David C. Fitterer Padiation Safety Officer Maxim Technologies, Inc. 662 Cro.mwell Avenue St. Paul. MN 55114

Dear Mr. Fitterer:

Enclosed is Amendment No. 28 to your NRC Material License No. 22-01376-04 in accordance with your request.

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (708) 829-9887 so that we can provide appropriate corrections and answers.

Please be advised that your license expires at the end of the day, in the month, and year stated in the license. Unless your license has been terminated, you must conduct your program involving byproduct materials in accordance with the conditions of your NRC license, representations made in your license application, and NRC regulations. In particular, note that you must:

- 1. Operate in accordance with NRC regulations 10 CFR Part 19, "Notices, Instructions and Reports to Workers; Inspections," 10 CFR Part 20, "Standards for Protection Against Radiation," and other applicable regulations.
- 2. Notify NRC, in writing, within 30 days:
  - a. When the Radiation Safety Officer permanently discontinues performance of duties under the license or has a name change; or
  - b. When the licensee's mailing address changes (no fee is required if the location of byproduct material remains the same).

- 3. In accordance with 10 CFR 30.36(b) and/or license condition, notify NRC, promptly, in writing, and request termination of the license when you decide to terminate all activities involving materials authorized under the license.
- 4. Request and obtain a license amendment before you:
  - Thange Radiation Safety Officers;

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## S. NUCLEAR REGULATORY COMMISSION

## MATERIALS LICENSE

NRC FORM 374 (7 94)		S. NUCLEA	S. NUCLEAR REGULATORY COMMISSION				DF	PAG
	MATERIAL			S LICENSE		Amendment No. 28		
Federal Reg by the licen material de- persons auth specified in	the Atomic Energy Act of 1954, sulations, Chapter I, Parts 30, 31, see, a license is hereby issued autisignated below; to use such mate horized to receive it in accordance (Section 183 of the Atomic Energulatory Commission now or here	32, 33, 34, 35, 36, borizing the licens rial for the purposewith the regulationgy Act of 1984, a	49, 49, aree to rece se(s) and , ons of the , is amende	id 70, and in refrance of tye, acquire, possess, a it the place(s) designal applicable Part(s). This d, and is subject to all	n statements and nd transfer bypro ted below , to de license shall be l'applicable rule	I representate oduct, source liver or transdeemed to contract to c	ions here; and sp ster suc- ontain :! ns, and :	etofore ma secial nuclo h material ' e conditio
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,	Cromwell Avenue Paul, MN 55114		. !	4. Expiration Date	November	30, 199	3	
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		CONDITIONS					
10.	Licensed material specifie facilities located at the licensee anywhere in the U maintains jurisdiction for	to!lowing locations an Inited States where the	d at tempora U.S. Nuclean	ry jot	ites of	• • • •	
	662 Cromwell Avenue St. Paul, Minnesota	3908 Commerce Cour Rochester, Minneso				<b>建</b> 党。	
	2821 Plant Street Rapid City, South Dakota	4649 Joles Avenue Chippewa Falls, Wi	sconsin				

col East 48th Street North Sioux Falls, South Dakota

640 West Main Lead, South Dakota

2540 South Carleton Ave.

Appleton. Wisconsin

555 South 72nd Avenue Wausau, Wisconsin

Amendment No. 28

- 11. A. Licensed material shall be used by individuals who have successfully completed the device manufacturer's training course or the training course outlined in application dated June 11, 1993, instructed by David C. Fitterer, Claire Christians, Richard Schurger, or Douglas Ellingsen, and have been designated by the licensee's Radiation Safety Officer. The licensee shall maintain records of the individuals who have been designated as authorized users.
  - B. The Radiation Safety Officer for this Airense is David C. Fitterer.
- 12. A. Sealed sources and detector ca'ls shall be tested for leakage and/or contamination at intervals not to exceed 6 months or at such other intervals as specified by the certificate of registration referred to in 10 LFR 32.210.
  - B. Notwithstanding Paragraph A of this Condition, sealed sources designed to emit alpha particles shall be tested for leakage and/or contamination at intervals not to exceed 3 months.
  - C. In the absence of a certificate from a transferor indicating that a leak test has been made within 6 months prior to the transfer, a sealed source or detector cell received from another person shall not be put into use until tested.
  - D. Sealed sources need not be leak tested if:

- (i) they contain only hydrogen-3; or
- (ii) they contain only a radioactive gas; or
- (iii) the half-life of the isotope is 30 days or less; or
- (iv) they contain not more than 100 microcuries of beta and/or gamma emitting material or not more than 10 microcuries of alpha emitting material; or
- they are not designed to emit alpha particles, are in storage, and are not being used. However, when they are removed from storage for use or transferred to another person, and have not been tested within the required leak test interval, they shall be tested before use or transfer. No sealed source or detector cell shall be stored for a period of more than 10 years without being tested for leakage and/or contamination.

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	•		License number				
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- E. The leak test shall be capable of detecting the presence of 0.005 microcurie of radioactive material on the test sample. Records of leak test results shall be kept in units of microcuries and shall be maintained for inspection by the Commission. If the test reveals the presence of 0.005 microcurie or more of removable contamination, a report shall be filled with the U.S. Nuclear Regulatory Commission and the source shall be removed immediately from service and decontaminated, repaired, or disposed of in accordance with Commission regulations. The report shall be filled within 5 days of the date the leak test result is known with the U.S. Nuclear Regulatory Commission, Region III, 801 Warrenville Road, Liste Illinois 60532-4351, AJN: Chief, Nuclear Materials Safety Branch. The report shall specify the source involved, the test results, and corrective action taken. Records of leak test results shall be kept in units of microcuries and shall be maintained for inspection by the Commission. Records may be disposed of following Commission inspection.
- F. The licensee is authorized to collect leak test samples for analysis by ICN of Irvine, California or Microtec Services, Inc. of Pasadena, Texas. Alternatively, tests for leakage and/or contamination may be performed by persons specifically licensed by the Commission or an Agreement State to perform such services.
- 13. Sealed sources or detector cells containingilicensed material shall not be opened or sources removed from source holders by the licensee.
- 14. When performing tests at temporary job sites, the authorized user shall not leave the moisture/density gauge unattended. Upon completion of tests the device shall be locked in the licensee's vehicle or a secure building to prevent unauthorized use, loss, or theft.
- 15. The licensee shall conduct a physical inventory every 6 months to account for all sources and/or devices received and possessed under the license. Records of inventories shall be maintained for 5 years from the date of each inventory, and shall include the quantities and kinds of byproduct material, manufacturer's name and model numbers, location of the sources and/or devices, and the date of the inventory.
- 16. The licensee is authorized to transport licensed material only in accordance with the provisions of 10 CFR Part 71, "Packaling and Transportation of Radioactive Material."
- 17. Each portable nuclear gauge shall have a k or outer locked container designed to prevent unauthorized or accidental remove of the sealed source from its shielded position. The gauge or its container must be locked when in transport, storage, or when not under the direct surveillance of an authorized user.



Any cleaning, maintenance, or repair of the gauge(s) that requires removal of the 18. source rod shall be performed only by the manufacturer or by other persons specifically licensed by the Commission or an Agreement State to perform such services.

- The licensee shall exchange film badges on a monthly basis. 19.
- In addition to the possession limits in condition 8, the licensee shall further restrict the possession of licensed material to quaptities below the minimum limit 20. specified in 10 CFR 30.35(d) For establishing decommissioning financial assurance.
- Except as specifically provided otherwise in this license, the licensee shall conduct its program in accordance with the statements, representations, and 21. procedures contained in the documents, including any enclosures, listed below. U.S. Nuclear Regulatory Commission's regulations shall-govern unless the statements, representations, and procedures in the licensee's application and correspondence are more restrictive than the regulations.
  - Application dated June 11, 1993; and A.
  - Letters dated December 17, 1993, March 21 7 1994, July 27, 1994, В. September 27, 1995, January 9, 1996 and January 24, 1996.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

By Muclear Materials Licensing Branch Region

Amendment No. 28

(FOR LFMS USE) INFORMATION FROM LTS BETWEEN: LICENSE FEE MANAGEMENT BRANCH. ALM FROSPAM CODE: 03121 STATUS COTE: 0 FEE CATE - YE 3H REGIONAL LICENSING SECTIONS EFF. DATE 19981130 SEE COMMENTS: DECEM FIN ASSUFTREGOTTN LICENSE FEE TRANSMITTAL REGION AFFLICATION ATTACHED APPLICANT/LICENSEL/ RECEIVEL DATE: DOCKET NOT IONTROL NOT LICENSE NOT ACTION THEF MAXIM TECHNOLIDIES INCORFORATED 960401 - 7014341 - 7014341 - 70176414 - 44501 MENT FEE ATTACHED 299 AMOUNT: CHECK NO.: TRATE 3. 00###0-6 3 13 ENTERED / TSE IATEGORY AND AMBUNT CORRECT FEE FAID. AFPLICATION MAY IS PROCESSED FOR: 3. 01HER SC 4/8/96 Log\_\_\_HPR Homitte-RECEIVED Check No. Amount R.720\_ APR 1 6 1996 Fee Caregory Typo of Fee REGION III