Environmental Technology Verification Report

ORBECO-HELLIGE
MINI-ANALYST MODEL 942-032

Prepared by Battelle



Under a cooperative agreement with





Environmental Technology Verification Report

ETV Advanced Monitoring Systems Center

Orbeco-Hellige Mini-Analyst Model 942-032

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Notice

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Foreword

The U.S. Environmental Protection Agency (EPA) is charged by Congress with protecting the nation's air, water, and land resources. Under a mandate of national environmental laws, the Agency strives to formulate and implement actions leading to a compatible balance between human activities and the ability of natural systems to support and nurture life. To meet this mandate, the EPA's Office of Research and Development provides data and science support that can be used to solve environmental problems and to build the scientific knowledge base needed to manage our ecological resources wisely, to understand how pollutants affect our health, and to prevent or reduce environmental risks.

The Environmental Technology Verification (ETV) Program has been established by the EPA to verify the performance characteristics of innovative environmental technology across all media and to report this objective information to permitters, buyers, and users of the technology, thus substantially accelerating the entrance of new environmental technologies into the marketplace. Verification organizations oversee and report verification activities based on testing and quality assurance protocols developed with input from major stakeholders and customer groups associated with the technology area. ETV consists of seven environmental technology centers. Information about each of these centers can be found on the Internet at http://www.epa.gov/etv/.

Effective verifications of monitoring technologies are needed to assess environmental quality and to supply cost and performance data to select the most appropriate technology for that assessment. In 1997, through a competitive cooperative agreement, Battelle was awarded EPA funding and support to plan, coordinate, and conduct such verification tests for "Advanced Monitoring Systems for Air, Water, and Soil" and report the results to the community at large. Battelle conducted this verification under a follow-on to the original cooperative agreement. Information concerning this specific environmental technology area can be found on the Internet at http://www.epa.gov/etv/centers/center1.html.

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List of Abbreviations

AMS Advanced Monitoring Systems

ASTM American Society of Testing and Materials

ATEL Aqua Tech Environmental Laboratories

DPD n,n-diethyl-p-phenylenediamine

EPA U.S. Environmental Protection Agency
ETV Environmental Technology Verification

HCl hydrochloric acidHCN hydrogen cyanideID identification

KCN potassium cyanide

L liter

LFM laboratory-fortified matrix MDL method detection limit

mg milligram

NaOH sodium hydroxide

PE performance evaluation

PT performance test

QA quality assurance

QA/QC quality assurance/quality control

QC quality control

QCS quality control standard
QMP Quality Management Plan

RB reagent blank

RPD relative percent difference RSD relative standard deviation TSA technical systems audit

Chapter 1 Background

The U.S. Environmental Protection Agency (EPA) supports the Environmental Technology Verification (ETV) Program to facilitate the deployment of innovative environmental tech nologies through performance verification and dissemination of information. The goal of the ETV Program is to further environmental protection by substantially accelerating the acceptance and use of improved and cost-effective technologies. ETV seeks to achieve this goal by providing high-quality, peer-reviewed data on technology performance to those involved in the design, distribution, financing, permitting, purchase, and use of environmental technologies.

ETV works in partnership with recognized testing organizations; with stakeholder groups consisting of buyers, vendor organizations, and permitters; and with the full participation of individual technology developers. The program evaluates the performance of innovative tech nologies by developing test plans that are responsive to the needs of stakeholders, conducting field or laboratory tests (as appropriate), collecting and analyzing data, and preparing peer-reviewed reports. All evaluations are conducted in accordance with rigorous quality assurance (QA) protocols to ensure that data of known and adequate quality are generated and that the results are defensible.

The EPA's National Exposure Research Laboratory and its verification organization partner, Battelle, operate the Advanced Monitoring Systems (AMS) Center under ETV. The AMS Center recently evaluated the performance of the Orbeco Mini-Analyst Model 942-032 in detecting the presence of cyanide in water. Portable cyanide analyzers were identified as a priority technology verification category through the AMS Center stakeholder process.

Chapter 2 Technology Description

The objective of the ETV AMS Center is to verify the performance characteristics of environmental monitoring technologies for air, water, and soil. This verification report provides results for the verification testing of the Orbeco Mini-Analyst Model 942-032. Following is a description of the Orbeco Mini-Analyst Model 942-032 based on information provided by the vendor. The information provided below was not verified in this test.

The Orbeco Mini-Analyst Model 942-032 is a portable colorimeter in which a sample and a reagent are mixed and analyzed photometrically to provide a quantitative determination of cyanide in the sample. The Orbeco Mini-Analyst Model 942-032 uses a photodiode detector, and results are reported on a liquid crystal display. Permanent calibrations for the tests are stored in the microprocessor memory. The Orbeco Mini-Analyst Model 942-032 comes with a hard cover carrying case, reagents for 50 samples, pH adjustment and dechlorination reagents, and four reaction vials. The detectable range of cyanide using the Orbeco Mini-Analyst Model 942-032 is 0 to 0.400 mg/L.



Figure 2-1. Orbeco Mini-Analyst Model 942-032 Water Analyzer

First, the samples are preserved to exactly 0.020 M sodium hydroxide (NaOH). Then, one milliliter (mL) each of the buffer and 1.75 M hydrochloric acid (HCl), provided by Orbeco, are added to 100 mL of preserved sample. The pH is then adjusted to be within 6 to 7, as necessary. A capsule of powdered reagent is added to a 10.0-mL aliquot of the pH-adjusted sample, and the sample vial is shaken and set aside for two minutes. In the meantime, a liquid reagent solution is made up in a separate 25-mL vial. At the appropriate time, this reagent is added to the original sample vial, and the vial is shaken. After a 15-minute color development period, the sample is placed into the Orbeco Mini-Analyst Model 942-032, and a cyanide concentration is displayed in micrograms per liter; however, for consistency with the reference laboratory results, all data within this report have been converted to milligrams per liter (mg/L). The dimensions of the Orbeco Mini-Analyst Model 942-032 are 6 x 4 x 2 inches, and it weighs 340 grams (12 ounces). The

Orbeco Mini-Analyst Model 942-032 operates on four AA batteries and comes with four sample tubes. The list price for this unit is \$299.00 for the colorimeter and \$67.50 for reagents adequate for approximately 50 water samples.

Chapter 3 Test Design and Procedures

3.1 Introduction

Cyanide can be present in various forms in water. This verification test focuses on the detection of the free cyanide ion prepared using potassium cyanide (KCN) and referred to as simply "cyanide" in this report. At high doses, this form of cyanide inhibits cellular respiration and, in some cases, can result in death. Because of the toxicity of cyanide to humans, the EPA has set 0.200 mg/L as the maximum concentration of cyanide that can be present in drinking water. In drinking and surface water under ambient conditions, cyanide evolves from aqueous hydrogen cyanide (HCN), sodium cyanide, KCN, and other metal or ionic salts where cyanide is released when dissolved in water. Heavier cyanide complexes (e.g., iron) are bound tightly, requiring an acid distillation to liberate the toxic free cyanide ion, a step not verified as part of this test, since field portability would have been eliminated. Because disassociation of the free cyanide ion is unlikely under ambient conditions, the heavier complexes are considered much less toxic than simple cyanide salts such as potassium and sodium cyanide.

This verification test was conducted according to procedures specified in the *Test/QA Plan for Verification of Portable Analyzers for Detection of Cyanide in Water*.⁽¹⁾ The verification was based on comparing the cyanide concentrations of water samples analyzed using the Orbeco Mini-Analyst Model 942-032 with cyanide concentrations analyzed using a laboratory-based reference method. The reference method used during this verification test was EPA Method 335.1, *Cyanides Amenable to Chlorination*.⁽²⁾ This method was selected because it measures the concentration of the cyanide ion in water samples under ambient conditions, which is the same form of cyanide that the participating technologies are designed to measure. The Orbeco Mini-Analyst Model 942-032 was verified by analyzing performance test (PT), surface, and drinking water samples. A statistical comparison of the analytical results from the Orbeco Mini-Analyst Model 942-032 and the reference method provided the basis for the quantitative performance evaluations.

The Orbeco Mini-Analyst Model 942-032's performance was evaluated in terms of

- Accuracy
- Precision
- Linearity
- Method detection limit
- Inter-unit reproducibility

- Lethal or near-lethal dose response
- Operator bias
- Field portability
- Ease of use
- Sample throughput.

3.2 Reference Method

Aqua Tech Environmental Laboratories (ATEL) in Marion, OH, performed the reference analyses of all test samples. ATEL received the samples from Battelle labeled with an identification number meaningful only to Battelle, performed the analyses, and submitted to Battelle the results of the analyses without knowledge of the prepared or fortified concentration of the samples.

The analytical results for the Orbeco Mini-Analyst Model 942-032 were compared with the results obtained from analysis using semi-automated colorimetry according to EPA Method 335.1.⁽²⁾ For the reference method analyses, the concentration of free cyanide was determined by the difference of two measurements of total cyanide. One colorimetric determination was made after the free cyanide in the sample had been chlorinated to cyanogen chloride, which degrades quickly, and a second was made without chlorination. Typically, samples were sent to the reference laboratory for analysis each testing day. The reference analysis was performed within 14 days of sample collection.

3.3 Test Design

Two Orbeco Mini-Analyst Model 942-032s were tested independently between January 13 and February 4, 2003. All preparation and analyses were performed according to the manufacturer's recommended procedures for the Orbeco Mini-Analyst Model 932-032. The verification test involved challenging the Orbeco Mini-Analyst Model 942-032 with a variety of test samples, including sets of drinking and surface water samples representative of those likely to be analyzed by the Orbeco Mini-Analyst Model 942-032. The results from the Orbeco Mini-Analyst Model 942-032 were compared with the reference method to quantitatively assess accuracy and linearity. Multiple aliquots of each test sample were analyzed separately to assess the precision of the Orbeco Mini-Analyst Model 942-032 and the reference method.

The Orbeco Mini-Analyst Model 942-032 was tested by a technical and a non-technical operator to assess operator bias. The non-technical operator had no previous laboratory experience. Both operators received a brief orientation with a vendor representative to become acquainted with the basic operation of the instrument. Both operators analyzed all of the test samples. Each operator manipulated the water samples and reagents to generate a solution that could be probed photometrically. Then, each operator analyzed that solution using both Orbeco Mini-Analyst Model 942-032s.

Sample throughput was estimated based on the time required to prepare and analyze a sample. Ease of use was based on documented observations by the operators and the Battelle Verification Test Coordinator. The Orbeco Mini-Analyst Model 942-032 was used in a field environment as well as in a laboratory setting to assess the impact of field conditions on performance.

3.4 Test Samples

Test samples used in the verification test included quality control (QC) samples, PT samples, lethal/near-lethal concentration samples, drinking water samples, and surface water samples (Table 3-1). The QC, PT, and lethal/near-lethal samples were prepared from purchased standards. The PT and QC sample concentrations were targeted to the EPA maximum contaminant level in drinking water, which for cyanide is 0.200 mg/L. The PT samples ranged from 0.030 mg/L to 0.800 mg/L. The performance of the Orbeco Mini-Analyst Model 942-032 also was qualitatively evaluated with samples prepared in American Society of Testing and Materials (ASTM) Type II deionized water with cyanide concentrations up to 250 mg/L that could be lethal if ingested. Two surface water sources (Olentangy River and Alum Creek Reservoir) were sampled and analyzed. In addition, five sources of drinking water from around the United States and two sources of Columbus, OH, drinking water were evaluated (Table 3-1).

3.4.1 Quality Control Samples

Prepared QC samples included both laboratory reagent blanks (RBs) and laboratory-fortified matrix (LFM) samples (Table 3-1). The RB samples were prepared from ASTM Type II deionized water and were exposed to handling and analysis procedures identical to other prepared samples, including the addition of all reagents. These samples were used to help ensure that no sources of contamination were introduced in the sample handling and analysis procedures. One reagent blank sample was analyzed for every batch of about 12 water samples. The LFM samples were prepared as aliquots of drinking and surface water samples spiked with KCN as free cyanide to increase the cyanide concentration by 0.200 mg/L. Four LFM samples were analyzed for each source of water. These samples were used to monitor the general performance of the reference method to help determine whether matrix effects had an influence on the analytical results.

Quality control standards (QCSs) were used to ensure the proper calibration of the reference instrument. The reference laboratory prepared the QCSs for its use from a stock solution independent from the one used to prepare the QCS analyzed using the Orbeco Mini-Analyst Model 942-032. The QCSs were purchased by Battelle from a commercial supplier and subject only to dilution as appropriate. An additional independent QCS was used in a performance evaluation (PE) audit of the reference method.

The reference method required that the concentration of each QCS be within 25% of the known concentration. If the difference was larger that 25%, the data collected since the most recent QCS were flagged; and proper maintenance was performed to regain accurate cyanide measurement, according to ATEL's protocols. Section 4.1 describes these samples in more detail.

Table 3-1. Test Samples

Type of Sample	Sample Characteristics	Concentration	No. of Samples
	RB	~ 0	10% of all
Quality Control	LFM	0.200 mg/L	4 per water source (also listed below)
	QCS	0.200 mg/L	10% of all
	For the determination of method detection limit	0.010 mg/L	7
	Cyanide	0.030 mg/L	4
Performance Test	Cyanide	0.100 mg/L	4
	Cyanide	0.200 mg/L	4
	Cyanide	0.400 mg/L	4
	Cyanide	0.800 mg/L	4
Y 1 1/	Cyanide	50.0 mg/L	4
Lethal / Near-Lethal	Cyanide	100 mg/L	4
Near-Leurai	Cyanide	250 mg/L	4
	Alum Creek Reservoir	Background	4
C C W		0.200 mg/L LFM	4
Surface Water	Olentangy River	Background	4
		0.200 mg/L LFM	4
	Northwestern U.S.	Background	1
		0.200 mg/L LFM	4
	Southwestern U.S.	Background	4 ^(a)
		0.200 mg/L LFM	4
Drinking Water	Midwestern U.S.	Background	4 ^(a)
from Around the U.S.		0.200 mg/L LFM	4
0.5.	Southeastern U.S.	Background	4 ^(a)
		0.200 mg/L LFM	4
	Northeastern U.S.	Background	1
		0.200 mg/L LFM	4
Columbus, OH,	Residence with city water	Background	6
Area Drinking		0.200 mg/L LFM	12
Water	Residence with well water	Background	6
		0.200 mg/L LFM	12

⁽a) Because the initial aliquot analyzed by the non-technical operator resulted in non-detectable concentrations of cyanide, the non-technical operator did not analyze additional aliquots. However, the results for the initial aliquots analyzed by the technical operator were other than a non-detectable concentration, so three more aliquots were analyzed.

The Orbeco Mini-Analyst Model 942-032 was factory calibrated, so no additional calibration was performed by the operators. However, QCSs were analyzed (without defined performance expectations) by the Orbeco Mini-Analyst Model 942-032 to demonstrate their proper functioning to the operator. A QCS was analyzed before and after each sample batch (typically consisting of 12 samples).

3.4.2 Performance Test Samples

The PT samples (Table 3-1) were prepared in the laboratory using ASTM Type II deionized water. The samples were used to determine the Orbeco Mini-Analyst Model 942-032's accuracy, linearity, and detection limit. Seven non-consecutive replicate analyses of 0.010 mg/L solution were made to obtain precision data with which to determine the method detection limit (MDL). Four other solutions were prepared to assess the linearity over a 0.030- to 0.800-mg/L range of cyanide concentrations. Four aliquots of each of these solutions were analyzed separately to assess the precision of the Orbeco Mini-Analyst Model 942-032. The concentrations of the PT samples are listed in Table 3-1. The operators analyzed the PT samples blindly and in random order to minimize bias.

3.4.3 Lethal/Near-Lethal Concentrations of Cyanide in Water

To assess the response of the Orbeco Mini-Analyst Model 942-032 when cyanide is present in drinking water at lethal and near-lethal concentrations (>50.0 mg/L), samples were prepared in ASTM water at concentrations of 50.0, 100, and 250 mg/L. Qualitative observations were made of the Orbeco Mini-Analyst Model 942-032 while analyzing such samples. Observations of unusual operational characteristics (rate of color change, unusually intense color, unique digital readout, etc.) were documented.

3.4.4 Surface Water; Drinking Water from Around the U.S.; and Columbus, OH, Area Drinking Water

Water samples, including fresh surface water and tap water (well and local distribution sources) were collected from a variety of sources and used to evaluate technology performance. Surface water samples were collected from

- Alum Creek Reservoir (OH)
- Olentangy River (OH).

Drinking water samples were collected from

- Local distribution source water (post-treatment) from five cities (Montpelier, VT; Des Moines, IA; Seattle, WA; Tallahassee, FL; and Flagstaff, AZ)
- Columbus, OH, city water
- Columbus, OH, well water.

The water samples collected as part of this verification test were not characterized in any way (i.e., hardness, alkalinity, etc.) other than for cyanide concentration. Each sample was tested for the presence of chlorine, dechlorinated if necessary, preserved with NaOH to a pH greater than 12, and split into two subsamples. Figure 3-1 is a diagram of the process leading from sampling to aliquot analysis. One subsample was spiked with 0.200 mg/L of cyanide to provide LFM aliquots, and the other subsample remained unspiked (background). Four 10.0-mL aliquots were taken from each subsample and analyzed for cyanide by the Orbeco Mini-Analyst Model 942-032. Also taken from the background subsample were eight aliquots used for analysis by the reference method. Four of the aliquots were left unspiked and analyzed by the reference method, and four of the aliquots were fortified with 0.200 mg/L of KCN as free cyanide at the reference laboratory just before the reference analyses took place. This was done to closely mimic the time elapsed between when the LFM samples were fortified with 0.200 mg/L KCN as free cyanide and when they were analyzed during the testing of the participating technologies.

To assess the reproducibility of background water samples, all four background replicates of Columbus, OH, city and well water were analyzed at the laboratory analysis site regardless of the response of the first aliquot. Four LFM aliquots were prepared and analyzed for every drinking and surface water source, regardless of the concentration of the initial aliquot. To avoid replicating non-detectable concentrations of cyanide, only one background aliquot of each source of drinking water was analyzed if cyanide was not detectable in the first aliquot analyzed by the Orbeco Mini-Analyst Model 942-032. If cyanide was detectable in that initial aliquot, three additional aliquots of that sample were analyzed in addition to four LFM aliquots.

Surface water from the Olentangy River and Alum Creek Reservoir and drinking water samples collected at the five U.S. cities were shipped to Battelle for use in verification testing. Surface water was collected near the shoreline by submerging containers no more than one inch below the surface of the water. Representatives of each city's water treatment facility provided Battelle a sample of water that had completed the water treatment process, but had not yet entered the water distribution system. When the samples arrived at Battelle, they were dechlorinated, preserved, and split into background and LFM subsamples as described above for the rest of the water samples.

Columbus, OH, city and well water samples were used to verify the field portability of the Orbeco Mini-Analyst Model 942-032. Approximately 20 liters of water were collected from an outside spigot at two participating residences, one with well water and one with Columbus, OH, city water, and split into three samples. One sample was analyzed outdoors at the residence under the current weather conditions. The weather conditions on the two days of outdoor testing happened to be extremely cold (air temperature ~0°C, sample temperature ~4 to 6°C). A second sample was equilibrated to room temperature inside the residence (~17°C) and analyzed inside the residence. These two samples were preserved, split into background and LFM samples, and analyzed at the field location as described for the other water samples (see Figure 3-1). For the third sample, the background and LFM samples were prepared at the field location and transported to Battelle for analysis in the laboratory two to three days later. Because these analyses were done using the same bulk water sample, a single set of four background replicates was analyzed using the reference method. The LFM sample fortified at the field location and the LFM

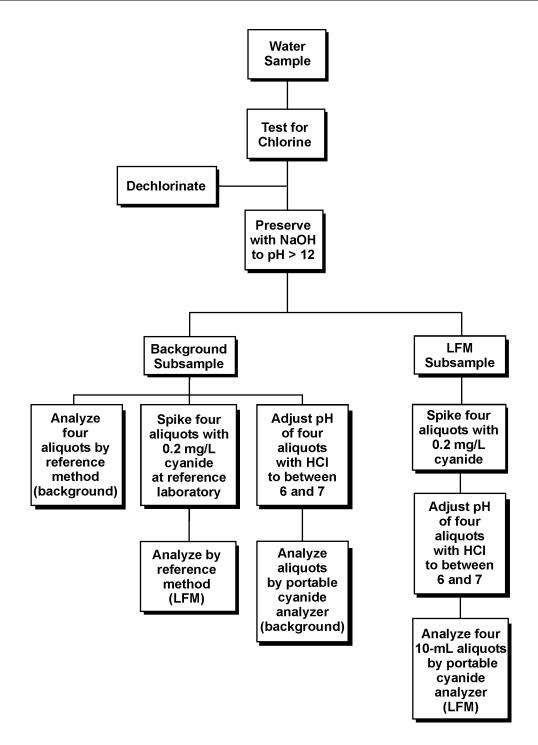


Figure 3-1. Sampling Through Analysis Process

sample fortified at the reference laboratory were analyzed by the reference method (see Table 4-2). These background and LFM reference concentrations were compared with the results produced by the Orbeco Mini-Analyst Model 942-032 at the indoor and outdoor field locations and the laboratory location.

3.5 Test Procedure

3.5.1 Sample Preparation

QC and PT samples were prepared from a commercially available National Institute of Standards and Technology-traceable standard. The standard was dissolved and diluted to appropriate concentrations using ASTM Type II deionized water in Class A volumetric glassware. The QC and PT samples were prepared at the start of testing, preserved with NaOH, and stored at 4°C for the duration of the test.

Surface and drinking water samples were collected from the sources indicated in Section 3.4.4 and were stored in high-density polyethylene containers. Because free chlorine degrades cyanide during storage, at the time of sample receipt, before NaOH preservation, all of the samples were tested for free chlorine with potassium iodide starch paper. When the samples collected as part of this verification test were tested in this manner, none of them changed the color of the paper, indicating that free chlorine was not present. However, when the LFM samples were analyzed with the colorimetic technologies being verified, non-detectable results were observed. To further investigate the possibility of a chlorine interference, approximately 500 mL of each water sample were added to separate beakers, and one n,n-diethyl-p-phenylenediamine (DPD) chlorine indicator tablet (Orbeco Analytical Systems, Inc.) was added and crushed with a glass stirring rod. If the water turned pink, the presence of chlorine was indicated, and ascorbic acid was added a few crystals at a time until the color disappeared. All the drinking water samples were tested in this manner; and, if the presence of chlorine was indicated, approximately 60.0 mg of ascorbic acid were added per liter of bulk sample to dechlorinate the sample. A separate DPD indicator test (as described above) was done to confirm adequate dechlorination of the sample (indicated by no color change). After dechlorination, all samples to be analyzed by the Orbeco Mini-Analyst Model 942-032 were adjusted to a pH between 6.0 and 7.0, according to the manufacturer's specifications (see Figure 3-1). All the samples to be analyzed by the reference method were stored at 4°C and preserved with NaOH at a pH greater than 12.0.

3.5.2 Sample Identification

Aliquots to be analyzed were drawn from the prepared standard solutions or from source and drinking water samples and placed in uniquely identified sample containers for subsequent analysis. The sample containers were identified by a unique identification (ID) number. A master log of the samples and sample ID numbers for each unit being verified was kept by Battelle. The ID number, date, person collecting, sample location, and time of collection were recorded on a chain-of-custody form for all field samples.

3.5.3 Sample Analysis

The two Orbeco Mini-Analyst Model 942-032s were tested independently. Each Orbeco Mini-Analyst Model 942-032 analyzed the full set of samples, and verification results were compared to assess inter-unit reproducibility. As shown in Table 3-1, the samples included replicates of each of the PT, QC, surface water, and drinking water samples. The complete set of samples was analyzed twice for each of the units being verified, once by a non-technical operator and once by a technical operator. The analyses were performed according to the manufacturer's recommended procedures.

Results were recorded manually on appropriate data sheets. In addition to the analytical results, the data sheets included records of the time required for sample analysis and operator observations concerning the use of the Orbeco Mini-Analyst Model 942-032 (i.e., ease of use, maintenance, etc.).

While the participating technologies were being tested, a replicate sample set was being analyzed by the reference laboratory. The reference instrument was operated according to the recommended procedures in the instruction manual, and samples were analyzed according to EPA Method 335.1⁽²⁾ and ATEL standard operating procedures. Results from the reference analyses were recorded electronically and compiled by Aqua Tech into a report, including the sample ID and the analyte concentration for each sample.

Chapter 4 **Quality Assurance/Quality Control**

Quality assurance/quality control (QA/QC) procedures were performed in accordance with the quality management plan (QMP) for the AMS Center⁽⁵⁾ and the test/QA plan for this verification test.⁽¹⁾

4.1 Reference Method QC Results

Analyses of QC samples were used to document the performance of the reference method. To ensure that no sources of contamination were present, RB samples were analyzed. The test/QA plan stated that, if the analysis of an RB sample indicated a concentration above the MDL for the reference method, any contamination source was to be corrected and a proper blank reading achieved before proceeding with the verification test. Six reagent blank samples were analyzed, and all of them were reported as below the 0.005 mg/L reporting limit for the reference method.

The reference instrument was calibrated initially according to the procedures specified in the reference method. The accuracy of the reference method was verified with QCS samples analyzed with the sample sets. One of two QCS samples, one with a concentration of 0.150 mg/L and the other with a concentration of 0.200 mg/L, were analyzed with each analytical batch (approximately every 10 water samples). As required by the test/QA plan, if the QCS analysis differed by more than 25% from the true value of the standard, corrective action would be taken before the analysis of more samples. As shown in Table 4-1, the QCS results were always within the acceptable percent recovery range of 75 to 125% and, in fact, were always between 90 and 110%.

Reference LFM samples were analyzed to confirm the proper functioning of the reference method and to assess whether matrix effects influenced the results of the reference method. The LFM recovery (*R*) of the spiked solution was calculated from the following equation:

$$R = \frac{C_s - C}{s} \times 100 \tag{1}$$

where C_s is the reference concentration of the spiked sample, C is the reference concentration of the background sample, which, in this case, was always zero (results were below the MDL for the

Table 4-1. Reference Method QCS Results

,		Known QCS Concentration	
Date	Analysis Result	(mg/L)	% Recovery
1/13/2003	0.157	0.150	105
1/13/2003	0.203	0.200	102
1/15/2003	0.142	0.150	95
1/15/2003	0.180	0.200	90
1/16/2003	0.151	0.150	101
1/16/2003	0.194	0.200	97
1/17/2003	0.154	0.150	103
1/17/2003	0.190	0.200	95
1/20/2003	0.190	0.200	95
1/20/2003	0.158	0.150	105
1/21/2003	0.153	0.150	102
1/21/2003	0.205	0.200	103
1/27/2003	0.143	0.150	95
1/27/2003	0.187	0.200	94
1/28/2003	0.146	0.150	97
1/28/2003	0.186	0.200	93
1/29/2003	0.149	0.150	99
1/29/2003	0.189	0.200	95
1/30/2003	0.139	0.150	93
1/30/2003	0.187	0.200	94
1/30/2003	0.139	0.150	93
1/30/2003	0.188	0.200	94
1/31/2003	0.146	0.150	97
1/31/2003	0.150	0.150	100
1/31/2003	0.196	0.200	98
2/3/2003	0.152	0.150	101
2/3/2003	0.189	0.200	95
2/5/2003	0.147	0.150	98
2/5/2003	0.149	0.150	99
2/5/2003	0.194	0.200	97
2/6/2003	0.151	0.150	101
2/6/2003	0.198	0.200	99
2/7/2003	0.154	0.150	103
2/7/2003	0.199	0.200	100
2/10/2003	0.148	0.150	99
2/10/2003	0.181	0.200	90
2/11/2003	0.141	0.150	94
2/11/2003	0.180	0.200	90
2/11/2003	0.136	0.150	91
2/11/2003	0.191	0.200	96
2/12/2003	0.159	0.150	106
2/12/2003	0.211	0.200	106
2/12/2003	0.153	0.150	102
2/12/2003	0.206	0.200	103
2/13/2003	0.158	0.150	105

reference method), and *s* is the fortified concentration of the cyanide spike. If the percent recovery of an LFM fell outside the range of 75 to 125%, a matrix effect or some other analytical problem was suspected. As shown in Table 4-2, only the percent recovery for the LFM from the Columbus, OH, well water was outside of acceptable ranges, indicating a potential matrix effect.

Table 4-2. Reference Method LFM Analysis Results

Sample Description	Fortified Concentration (mg/L)	Average Reference Concentration (mg/L)	Average Recovery	Reference RSD
Alum Creek LFM	0.200	0.168	84%	8%
Olentangy River LFM	0.200	0.175	87%	2%
Des Moines, IA, LFM	0.200	0.178	89%	3%
Flagstaff, AZ, LFM	0.200	0.153	76%	12%
Montpelier, VT, LFM	0.200	0.170	85%	2%
Seattle, WA, LFM	0.200	0.173	87%	2%
Tallahassee, FL, LFM	0.200	0.161	80%	2%
Columbus, OH, City Water LFM ^(a)	0.200	0.172	86%	4%
Columbus, OH, City Water LFM(b)	0.200	0.152	76%	1%
Columbus, OH, Well Water LFM ^(a)	0.200	0.107	53%	13%
Columbus, OH, Well Water LFM(b)	0.200	< 0.005	0%	NA ^(c)

⁽a) Reference LFM sample spiked minutes before analysis by the reference method.

To mimic the elapsed time between fortification and analysis by the technologies being verified, the reference LFM samples were spiked just minutes prior to analysis using the reference method. However, because the well water LFM samples exhibited decreased cyanide concentrations when analyzed by the vendor technologies one or two days after fortification, the LFM samples for the Columbus, OH, city and well water spiked in the field location were also submitted to the reference laboratory for analysis. These samples were analyzed eight to 10 days after initial fortification. The Columbus, OH, city reference LFM result after the eight- to 10-day delay was within 15% of the result obtained from the LFM sample spiked just minutes before reference analysis. However, the well water reference LFM result fortified eight to 10 days prior to analysis was less than the MDL for the reference method. The combination of the poor recovery (53%) of cyanide obtained immediately upon spiking and the complete loss of the reference method's ability to detect the cyanide fortified eight to 10 days before strongly suggests the presence of a time-dependent matrix interference in the well water. In response to this finding, the biases for the well water samples were calculated using the fortified concentration of cyanide (0.200 mg/L) rather than the reference LFM result.

⁽b) Reference LFM sample spiked 8 to 10 days before analysis by the reference method.

⁽c) Calculation of relative standard deviation (RSD) not appropriate for non-detectable results.

4.2 Audits

4.2.1 Performance Evaluation Audit

A PE audit was conducted once to assess the quality of the reference measurements made in this verification test. For the PE audit, an independent standard was obtained from a different vendor than the one that supplied the QCSs. The relative percent difference (RPD) of the measured concentration and the known concentration was calculated using the following equation:

$$RPD = \frac{M}{A} \times 100 \tag{2}$$

where *M* is the absolute difference between the measured and known concentrations, and *A* is the mean of the same two concentrations. An RPD of less than 25% was required for the reference measurements to be considered acceptable. Failure to achieve this agreement would have triggered a repeat of the PE comparison. As shown in Table 4-3, all the PE sample results were well within this required range.

Table 4-3. Summary of Performance Evaluation Audit

Sample	Date of Analysis	Measured Concentration (mg/L)	Known Concentration (mg/L)	RPD (%)
PE-A	2-12-2003	0.216	0.200	8
PE-B	2-12-2003	0.213	0.200	6
PE-C	2-12-2003	0.218	0.200	9
PE-D	2-12-2003	0.203	0.200	1

4.2.2 Technical Systems Audit

The Battelle Quality Manager performed a pre-verification test audit of the reference laboratory (ATEL) to ensure that the selected laboratory was proficient in the reference analyses. This entailed a review of the appropriate training records, state certification data, and the laboratory QMP. The Battelle Quality Manager also conducted a technical systems audit (TSA) to ensure that the verification test was performed in accordance with the test/QA plan⁽¹⁾ and the AMS Center QMP.⁽⁵⁾ As part of the audit, the Battelle Quality Manager reviewed the reference method used, compared actual test procedures to those specified in the test/QA plan, and reviewed data acquisition and handling procedures. Observations and findings from this audit were documented and submitted to the Battelle Verification Test Coordinator for response. No findings were documented that required any corrective action. The records concerning the TSA are permanently stored with the Battelle Quality Manager.

4.2.3 Audit of Data Quality

At least 10% of the data acquired during the verification test were audited. Battelle's Quality Manager traced the data from the initial acquisition, through reduction and statistical analysis, to final reporting, to ensure the integrity of the reported results. All calculations performed on the data undergoing the audit were checked.

4.3 QA/QC Reporting

Each assessment and audit was documented in accordance with Sections 3.3.4 and 3.3.5 of the QMP for the ETV AMS Center. Once the assessment report was prepared, the Battelle Verification Test Coordinator ensured that a response was provided for each adverse finding or potential problem and implemented any necessary follow-up corrective action. The Battelle Quality Manager ensured that follow-up corrective action was taken. The results of the TSA were sent to the EPA.

4.4 Data Review

Records generated in the verification test were reviewed before these records were used to calculate, evaluate, or report verification results. Table 4-4 summarizes the types of data recorded. The review was performed by a technical staff member involved in the verification test, but not the staff member who originally generated the record. The person performing the review added his/her initials and the date to a hard copy of the record being reviewed.

Table 4-4. Summary of Data Recording Process

Data to be Recorded	Responsible Party	Where Recorded	How Often Recorded	Disposition of Data ^(a)
Dates, times of test events	Battelle	Laboratory record books	Start/end of test; at each change of a test parameter	Used to organize/ check test results; manually incorporated data into spreadsheets as necessary
Test parameters (meteorological conditions, analyte concentrations, location, etc.)	Battelle	Laboratory record books	When set or changed, or as needed to document stability	Used to organize/ check test results; manually incorporated data into spreadsheets as necessary
Water sampling data	Battelle	Laboratory record books	At least at the time of sampling	Used to organize/ check test results; manually incorporated data into spreadsheets as necessary
Reference method sample analysis, chain of custody, results	ATEL	Laboratory record book/data sheets or data acquisition system, as appropriate	Throughout sample handling and analysis process	Excel spreadsheets

⁽a) All activities subsequent to data recording were carried out by Battelle.

Chapter 5 Statistical Methods and Reported Parameters

The statistical methods presented in this chapter were used to verify the performance parameters listed in Section 3.1.

5.1 Accuracy

Accuracy was assessed relative to the results obtained from the reference analyses. Samples were analyzed by both the reference method and the Orbeco Mini-Analyst Model 942-032. The results for each set of analyses were averaged, and the accuracy was expressed in terms of a relative average bias (*B*) as calculated from the following equation:

$$B = \frac{\overline{d}}{C_R} \times 100 \tag{3}$$

where \overline{d} is the average difference between the readings from the Orbeco Mini-Analyst Model 942-032 and those from the reference method, and $\overline{C_R}$ is the average of the reference measurements. Accuracy was assessed independently for each Orbeco Mini-Analyst Model 942-032 to determine inter-unit reproducibility. Additionally, the results were analyzed independently for the readings obtained from the two operators to determine whether significant operator bias existed.

5.2 Precision

The standard deviation (S) of the results for the replicate samples was calculated and used as a measure of Orbeco Mini-Analyst Model 942-032 precision at each concentration.

$$S = \left[\frac{1}{n-1} \sum_{k=1}^{n} \left(C_k - \overline{C} \right)^2 \right]^{1/2}$$
 (4)

where n is the number of replicate samples, C_k is the concentration measured for the k^{th} sample, and \overline{C} is the average concentration of the replicate samples. The analyzer precision at each concentration was reported in terms of the RSD, e.g.,

$$RSD = \left| \frac{S}{\overline{C}} \right| \times 100 \tag{5}$$

5.3 Linearity

Linearity was assessed by linear regression, with the analyte concentration measured by the reference method as independent variable and the reading from the Orbeco Mini-Analyst Model 942-032 as dependent variable. Linearity is expressed in terms of the slope, intercept, and the coefficient of determination (r^2).

5.4 Method Detection Limit

The MDL⁽⁴⁾ for each Orbeco Mini-Analyst Model 942-032 was assessed from the seven replicate analyses of a fortified sample with a cyanide concentration of approximately five times the vendor's estimated detection limit (see Table 3-1). The MDL⁽⁴⁾ was calculated from the following equation:

$$MDL = t \times S$$
 (6)

where *t* is the Student's value for a 99% confidence level, and *S* is the standard deviation of the replicate samples. The MDL for each Orbeco Mini-Analyst Model 942-032 was reported separately.

5.5 Inter-Unit Reproducibility

The results obtained from two identical Orbeco Mini-Analyst Model 942-032s were compiled independently for each Orbeco Mini-Analyst Model 942-032 and compared to assess inter-unit reproducibility. The results were interpreted using a linear regression of one Orbeco Mini-Analyst Model 942-032's results plotted against the results produced by the other Orbeco Mini-Analyst Model 942-032. If the Orbeco Mini-Analyst Model 942-032s function alike, the slope of such a regression should not differ significantly from unity.

5.6 Lethal or Near-Lethal Dose Response

The Orbeco Mini-Analyst Model 942-03 is not designed to quantitatively measure near-lethal or lethal concentrations of cyanide in water. Therefore, the operators and Battelle Verification Test Coordinator made qualitative observations of their operation while analyzing such samples.

Observations of unusual operational characteristics (rate of color change, unusually intense color, unique digital readout, etc.) were documented and reported.

5.7 Operator Bias

To assess operator bias for each technology, the results obtained from each operator were compiled independently and subsequently compared. The results were interpreted using a linear regression of the non-technical operator's results plotted against the results produced by the technical operator. If the operators obtain identical results, the slope of such a regression should not differ significantly from unity.

5.8 Field Portability

The results obtained from the measurements made on drinking water samples in the laboratory and field settings were compiled independently for each Orbeco Mini-Analyst Model 942-032 and for each operator and compared to assess the accuracy of the measurements under the different analysis conditions. The results were interpreted qualitatively since factors such as temperature and matrix effects largely influenced the results.

5.9 Ease of Use

Ease of use was a qualitative measure of the user friendliness of the instrument, including how easy or hard the instruction manual was to use.

5.10 Sample Throughput

Sample throughput indicated the amount of time required to analyze a sample, including both sample preparation and analysis.

Chapter 6 Test Results

The results of the verification test of the Orbeco Mini-Analyst Model 942-032 are presented in this section.

6.1 Accuracy

Tables 6-1a-d present the measured cyanide results from analysis of the PT samples; surface water; drinking water from various regions of the United States; and drinking water from Columbus, OH, respectively, for both the reference analyses and the Orbeco Mini-Analyst Model 942-032. Results are shown for the technical and non-technical operators and for both Orbeco Mini-Analyst Model 942-032s that were tested (labeled as Unit #1 and #2). The 0.800-mg/L PT sample was outside the detectable range of the Orbeco Mini-Analyst Model 942-032. When these samples were inserted into the Orbeco Mini-Analyst Model 942-032, the result was reported as "dilute and retest." The only sample that produced the "dilute and retest" result was the 0.800 mg/L PT sample.

All of the background Alum Creek reservoir surface water samples resulted in responses that were near or less than the Orbeco Mini-Analyst Model 942-032's detection limit. When analyzing the background Olentangy River water samples, the technical operator's result on both Orbeco Mini-Analyst Model 942-032s was "off scale" for seven out of eight replicates (see Table 6-1b). There was no visible color change in these samples, they were not unusually turbid, and the result produced by the reference method was <0.005 mg/L. The manufacturer informed Battelle that this message would be displayed when samples are more colorless than a blank water sample. The non-technical operator's results were reported as below the detection limit of the analyzers, which agreed with the reference laboratory results. Both operators were analyzing surface water aliquots from the same sample and using an identical analysis technique. The "off scale" result also was obtained when analyzing the lethal/near-lethal concentration samples (see Section 6.6).

Table 6-1a. Cyanide Results from Performance Test Samples

		Non-Technic	cal Operator	Technical	Operator
Prepared					
Concentration		Unit #1	Unit #2	Unit #1	Unit #2
(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)
0.030	0.027	0.025	0.023	0.023	0.023
0.030	0.023	0.025	0.024	0.022	0.023
0.030	0.026	0.018	0.019	0.023	0.027
0.030	0.023	0.020	0.021	0.025	0.024
0.100	0.102	0.085	0.086	0.090	0.093
0.100	0.089	0.081	0.085	0.088	0.093
0.100	0.097	0.077	0.079	0.086	0.089
0.100	0.103	0.079	0.083	0.088	0.088
0.200	0.173	0.161	0.168	0.164	0.171
0.200	0.179	0.141	0.144	0.163	0.170
0.200	0.173	0.160	0.162	0.164	0.170
0.200	0.174	0.158	0.164	0.156	0.165
0.400	0.381	0.314	0.323	0.320	0.333
0.400	0.392	0.313	0.318	0.311	0.321
0.400	0.392	0.311	0.320	0.325	0.333
0.400	0.395	0.300	0.311	0.325	0.335
0.800	0.736	DR ^(a)	DR	DR	DR
0.800	0.724	DR	DR	DR	DR
0.800	0.720	DR	DR	DR	DR
0.800	0.740	DR	DR	DR	DR

⁽a) DR = Orbeco Mini-Analyst Model 942-032 reported "dilute and retest" on the digital display. The samples were not diluted because that would have been repeating the analysis of lower cyanide concentrations.

Table 6-1b. Cyanide Results from Surface Water

		Non-Techn	ical Operator	Technical	Operator
Sample Description	Ref. Conc. (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)
Alum Creek Background	< 0.005	0.005	0.005	< 0.002	<0.002
Alum Creek Background	< 0.005	< 0.002	< 0.002	< 0.002	<0.002
Alum Creek Background	< 0.005	< 0.002	< 0.002	< 0.002	< 0.002
Alum Creek Background	< 0.005	< 0.002	< 0.002	< 0.002	< 0.002
Alum Creek LFM	0.166	0.150	0.155	0.161	0.168
Alum Creek LFM	0.183	0.147	0.153	0.165	0.169
Alum Creek LFM	0.173	0.145	0.151	0.167	0.176
Alum Creek LFM	0.151	0.147	0.154	0.165	0.170
Olentangy River Background	< 0.005	< 0.002	0.002	$OS^{(a)}$	OS
Olentangy River Background	< 0.005	0.004	0.004	OS	OS
Olentangy River Background	< 0.005	0.003	0.004	< 0.002	OS
Olentangy River Background	< 0.005	0.003	0.003	OS	OS
Olentangy River LFM	0.174	0.173	0.182	0.193	0.194
Olentangy River LFM	0.178	0.165	0.170	0.161	0.163
Olentangy River LFM	0.171	0.157	0.162	0.167	0.170
Olentangy River LFM	0.176	0.159	0.165	0.165	0.166

⁽a) OS = Orbeco Mini-Analyst Model 942-032 reported "off scale" on the digital display. According to the manufacturer, this indicates a color outside (under or over) the detectable range of the colorimeter. In the case of these samples, there was no color change, indicating a result below the Orbeco Mini-Analyst Model 942-032's operating range.

Table 6-1c. Cyanide Results from U.S. Drinking Water

		Non-Techni	ical Operator	Technica	al Operator
Sample Description	Ref. Conc. (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)
Des Moines, IA, Background	<0.005	0.002	0.002	OS ^(b)	OS
Des Moines, IA, Background	$NR^{(a)}$	NR	NR	OS	OS
Des Moines, IA, Background	NR	NR	NR	OS	OS
Des Moines, IA, Background	NR	NR	NR	OS	OS
Des Moines, IA, LFM	0.173	0.147	0.154	0.171	0.164
Des Moines, IA, LFM	0.173	0.153	0.159	0.173	0.168
Des Moines, IA, LFM	0.183	0.092	0.105	0.171	0.165
Des Moines, IA, LFM	0.181	0.138	0.143	0.175	0.169
Flagstaff, AZ, Background	<0.005	< 0.002	< 0.002	OS	OS
Flagstaff, AZ, Background	$NR^{(a)} \\$	NR	NR	OS	OS
Flagstaff, AZ, Background	NR	NR	NR	OS	OS
Flagstaff, AZ, Background	NR	NR	NR	OS	OS
Flagstaff, AZ, LFM	0.157	0.124	0.129	0.154	0.153
Flagstaff, AZ, LFM	0.132	0.115	0.122	0.148	0.143
Flagstaff, AZ, LFM	$SL^{(c)}$	0.068	0.079	0.148	0.142
Flagstaff, AZ, LFM	0.169	0.109	0.112	0.150	0.145

NR = sample not analyzed because initial aliquot analyzed by the non-technical operator resulted in a cyanide concentration below 0.002 mg/L. The technical operator analyzed four background samples because of the "off scale" result from the initial aliquot.

⁽b) OS = Orbeco Mini-Analyst Model 942-032 reported "off scale" on the digital display. According to the manu facturer, this indicates a color outside (under or over) the detectable range of the colorimeter. In the case of these samples, there was no color change indicating a below-detectable result.

⁽c) SL = reference sample lost due to a laboratory error.

Table 6-1c. Cyanide Results from U.S. Drinking Water (continued)

		Non-Techi	nical Operator	Technica	l Operator
Sample Description	Ref. Conc. (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)
Montpelier, VT, Background	< 0.005	<0.002	0.003	<0.002	<0.002
Montpelier, VT, LFM	0.167	0.152	0.156	0.155	0.161
Montpelier, VT, LFM	0.176	0.145	0.150	0.155	0.162
Montpelier, VT, LFM	0.168	0.149	0.154	0.160	0.165
Montpelier, VT, LFM	0.168	0.149	0.153	0.157	0.161
Seattle, WA, Background	< 0.005	<0.002	<0.002	<0.002	<0.002
Seattle, WA, LFM	0.177	0.129	0.133	0.161	0.169
Seattle, WA, LFM	0.174	0.167	0.172	0.164	0.171
Seattle, WA, LFM	0.170	0.156	0.161	0.163	0.168
Seattle, WA, LFM	0.172	0.150	0.155	0.158	0.164
Tallahassee, FL, Background	<0.005	<0.002	<0.002	OS	OS
Tallahassee, FL, Background	NR	NR	NR	OS	OS
Tallahassee, FL, Background	NR	NR	NR	OS	OS
Tallahassee, FL, Background	NR	NR	NR	OS	OS
Tallahassee, FL, LFM	0.157	<0.002	<0.002	0.091	0.089
Tallahassee, FL, LFM	0.161	< 0.002	< 0.002	0.086	0.084
Tallahassee, FL, LFM	0.165	< 0.002	< 0.002	0.069	0.069
Tallahassee, FL, LFM	0.159	<0.002	<0.002	0.050	0.048

Table 6-1d. Cyanide Results from Columbus, OH, Drinking Water

		Non-Technical Operator		Technical Operator	
	Ref. Conc.	Unit #1	Unit #2	Unit #1	Unit #2
Sample Description	(mg/L)	(mg/L)	(mg/L)	(mg/L)	(mg/L)
City Water Background - Outdoor Field Site	< 0.005	< 0.002	<0.002	<0.002 ^(a)	<0.002 ^(b)
City Water Background - Indoor Field Site	< 0.005	< 0.002	< 0.002	< 0.002	< 0.002
City Water Background - Lab	< 0.005	< 0.002	<0.002	$OS^{(b)}$	< 0.002
City Water Background - Lab	< 0.005	< 0.002	< 0.002	OS	< 0.002
City Water Background - Lab	< 0.005	0.002	< 0.002	< 0.002	< 0.002
City Water Background - Lab	< 0.005	< 0.002	<0.002	OS	< 0.002
City Water LFM - Outdoor Field Site	0.176	0.060	0.063	0.058 ^(a)	0.054 ^(a)
City Water LFM - Outdoor Field Site	0.167	0.066	0.067	$0.067^{(a)}$	$0.062^{(a)}$
City Water LFM - Outdoor Field Site	0.165	0.066	0.066	$0.059^{(a)}$	$0.061^{(a)}$
City Water LFM - Outdoor Field Site	0.178	0.054	0.058	0.053 ^(a)	$0.055^{(a)}$
City Water LFM - Indoor Field Site	0.176	0.107	0.112	0.109	0.115
City Water LFM - Indoor Field Site	0.167	0.117	0.122	0.105	0.109
City Water LFM - Indoor Field Site	0.165	0.115	0.120	0.106	0.112
City Water LFM - Indoor Field Site	0.178	0.108	0.113	0.112	0.116
City Water LFM - Lab	0.176	0.072	0.079	0.072	0.077
City Water LFM - Lab	0.167	0.071	0.074	0.076	0.081
City Water LFM - Lab	0.165	0.078	0.081	0.073	0.076
City Water LFM - Lab	0.178	0.076	0.077	0.067	0.071

Table 6-1d. Cyanide Results from Columbus, OH, Drinking Water (continued)

		Non-Techni	ical Operator	Technical	Operator
Sample Description	Ref. Conc. (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)
Well Water Background - Outdoor Field Site	< 0.005	<0.002	<0.002	0.014	0.015
Well Water Background - Indoor Field Site	< 0.005	<0.002	< 0.002	< 0.002	<0.002
Well Water Background - Lab	< 0.005	0.002	< 0.002	OS	<0.002
Well Water Background - Lab	< 0.005	< 0.002	< 0.002	OS	< 0.002
Well Water Background - Lab	< 0.005	0.002	< 0.002	OS	< 0.002
Well Water Background - Lab	< 0.005	0.003	< 0.002	<0.002	<0.002
Well Water LFM - Outdoor Field Site	0.100	0.069	0.071	0.044	0.050
Well Water LFM - Outdoor Field Site	0.121	0.066	0.070	0.053	0.056
Well Water LFM - Outdoor Field Site	0.114	0.055	0.058	0.044	0.050
Well Water LFM - Outdoor Field Site	0.091	0.064	0.067	0.045	0.064
Well Water LFM - Indoor Field Site	0.100	0.147	0.153	0.135	0.141
Well Water LFM - Indoor Field Site	0.121	0.149	0.155	0.131	0.138
Well Water LFM - Indoor Field Site	0.114	0.144	0.149	0.132	0.137
Well Water LFM - Indoor Field Site	0.091	0.140	0.145	0.138	0.145
Well Water LFM - Lab	0.100	0.073	0.076	0.013	0.015
Well Water LFM - Lab	0.121	0.013	0.014	0.013	0.015
Well Water LFM - Lab	0.114	0.010	0.012	0.015	0.015
Well Water LFM - Lab	0.091	0.009	0.009	0.011	0.014

⁽a) Sample analyzed at a pH between 10.5 and 11.0.

⁽b) OS = Orbeco Mini-Analyst Model 942-032 reported "off scale" on the digital display. According to the manu facturer, this indicates a color outside (under or over) the detectable range of the colorimeter. In the case of these samples, there was no color change indicating a below-detectable result.

Similar results were obtained when analyzing the drinking water samples from around the United States and from Columbus, OH. The background samples from Des Moines, Flagstaff, and Tallahassee produced "off scale" results for both analyzers when operated by the technical operator (see Table 6-1c). The non-technical operator's results were consistently below or near the detection limit of the analyzers. When analyzing the background Columbus, OH, area drinking water samples in the laboratory, the technical operator produced "off scale" results only on Unit #1 (see Table 6-1d). The technical operator's results on Unit #2 and the non-technical operator's results on both technologies were consistently below or near the detection limit of the analyzers. Both operators were analyzing drinking water aliquots from the same sample and using an identical analysis technique. There was no visible color change in these samples, and they were not unusually turbid. As reported by the manufacturer, the "off scale" result is displayed when samples are more colorless than a blank water sample.

Tables 6-2a-d present the percent accuracy of the Orbeco Mini-Analyst Model 942-032 results. The bias values were determined according to Equation (3), Section 5.1. Bias was not calculated for background samples with non-detectable concentrations of cyanide. In instances when the LFM samples had a detectable concentration in the reference analysis, but a non-detect reading from the Orbeco Mini-Analyst 942-032, the bias was reported as 100%. The bias values shown in Tables 6-2a-d can be summarized by the range of bias observed with different sample sets. For example, the biases ranged from 3 to 21% for the PT samples; 5 to 12% for the surface water samples; 3 to 100% for the drinking water samples from around the country; and 25 to 94% for the Columbus, OH, drinking water samples. Because of the low well water reference LFM sample recovery (see Section 4.1 and Table 4-2), the well water biases were calculated using the fortified concentration of 0.200 mg/L as the reference concentration.

Table 6-2a. Percent Accuracy of Performance Test Sample Measurements

_	Non-Techni	cal Operator	Technical Operator		
Sample Concentration (mg/L)	Unit #1 (bias)	Unit #2 (bias)	Unit #1 (bias)	Unit #2 (bias)	
0.030	15%	14%	10%	6%	
0.100	18%	15%	10%	9%	
0.200	11%	9%	7%	3%	
0.400	21%	18%	18%	15%	
0.800	$NA^{(a)}$	NA	NA	NA	

⁽a) NA = calculation of bias not appropriate when result was outside the detectable range of the Orbeco Mini-Analyst Model 942-032.

Table 6-2b. Percent Accuracy of Surface Water Measurements

	Non-Technic	al Operator	Technical	Operator
Sample Description	Unit #1 (bias) Unit #2 (bias)		Unit #1 (bias)	Unit #2 (bias)
Alum Creek LFM	12%	10%	6%	6%
Olentangy River LFM	6%	5%	7%	7%

Table 6-2c. Percent Accuracy of U.S. Drinking Water Tests

	Non-Technic	cal Operator	Technical Operator		
Sample Description	Unit #1 (bias)	Unit #2 (bias)	Unit #1 (bias)	Unit #2 (bias)	
Des Moines, IA, LFM	25%	21%	3%	6%	
Flagstaff, AZ, LFM	32%	28%	7%	8%	
Montpelier, VT, LFM	12%	10%	8%	4%	
Seattle, WA, LFM	13%	10%	7%	3%	
Tallahassee, FL, LFM	$100\%^{(a)}$	100% ^(a)	54%	55%	

⁽a) 100% bias due to non-detect reading from the Orbeco Mini-Analyst Model 942-032.

Table 6-2d. Percent Accuracy of Columbus, OH, Drinking Water Measurements

	Non-Technic	al Operator	Technical	Operator
Sample Description	Unit #1 (bias)	Unit #2 (bias)	Unit #1 (bias)	Unit #2 (bias)
City Water LFM - Outdoor Field Site	64%	63%	65% ^(b)	66% ^(b)
City Water LFM - Indoor Field Site	35%	32%	37%	34%
City Water LFM - Lab	57%	55%	58%	56%
Well Water LFM - Outdoor Field Site	68%	67%	77%	73%
Well Water LFM - Indoor Field Site	28%	25%	33%	30%
Well Water LFM - Lab ^(a)	87%	86%	94%	93%

⁽a) Due to an approximately 50% reference LFM recovery in the well water sample (see Table 4-2), these biases were calculated using the fortified concentration of 0.200 mg/L as the reference concentration.

⁽b) Samples analyzed at a pH between 10.5 and 11.0.

6.2 Precision

Tables 6-3a-d show the RSDs of the cyanide analysis results for PT samples; surface water; drinking water from around the U.S.; and drinking water from Columbus, OH, from the Orbeco Mini-Analyst Model 942-032 and the reference method. Results are shown for the technical and non-technical operators and for both units that were tested. RSDs were not calculated for results reported as less than the MDL of the Orbeco Mini-Analyst Model 942-032 or those samples that produced "dilute and retest" or "off scale" results. The RSD values shown in Tables 6-3a-d can be summarized by the range of RSDs observed with different sample sets. For example, the RSDs ranged from 2 to 16% for the PT samples; 1 to 8% for the surface water samples; 1 to 25% for the drinking water samples from around the country; and 2 to 13% for the Columbus, OH, area drinking water samples (except for the non-technical operator's results for the well water analyzed in the laboratory, which had RSDs of over 100%).

Table 6-3a. Relative Standard Deviation of Performance Test Sample Measurements

		Non-Techni	cal Operator	Technical	Operator
Concentration (mg/L)	Reference Method (RSD)	Unit #1 (RSD)	Unit #2 (RSD)	Unit #1 (RSD)	Unit #2 (RSD)
0.030	8%	16%	10%	5%	8%
0.100	7%	4%	4%	2%	3%
0.200	2%	6%	7%	2%	2%
0.400	2%	2%	2%	2%	2%
0.800	1%	$NA^{(a)}$	NA	NA	NA

⁽a) NA = calculation of precision not appropriate when sample produced a "dilute and retest" result.

Table 6-3b. Relative Standard Deviation of Surface Water Measurements

		Non-Technical Operator		Technical Operator	
Sample Description	Reference Method (RSD)	Unit #1 (RSD)	Unit #2 (RSD)	Unit #1 (RSD)	Unit #2 (RSD)
Alum Creek LFM	8%	1%	1%	2%	2%
Olentangy River LFM	2%	4%	5%	8%	8%

Table 6-3c. Relative Standard Deviation of U.S. Drinking Water Measurements

		Non-Technical Operator		Technical Operator	
Sample Description	Reference Method (RSD)	Unit #1 (RSD)	Unit #2 (RSD)	Unit #1 (RSD)	Unit #2 (RSD)
Des Moines, IA, LFM	3%	21%	17%	1%	1%
Flagstaff, AZ, LFM	12%	24%	20%	2%	3%
Montpelier, VT, LFM	2%	2%	2%	2%	1%
Seattle, WA, LFM	2%	11%	11%	2%	2%
Tallahassee, FL, LFM	2%	$NA^{(a)}$	NA	25%	25%

⁽a) NA = calculation of precision not appropriate when result was below the detection limit of the Orbeco Mini-Analyst Model 942-032.

Table 6-3d. Relative Standard Deviation of Columbus, OH, Drinking Water Measurements

		Non-Technic	cal Operator	Technical	Operator
Sample Description	Reference Method (RSD)	Unit #1 (RSD)	Unit #2 (RSD)	Unit #1 (RSD)	Unit #2 (RSD)
City Water LFM - Outdoor Field Site	4%	9%	6%	10% ^(a)	7% ^(a)
City Water LFM - Indoor Field Site	4%	4%	4%	3%	3%
City Water LFM - Lab	4%	4%	4%	5%	5%
Well Water LFM - Outdoor Field Site	13%	9%	9%	9%	12%
Well Water LFM - Indoor Field Site	13%	3%	3%	2%	3%
Well Water LFM - Lab	13%	119%	116%	13%	3%

⁽a) Samples analyzed at pH 10.5 to 11.0.

6.3 Linearity

The linearity of the Orbeco Mini-Analyst Model 942-032 was assessed by using a linear regression of the PT results against the reference method results (Table 6-1a). Figures 6-1 and 6-2 show scatter plots of the results from the non-technical and technical operator, respectively, versus the reference results. A dotted regression line with a slope of unity and intercept of zero also is shown in Figures 6-1 and 6-2.

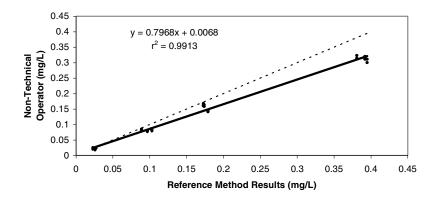


Figure 6-1. Non-Technical Operator Linearity Results

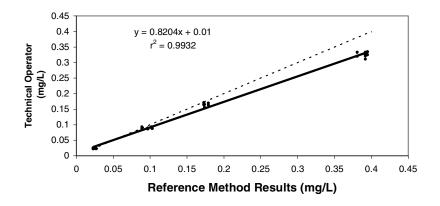


Figure 6-2. Technical Operator Linearity Results

A linear regression of the data in Figure 6-1 for the non-technical operator gives the following regression equation:

```
y (non-technical operator results in mg/L)=0.797 (\pm 0.028) x (reference result in mg/L) + 0.007 (\pm 0.006) mg/L with r<sup>2</sup>=0.991 and N=32.
```

A linear regression of the data in Figure 6-2 for the technical operator gives the following regression equation:

```
y (technical operator results in mg/L)=0.820 \pm 0.025 x (reference result in mg/L) + 0.010 \pm 0.006 mg/L with r^2=0.993 and N=32.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. Only the technical operator's intercept is significantly different from zero, and the r^2

values are both above 0.99. Both slopes are significantly different from unity at the 95% confidence interval, but the slopes are not significantly different from another.

6.4 Method Detection Limit

The manufacturer's estimated detection limit for the Orbeco Mini-Analyst Model 942-032 is 0.002 mg/L cyanide. The MDL⁽⁴⁾ was determined by analyzing seven replicate samples at a concentration of 0.010 mg/L. Table 6-4 shows the results of the MDL assessment. The MDL determined as described in Equation (6) of Section 5.4 was 0.004 mg/L for the Orbeco Mini-Analyst Model 942-032 when used by the non-technical operator and 0.005 mg/L when used by the technical operator.

Table 6-4. Results of Method Detection Limit Assessment

	Non-Technical Operator		Technical	Operator
MDL Conc. (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)	Unit #1 (mg/L)	Unit #2 (mg/L)
0.010	0.004	0.005	0.006	0.006
0.010	0.004	0.005	0.007	0.007
0.010	0.003	0.002	0.006	0.008
0.010	0.005	0.005	0.006	0.008
0.010	0.006	0.006	0.001	0.001
0.010	0.005	0.005	0.006	0.007
0.010	0.006	0.005	0.009	0.001
Std Dev	0.0011	0.0012	0.0017	0.0015
t (n=7)	0.0031	0.0031	0.0031	0.0031
MDL (mg/L)	0.004	0.004	0.005	0.005

6.5 Inter-Unit Reproducibility

The inter-unit reproducibility of the Orbeco Mini-Analyst Model 942-032 was assessed by using a linear regression of the results produced by one Orbeco Mini-Analyst Model 942-032 plotted against the results produced by the other Orbeco Mini-Analyst Model 942-032. The results from all of the samples that had detectable amounts of cyanide (including the PT, surface, and drinking water samples) produced by both operators were included in this regression. Figure 6-3 shows a scatter plot of the results from both Orbeco Mini-Analyst Model 942-032s.

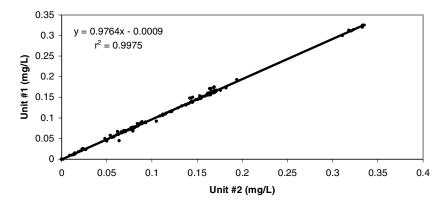


Figure 6-3. Inter-Unit Reproducibility Results

A linear regression of the data in Figure 6-3 for the inter-unit reproducibility assessment gives the following regression equation:

```
y (Unit #1 result in mg/L)=0.976 \pm 0.008) x (Unit #2 result in mg/L) - 0.0009 \pm 0.0012) mg/L with r^2=0.998 and N=136.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. The slope is just slightly less than unity, and the intercept is not significantly different from zero. These data indicate that the two Orbeco Mini-Analyst Model 942-032s functioned very similarly to one another.

6.6 Lethal or Near-Lethal Dose Response

Samples at 50.0-, 100-, and 250-mg/L concentrations (close to what may be lethal if a volume the size of a typical glass of water was ingested) were prepared and analyzed by the Orbeco Mini-Analyst Model 942-032. Upon adding the reagents to the water sample, the color of the sample changed within five seconds to bright red and then progressed to a dark blue after about five minutes. The change was much more rapid than for any of the PT samples. The PT samples took about 30 seconds to produce a small change in the color of the sample and took the full 15-minute reaction time to reach its analysis color of a clear, light blue. When these samples with lethal/near-lethal concentrations were inserted into the Orbeco Mini-Analyst Model 942-032 after the full reaction time, the digital readout read "off scale." According to the manufacturer's instruction manual, the result should have been "dilute and retest" when analyzing a sample with a cyanide concentration higher than the detectable range of the Orbeco Mini-Analyst Model 942-032.

6.7 Operator Bias

The possible difference in results produced by the non-technical and technical operators was assessed by using a linear regression of the results produced by the non-technical operator plotted against the results produced by the technical operator. The results from all of the samples that had detectable amounts of cyanide (including the PT, surface, and drinking water samples) from both units were included in this regression. Figure 6-4 shows a scatter plot of the results from both units.

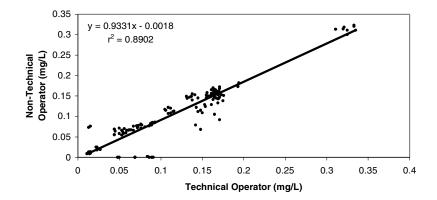


Figure 6-4. Non-Technical vs. Technical Operator Bias Results

A linear regression of the data in Figure 6-4 for the operator bias assessment gives the following regression equation:

```
y (non-tech result in mg/L)=0.933 (\pm 0.056) x (tech result in mg/L) - 0.002 (\pm 0.008) mg/L with r^2=0.890 and N=136.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. The slope of this regression is less than 10% different from unity, indicating a slight difference in the results produced by the operators. The relatively low coefficient of variation is mostly due to the samples from Flagstaff, AZ. The technical operator generated detectable responses for all of the Flagstaff, AZ, samples, while the non-technical operator did not. The reason for this discrepancy is not explainable, but it did not occur for any other water sample. If these eight data points are removed from the regression, the r² value increases to approximately 0.94 while the slope remains approximately 0.9. In the two plots describing linearity in Section 6.3, the slopes for each operator are not significantly different from one another. If one operator was significantly different from the other, the slope intervals produced by the 95% confidence intervals of the linearity plots would not overlap.

6.8 Field Portability

The Orbeco Mini-Analyst Model 942-032 was operated in laboratory and field settings during this verification test. Tables 6-1d, 6-2d, and 6-3d show the results of these measurements. From an operational standpoint, the Orbeco Mini-Analyst Model 942-032 was easily transported to the field setting, and the samples were analyzed in the same fashion as they were in the laboratory. No functional aspects of the Orbeco Mini-Analyst Model 942-032 were compromised by performing the analyses in the field setting. However, performing analyses under extremely cold conditions (sample water temperatures between 4 and 6°C) negatively affected the performance of the Orbeco Mini-Analyst Model 942-032 reagents. The low temperatures apparently slowed the chemical reaction rates, which caused the decreased color change in the LFM samples.

Table 6-2d shows the bias of the samples analyzed in the field setting (indoors with sample temperatures of approximately 16°C and outdoors with sample temperatures of 4 to 6°C) and of the identical samples analyzed at the laboratory at approximately 20°C. The well and Columbus, OH, city water samples were both dechlorinated as described in Section 3.5.1. In addition, because the well water sample had a pungent odor, lead carbonate was added after NaOH preservation to check for the presence of sulfides. The lead carbonate did not turn black. Such a color change would have indicated the presence of sulfides. Nonetheless, there was a 32 to 37% bias in the indoor Columbus, OH, city water measurements and a 25 to 33% bias in the indoor well water measurements. Because there was an apparent matrix interference in the reference measurement (see Table 4-2), the well water biases were calculated using the fortified concentration (0.200 mg/L) as the reference concentration.

The apparent matrix interference in the well water LFM seemed to progressively mask the cyanide in the LFM sample after it was spiked and analyzed at the indoor field setting (producing a 25 to 33% bias from initial fortification) because, by the time the well water LFM samples were analyzed by the Orbeco Mini-Analyst Model 942-032 at the laboratory two days after initial fortification, there was very little detectable cyanide (86 to 94% bias from initial fortification). These same samples were analyzed using the reference method eight days after initial fortification, and the result was below the MDL of the reference method (Table 4-2). The concentration of cyanide in that same LFM aliquot was determined to be below detectable levels by the reference method (Table 4-2). Because there was an apparent time-dependent matrix interference, the data generated from the well water samples using the Orbeco Mini-Analyst Model 942-032 in the field setting cannot be meaningfully compared with the result produced from the identical samples analyzed with the Orbeco Mini-Analyst Model 942-032 in the laboratory.

The bias in the Columbus, OH, city water indoor LFM sample (32 to 37%) was considerably less than the bias in the Columbus, OH, city water LFM sample analyzed at the laboratory location (55 to 58%), as shown in Table 6-2d. The apparent matrix interference seemed to mask the cyanide in the LFM sample, as evidenced by the increasing biases from the time the samples were analyzed at the field location to when they were analyzed at the laboratory two days later. Therefore, no meaningful comparison between samples measured at the field location and at the laboratory can be made.

6.9 Ease of Use

The pH of the samples analyzed by the Orbeco Mini-Analyst Model 942-032 had to be adjusted to between 6.0 and 7.0. From a safety standpoint, that is not desirable because HCN can be released at a pH below 9.0. Also, the odor of the solution of pyridine used as a reagent was quite offensive. Both operators preferred to use the Orbeco Mini-Analyst Model 942-032 in a laboratory hood so they would not have to be concerned about the evolution of HCN gas and the smell of the pyridine.

The instructions for pH adjustment were clear. If the samples were preserved at exactly 0.020 M NaOH, then 1.00 mL each of the Orbeco Buffer and 1.75 M HCl provided by Orbeco adjusted the pH very close to the 6.0 to 7.0 range. A slight additional adjustment was necessary. A 10.0-mL aliquot sample of the pH-adjusted sample was then measured into a mixing vial with a graduated cylinder, and reagents were added one at a time with a prescribed mixing reaction time after each reagent. The operators thought that it was inconvenient to keep track of the mixing and waiting time periods during the analysis. Also, the granular reagents came in plastic capsules that were difficult to open. When the reagent addition and 15-minute color development period was complete, the samples were inserted into the Orbeco Mini-Analyst Model 942-032, and the cyanide concentration was read in micrograms per liter.

6.10 Sample Throughput

Sample preparation, including accurate volume measurement and the addition of reagents, took only two to three minutes per sample. After performing the sample preparation, a 15-minute period of color development is required before sample analysis. Therefore, if only one sample is analyzed, it would take approximately 18 minutes. However, both operators were able to stagger the start of the color development period every two minutes for subsequent samples, so a typical sample set of 12 analyses took 45 to 50 minutes. Since the color development reaction takes place in reusable reaction vials, additional vials would have to be purchased to conveniently analyze large sample sets.

Chapter 7 Performance Summary

The biases ranged from 3 to 21% for the PT samples; 5 to 12% for the surface water samples, 3 to 100% for the drinking water samples from around the country; and 25 to 94% for the Columbus, OH, drinking water samples. All the results were biased low compared with the reference result. In several instances when analyzing background surface and drinking water samples, the Orbeco Mini-Analyst Model 942-032 produced "off scale" results when being operated by the technical operator. There was no color change in these samples, and they were not unusually turbid. When the same samples were analyzed individually by the non-technical operator, the result was below the detection limit of the Orbeco Mini-Analyst Model 942-032. Also, the reference LFM sample of the Columbus, OH, well water sample resulted in poor recovery in fortified cyanide. For this reason, the bias calculations for the well water samples were done using the fortified concentration of cyanide.

The RSDs ranged from 2 to 16% for the PT samples; 1 to 8% for the surface water samples; 1 to 25% for the drinking water samples from around the country; and 2 to 13% for the Columbus, OH, drinking water samples (except for the non-technical operator's results for the well water analyzed in the laboratory, which had RSDs over 100%).

A linear regression of the linearity data for the non-technical operator gives the following regression equation:

```
y (non-technical operator results in mg/L)=0.797 (\pm 0.028) x (reference result in mg/L) + 0.007 (\pm 0.006) mg/L with r<sup>2</sup>=0.991 and N=32.
```

A linear regression of the data for the technical operator gives the following regression equation:

```
y (technical operator results in mg/L)=0.820 \pm 0.025 x (reference result in mg/L) + 0.010 \pm 0.006 mg/L with r^2=0.993 and N=32.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. Only the technical operator's intercept is significantly different from zero, and the r² values are both above 0.990. The linearity of the Orbeco Mini-Analyst Model 942-032 was not dependent on which operator was performing the analyses. The slope of the linear regression was significantly less than unity in both instances. This deviation from unity indicates a low

bias in the results generated by the Orbeco Mini-Analyst Model 942-032 compared with the results produced by the reference method.

The MDL was determined to be 0.004 mg/L for the Orbeco Mini-Analyst Model 942-032 when used by the non-technical operator and 0.005 mg/L when used by the technical operator.

A linear regression of the data for inter-unit reproducibility gives the following regression equation:

```
y (Unit #1 result in mg/L)=0.976 \pm 0.008) x (Unit #2 result in mg/L) - 0.0009 \pm 0.0012) mg/L with r^2=0.998 and N=136.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. The slope is just slightly less than unity, and the intercept is not significantly different from zero. These data indicate that the two Orbeco Mini-Analyst Model 942-032s functioned very similarly to one another.

When analyzing samples containing lethal/near-lethal concentrations of cyanide, the difference in color development was remarkable. Upon adding the reagents to the water sample, the color of the sample changed within five seconds to bright red and then progressed to a dark blue throughout the next five minutes. The change was much more rapid than for any of the PT samples. The PT samples took about 30 seconds to produce a small change in the color of the sample and took the full 15-minute reaction time to reach its analysis color of a clear, light blue. When the samples with lethal/near-lethal concentrations were inserted into the Orbeco Mini-Analyst Model 942-032 after the full reaction time, the digital readout read "off scale." Even without using the Orbeco Mini-Analyst Model 942-032, the reagent and glass vials would be useful for a first responder seeking to find out whether a toxic level of cyanide is present in a drinking water sample. The presence of such concentrations could be confirmed within minutes by visual observation of the color development process.

A linear regression of the data for the operator bias assessment gives the following regression equation:

```
y (non-tech result in mg/L)=0.933 (\pm 0.056) x (tech result in mg/L) - 0.002 (\pm 0.008) mg/L with r^2=0.890 and N=136.
```

where the values in parentheses represent the 95% confidence interval of the slope and intercept. The slope of this regression is less than 10% different from unity, indicating a slight difference in the results produced by the operators. The relatively low coefficient of variation was mostly due to the Flagstaff, AZ, samples. The technical operator generated detectable results, while the non-technical operator did not. These data, in combination with the operator-specific linearity data from Section 6.3, indicate that, in general, the functioning of the Orbeco Mini-Analyst Model 942-032 is not dependent on which operator is performing the analyses.

From an operational standpoint, the Orbeco Mini-Analyst Model 942-032 was easily transported to the field setting, and the samples were analyzed in the same fashion as they were in the laboratory. No functional aspects of the Orbeco Mini-Analyst Model 942-032 were com-

promised by performing the analyses in the field setting. However, performing analyses under extremely cold conditions negatively affected the performance of the Orbeco Mini-Analyst Model 942-032. The low temperatures apparently slowed the chemical reaction rates, which caused the decreased color change in the LFM samples.

The manufacturer recommends adjusting the pH of water samples to be analyzed by the Orbeco Mini-Analyst Model 942-032 to between 6.0 and 7.0. Since gaseous HCN can be released at a pH less than 9.0, this adjustment is not desirable from a safety standpoint, especially if lethal/near-lethal concentrations of cyanide are present. The sample preparation instructions were clear, but the liquid pyridine reagent had an offensive odor, and the granular reagent tablets were difficult to open. Also, the operators thought that it was inconvenient to keep track of the mixing and waiting times during the analysis.

Sample preparation, including measuring volumes and using reagents, took two to three minutes per sample. After performing the sample preparation, a 15-minute period of color development was required before sample analysis. Therefore, if only one sample is analyzed, it would take approximately 18 minutes. However, both operators were able to stagger the start of the color development period every two minutes for subsequent samples, so a typical sample set of 12 analyses took 45 to 50 minutes. Since the color development reaction takes place in reusable reaction vials, additional vials would have to be purchased to conveniently analyze large sample sets.

Chapter 8 References

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- 2. U.S. EPA Method 335.1, *Cyanides Amenable to Chlorination*, 1974, in "Methods for Chemical Analysis of Water and Wastes," EPA/600/4-79/020, March 1983.
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- 4. *Code of Federal Regulations*, Title 40, Part 136, Appendix B, Definition and Procedure for the Determination of the Method Detection Limit–Revision 1.11.
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