERS OF FOOD PROCESSING EQUIPMENT AND SUPPLIES

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

plants and also individual machines and equipment:

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

[REDACTED]

Hoopton, Illinois

[REDACTED]

Columbus, Ohio

[REDACTED] manufacture, restorers, and heat exchangers:

[REDACTED]

[REDACTED]

The following companies

Berlin, Wisconsin

The following companies manufacture

