in lieu of which it is given. F or the purpose of this section, a controlled subsidiary is a corporation where more than 50 percent of the voting power is controlled by the parent corporation. The unit bond shall show as to each plant covered by the bond the part of the total sum which represents the penal sum (computed in accordance with §19.245) for operations at and withdrawals from each plant. If the penal sum of the bond covering a plant, or the penal sum allocated to any plant (if the bond covers more than one plant), is in an amount less than the maximum prescribed in §19.245, operations at and/or withdrawals from such
plant shall not exceed the quantity permissible as reflected by the penal sum in the bond for such plant. The unit bond shall be conditioned that the total amount of the bond shall be available for satisfaction of any liability incurred under the terms and conditions of such bond.
(Sec. 805(c), Pub. L. 96-39, 93 Stat. 276 (26 U.S.C. 5173))

## § 19.245 Bonds and penal sums of bonds.

The bonds, and the penal sums thereof, required by this subpart, are as follows:

Penal Sum

| Type of bond | Basis | Minimum | Maximum |
| :---: | :---: | :---: | :---: |
| (a) Operations bond: <br> (1) One plant bond- |  |  |  |
|  |  |  |  |
| (i) Distiller .................... | The amount of tax on spirits produced during a period of 15 days. | \$5,000 | \$100,000 |
| (ii) Warehouseman: |  |  |  |
| (A) General ........... | The amount of tax on spirits and wines deposited in, stored on, and in transit to bonded premises. | 5,000 | 200,000 |
| (B) Limited to storage of spirits in packages to a total of not over 50,000 proof gallons. | ......do ...................................................................................... | 5,000 | 50,000 |
| (iii) Distiller and warehouseman. | The amount of tax on spirits produced during a period of 15 days, and the amount of tax on spirits and wines deposited, in stored on, and in transit to bonded premises. | 10,000 | 200,000 |
| (iv) Distiller and processor. | The amount of tax on spirits produced during a period of 15 days, and the amount of tax on spirits, denatured spirits, articles, and wines deposited in, stored on, and in transit to bonded premises. | 10,000 | 200,000 |
| (v) Warehouseman and processor: |  |  |  |
| (A) General ........... | The amount of tax on spirits, denatured spirits, articles, and wines deposited in, stored on, and in transit to bonded premises. | 10,000 | 250,000 |
| (B) Limited to storage of spirits or denatured spirits in packages to a total of not over 50,000 proof gallons, and processing of spirits or denatured spirits so stored. | ......do ....................................................................................... | 10,000 | 50,000 |
| (vi) Distiller, warehouseman, and processor. | The amount of tax on spirits produced during a period of 15 days, and the amount of tax on spirits, denatured spirits, articles, and wines deposited in, stored on, and in transit to bonded premises. | 15,000 | 250,000 |
| (2) Adjacent bonded wine cellars- |  |  |  |
| (i) Distiller and bonded wine cellar. | The sum of the amount of tax calculated in (a)(1)(i) and with respect to bonded wine cellar operations, the amount of tax on wines and wine spirits possessed and in transit. | 6,000 | 150,000 |
| (ii) Distiller, warehouseman and bonded wine cellar. | The sum of the amount of tax calculated in (a)(1)(iii) and with respect to bonded wine cellar operations, the amount of tax on wines and wine spirits possessed and in transit. | 11,000 | 250,000 |

Penal Sum-Continued

\begin{tabular}{|c|c|c|c|}
\hline Type of bond \& Basis \& Minimum \& Maximum \\
\hline \begin{tabular}{l}
(iii) Distiller, processor and bonded wine cellar. \\
(iv) Distiller, warehouseman, processor and bonded wine cellar. \\
(b) Area operations bond:
\end{tabular} \& \begin{tabular}{l}
The sum of the amount of tax calculated in (a)(1)(iv) and with respect to bonded wine cellar operations, the amount of tax on wines and wine spirits possessed and in transit. \\
The sum of the amount of tax calculated in (a)(1)(vi) and with respect to bonded wine cellar operations, the amount of tax on wines and wine spirits possessed and in transit. \\
The penal sum shall be calculated in accordance with the following table:
\end{tabular} \& 11,000
16,000 \& 250,000
300,000 \\
\hline Total penal sums as determined under (a) \& Requirements for penal sum of area operations bond \& \& \\
\hline \begin{tabular}{l}
Not over \$300,000 \(\qquad\) \\
Over \$300,000 but not over \(\$ 600,000\). \\
Over \$600,000 but not over \(\$ 1,000,000\). \\
Over \$1,000,000 but not over \$2,000,000. \\
Over \$2,000,000 \(\qquad\)
\end{tabular} \& \begin{tabular}{l}
100 percent. \\
\(\$ 300,000\) plus 70 percent of excess over \(\$ 300,000\). \\
\(\$ 510,000\) plus 50 percent of excess over \(\$ 600,000\). \\
\(\$ 710,000\) plus 35 percent of excess over \(\$ 1,000,000\). \\
\(\$ 1,060,000\) plus 25 percent of excess over \(\$ 2,000,000\).
\end{tabular} \& \& \\
\hline \begin{tabular}{l}
(c) Withdrawal bond: \\
(1) One plant qualified for distilled spirits operations. \\
(2) Two or more plants in a region qualified for distilled spirits operations. \\
(d) Unit bond: \\
(1) Both operations at a distilled spirits plant (and any adjacent bonded wine cellar) and withdrawals from the bonded premises of the same distilled spirits plant. \\
(2) Both operations at two or more distilled spirits plants (and any adjacent bonded wine cellar) within the same region and withdrawals from the bonded premises of the same distilled spirits plants.
\end{tabular} \& \begin{tabular}{l}
The amount of tax which, at any one time, is chargeable against such bond but has not been paid. \\
Sum of the penal sums for each plant calculated in (c)(1) of this section. \\
Total penal sums of (a) and (c)(1) of this section \(\qquad\) \\
Total penal sums of (b) and (c)(2) of this section in lieu of which given.
\end{tabular} \& 1,000
\(\left({ }^{1}\right)\)
6,000

$(3)$ \& $1,000,000$
$\left({ }^{2}\right)$
$1,300,000$

$\left({ }^{4}\right)$ <br>
\hline
\end{tabular}

Sum of the minimum penal sums required for each plant covered by the bond.
${ }^{2}$ Sum of the maximum penal sums required for each plant covered by the bond. (The maximum penal sum for one plant is \$1,000,000.)
${ }^{3}$ Sum of the minimum penal sums for operations and withdrawal bonds required for each plant covered by the bond.
${ }^{4}$ Sum of the maximum penal sums for area operations bonds and withdrawal bonds required for the plants covered by the unit bond.
(Sec. 805(c), Pub. L. 96-39, 93 Stat. 276 (26 U.S.C. 5173))
[T.D. ATF -198, 50 F R 8464, M ar. 1, 1985; 50 F R 23410, J une 4, 1985]

## §19.246 Strengthening bonds.

In all cases when the penal sum of any bond becomes insufficient, the principal shall either give a strengthening bond with the same surety to attain a sufficient penal sum, or give a new bond to cover the entire liability. Strengthening bonds will not be approved where any notation is made thereon which is intended, or which may be construed, as a release of any
former bond, or as limiting the amount of any bond to less than its full penal sum. Strengthening bonds shall show the current date of execution and the effective date.
(Sec. 201, Pub. L. 85-859, 72 Stat. 1394, as amended (26 U.S.C. 5551); sec. 805(c), Pub. L. 96-39, 93 Stat. 276 (26 U.S.C. 5173))

