Materials Handbook

- Started for the APT project
- Continued in AAA
- Now accepted as the GenIV handbook

Stuart Maloy (LANL) Phil Rittenhouse (ORNL, ret)

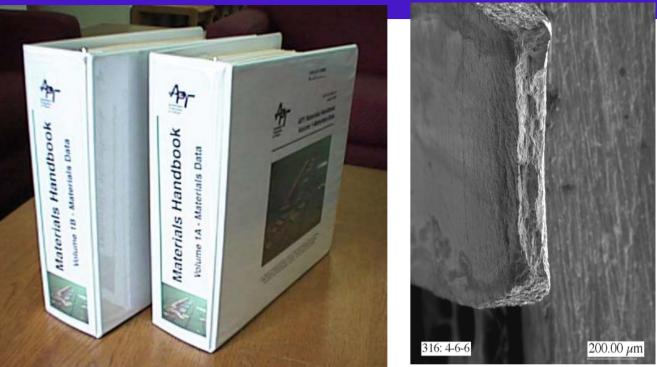




UNCLASSIFIED Rev. 4 of the Materials Handbook will be ready for distribution in October 2003

Table of Contents Volume 1

- 1. Introduction
- 2. Inconel 718
- 3. 316L SS
- 4. 6061-T6 AI
- 5. 316L/6061 Joint
- 6. Lead
- 7. Tungsten
- 8. Niobium
- 9. Titanium
- 10. Graphite
- 11. Alumina
- 12. (*Placeholder*) Fiber-Optic Materials
- 13. (Placeholder) Accelerator
- **Component Materials**
- 14. Tritium System Materials
- 15. Coolants/Fluids
- 16. 304L SS
- 17. (Placeholder) 1040 Carbon Steel
- 18. (Placeholder) 430 Ferritic Steel



- 19. NEW in Rev. 3 Design Properties of Mod 9Cr-1Mo (T91)
- 20. (New in Rev. 4) Design Properties of HT-9 and Russian Ferritic-Martensitic Steels
- 21. (New in Rev. 4) Design Properties of Tantalum
- 22. NEW in Rev. 3 Design Properties of Lead-Bismuth Eutectic





Recent Handbook Activities

Review and final revisions to Chapter 21 on Tantalum were Completed

 Original draft of the chapter was prepared by Hans Ullmaier of the ESS Project at Forschungszentrum Juelich

Handbook Chapter 18 on HT9 ferritic/martensitic stainless steel was drafted and reviewed

 First complete draft prepared by the Handbook Coordinator

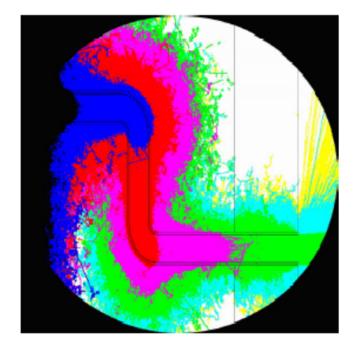
- Based on a first partial draft prepared by Todd Allen on ANL
- Chapter includes selected information on Russian ferritic/martensitic steels of similar composition to HT9.
- Russian steels have higher Si content to provide increased resistance to attack in Pb-Bi eutectic.

Both chapters will be ready for inclusion in Revision 4 on the *Materials Handbook* in the Fall





MCNPX Developments



Laurie Waters

High Power Targetry for Future Accelerators September 11, 2003





MCNPX 2.5.d released August, 2003

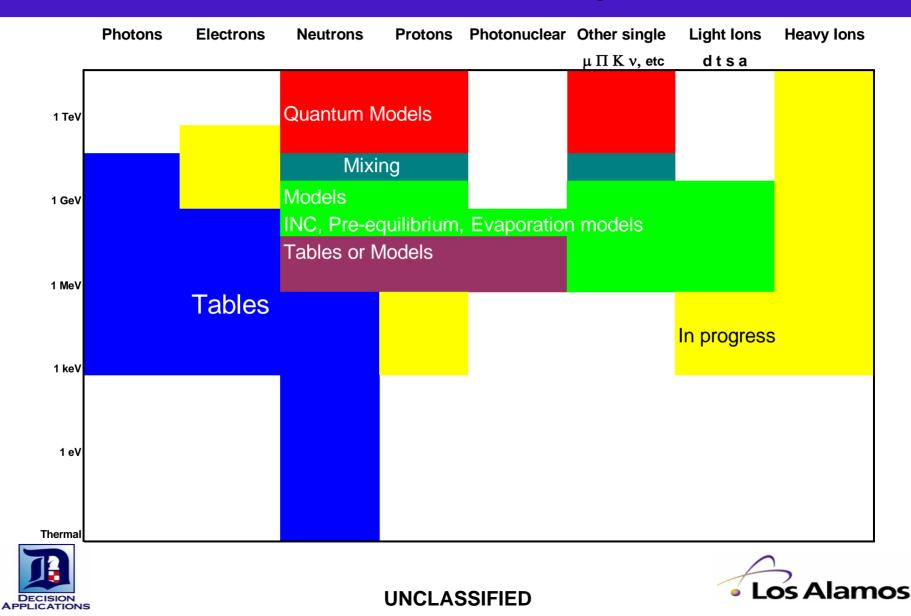
John S. Hendricks, Gregg W. McKinney, Laurie S. Waters, Teresa L. Roberts, Harry W. Egdorf, Holly R. Trellue, Joshua P. Finch, Nate Carstens, LANL Franz X. Gallmeier, ORNL Jean-Christophe David - CEA-Saclay William B. Hamilton, HQC Professional Services Julian Lebenhaft, Paul Scherrer Institute

Sponsors Eric J. Pitcher, Doublas R. Mayo, Martyn T. Swinhoe, Stephen J. Tobin, Thomas Prettyman- LANL





MCNPX Code Acceptance



MCNPX Events During Past Year

- Version 2.5.b released Nov 26, 2002
- Version 2.5.c released Apr 3, 2003
- Version 2.5.d released Aug, 2003
- 1113 beta testers, 250 institutions (28 users in progress)
- 5-day Classes
 - SCK-CEN, 20 students
 - Orlando, 15 students
 - Santa Fe Community College, 23 students
 - MD Anderson Cancer Center, 24 students
 - Santa Fe Community College, 16 students
- 2 summer students,
 - Nate Carstens- MIT (speedup of parallel KCODE Calcs.)
 - Josh Finch- Purdue (new test problems)





UNCLASSIFIED **Funding**

- AFCI
- Mars Odyssey
 - Water on Mars, July 2002 issue of Science, Distinguished Performance Award just announced
- Threat Reduction
 - Groundwork CINDER implementation work for delayed neutrons in active interrogation
 - Maritime cargo container project
 - Nonproliferation/Safeguards various projects
- Heavy lons
 - Rare Isotope Accelerator, NASA, AFCI fuels
- Isotope Production Facility





Code Applications as of 8/25/03

- Medical
- Space reactors, cosmics
- Fuel Cycles
- Threat Reduction
- ADS
- Accelerator HP
- Applied Physics*
- Neutron scattering
- Code development
- Physics models, data eval.
- Nuclear, HE, Astrophysics

70 groups 54 groups 50 groups 47 groups 45 groups 33 groups 31 groups 16 groups 18 groups 9 groups 8 groups

201 people 115 people 140 people 124 people 185 people 101 people 83 people 81 people 28 people 18 people 56 people

* Radiography, oil well logging, irradiation facilities, isotope production, detector development, environmental, high density energy storage





MCNP4C3 Features

- Macrobody geometry
- Superimposed mesh weight windows
- Interactive geometry plotting
- Perturbations
- Unresolved resonances
- Photonuclear reactions
- Delayed neutrons
- ENDF/B-VI physics
- PC enhancements
- ITS3.0 electrons
- Parallelization





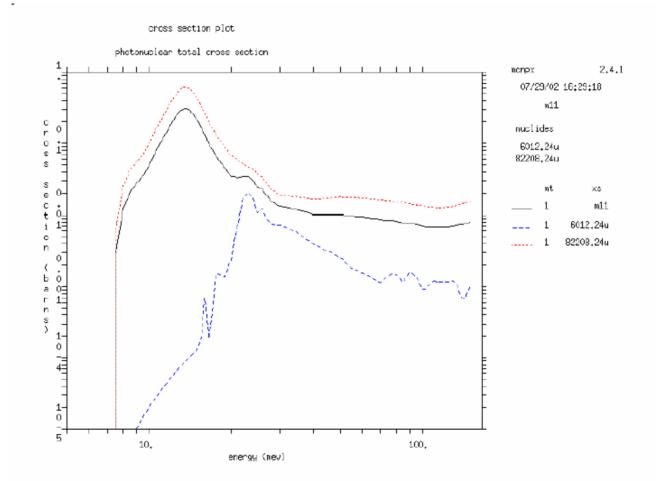
MCNPX 2.4.0 RSICC Release - Sept 2002

- F90 modularity and dynamic memory allocation (GWM)
- Distributed memory mulitprocessing for all energies (GWM)
- Repeated structures source path improvement (LLC/JSH)
- Default dose functions (LSW/JSH)
- Light ion recoil (JSH)
- Enhanced color geometry plots (GWM/JSH)
- Photonuclear and proton cross section plots (JSH)
- Photonuclear and proton reaction multipliers with FM cards (JSH)
- Logarithmic interpolation on input cards (10log) (JSH)
- Specify cosine bins in degrees (JSH)
- Cosine bin specification for F2 flux tallies (JSH)
- Pause command for tally and cross-section plots (JSH)





Photonuclear Cross Section Plotting







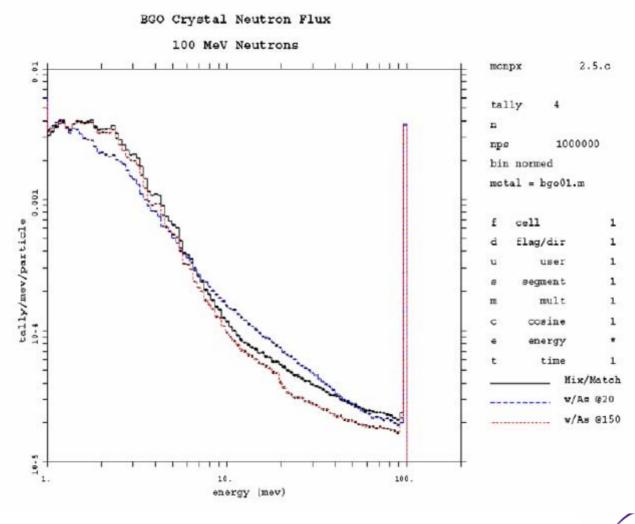
MCNPX 2.5.b Features

- CEM2k physics models (SGM, AJS, FXG, JSH)
- Mix and Match solution (JSH)
 - Isotope Mixing for different particles
 - Energy Matching between libraries and models
- Positrons enabled as source particle on SDEF card (HGH)
- Spontaneous fission (par=sf on SDEF card) (JSH)





Mix and Match - Energy Matching







MCNPX 2.5.c Features

- MPI Multiprocessing (JL/GWM)
- i,j,k lattice indexing in geometry plots (JSH)
- Enable weight window generator in physics model region (FXG,JSH)
- Enable exponential transform in physics model region (FXG, JSH)
- Extend neutron model physics below 20 MeV (JSH)
- 3-He coincidence detector modeling (HGH/JSH)
- F90 Autoconfiguration (TLR)





i,j,k Plotting on Lattice Cells

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MCNPX 2.5.d Features

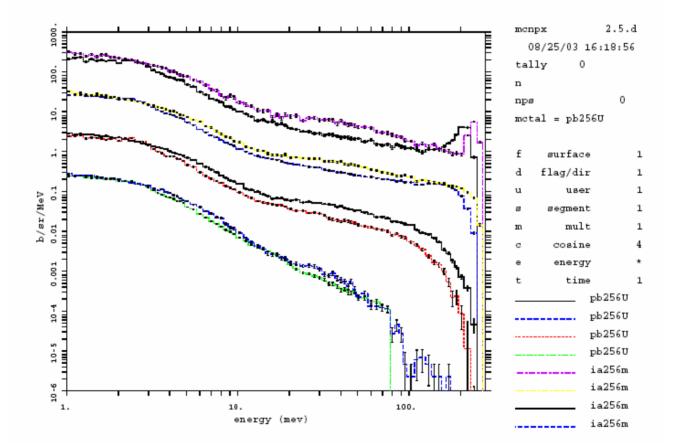
- INCL/ALBA physics models (JCD/JSH)
- Lattice tally speedup for rectangular meshes (GWM)
- Multiple particles on SDEF cards (JSH)
 - Can depend on other variables
 - Normalization
- Auxiliary input files, 'READ' card (JSH)
- Geometry plot of weight-window-generator superimposed mesh (JSH)
- Pulse-height light tally with anticoincidence, FT8 PHL (GWM)
- Coincidence capture tally and PTRAC file, FT8 CAP (MTS/SJT/DRM/JSH)
- Residual Nuclei Tally, FT8 RES (JSH)
- Inline generation of double differential cross sections and residuals (JSH)





Secondary Particle Plotting

Differential Cross-Section







Future Work

- User support and testing
- Error Analysis
 - Completion of perturbation techniques in model region
 - Data covariance analysis
- Criticality
 - Externally driven source
 - Improve stability of eigenfunctions
 - Improve parallel processing for KCODE calculations
- Transmutation
 - Inlining of CINDER'90 for transmutation work
 - Monteburns and Cinder are about to go up on the beta test page
- Variance Reduction
 - Variance reduction for pulse-height tallies
 - Detectors and DXTRAN for all neutral particles at all energy ranges
 - Secondary particle angle biasing for isotropic distributions
 - Next-event-estimators for charged particles





Future Work

- Physics improvements
 - Heavy ion and low energy transport improvements for fuels work
 - Upgrade physics models as they become available, e.g., LAQGSM/CEM, ISABEL
- Miscellaneous code features
 - Plotting of physics model total and absorption cross sections
 - Lattice tally contour plotting
 - Interactive tally and cross section plotting
 - CAD link
 - Integration of HTAPE tallies directly into MCNPX
 - Parabolic beam source
 - Addition of MCNP5 features
- Software Engineering
 - INTEL and 64 bit computer support
 - Improvements in autoconfiguration system
- RSICC Release in December 2003





TRACE Code Development and Applications

High Power Targetry for Future Accelerators September 11, 2003

By J. Elson and J. Lin Nuclear Design and Risk Analysis Group (D-5)





Outline

- TRACE Overview
 - Roles
 - Sponsors
 - History
 - TRACE Modernization
 - Code Characteristics and Capabilities
 - Code Qualification and Software Validation
- TRACE Applications for Accelerator Systems
 - DELTA-Loop Performance Benchmarks
 - LANSCE-1L Test Facility Safety Studies





D-5 Roles

- Transient Reactor Analysis Computational Engine (TRACE) software development
- Software validation
- Software applications
- Consulting and training services





Sponsors

- US Nuclear Regulatory Commission (NRC)
 - Office of Nuclear Reactor Research (RES) -Primary Sponsor
 - Division of Systems Research; Reactor and Plant Systems Branch
 - Office of Nuclear Reactor Regulation (NRR) -Secondary Sponsor
- Knolls Atomic Power Laboratory (KAPL)





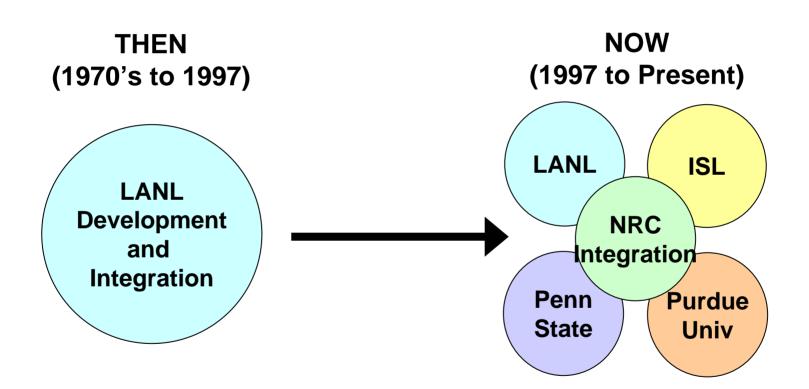
History

- TRACE under continuous development for the U. S. Nuclear Regulatory Commission (NRC) since early 1970
- TRACE continues to evolve with increasing understanding of complex two-phase, multicomponent fluid phenomenology
- NRC sponsored multiple codes for 20 years
- NRC has now selected TRACE as the sole platform for future development
- Ambitious multi-institution development program underway





TRACE Development Environment







TRACE Modernization Effort

- Modernized a legacy code...
 - Updated non-ANSI-standard code to Fortran 95
 - Added new component models
 - Added BWR component models to what was previously a PWR code
 - Added RELAP5 components (e.g., single-junction component)
 - Enhanced numerical solution algorithms
 - Added multi-dimensional kinetics (PARCS code)
 - Added new material properties (Na, He, Pb-Bi, other)
 - Updated the Validation Test Matrix





TRACE Modernization Effort

- Modernized code is highly modular and objectoriented
 - Order of magnitude easier to maintain and modify
 - Liquid metal fluid properties added to TRAC-M and tested within 2 staff-weeks
 - Prior versions of code may have required several staffmonths for the same task
 - Enhanced parallelization





- Modular, object-oriented F95 standard coding
- Generalized two-phase thermal-hydraulic modeling capability (plants & test facilities)
 - Two-fluid model 6 equation model
 - Multi-dimensional VESSEL component
 - All other components modeled in one dimension
 - Pumps, pipes, valves, etc.
 - Primary, secondary, and containment may be simulated





- Multiple fluid modeling capability
 - Primary and secondary loops can be modeled with different working fluids
 - Available fluid models include H₂O, D₂O, He, Pb-Bi, Na, N₂, air, oil, and RELAP5 H₂O
- Non-condensable gas model (H₂, air, etc.)
- Trace species tracking capability
 - Track trace gas and/or liquid species
 - Includes solubility models for trace species
- Fluid volumetric heating and fluid decay heat models





- Single-phase and multi-phase heat transfer models
 - Includes liquid metal heat transfer models
- Multi-dimensional heat structure models
 - Cylindrical, rectangular, and spherical heat structures
 - Multiple materials
- Generalized radiation heat transfer modeling





- PWR and BWR capability within the same code version
- Enhanced BWR fuel assembly models
 - Partial length fuel rods
 - Water rods and channels with diameters and geometry different from fuel rods
- Point and multi-dimensional kinetics
 - PARCS code allows for multi-dimensional, transient coupling
 - Point kinetics model also available





- Multiple processor capability
- External component model
 - Allows different parts of a model to run on different processors
 - Can be used to couple TRACE to other computer codes or models (e.g. CFD, etc.)
 - TRACE coupled to HMS CFD code with one staff-week effort (high-level waste tanks)





- Runs on a variety of platforms
- Platform-independent graphics and restart files
- Input can be generated by GUI front-end (SNAP)
 - SNAP takes basic plant geometric and materials data and generates input files for TRACE
 - SNAP can read RELAP5 input decks and generate TRACE input models





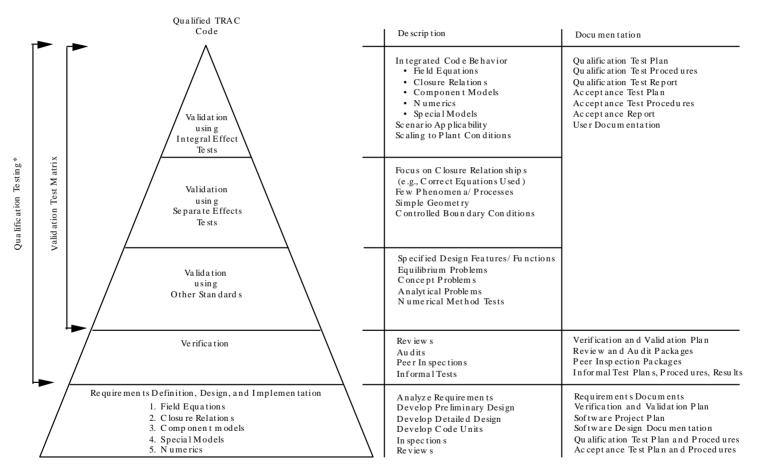
UNCLASSIFIED Code Qualification and Software Validation

- TRACE code has been validated to ensure that all code features, models, and integrated calculation capabilities are tested
- Large data base of assessments against LWR actual plant data and experiments
 - Separate effects tests, component effects tests, integral effects tests, and other standard tests
- TRACE Validation Test Matrix includes ~1000 test problems
- TRACE adheres to NRC Software Quality Assurance requirements





Code Qualification Overview



* For ad ditional information see NUREG/BR-0167, "Softw are Quality Assurance Program and Guidelines," US NRC (February 1993)

Fig. 2-1. Code Qualification Overview*





Software Validation

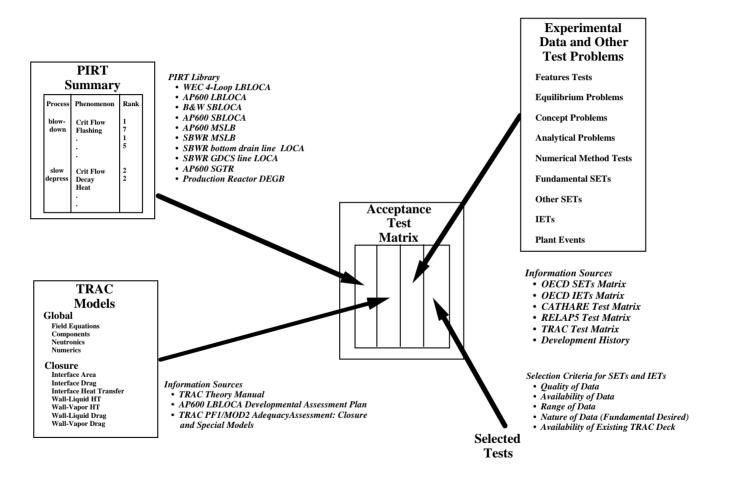


Fig. 2-3. Information sources supporting creation of the Validation Test Matrix.





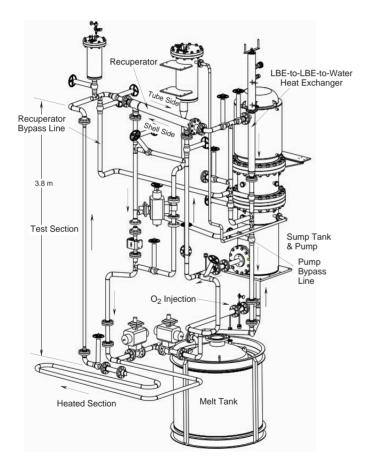
TRACE Applications

- Analysis applications enhance understanding of key processes
 - Accidents and transients
 - Licensees' calculations (auditing)
 - Test planning
 - Test assessment
 - Design performance
- Applications have included PWRs, BWRs, heavywater reactors, experimental facilities, and accelerator facilities





UNCLASSIFIED DELTA LOOP Facility (Liquid Lead-Bismuth Materials Test Loop)

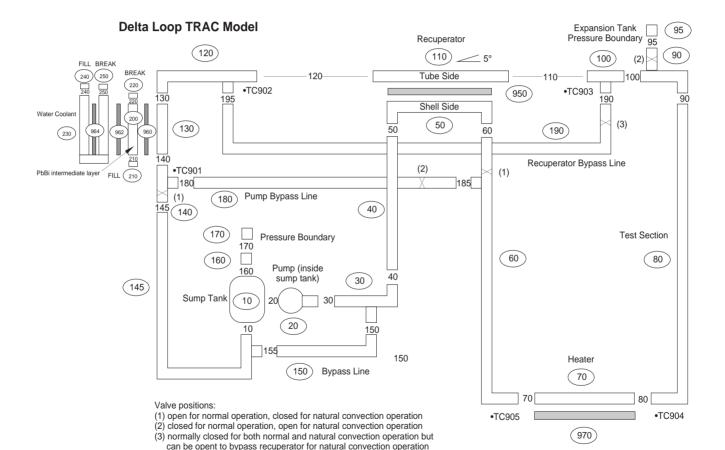


- 60kW Heat Input
- 58 gpm pump flow
- Recuperator
- LBE-to-LBE-to-H2O Heat Exchanger
- 2" 316SS Piping
- 1" Piping in Test Section
- Recuperator and Pump Bypass Lines
- Oxygen Control System
- Initial Tests Late 2001
- 48-h Test August 2002





Delta Loop TRACE Model

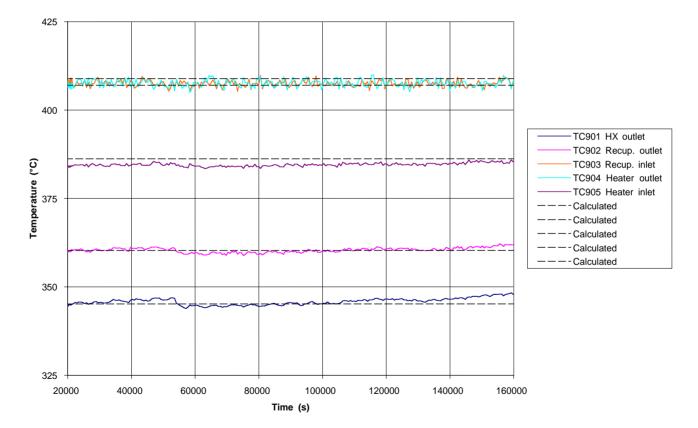






48-h Test Data Comparison









TRACE Applications for the LANSCE-1L Test Facility Safety Study

- LANSCE-1L test facility primary cooling system design study.
 - The main objective is to study the effect of the piping connections among the window, upper target, and lower target on the beam shutdown resulting from melting of the window.
 - Three piping layouts were studied.
 - Parallel connection outside the crypt (current layout).
 - Series connection outside the crypt.
 - Series connection inside the crypt.
- Loss-of-pump with beam on accident Analysis.





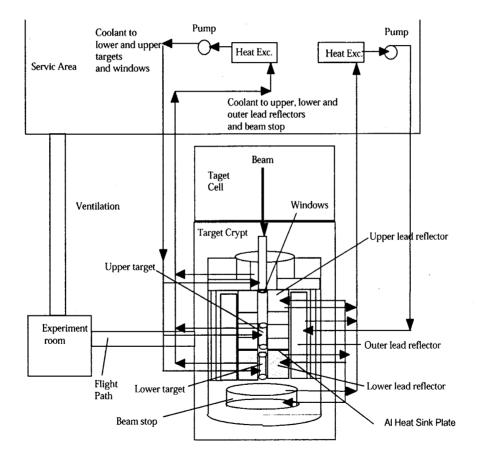
Risk-Consequence Policy for LANL

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Target Cooling System Sketch







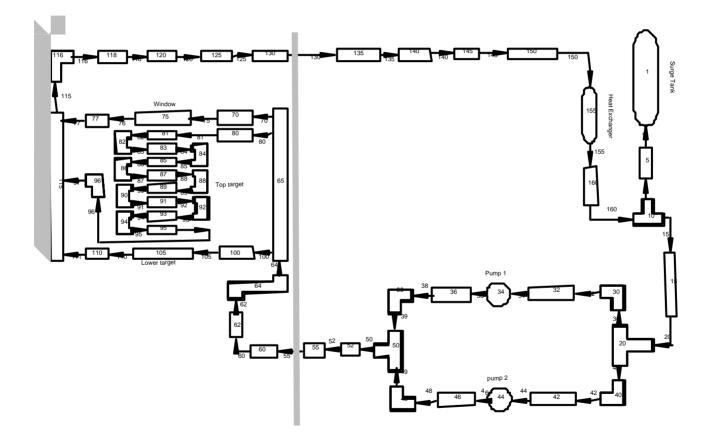
LANSCE-1L Test Facility Layout

- LANSCE 1L-area target crypt consists of an upper target, a lower target, two windows, a lower reflector, an upper reflector, outer reflectors, beam stop, and hydrogen moderator.
- The lower and upper targets and the window are cooled by a closed loop cooling system.
- The lower and upper reflectors and the beam stop are cooled by a separate closed loop cooling system.





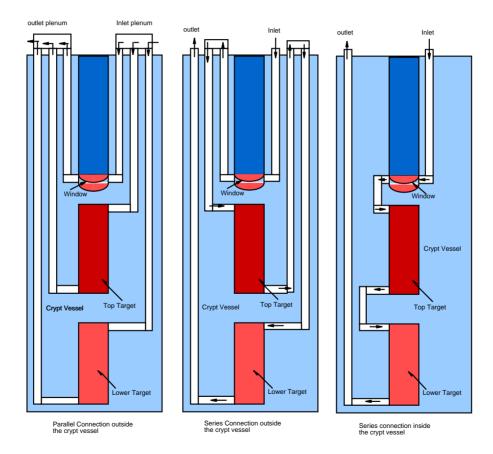
TRACE Model for the Target Cooling System







Three Piping Layouts in the Crypt







TRACE Results

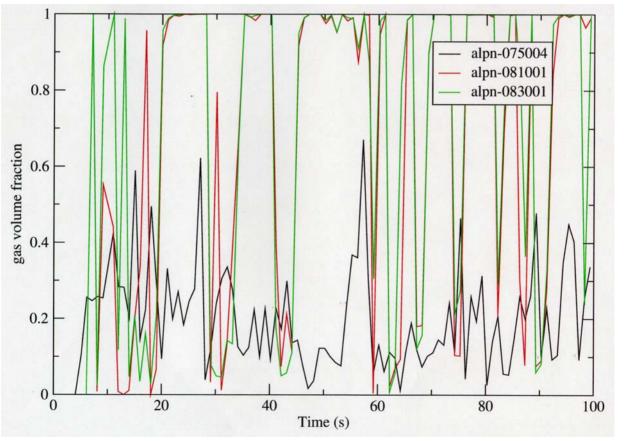
- For a loss-of-pump accident, the TRACE results show that the window will remain cool even with the beam on throughout the transient.
- Window performance is independent of the piping layouts in the crypt. The idea of passively shutting down the beam based on melting the window will not work.
- The flow channel of the window never dries out and the gas volume fraction oscillates about 0.2.
- The window is heated to about 490 K but the upper target is heated to 3200 K at 100 s.





TRACE Results

Gas Volume Fraction (alpn-075004: window, alpn-081001 and alpn-083001: top-two-flow channels of the upper target)

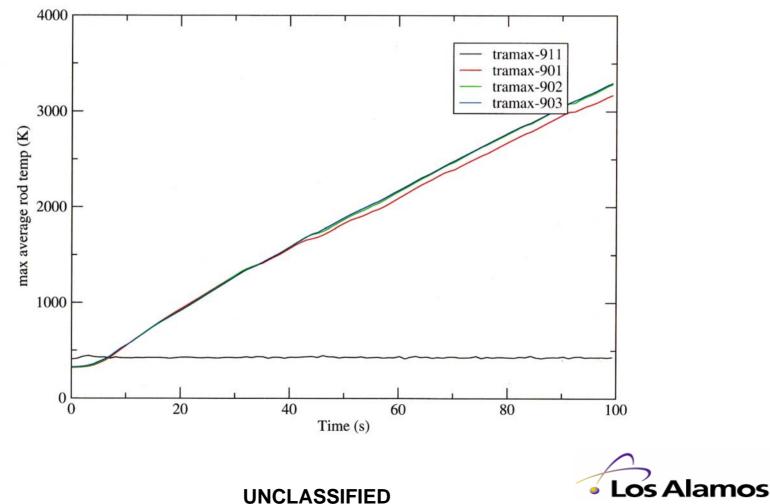






TRACE Results

Maximum average rod temperature (tramax-911: window, tramax-901, tramax-902 and tramax-903: target-top-three plates)





Loss-of-Pump Accident with Beam On Analysis

TRACE Crypt Model:

valve

*The overall TRACE model consists of the system model shown previously, and the crypt model shown here.





TRACE Results

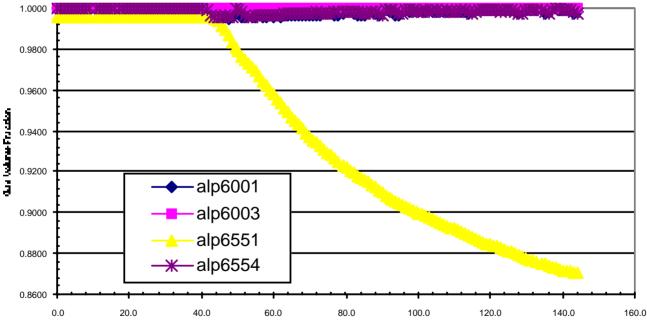
- The upper target canister reaches the melting temperature (1500 K) at about 41s.
- The cooling system is completely drained at about 140 s
- After the cooling system is completely drained, the target would be cooled by radiation to the cool outside reflectors.
- A TRACE radiation model was developed and the preliminary results show that the upper target reaches about 3200 K at about 300 s and keeps at that temperature throughout the transient.





TRACE Results

Gas volume fractions in the crypt (alp6551: bottom, alp6554: middle, alp6001 and alp6003: top-two levels)



Gas Volume Fractions in the Crypt

Time (s)





TRACE Results

Surface temperatures (rft812: lumped upper steel plate, rft901: upper target, rft910: lower target)

Surface Temperatures for the Lumped Steel Plates, Upper and Lower Targe

