	FIBER CORDAGE – TYPICAL WEIGHTS AND MINIMUM BREAKING STRENGTHS (POUNDS)																		
NOM INAL SIZE		MANILA Fod. Spot. TR 655			NYLON (Nigh Tenacity—II.T.)			BU PONT BACRON OF N.T. POLYESTER			POLYDLEFINS (N.T.) (Polypropylane , and/or Polyothylane)			BOUBLE NYLEN BRAID			POLYESTER/POLYOLEFIN BOUBLE BRAID		
(in Dia	circ.	Net W1. 100'	Ft. per Hb.	Breaking Strength	Net Wt. 100'	ft. per Ib.	Breaking Strongth	Net WL 100'	Ft. per lb.	Breaking Strength	Net WL 100'	Ft. per Ib.	Breaking Strength	Net WL 100'	PL per ib.	Breaking Strength	Net WL 100'	FL per b.	Brooking Strongth
X	*	1.47	68	450	1	100	1,000	1.3	77	1,000	.73	137	750	NA	NA	NA	.75	133	900
¥4	*	1.96	51	600	1.5	66.6	1,700	2.1	47.5	1,700	1.24	80	1,250	1.66	60.3	2,100	1.7	60.2	1,700
X,	1	2.84	35	1,000	2.5	40	2,650	3.3	30	2,550	1.88	53	1,850	2.78	36	3,500	2.6	38.4	2,600
*	1%	4.02	25	1,350	3.6	28	3,650	4.7	21.3	3,500	2.9	34.5	2,600	3.33	30	4,200	3.5	28.5	3,500
Х,	1¼	5.15	19.4	1,750	5	20	5,100	6.3	15.9	4,800	3.9	<b>25</b> .5	3,400	5.0	20	6,000	5.1	20	5,100
1/2	11⁄2	7.35	13.6	2,650	6.6	15	6,650	8.2	12.2	6,100	4.9	20.4	4,150	6.67	14.9	7,500	6.8	15	6,800
X4	1%	10.2	9.8	3,450	8.4	11.9	8,500	10.2	9.8	7,700	6.2	16	4,900	8.33	12	9,500	NA	NA	NA
*	2	13.1	7.6	4,400	10.5	9.5	10,300	13.2	7.6	9,500	7.8	12.8	5,900	11.1	9	12,000	11	9	11,000
*	21⁄4	16.3	6.1	5,400	14.5	6.9	14,600	17.9	5.6	13,200	11.1	9	7,900	15.0	6.7	17,000	15	6.7	15,000
%	2¾	22	4.55	7,700	20	5	19,600	24.9	4	17,500	15.4	6.5	11,000	20.8	4.8	23,700	20	5	20,000
1	3	26.5	3.77	9,000	26	3.84	25,000	30.4	3.3	22,000	18.6	5.4	13,000	25.0	4	28,500	28	3.6	28,000
1%	31⁄2	35.2	2.84	12,000	34	2.94	33,250	40.5	2.5	26,500	24.2	4.1	17,500	35.0	2.8	39,000	35	2.8	35,000
11/4	3¥4	40.8	2.45	13,500	39	2.56	37,800	46.2	2.16	30,500	27.5	3.6	20,000	40.0	2.5	44,000	40	2.5	40,000
1%	4	46.9	2.13	15,000	45	2.22	44,500	53.4	1.87	34,500	31.3	3.2	23,000	45.0	2.2	49,500	45	2.2	45,000
11/2	41/2	58.8	1.7	18,500	55	1.8	55,000	67	1.5	43,000	· <b>39.5</b>	2.5	29,000	60.0	1.6	65,000	60	1.6	60,000

COMPARISON OF TIEDOWN ROPES

1 inch = 2.54 cm. 1 foot = 0.3048 m. 1 pound = 0.4536 kg.

NOTE:—The figures on synthetics, above, are an average of those available from four large cordage manufacturers. These for the rope you buy should be available at your dealers. Check them carefully. Also check the rope. In general a soft, sleazy rope may be somewhat stronger and easier to splice but it will not wear as well and is more apt to hockle or unlay than a firm, well "locked-up" rope. Blended ropes, part polyolefins and part other fibers, may be found. Multifiament (fine filament) polypropylene looks like nyion—don't expect it to be as strong or do the job of nyion. (It floats, nyion doesn't.) Spun, or stapled, nyion and Dacron are not as strong as ropes made from continuous filaments but are less slippery and easier to grasp.

## \*Du Pont registered trademark.

(4) <u>Securing aircraft</u>. Tie only at the tiedown rings provided for that purpose. Never tie to a strut itself. The practice of tying to lift struts has in itself caused frequent damage. Ropes slip to a point when even slight pressure may bend the struts.



Allow for about 1 inch of movement, and remember that manila rope shrinks when it gets wet. Too much slack will allow the aircraft to jerk against the ropes. Avoid tightening the ropes too much. Tight tiedown ropes actually put inverted flight stresses on the aircraft, and many of them are not designed to take such loads. A tiedown rope holds no better than the knot. Antislip knots such as a bowline or a square knot are quickly tied, and easy to untie.



(See illustrations at the bottom of this page for tying knots.) Aircraft not equipped with tiedown fittings should have them installed in accordance with manufacturers' instructions.

**DO** tie ropes to outer ends of struts on high wing monoplanes. Provide suitable rings, where structural conditions permit, if manufacturer has not already provided them.

TYING A BOWLINE





All flight controls should be locked or tied to prevent their banging against the stops. Some aircraft are equipped with integral gust locks operable from the cockpit. On others, it may be necessary to use external padded battens (control surface locks) or secure the control wheel and rudder

pedals inside the cockpit. When using external surface locks, it is advisable that red streamers, weights, or a line to the tiedown anchor be fastened to the locks. This will provide a means of alerting airport service employees and pilots to remember to remove the external locks prior to takeoff. Secure ailerons and rudders in neutral. Tailwheel type aircraft headed into the wind should have their elevators secured in the "up" position by securing the control column or "stick". Tailwheel type aircraft "tailed" into the wind should have their elevators secured in the "down" position by securing the control column or "stick". Set and lock wheel brakes. Chocks should be placed and secured fore and aft each wheel.



Wooden chocks may be secured by nailing a cleat from chock to chock on each side of each wheel. Ropes may be substituted if wood cleats are unavailable. A brick or piece of 2 x 4 are poor excuses for good chocks.

> On tricycle gear aircraft, secure



a tiedown line through the nosegear tiedown ring. In addition, secure the middle of a length of rope to the tiedown ring in the tail section. Pull each end of the rope away at a 45° angle and secure to ground anchors at each side of the tail. Elevators should be secured parallel to the ground (neutral position). It is good practice to also secure the flaps, especially if the aircraft is tailed into the wind.

8. <u>RECOMMENDED PRACTICES</u>. The following practices are designed for day-inday-out use regardless of the inconvenience they might entail. These practices are principally for protection of light and medium weight aircraft and result from experiences with the storms of the past. Adoption of the following recommendations should materially reduce aircraft damage from windstorms.

a. Partially disassembled aircraft which are outdoors, particularly light aircraft with engines removed, should be hangared as soon as storm warnings are received. Loose wings should never be tied against a fuselage; they should be stored inside a hangar.



b. Wherever possible, fly aircraft out of anticipated storm danger zones. If possible, hangar the aircraft in a stormproof hangar.

c. The minimum recommended tiedown rope is one which will resist a pull of approximately 3,000 pounds. (Many users of plastic tiedown rope, yellow polypropylene, 1/2-inch and larger, reported little or no rope failure because of its elasticity. In some instances, nylon and hemp rope failed. In others, steel cables were snapped while hemp lines, due to their elasticity, held. In many cases, both hemp and steel cable tiedowns failed due to chafing.)

d. A single row of properly secured sandbags or 2x2's (spoiler boards) on the top of a wing's leading edge will serve as an effective spoiler and reduce the lifting tendency of the wings. Do not overload the wings with sandbags. If the anticipated winds will exceed the lift-off speed of the aircraft wings, then the makeshift spoilers should run the entire length of the wings. The  $2x^2$ homemade spoiler is very easily constructed and may be used for all types of light aircraft. Drill a number of 3/8-inch holes across the length of the  $2x^2$ . Cement a strip of 1-inch foam rubber to the entire length of the  $2x^2$ . This will prevent damaging the wing's surface. Avoid nailing the foam rubber to the spoiler since the nailheads may damage the wing's skin.



through each of the drilled holes. To facilitate threading the nylon rope through the holes, it is suggested that the ends of the lines be seared. This will prevent fraying of the ends to be threaded through the 3/8-inch holes.



To prevent the spoiler from shifting position due to the wind, it is suggested that knots be tied in the rope on either side of the drilled holes. The spoiler should then be tied onto an aircraft's wings at the 25 percent chord point. To prevent damaging the wing's leading and trailing edges, it is suggested that a piece of foam rubber, or carpet, or even rags be placed under the nylon rope before tying. Some people may like to substitute bungee (elastic) cords for the long lengths of nylon rope.

e. Follow the manufacturer's tiedown instructions for each make and model aircraft.

9. <u>ALTERNATE METHODS</u>. Another means for tying down aircraft of various types and sizes is by utilizing continuous lengths of parallel wire ropes passed through U-bolt anchors and fastened at the ends of the line with wire rope clips. Tiedown chains are attached to the wire rope with roundpin galvanized anchor shackles. This allows the tiedown chains to "float" along the wire rope and gives a variable distance between anchor points so that a variety of large, medium, and small aircraft can use a vertical tiedown without loss of space. The vertical anchor significantly reduces impact loads that may occur during gusty wind conditions.



The distance between wire ropes will depend upon the types of aircraft which will use the tiedown area. This distance can vary from 22 feet and upward.



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Still another means of securing an aircraft is with tiedown cables, one at each wing and the third at the tail section. One end of a tiedown cable is secured with a snaphook to the tiedown anchor eye protruding above ground; the other end is hooked through the tiedown rings installed on the aircraft. Cable slack is taken up with an adjustable locking device.

10. SECURING MUTIENGINE AIRCRAFT. Multiengine aircraft will obviously require stronger tiedown facilities because of the additional weight of these aircraft. The anchors should be capable of a holding power of 4,000 pounds each for the lighter executive twin-engine aircraft. Much higher load capacity would be required for the heavier transport type aircraft. Do not depend on the multiengine aircraft's weight to protect it from damage by windstorms. It is quite possible for a sudden, severe windstorm to move, damage, or even overturn such aircraft.





Multiengine aircraft should, therefore, always be tied down and chocked when they are to be left unattended for any length of time. Gust locks should be used to protect control surfaces. Be sure that gust locks are foolproof; a takeoff with gust locks on is not only embarrassing but could prove to be disastrous. If the landing gear makes use of the down lock safety pins, then these pins should be inserted when the aircraft is being secured.

11. <u>SECURING HELICOPTERS</u>. Structural damage can occur from high velocity surface winds. Therefore, if at all possible, helicopters should be evacuated to a safe weather area if tornado, hurricane, or winds above 65-75 mph are anticipated. If helicopters can be hangared, do so. If not, they should be tied down securely. Helicopters that are tied down properly can usually endure winds up to approximately 65-75 mph. Winds in excess of 75 mph will probably cause damage to helicopters. When high winds are anticipated, and helicopters are to be tied down, they should be secured as follows:

a. Head the helicopter in the direction from which the highest forecasted wind or gusts are anticipated.

b. Spot the helicopter slightly more than rotor-span distance from other aircraft.

c. Set and lock wheel brakes. Place wheel chocks fore and aft of all wheels (if available). Secure the chocks by nailing wood cleats from chock to chock on each side of each wheel. Ropes may be substituted if wood cleats are not available.

d. Position the main rotor blades and tie them down in accordance with the manufacturer's instructions.

e. Install a rotor blade cover over the tip of each main rotor. Secure a tiedown rope to each blade cover and the other end of the rope to the applicable mooring point on the helicopter. Remember not to leave too much slack and to use antislip knots when tying the mooring ropes.

f. Fasten the tiedown ropes to the fuselage mooring points and extend them to the ground mooring anchors. Provide sufficient slack and use antislip knots, such as square or bowline knots.

g. Place the tail rotor in a vertical position and install a cover over the lower blade tip. Tie the lower blade cover rope to the tail skid to prevent possible damage by flapping tail blades.

h. Close doors, windows, and exterior access panels.

i. Follow the manufacturer's instructions for each make and model helicopter.

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## SECURING HELICOPTER BLADES AND FUSELAGE

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NOTE MOORING POINT LOCATION FOR DEAD-MAN ANCHOR ON UN-PAVED AREA. OPTIMUM TIEDOWN IS SHOWN BY DOTTED LINES.

- GROUND MOORING ANCHOR
- ⊗ HELICOPTER MOORING POINT



12. SECURING SEAPLANES AND AIRCRAFT ON SKIS. Aircraft mounted on floats or skis should be secured in the usual manner--to tiedown anchors or "deadmen" sunk under the water or ice. When warning of an impending storm is received, some pilots have been known to partially flood the floats of their aircraft, thereby partially sinking the aircraft. In addition, the aircraft is tied down securely to anchors. Seaplanes moored on land have been saved from high-wind damage by filling the floats with water in addition to tying down the wings. Pilots of ski-equipped aircraft sometimes pack soft snow around the skis, pour water on the snow, and permit the skis to freeze to the ice. Although the techniques mentioned in this paragraph are not recommended practices, they are cited here because they have proven effective in preventing damage from sudden windstorms. Extreme care must be taken to reverse the effects of any such measures prior to operation of the aircraft.



13. <u>CONCLUSION</u>. The simplest way to prevent windstorm damage to your aircraft is to fly it out of any impending storm area provided there is sufficient warning time. If that is impossible or impractical, shelter the aircraft in a stormproof hangar. Should this prove impossible, then tie your aircraft down securely. Aircraft parked outdoors should be tied down securely after each flight. Use the tiedown techniques discussed in this advisory circular. Learn to tie a bowline or a square knot during fair weather; do not wait until the wind and rain are adding to your difficulties. Should you desire additional information, we suggest that you contact the manufacturer for specific tiedown instructions for your aircraft.

M. C. Beard Director of Airworthiness