An IEEE 1451.1 Summary

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Introduction

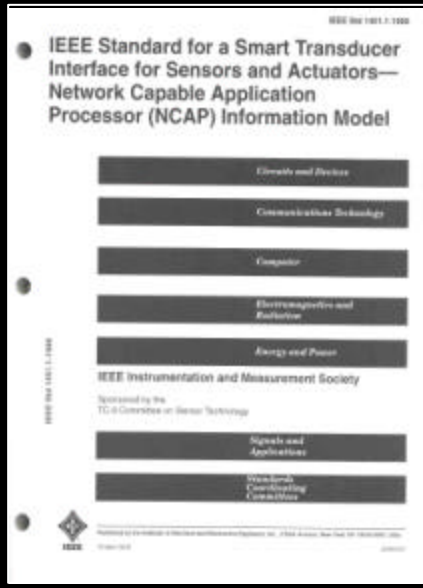
- Who we are: NIST mission is to help increase US industry competitiveness through advanced research, standards, and technology collaboration
- Member of the Sensor Development and Application Group (SDAG) within the Manufacturing Engineering Laboratory (MEL) at NIST
- Member of the Working Group on the IEEE Standard for a Smart Transducer Interface for Sensors and Actuators — Network Capable Application Processor (NCAP) Information Model, or IEEE 1451.1 (“dot1”)

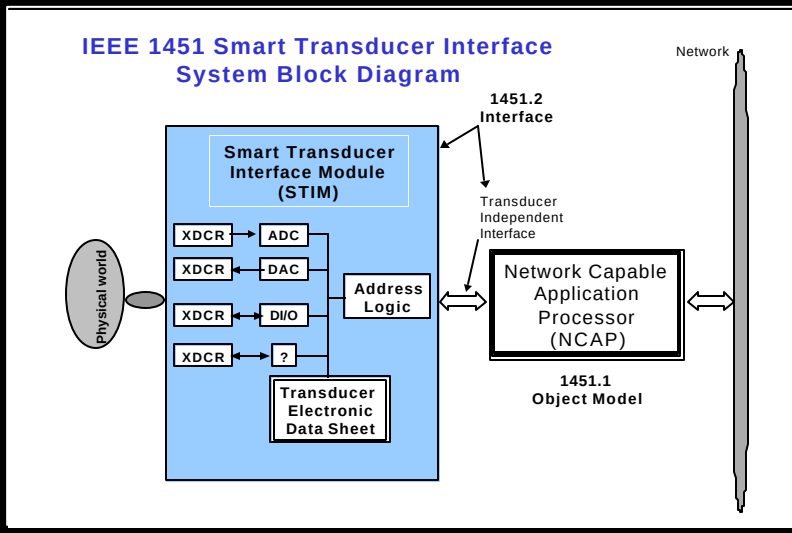
IEEE 1451 Overview/Goals

- Provide standardized communication interfaces for smart transducers, both sensors and actuators. In the form of a standard hardware and software definition/specification.
- Simplify the connectivity and maintenance of transducers to device networks through such mechanisms as common Transducer Electronic Data Sheet (TEDS) and standardized Application Programming Interfaces (API)
- Allow plug-and-play with 1451 compatible transducers among different devices using multiple control networks
- Give sensor manufacturers, system integrators, and end-users the ability to support multiple networks and transducer families in a cost effective way

Part 1: IEEE 1451.1 Overview/Goals

- "*The specifications provide a comprehensive data model for the factory floor, and a simple application framework to build interoperable distributed applications*…" Dr. Jay Warrior, Agilent Technologies, Chair IEEE 1451.1 WG
- In general, IEEE 1451.1 accomplishes this by providing:
  - Transducer application portability (software reuse)
  - Plug-and-play software capabilities (components)
  - Network independence (network abstraction layer)
- The standard specifies these capabilities by defining software interfaces for:
  - Application functions in the NCAP that interact with the network that are independent of any network
  - Application functions in the NCAP that interact with the transducers that are independent of any specific transducer driver interface



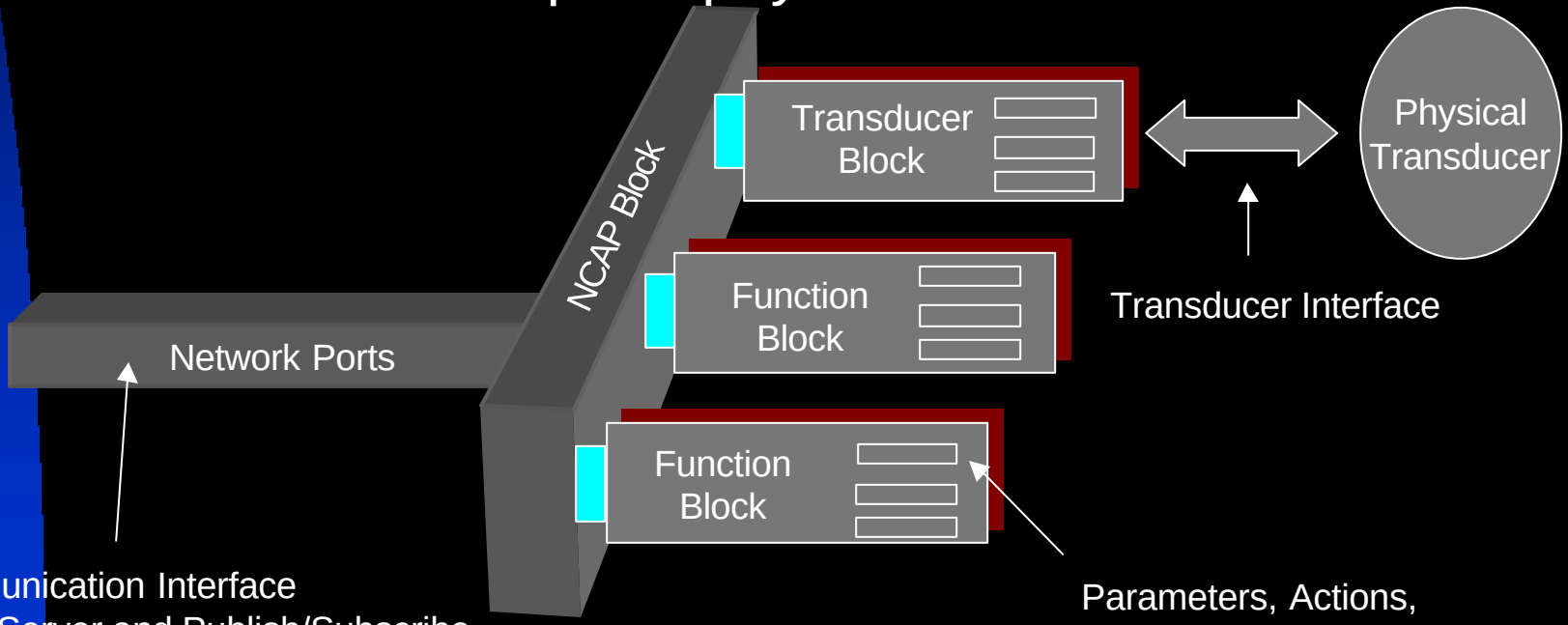


IEEE 1451.1 Overview/Goals (Cont.)

- IEEE 1451.1 software architecture is defined using three different models or views of the transducer device environment:
  - An Object Model, defines transducer device specific abstract objects – or, classes with attributes, methods, and state behavior
  - A Data Model, defines information encoding rules for transmitting information across both local and remote object interfaces
  - A Network Communication Model, supports a client/server and publish/subscribe paradigm for communicating information between NCAPs

Conceptual View of an IEEE 1451.1 NCAP

- Uses a “backplane” or “card cage” concept
- NCAP centralizes and “glues” all the system and communications facilities together
- Network communication viewed through the NCAP as ports
- Function block application code is “plugged” in as needed
- Transducer blocks map the physical transducer to the NCAP



IEEE 1451.1 Communication Model

- Provides two styles of inter-NCAP communication
- Client/Server: A tightly coupled, point-to-point model for one-to-one communication scenarios – typically used for configuration, attribute accessors, and operation invocations
- Publish/Subscribe: A loosely coupled, model for many-to-many and one-to-many communication scenarios – typically used for broadcasting or multicasting measurement data and configuration management (i.e., node or NCAP discovery) information

Implementing IEEE 1451.1

- An IEEE 1451.1 C++ Reference Implementation provides a concrete representation of the abstract Smart Transducer Information Model (IEEE Std 1451.1-1999, Dated 18 April 2000). The NIST implementation is called “1451.1 Lite”, as it is a subset of the complete specification.
- A subset of the IEEE 1451.1 implementation has also been developed in Java to provide an architecture neutral NCAP configuration tool.
- The C++ implementation uses the open-source Adaptive Communication Environment (ACE) from the Washington University at St. Louis.

IEEE 1451.1 Benefits

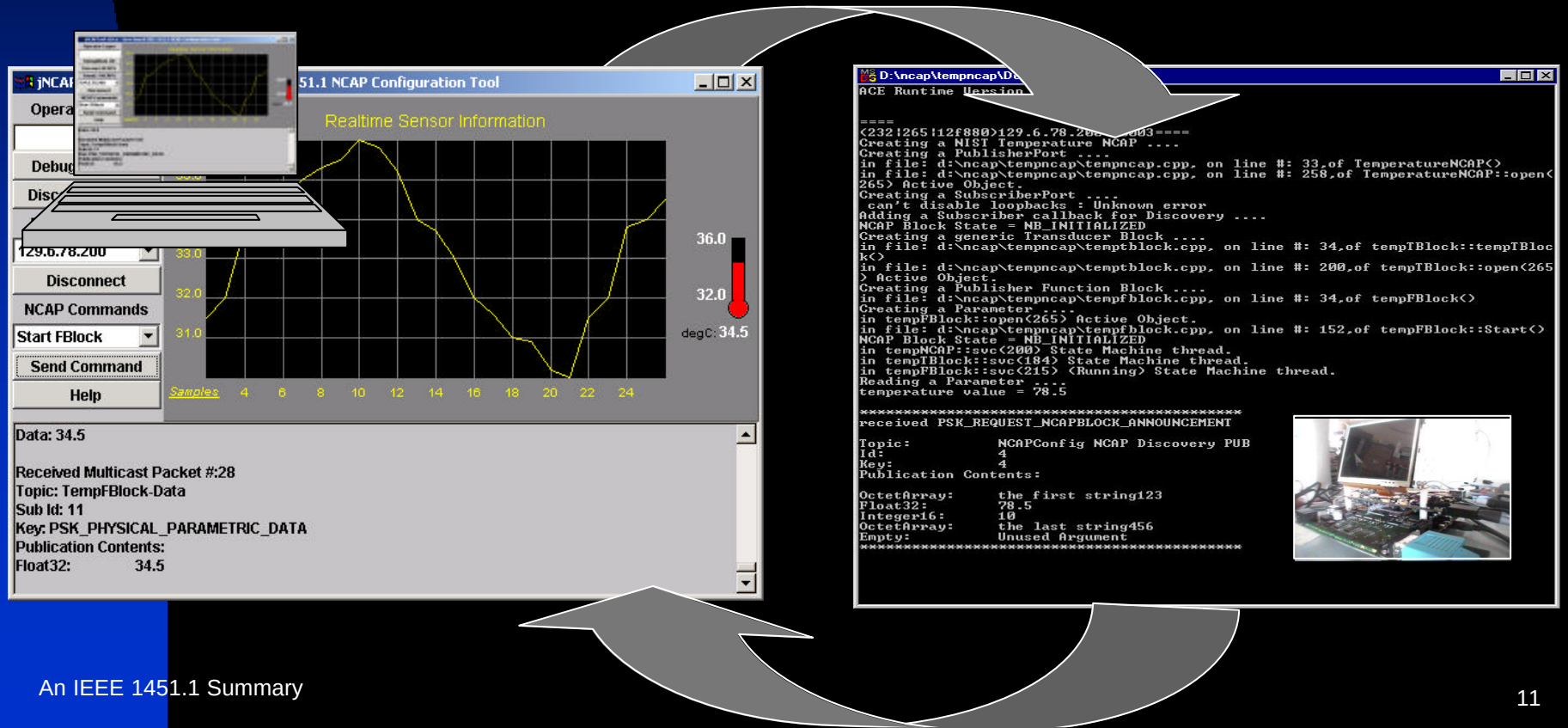
- Using P1451.1 provides:
  - an extensible object-oriented model for smart transducer application development and deployment
  - application portability achieved through agreed upon application programming interfaces (API)
  - network neutral interface allows the same application to be plug-and-play across multiple network technologies
  - leverages existing networking technology, does not re-implement any control network software or protocols
  - a common software interface to transducer hardware i/o

Looking at an IEEE 1451.1 Application

- A minimal IEEE 1451.1 application consist of a few classes:
  - An NCAP Block (consolidates system and communication housekeeping)
  - A Transducer Block (provides the software connection to the transducer device)
  - A Function Block (provides the transducer application algorithm (i.e., obtain and multicast temperature data every second)
  - Parameters (contains the network accessible variables that hold and update the data)
  - Ports (network communication objects for publishing and subscribing to information or interacting with other NCAPs using client/server

Executing an IEEE 1451.1 Application

- An embedded Temperature NCAP Application is running from a remote location on the NIST Intranet
  - As part of the system configuration, a NIST developed Java tool on a Notebook issues a discovery multicast, finds the NCAP, and starts the remote NCAP's Function Block
  - The remote NCAP Function Block responds by publishing temperature data every second as the Java tool records the information

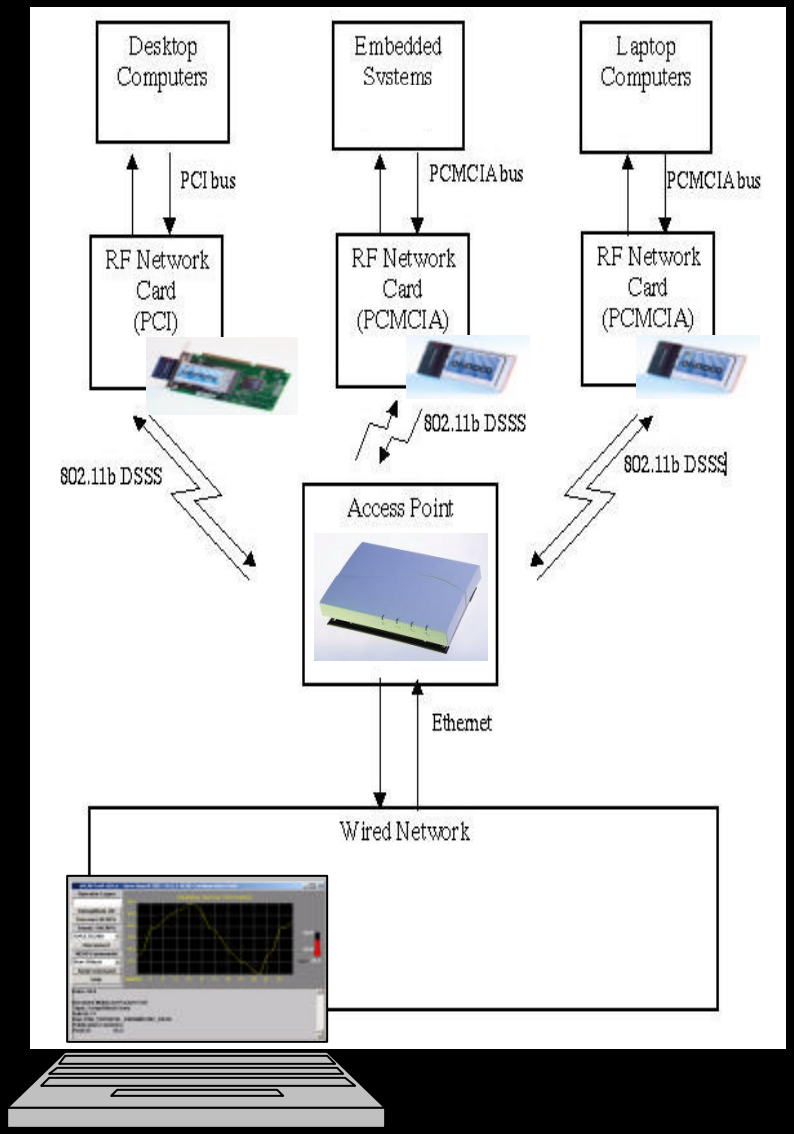


How NIST uses IEEE 1451.1 in a Wireless Environment

- The NIST C++ IEEE 1451.1 reference implementation uses TCP/IP as its underlying control network.
- From TCP/IP, IP multicast and TCP unicast features are used to implement publish/subscribe and client/server, respectively
- ACE is used to abstract the networking code from the application; therefore it is highly adaptive to various protocols
- Wired 802.3 Ethernet has been used primarily for testing. No changes were needed in ACE to support this protocol.
- Wireless 802.11b (11Mbps) Ethernet has also been used for testing. Again, no changes were made to ACE as the TCP/IP protocol is compatible with both 802.3 and 802.11b physical mediums.

How NIST uses IEEE 1451.1 in a Wireless Environment

- Testing scenarios included using a wired subnet connected to a wireless extension of the subnet
- Wireless extension uses an Agere (formerly Lucent) Orinoco AP-1000 dual card “access point”
- Range extender antennas are also connected to the access point and each PC-CARD
- Each node on the wireless side executes an IEEE 1451.1 NCAP application
- Java Configuration tool executes beyond the wireless net on the wired subnet



Summary

- IEEE 1451.1 is a large and comprehensive standard that addresses the needs of the smart transducer industry for providing portability and network independent access.
- NIST has begun implementing a good deal of the standard with emphasis on getting the software communication and infrastructure in place in order to start using the code.
- Choosing and implementing the standard with a solid object-oriented framework such as ACE provides a robust environment for real-time network communication.
- Migrating the implementation to other middleware such as CORBA for heavier weight uses will be reasonable to do
- Several projects at NIST will use the implementation for supporting manufacturing related activities

Summary (cont)

- Continued testing in the wireless space is required to gauge the effectiveness of the implementation.
- Bluetooth trials are forthcoming; however, the lack of multicast support will severely impact the applications – continued research here is a must
- Other lightweight middleware packages are going to be isolated – xml and soap, etc; however, these protocols do not support asynchronous messaging or publish subscribe in efficient ways
- Slimmer implementations of the IEEE 1451.1 will need to be experimented with for use with the smaller micro platforms.

For more information....

- **ACE can be found at:** *www.cs.wustl.edu/~schmidt/ACE.html*
- **1451.1-1999 IEEE Standard for a Smart Transducer Interface for Sensors and Actuators - Network Capable Application Processor Information Model 2000: ISBN 0-7381-1768-4**
- **The NIST IEEE 1451 Web Site provides information about 1451, publications, and demonstrations at:** *ieee1451.nist.gov*