

NOTES: 1. MATERIAL: 0.8 [0.031] ALUM. 5062-0.

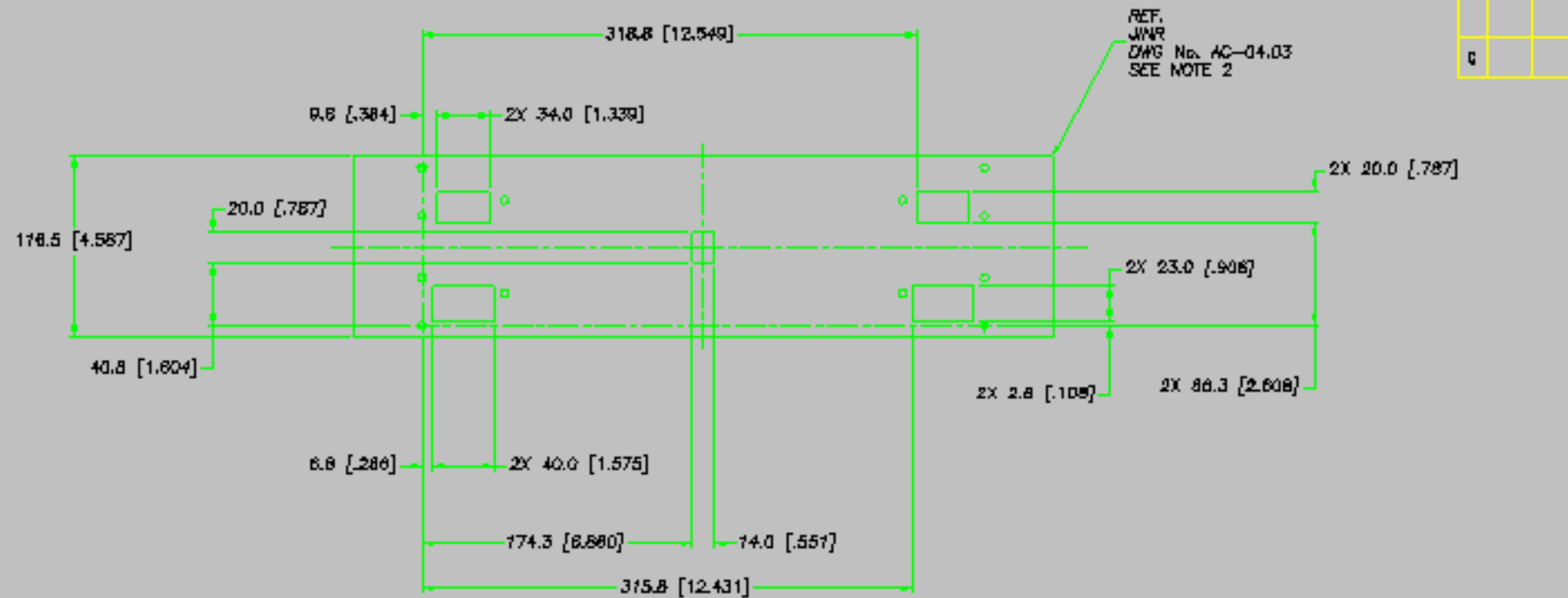
2. FOR DETAIL DRAWING OF PART SEE JOINT INSTITUTE OF NUCLEAR RESEARCH DRAWING LISTED.

3. EPOXY SPECIFICATION:  
 JCL ENTERPRISES, INC.  
 293 WEST FULTON,  
 FARMINGTON, IL 61531  
 ITEM No. B4112  
 DESCRIPTION- PERMAPOXY, 90 MINUTE  
 MULTI-METAL EPOXY, BLACK  
 OR EQUIVALENT.

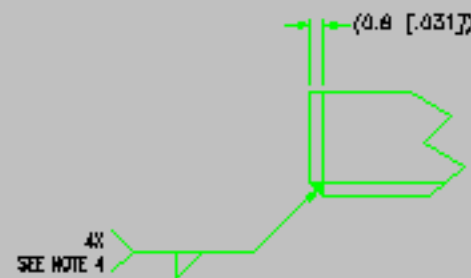
4. CORNERS MUST BE LIGHT TIGHT.

5. PART TO BE BLACK ANODIZED.

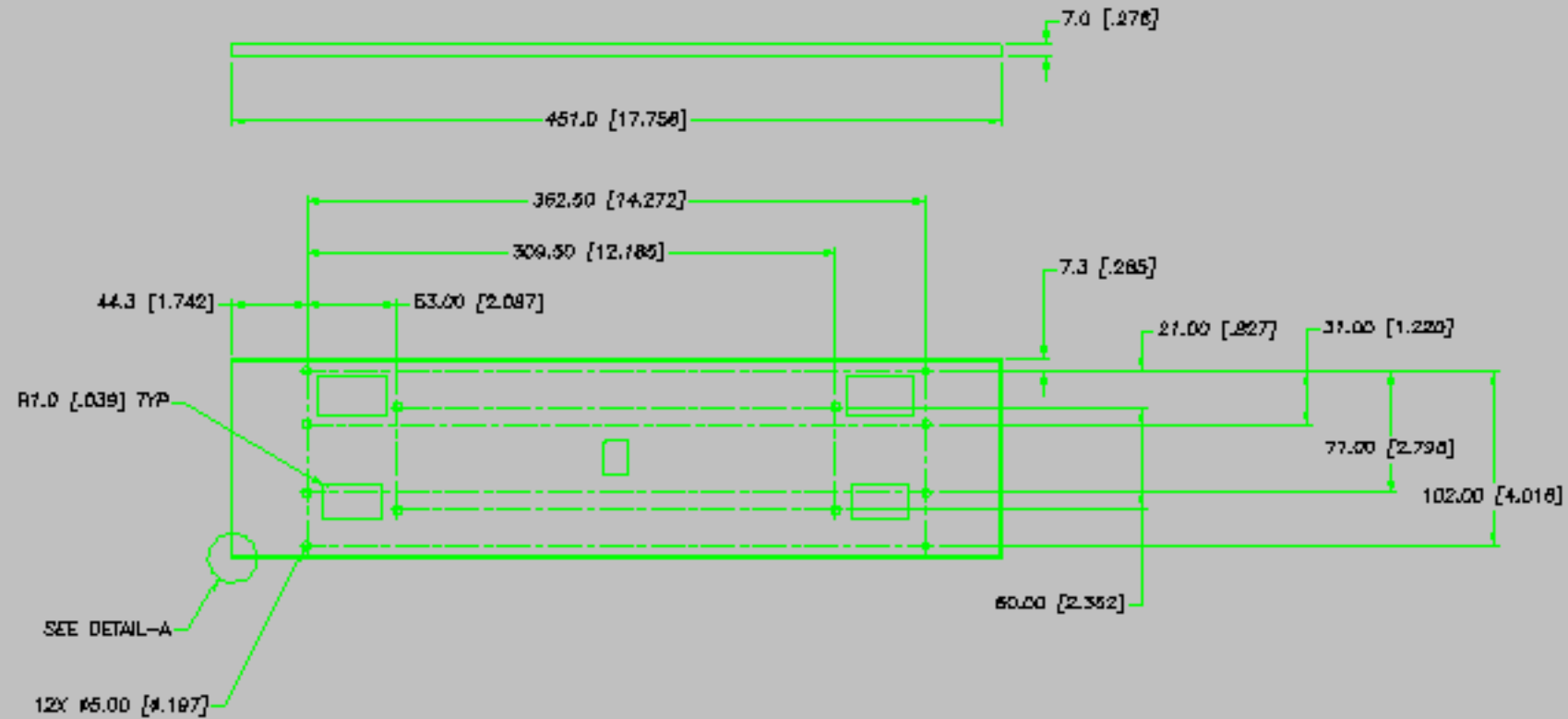
REVISIONS							
REV	ZONE	ECN NO.	DESCRIPTION	BY	DATE	CHK	APP
A			INITIAL RELEASE				
B			DRAWING FUNCTION HAS CHANGED FROM A DETAIL DRAWING FOR PURPOSE OF PRODUCTION TO AN ENVELOPE CONTROL DRAWING AND GENERAL REDESIGN	A.R.	5/19/03		P.J.K.
C			ADDED HOLES AND MODIFIED DIMENSIONS	A.R.	5/23/03		P.J.K.



REF.  
 JINR  
 DWG No. AC-04.03  
 SEE NOTE 2



DETAIL-A  
 SCALE 2/1



SEE DETAIL-A

12X 65.00 [2.557]

INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN THE UNITS [ ] INCHES DECIMAL FRACTIONS X & 64 (0.0156) XX & 32 (0.0312) XXX & 16 (0.0625) UNLESS OTHERWISE SPECIFIED	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998		BROOKHAVEN NATIONAL LABORATORY UPTON, N.Y. 11973
	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN THE UNITS [ ] INCHES DECIMAL FRACTIONS X & 64 (0.0156) XX & 32 (0.0312) XXX & 16 (0.0625) UNLESS OTHERWISE SPECIFIED	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998	P. KROON 4/3/03
INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN THE UNITS [ ] INCHES DECIMAL FRACTIONS X & 64 (0.0156) XX & 32 (0.0312) XXX & 16 (0.0625) UNLESS OTHERWISE SPECIFIED	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998	P. KROON 4/3/03	105-0215-003
INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN THE UNITS [ ] INCHES DECIMAL FRACTIONS X & 64 (0.0156) XX & 32 (0.0312) XXX & 16 (0.0625) UNLESS OTHERWISE SPECIFIED	INTERPRET IN GENERAL ACCORDANCE WITH ASME Y14.3M-1998	P. KROON 4/3/03	4-3 HOLD 1/2 WORK NA SHEET 1 OF 1

DWG NO 105-0215-003 REV 1 OF 1 C