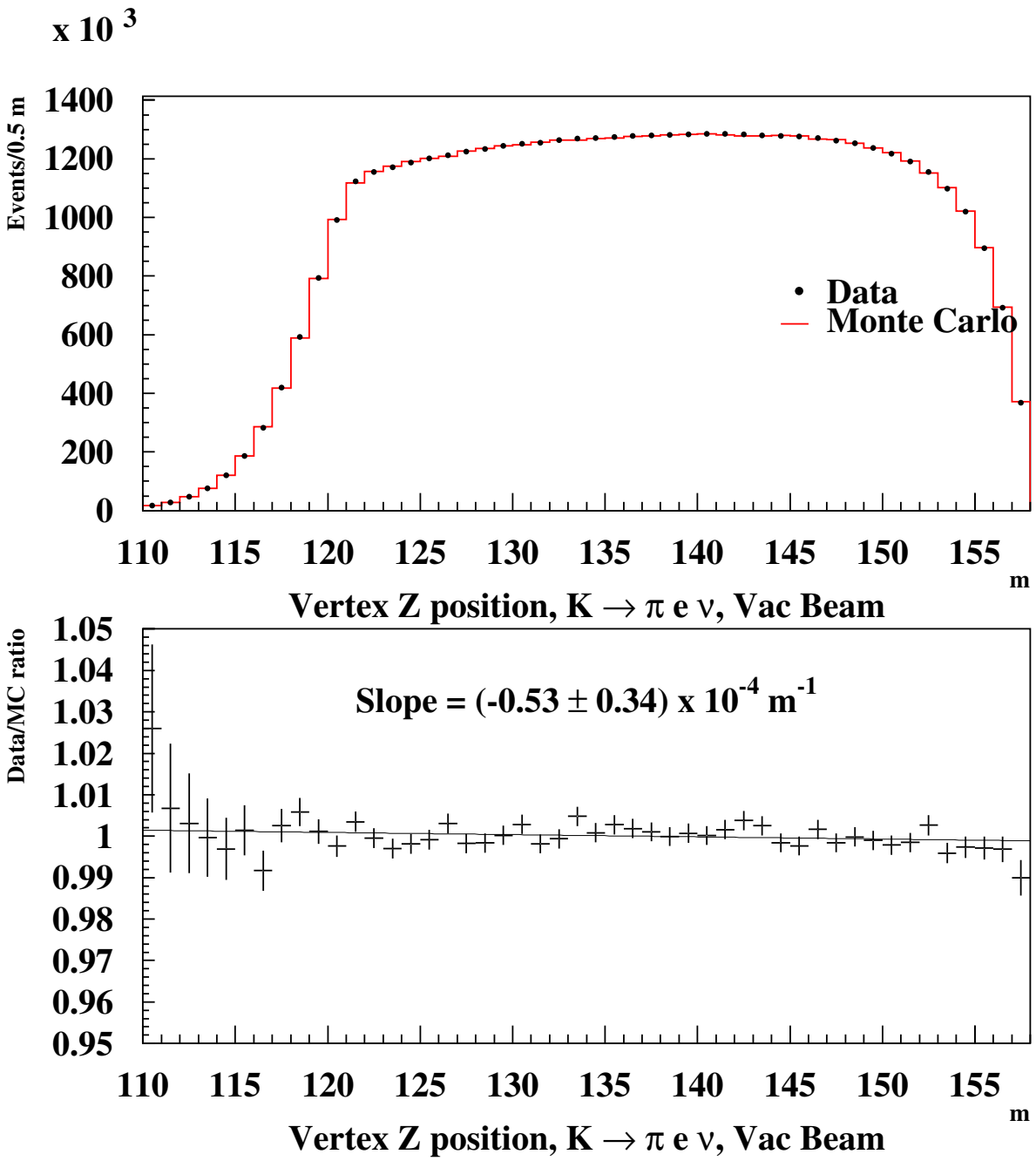$K_L \to \pi^{\pm} e^{\mp} \nu$