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# INTERACTION BETWEEN A CRACK AND A SOFT INCLUSION\*

by

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## ABSTRACT

With the application to weld defects in mind, the interaction problem between a planar crack and a flat inclusion in an elastic solid is considered. The elastic inclusion is assumed to be sufficiently thin so that the thickness distribution of the stresses in the inclusion may be neglected. The problem is reduced to a system of four integral equations having Cauchy type dominant kernels. The stress intensity factors are calculated and tabulated for various crack-inclusion geometries and the inclusion to matrix modulus ratios, and for general homogeneous loading conditions away from the crack-inclusion region.

### 1. Introduction

In studying the strength and fracture of structural solids it is often necessary to take into account, among other factors, the effect of the imperfections in the material. Generally such imperfections are in the form of either geometric discontinuities or material inhomogeneities. For example, in welded joints, various shapes of voids, cracks, notches and regions of lack of fusion may be mentioned as examples for the former and variety of inclusions for the latter. From a viewpoint of fracture mechanics two important classes of imperfections are the planar flaws which may be idealized as cracks and relatively thin inhomogeneities which may be represented by flat inclusions.

The correct way of modeling an inclusion would perhaps be to consider it as an elastic continuum fully bonded to the surrounding matrix. In this case, however, the crack-inclusion problems are generally difficult and only simple geometries and orientations can be treated analytically (see, for

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example, [1], [2]). A simple feature of such crack-inclusion interaction problems is that generally the stress intensity factors are magnified if the stiffness of the inclusion is less than that of the matrix and are diminished if the inclusion is stiffer than the matrix. For certain types of "flat" inclusions a simpler way of modeling may be to represent them as either a membrane with no bending stiffness or a perfectly rigid plane stiffener with negligible thickness. In these problems one may use the basic body force solution as the Green's function to derive the related integral equations. On the other hand, since the flat inclusion with an elastic modulus smaller than that of the matrix would itself have a behavior similar to a crack, it needs to be modeled basically as a "cavity" rather than a "stiffener".

Even though the technical literature on cracks, voids and inclusions which exist in the material separately is quite extensive, the problems of interaction between cracks and inclusions do not seem to be as widely studied. Such problems may be important in studying, for example, the micromechanics of fatigue and the fracture in welded joints. In this paper a simple model for flat elastic inclusions is presented and the crack-inclusion interaction problem is considered for various relative orientations.

## 2. Integral Equations of the Problem

The plane strain or the generalized plane stress interaction problem under consideration is described in Fig. 1. It is assumed that the boundaries of the medium are sufficiently far away from the crack-inclusion region so that their effect on the stress state perturbed by the crack and the inclusion may be neglected and the plane may be considered as being infinite.

Referring to Fig. 1 we define the following unknown functions

$$g_1(x_1) = \frac{\partial}{\partial x_1} [v_1(x_1, +0) - v_1(x_1, -0)] , \quad (a < x_1 < b) , \quad (1)$$

$$h_1(x_1) = \frac{\partial}{\partial x_1} [u_1(x_1, +0) - u_1(x_1, -0)] , \quad (a < x_1 < b) , \quad (2)$$

$$g_2(x_2) = \frac{\partial}{\partial x_2} [v_2(x_2, +0) - v_2(x_2, -0)] , \quad (c < x_2 < d) , \quad (3)$$

$$h_2(x_2) = \frac{\partial}{\partial x_2} [u_2(x_2, +0) - u_2(x_2, -0)] , \quad (c < x_2 < d) \quad (4)$$

where  $u$  and  $v$  are, respectively,  $x$  and  $y$  components of the displacement vector in the coordinate systems shown in the figure. It is assumed that the inclusion fills a flat cavity the initial thickness of which is  $h_0(x)$  which is "small" compared to its length  $2a_1$ . It is also assumed that the thickness variation of the stresses and the strain  $\epsilon_{xx}^i$  in the inclusion are negligible. Thus, for the plane strain case, from the Hooke's Law we obtain the following stress-strain relations in the inclusion

$$\epsilon_{yy}^i(x_1) = \frac{1-\nu_0-2\nu_0^2}{E_0(1-\nu_0)} \sigma_{yy}^i(x_1), \quad \epsilon_{xy}^i(x_1) = \frac{1}{2\mu_0} \sigma_{xy}^i(x_1), \quad (5)$$

where  $E_0$ ,  $\nu_0$ ,  $\mu_0$  are the elastic constants of the inclusion. Now, by observing that

$$\epsilon_{yy}^i(x_1) \cong [v_1(x_1, +0) - v_1(x_1, -0)]/h_0(x_1), \quad (6)$$

$$2\epsilon_{xy}^i(x_1) \cong [u_1(x_1, +0) - u_1(x_1, -0)]/h_0(x), \quad (7)$$

and

$$E_0 = 2\mu_0(1+\nu_0), \quad \kappa_0 = 3-4\nu_0, \quad (8)$$

from (1), (2) and (5)-(8) we find

$$\sigma_{yy}^i(x_1) = \frac{\kappa_0+1}{\kappa_0-1} \frac{\mu_0}{h_0(x_1)} \int_a^{x_1} g_1(t) dt, \quad (9)$$

$$\sigma_{xy}^i(x_1) = \frac{\mu_0}{h_0(x_1)} \int_a^{x_1} h_1(t) dt. \quad (10)$$

If we let the medium to be uniformly loaded away from the crack-inclusion region as shown in Fig. 1, for the stress components along the  $x_1$  and  $x_2$  axes we obtain

$$\sigma_{yy}^{1\infty}(x_1, 0) = \sigma_{yy}^{\infty}, \quad \sigma_{xy}^{1\infty}(x_1, 0) = \sigma_{xy}^{\infty}, \quad (11)$$

$$\sigma_{yy}^{2\infty}(x_2, 0) = \sigma_{yy}^{\infty} \cos^2\theta + \sigma_{xx}^{\infty} \sin^2\theta - 2\sigma_{xy}^{\infty} \sin\theta \cos\theta, \quad (12)$$

$$\sigma_{xy}^{2\infty}(x_2,0) = (\sigma_{yy}^{\infty} - \sigma_{xx}^{\infty}) \sin\theta \cos\theta + \sigma_{xy}^{\infty} (\cos^2\theta - \sin^2\theta) . \quad (13)$$

From the basic dislocation solution given in, for example, [3], referred to the coordinate system  $x_1, y_1$  the stress state at a point  $(x_1, y_1)$  in the plane due to the displacement derivatives  $g_1, h_1$  defined by (1) and (2) may be expressed as

$$\sigma_{xx}^{11}(x_1, y_1) = \int_a^b [G_{xx}(x_1, y_1, t)g_1(t) + H_{xx}(x_1, y_1, t)h_1(t)]dt , \quad (14)$$

$$\sigma_{yy}^{11}(x_1, y_1) = \int_a^b [G_{yy}(x_1, y_1, t)g_1(t) + H_{yy}(x_1, y_1, t)h_1(t)]dt , \quad (15)$$

$$\sigma_{xy}^{11}(x_1, y_1) = \int_a^b [G_{xy}(x_1, y_1, t)g_1(t) + H_{xy}(x_1, y_1, t)h_1(t)]dt , \quad (16)$$

where

$$G_{xx}(x, y, t) = A(t-x)[(t-x)^2 - y^2] ,$$

$$G_{yy}(x, y, t) = A(t-x)[3y^2 + (t-x)^2] ,$$

$$G_{xy}(x, y, t) = Ay[y^2 - (t-x)^2] ,$$

$$H_{xx}(x, y, t) = Ay[y^2 + 3(t-x)^2] , \quad (17)$$

$$H_{yy}(x, y, t) = Ay[y^2 - (t-x)^2] ,$$

$$H_{xy}(x, y, t) = A(t-x)[(t-x)^2 - y^2] ,$$

$$A(x, y, t) = \frac{2\mu}{(1+\kappa)} \frac{1}{[(t-x)^2 + y^2]^2} ,$$

and  $\mu$  and  $\kappa$  are the elastic constants of the medium ( $\mu = E/2(1+\nu)$ ,  $\kappa = 3-4\nu$  for plane strain and  $\kappa = (3-\nu)/(1+\nu)$  for generalized plane stress). Similarly, referred to the axes  $x_2, y_2$  the stress state  $\sigma_{ij}^{22}$ , ( $i, j = x, y$ ) in the plane due to  $g_2, h_2$  may be obtained from (14)-(17) by substituting  $(c, d)$  for  $(a, b)$  and  $(x_2, y_2)$  for  $(x_1, y_1)$  and  $(g_2, h_2)$  for  $(g_1, h_1)$ .

The integral equations to determine the unknown functions  $g_1, h_1, g_2,$  and  $h_2$  may be obtained from the following traction boundary conditions along  $(y_1=0, a < x_1 < b)$  and  $(y_2=0, c < x_2 < d)$ :

$$\sigma_{yy}^{11}(x_1, 0) + \sigma_{yy}^{12}(x_1, 0) + \sigma_{yy}^{1\infty}(x_1, 0) = \sigma_{yy}^i(x_1) , (a < x_1 < b) , \quad (18)$$

$$\sigma_{xy}^{11}(x_1, 0) + \sigma_{xy}^{12}(x_1, 0) + \sigma_{xy}^{1\infty}(x_1, 0) = \sigma_{xy}^i(x_1) , (a < x_1 < b) , \quad (19)$$

$$\sigma_{yy}^{22}(x_2, 0) + \sigma_{yy}^{21}(x_2, 0) + \sigma_{yy}^{2\infty}(x_2, 0) = 0 , (c < x_2 < d) , \quad (20)$$

$$\sigma_{xy}^{22}(x_2, 0) + \sigma_{xy}^{21}(x_2, 0) + \sigma_{xy}^{2\infty}(x_2, 0) = 0 , (c < x_2 < d) , \quad (21)$$

where all except the coupling stresses in the second column are given by (9)-(17). The coupling stresses have the following meaning:  $\sigma_{yy}^{12}(x_1, 0)$  is the normal stress on  $y_1=0$  plane due to the displacement derivatives  $g_2(x_2)$  and  $h_2(x_2)$  and  $\sigma_{yy}^{21}(x_2, 0)$  is the normal stress on  $y_2=0$  plane due to  $g_1, h_1,$  etc. Thus, after making the necessary stress transformations similar to (12) and (13), we obtain

$$\sigma_{yy}^{12}(x_1, 0) = \int_c^d [G_{yy}^{12}(x_1, t)g_2(t) + H_{yy}^{12}(x_1, t)h_2(t)]dt , \quad (22)$$

$$\sigma_{xy}^{12}(x_1, 0) = \int_c^d [G_{xy}^{12}(x_1, t)g_2(t) + H_{xy}^{12}(x_1, t)h_2(t)]dt , \quad (23)$$

$$\sigma_{yy}^{21}(x_2, 0) = \int_a^b [G_{yy}^{21}(x_2, t)g_1(t) + H_{yy}^{21}(x_2, t)h_1(t)]dt , \quad (24)$$

$$\sigma_{xy}^{21}(x_2, 0) = \int_a^b [G_{xy}^{21}(x_2, t)g_1(t) + H_{xy}^{21}(x_2, t)h_1(t)]dt , \quad (25)$$

where from

$$\sigma_{yy}^{12}(x_1, 0) = \sigma_{yy}^{22}(x_2, y_2)\cos^2\theta + \sigma_{xx}^{22}\sin^2\theta + \sigma_{xy}^{22}\sin 2\theta \quad (26)$$

calculated at  $x_2=x_1\cos\theta, y_2=-x_1\sin\theta$  we have

$$\begin{aligned}
G_{yy}^{12}(x_1, t) &= G_{yy}(x_1 \cos \theta, -x_1 \sin \theta, t) \cos^2 \theta + G_{xx}(x_1 \cos \theta, -x_1 \sin \theta, t) \\
&\quad + G_{xy}(x_1 \cos \theta, x_1 \sin \theta, t) \sin 2\theta, \quad (27)
\end{aligned}$$

$$\begin{aligned}
H_{yy}^{12}(x_1, t) &= H_{yy}(x_1 \cos \theta, -x_1 \sin \theta, t) \cos^2 \theta + H_{xx}(x_1 \cos \theta, -x_1 \sin \theta, t) \\
&\quad + H_{xy}(x_1 \cos \theta, -x_1 \sin \theta, t) \sin 2\theta. \quad (28)
\end{aligned}$$

Similar expressions for the remaining kernels in (23)-(25) are obtained by using the stress transformations

$$\begin{aligned}
\sigma_{xy}^{12}(x_1, 0) &= [\sigma_{xx}^{22}(x_2, y_2) - \sigma_{yy}^{22}(x_2, y_2)] \sin \theta \cos \theta \\
&\quad + \sigma_{xy}^{22}(x_2, y_2) (\cos^2 \theta - \sin^2 \theta), \quad (x_2 = x_1 \cos \theta, y_2 = -x_1 \sin \theta), \quad (29)
\end{aligned}$$

$$\begin{aligned}
\sigma_{yy}^{21}(x_2, 0) &= \sigma_{yy}^{11}(x_1, y_1) \cos^2 \theta + \sigma_{xx}^{11}(x_1, y_1) \sin^2 \theta \\
&\quad - \sigma_{xy}^{11}(x_1, y_1) \sin 2\theta, \quad (x_1 = x_2 \cos \theta, y_1 = x_2 \sin \theta), \quad (30)
\end{aligned}$$

$$\begin{aligned}
\sigma_{xy}^{21}(x_2, 0) &= [\sigma_{yy}^{11}(x_1, y_1) - \sigma_{xx}^{11}(x_1, y_1)] \sin \theta \cos \theta \\
&\quad + \sigma_{xy}^{11}(x_1, y_1) (\cos^2 \theta - \sin^2 \theta), \quad (x_1 = x_2 \cos \theta, y_1 = x_2 \sin \theta). \quad (31)
\end{aligned}$$

Thus, from (14)-(25) and (29)-(31) it follows that

$$\begin{aligned}
G_{xy}^{12}(x_1, t) &= [G_{xx}(x, y, t) - G_{yy}(x, y, t)] \sin \theta \cos \theta \\
&\quad + G_{xy}(x, y, t) \cos 2\theta, \quad (x = x_1 \cos \theta, y = -x_1 \sin \theta), \quad (32)
\end{aligned}$$

$$\begin{aligned}
H_{xy}^{12}(x_1, t) &= [H_{xx}(x, y, t) - H_{yy}(x, y, t)] \sin \theta \cos \theta \\
&\quad + H_{xy}(x, y, t) \cos 2\theta, \quad (x = x_1 \cos \theta, y = -x_1 \sin \theta), \quad (33)
\end{aligned}$$



$$G_{yy}^{21}(x_2, t) = G_{yy}(x, y, t)\cos^2\theta + G_{xx}(x, y, t)\sin^2\theta - G_{xy}(x, y, t)\sin 2\theta, \quad (x=x_2\cos\theta, y=x_2\sin\theta), \quad (34)$$

$$H_{yy}^{21}(x_2, t) = H_{yy}(x, y, t)\cos^2\theta + H_{xx}(x, y, t)\sin^2\theta - H_{xy}(x, y, t)\sin 2\theta, \quad (x=x_2\cos\theta, y=x_2\sin\theta), \quad (35)$$

$$G_{xy}^{21}(x_2, t) = [G_{yy}(x, y, t) - G_{xx}(x, y, t)]\sin\theta\cos\theta + G_{xy}(x, y, t)\cos 2\theta, \quad (x=x_2\cos\theta, y=x_2\sin\theta), \quad (36)$$

$$H_{xy}^{21}(x_2, t) = [H_{yy}(x, y, t) - H_{xx}(x, y, t)]\sin\theta\cos\theta + H_{xy}(x, y, t)\cos 2\theta, \quad (x=x_2\cos\theta, y=x_2\sin\theta). \quad (37)$$

From (18)-(21) the integral equations of the problem may then be obtained as

$$\frac{1}{\pi} \int_a^b \frac{1}{t-x_1} g_1(t) dt + \int_a^{x_1} G(x_1) g_1(t) dt + c_0 \int_c^d G_{yy}^{12}(x_1, t) g_2(t) dt + c_0 \int_c^d H_{yy}^{12}(x_1, t) h_2(t) dt = -c_0 \sigma_{yy}^{\infty}, \quad (a < x_1 < b), \quad (38)$$

$$\frac{1}{\pi} \int_a^b \frac{1}{t-x_1} h_1(t) dt + \int_a^{x_1} H(x_1) h_1(t) dt + c_0 \int_c^d G_{xy}^{12}(x_1, t) g_2(t) dt + c_0 \int_c^d H_{xy}^{12}(x_1, t) h_2(t) dt = -c_0 \sigma_{xy}^{\infty}, \quad (a < x_1 < b), \quad (39)$$

$$c_0 \int_a^b G_{yy}^{21}(x_2, t) g_1(t) dt + c_0 \int_a^b H_{yy}^{21}(x_2, t) h_1(t) dt + \frac{1}{\pi} \int_c^d \frac{1}{t-x_2} g_2(t) dt = -c_0 (\sigma_{yy}^{\infty} \cos^2\theta + \sigma_{xx}^{\infty} \sin^2\theta - \sigma_{xy}^{\infty} \sin 2\theta), \quad (c < x_2 < d), \quad (40)$$

$$\begin{aligned}
& c_0 \int_a^b G_{xy}^{21}(x_2, t) g_1(t) dt + c_0 \int_a^b H_{xy}^{21}(x_2, t) h_1(t) dt + \frac{1}{\pi} \int_c^d \frac{1}{t-x_2} h_2(t) dt \\
& = -c_0 [(\sigma_{yy}^\infty - \sigma_{xx}^\infty) \sin\theta \cos\theta + \sigma_{xy}^\infty \cos 2\theta], \quad (c < x_2 < d), \quad (41)
\end{aligned}$$

where

$$\begin{aligned}
c_0 &= \frac{1+\kappa}{2\mu}, \quad G(x_1) = -\frac{\mu_0(\kappa+1)(\kappa_0+1)}{2\mu(\kappa_0-1)} \frac{1}{h_0(x_1)}, \\
H(x_1) &= -\frac{\mu_0(\kappa+1)}{2\mu} \frac{1}{h_0(x_1)}. \quad (42)
\end{aligned}$$

If there is no crack in the medium,  $g_2=0=h_2$ , the integral equations uncouple and (38) and (39) give the unknown functions  $g_1$  and  $h_1$ . For example, if the inclusion has an elliptic cross-section given by

$$h_0(x) = b_0 \sqrt{1-x^2}, \quad (43)$$

(38) becomes

$$\frac{1}{\pi} \int_{-1}^1 \frac{g_1(t)}{t-x} dt - \int_{-1}^x \frac{c_1}{\sqrt{1-x^2}} g_1(t) dt = -c_0 \sigma_{yy}^\infty \quad (44)$$

where

$$c_1 = \frac{\mu_0(1+\kappa)(1+\kappa_0)}{2\mu b_0(\kappa_0-1)}, \quad (45)$$

and without any loss in generality it is assumed that  $a=-1, b=1, x_1=x$ . The solution of (44) is found to be

$$g_1(t) = -\frac{c_0 \sigma_{yy}^\infty}{1+c_1} \frac{t}{\sqrt{1-t^2}}, \quad (-1 < t < 1) \quad (46)$$

which, for  $\mu_0=0$  reduces to the well-known crack solution. By using the following definition of the stress intensity factor

$$k_1(t) = -\lim_{x \rightarrow 1} \frac{2\mu}{1+\kappa} \sqrt{2(1-x)} g_1(x), \quad (47)$$

from (46) it follows that

$$k_1(1) = \frac{\sigma_{yy}^{\infty}}{1+c_1} . \quad (48)$$

Similarly, in the absence of a crack from (39), (42) and (43) it may be shown that

$$h_1(t) = - \frac{c_0 \sigma_{xy}^{\infty}}{1+c_2} \frac{t}{\sqrt{1-t^2}} , \quad (-1 < t < 1) \quad (49)$$

$$k_2(1) = \frac{\sigma_{xy}^{\infty}}{1+c_2} , \quad c_2 = \frac{\mu_0(1+\kappa)}{2\mu b_0} . \quad (50)$$

As another special case if we assume that the stiffness of the inclusion  $\mu_0=0$ , then the functions G and H defined by (42) vanish and the integral equations (38)-(41) reduce to that of two arbitrarily oriented cracks shown in Fig. 1.

### 3. Stress Intensity Factors

In the linearly elastic medium under consideration the intensity of the stress state around the end points of the crack and the inclusion is governed by the singular behavior of the displacement derivatives  $g_1$ ,  $g_2$ ,  $h_1$  and  $h_2$  which are defined by (1)-(4). If we assume the following standard definition of Modes I and II stress intensity factors

$$k_1(a) = \lim_{x_1 \rightarrow a} \sqrt{2(a-x_1)} \sigma_{yy}^1(x_1, 0) , \quad (51)$$

$$k_2(a) = \lim_{x_1 \rightarrow a} \sqrt{2(a-x_1)} \sigma_{xy}^1(x_1, 0) , \quad (52)$$

$$k_1(c) = \lim_{x_2 \rightarrow c} \sqrt{2(c-x_2)} \sigma_{yy}^2(x_2, 0) , \text{ etc. } , \quad (53)$$

and observe that the system of integral equations (38)-(41) which has simple Cauchy type kernels has a solution of the form

$$g_i(t) = \frac{G_i(t)}{\sqrt{(b-t)(t-a)}}, \quad h_i(t) = \frac{H_i(t)}{\sqrt{(d-t)(t-c)}}, \quad (i=1,2), \quad (54)$$

from (38)-(41) and (51)-(54) it can be shown that

$$k_1(a) = \frac{2\mu}{1+\kappa} \lim_{x_1 \rightarrow a} \sqrt{2(x_1-a)} g_1(x_1), \quad (55)$$

$$k_1(b) = -\frac{2\mu}{1+\kappa} \lim_{x_1 \rightarrow b} \sqrt{2(b-x_1)} g_1(x_1), \quad (56)$$

$$k_2(a) = \frac{2\mu}{1+\kappa} \lim_{x_1 \rightarrow a} \sqrt{2(x_1-a)} h_1(x_1), \quad (57)$$

$$k_2(b) = -\frac{2\mu}{1+\kappa} \lim_{x_1 \rightarrow b} \sqrt{2(b-x_1)} h_1(x_1). \quad (58)$$

The stress intensity factors  $k_i(c)$  and  $k_i(d)$ , ( $i=1,2$ ) may be expressed in terms of  $g_2$  and  $h_2$  by means of equations similar to (55)-(58).

#### 4. Results

The integral equations (38)-(41) are solved by using the technique described in [4] and the stress intensity factors are calculated from (55)-(58) and from similar expressions written for the crack. For various crack-inclusion geometries and stiffness ratios  $\mu_0/\mu$  ( $\mu_0$  being the shear modulus of the inclusion) the calculated results are given in Tables 1-6. The main interest in this paper is in relatively "thin" and flat inclusions. Hence in the numerical analysis it is assumed that the thickness  $h_0$  is constant. Table 1 shows the normalized stress intensity factors in a plane which contains a crack equal in size and coplanar with an inclusion and subjected to uniform tension and shear away from the crack-inclusion region (Fig. 2a). The inclusion model used in this analysis is basically a crack the surfaces of which are held together by an elastic medium of shear modulus  $\mu_0$ . Thus, for  $\mu_0=0$  one recovers the two crack solution. It may be observed that for  $\mu_0>0$  there is a significant reduction in the stress intensity factors around the end points  $x_1=a$  and  $x_1=b$  (Fig. 2a). In Table 1 the variables are the

stiffness ratio  $\mu_0/\mu$  and the thickness of the inclusion  $h_0/a_1$  with the spacing  $a/a_1 = 0.01$  being constant, where  $2a_1$  is the length of the inclusion (Fig. 2a). Similar results calculated by assuming that  $h_0/a_1 = 1/20$  and  $a/a_1$  is variable are shown in Table 2.

For various values of the stiffness ratio  $\mu_0/\mu$  and fixed values of the inclusion thickness ( $h_0/a_1=1/20$ ) and the distance  $a$  ( $a/a_1=0.1$ ), the effect of the angle  $\theta$  on the crack tip stress intensity factors are given in Table 3. The geometry and the loading condition away from the crack-inclusion region are shown in Fig. 2b. In this example, too, it is assumed that the inclusion and the crack are of equal length ( $a_2=a_1$ ). For the special case of  $\mu_0=0$ , that is, for the case of two cracks of equal lengths oriented at an angle  $\theta$  the stress intensity factors are given in Table 4.

The stress intensity factors for the symmetric crack-inclusion geometries shown in Figures 3a and 3b are given in Table 5, where the length ratio  $a_2/a_1$  is assumed to be the variable. In both examples the inclusion (half) length  $a_1$  is used as the normalizing length parameter and the relative distance  $c/a_1$  (Fig. 3a) or  $a/a_1$  (Fig. 3b) is assumed to be constant.

Table 6 gives the stress intensity factors for a crack perpendicular to the inclusion where, referring to Fig. 1,  $\theta=\pi/2$ ,  $a=0$ ,  $\mu_0=\mu/20$  and  $c/a_1=0.05$  are fixed and  $a_2$  is variable.

It should be noted that since the superposition is valid, the tables give the stress intensity factors for the most general homogeneous loading conditions away from the crack-inclusion region. Also, the tables give the stress intensity factors which are normalized with respect to  $\sigma_{ij}^\infty \sqrt{a_1}$  where  $2a_1$  is the length of the inclusion and  $(i,j)=(x,y)$ , (Fig. 1). The notation used in the tables is

$$k_{1a} = \frac{k_1(a)}{\sigma_{ij}^\infty \sqrt{a_1}}, \quad k_{2a} = \frac{k_2(a)}{\sigma_{ij}^\infty \sqrt{a_1}}, \quad k_{1c} = \frac{k_1(c)}{\sigma_{ij}^\infty \sqrt{a_1}}, \quad \text{etc.} \quad (59)$$

where  $k_1$  and  $k_2$  are, respectively, Modes I and II stress intensity factors defined by equations such as (51)-(53) and calculated from the expressions such as (55)-(58).

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Table 1. Modes I and II stress intensity factors for the case of a crack located in the plane of the inclusion in a medium subjected to  $\sigma_{yy}^{\infty}$  or  $\sigma_{xy}^{\infty}$  away from the crack-inclusion region (Fig. 2a);  $c=-a$ ,  $d=-b$ ,  $a/a_1=0.01$ ,  $k_{1c}=k_1(c)/\sigma_{yy}^{\infty}\sqrt{a_1}$ ,  $k_{1d}=k_1(d)/\sigma_{yy}^{\infty}\sqrt{a_1}$ ,  $k_{2c}=k_2(c)/\sigma_{xy}^{\infty}\sqrt{a_1}$ ,  $k_{2d}=k_2(d)/\sigma_{xy}^{\infty}\sqrt{a_1}$ ,  $k_{1a}=k_1(a)/\sigma_{yy}^{\infty}\sqrt{a_1}$ ,  $k_{2a}=k_2(a)/\sigma_{xy}^{\infty}\sqrt{a_1}$ ,  $k_{1b}=k_1(b)/\sigma_{yy}^{\infty}\sqrt{a_1}$ ,  $k_{2b}=k_2(b)/\sigma_{xy}^{\infty}\sqrt{a_1}$ ,  $a_1=(b-a)/2$ .

	$\frac{2h_0}{b-a}$	$\mu_0/\mu$							
		0	0.05	0.1	0.25	0.5	1.0	2.0	5.0
$k_{1b}$	0.01	1.2063	.1578	.1031	.0535	.0303	.0163	.0085	.0035
	0.02	1.2063	.2320	.1578	.0888	.0535	.0303	.0163	.0068
	0.1	1.2063	.5146	.3713	.2320	.1578	.1031	.0634	.0303
	0.2	1.2063	.6836	.5146	.3323	.2320	.1578	.1031	.0535
$k_{1a}$	0.01	2.9642	.5725	.3908	.2104	.1207	.0654	.0342	.0140
	0.02	2.9642	.7941	.5725	.3404	.2104	.1207	.0654	.0276
	0.1	2.9642	1.5036	1.1620	.7941	.5725	.3908	.2478	.1207
	0.2	2.9642	1.8803	1.5036	1.0636	.7941	.5725	.3908	.2104
$k_{1c}$	0.01	2.9642	1.1795	1.1045	1.0479	1.0255	1.0132	1.0067	1.0027
	0.02	2.9642	1.2952	1.1795	1.0870	1.0480	1.0255	1.0132	1.0054
	0.1	2.9642	1.7825	1.5321	1.2952	1.1795	1.1045	1.0583	1.0255
	0.2	2.9642	2.0764	1.7825	1.4645	1.2952	1.1795	1.1045	1.0479
$k_{1d}$	0.01	1.2063	1.0116	1.0063	1.0027	1.0014	1.0007	1.0004	1.0001
	0.02	1.2063	1.0211	1.0116	1.0051	1.0027	1.0014	1.0007	1.0003
	0.1	1.2063	1.0693	1.0432	1.0211	1.0116	1.0063	1.0033	1.0014
	0.2	1.2063	1.1019	1.0693	1.0366	1.0211	1.0116	1.0063	1.0027
$k_{2b}$	0.01	1.2063	.3106	.2159	.1275	.0810	.0482	.0269	.0117
	0.02	1.2063	.4368	.3106	.1910	.1275	.0810	.0482	.0221
	0.1	1.2063	.8214	.6500	.4368	.3106	.2159	.1459	.0810
	0.2	1.2063	.9673	.8214	.5946	.4368	.3106	.2159	.1275
$k_{2a}$	0.01	2.9642	1.0075	.7480	.4743	.3122	.1900	.1076	.0470
	0.02	2.9642	1.3214	1.0075	.6747	.4743	.3122	.1900	.0885
	0.1	2.9642	2.1749	1.8071	1.3214	1.0075	.7480	.5345	.3122
	0.2	2.9642	2.4785	2.1749	1.6847	1.3214	1.0075	.7480	.4743
$k_{2c}$	0.01	2.9642	1.4272	1.2691	1.1366	1.0778	1.0425	1.0225	1.0093
	0.02	2.9642	1.6463	1.4272	1.2298	1.1366	1.0778	1.0425	1.0182
	0.1	2.9642	2.3136	2.0183	1.6463	1.4272	1.2691	1.1622	1.0778
	0.2	2.9642	2.5619	2.3136	1.9221	1.6463	1.4272	1.2691	1.1366
$k_{2d}$	0.01	1.2063	1.0330	1.0188	1.0085	1.0045	1.0023	1.0012	1.0005
	0.02	1.2063	1.0549	1.0330	1.0156	1.0085	1.0045	1.0023	1.0010
	0.1	1.2063	1.1292	1.0954	1.0549	1.0330	1.0188	1.0103	1.0045
	0.2	1.2063	1.1583	1.1292	1.0846	1.0549	1.0330	1.0188	1.0085

Table 2. Modes I and II stress intensity factors for the case of a crack located in the plane of the inclusion in a medium subjected to  $\sigma_{yy}^{\infty}$  or  $\sigma_{xy}^{\infty}$  away from the crack-inclusion region (Fig. 2a);  $c=-a$ ,  $d=-b$ ,  $h_0/a_1=1/20$ .

	$\frac{2a}{b-a}$	$\mu_0/\mu$							
		0	0.05	0.1	0.25	0.5	1.0	2.0	5.0
$k_{1b}$	0.01	1.2063	.3713	.2611	.1578	.1031	.0635	.0366	.0163
	0.5	1.0517	.3544	.2513	.1527	.0998	.0615	.0354	.0158
	1	1.0280	.3493	.2479	.1508	.0986	.0607	.0350	.0156
	2	1.0125	.3453	.2452	.1492	.0976	.0601	.0347	.0154
$k_{1a}$	0.01	2.9642	1.1620	.8751	.5725	.3908	.2478	.1454	.0654
	0.5	1.1125	.3877	.2768	.1693	.1110	.0685	.0395	.0176
	1	1.0480	.3604	.2564	.1563	.1023	.0630	.0364	.0162
	2	1.0176	.3481	.2474	.1506	.0985	.0607	.0350	.0156
$k_{1c}$	0.01	2.9642	1.5321	1.3433	1.1795	1.1045	1.0583	1.0313	1.0132
	0.5	1.1125	1.0229	1.0130	1.0057	1.0030	1.0015	1.0008	1.0003
	1	1.0480	1.0096	1.0054	1.0024	1.0012	1.0006	1.0003	1.0001
	2	1.0176	1.0035	1.0020	1.0009	1.0004	1.0002	1.0001	1.0000
$k_{1d}$	0.01	1.2063	1.0432	1.0253	1.0116	1.0063	1.0033	1.0017	1.0007
	0.5	1.0517	1.0104	1.0058	1.0026	1.0013	1.0007	1.0003	1.0001
	1	1.0280	1.0056	1.0031	1.0014	1.0007	1.0004	1.0002	1.0001
	2	1.0125	1.0025	1.0014	1.0006	1.0003	1.0002	1.0001	1.0000
$k_{2b}$	0.01	1.2063	.6500	.4845	.3106	.2159	.1459	.0943	.0481
	0.5	1.0517	.6031	.4576	.2979	.2084	.1412	.0914	.0467
	1	1.0280	.5925	.4503	.2938	.2057	.1395	.0903	.0461
	2	1.0125	.5849	.4449	.2905	.2035	.1380	.0893	.0456
$k_{2a}$	0.01	2.9642	1.8071	1.4340	1.0075	.7480	.5345	.3601	.1900
	0.5	1.1125	.6498	.4971	.3272	.2302	.1567	.1017	.0520
	1	1.0480	.6081	.4636	.3035	.2129	.1446	.0937	.0479
	2	1.0176	.5889	.4483	.2930	.2053	.1393	.0902	.0461
$k_{2c}$	0.01	2.9642	2.0183	1.7299	1.4272	1.2691	1.1623	1.0937	1.0425
	0.5	1.1125	1.0523	1.0344	1.0172	1.0095	1.0050	1.0026	1.0011
	1	1.0480	1.0222	1.0145	1.0072	1.0040	1.0021	1.0011	1.0004
	2	1.0176	1.0081	1.0053	1.0026	1.0014	1.0008	1.0004	1.0002
$k_{2d}$	0.01	1.2063	1.0954	1.0637	1.0330	1.0188	1.0104	1.0055	1.0023
	0.5	1.0517	1.0239	1.0157	1.0078	1.0043	1.0023	1.0012	1.0005
	1	1.0280	1.0129	1.0084	1.0042	1.0023	1.0012	1.0006	1.0003
	2	1.0125	1.0057	1.0038	1.0019	1.0010	1.0005	1.0003	1.0001



Table 3. The effect of angular orientation  $\theta$  and the modulus ratio  $\mu_0/\mu$  on the stress intensity factors in a medium under general in-plane loading (Fig. 1);  $c=a$ ,  $d=b$ ,  $2h_0/(b-a)=1/20$ ,  $2a/(b-a)=0.1$ .

$\sigma^\infty$	k	$\theta^\circ$					
		30	60	90	120	150	180
$\mu_0/\mu = 0.05$							
$\sigma_{xx}^\infty$	$k_{1c}$	0.2624	0.8047	1.0961	0.8097	0.2654	0
	$k_{2c}$	-0.4711	-0.4636	0.0163	0.4737	0.4585	0
	$k_{1d}$	0.2560	0.7618	1.0106	0.7562	0.2518	0
	$k_{2d}$	-0.4378	-0.4253	0.0122	0.4432	0.4383	0
$\sigma_{yy}^\infty$	$k_{1c}$	0.6402	0.2232	-0.0311	0.2749	0.8366	1.1094
	$k_{2c}$	0.4596	0.4217	-0.0483	-0.5019	-0.4771	0
	$k_{1d}$	0.7052	0.2221	-0.0109	0.2568	0.7702	1.0250
	$k_{2d}$	0.4105	0.3981	-0.0386	-0.4636	-0.4493	0
$\sigma_{xy}^\infty$	$k_{1c}$	-0.5020	-0.5895	0.2839	1.1440	1.0302	0
	$k_{2c}$	0.3394	-0.5681	-1.0010	-0.3793	0.7098	1.2367
	$k_{1d}$	-0.9072	-0.8566	0.0354	0.9049	0.8903	0
	$k_{2d}$	0.4353	-0.5284	-0.9911	-0.4631	0.5521	1.0567
$\mu_0/\mu = 0.1$							
$\sigma_{xx}^\infty$	$k_{1c}$	0.2552	0.7786	1.0613	0.7908	0.2608	0
	$k_{2c}$	-0.4593	-0.4546	0.0095	0.4610	0.4512	0
	$k_{1d}$	0.2534	0.7570	1.0066	0.7540	0.2512	0
	$k_{2d}$	-0.4366	-0.4291	0.0072	0.4395	0.4366	0
$\sigma_{yy}^\infty$	$k_{2c}$	0.6535	0.2334	-0.0181	0.2628	0.8003	1.0643
	$k_{2c}$	0.4533	0.4238	-0.0293	-0.4758	-0.4605	0
	$k_{1d}$	0.7248	0.2350	-0.0058	0.2540	0.7615	1.0143
	$k_{2d}$	0.4219	0.4145	-0.0215	-0.4506	-0.4425	0
$\sigma_{xy}^\infty$	$k_{1c}$	-0.6023	-0.6717	0.1849	1.0482	0.9749	0
	$k_{2c}$	0.3956	-0.5401	-0.9996	-0.4197	0.6414	1.1599
	$k_{1d}$	-0.8892	-0.8588	0.0230	0.8910	0.8817	0
	$k_{2d}$	0.4617	-0.5172	-0.9943	-0.4762	0.5343	1.0374

Table 3 - cont.

		$\mu_0/\mu = 0.5$					
$\sigma_{xx}^\infty$	$k_{1c}$	0.2478	0.7537	1.0157	0.7622	0.2535	0
	$k_{2c}$	-0.4414	-0.4405	0.0019	0.4418	0.4391	0
	$k_{1d}$	0.2509	0.7517	1.0017	0.7511	0.2503	0
	$k_{2d}$	-0.4341	-0.4322	0.0017	0.4347	0.4341	0
$\sigma_{yy}^\infty$	$k_{1c}$	0.7013	0.2427	-0.0045	0.2523	0.7620	1.0158
	$k_{2c}$	0.4381	0.4288	-0.0078	-0.4448	-0.4407	0
	$k_{1d}$	0.7446	0.2469	-0.0012	0.2510	0.7527	1.0033
	$k_{2d}$	0.4312	0.4292	-0.0048	-0.4371	-0.4353	0
	$k_{1c}$	-0.7657	-0.8011	0.0517	0.9166	0.8971	0
	$k_{2c}$	0.4738	-0.5057	-0.9981	-0.4766	0.5420	1.0479
	$k_{1d}$	-0.8712	-0.8639	0.0061	0.8726	0.8702	0
	$k_{2d}$	0.4910	-0.5046	-0.9987	-0.4938	0.5094	1.0105
		$\mu_0/\mu = 2$					
$\sigma_{xx}^\infty$	$k_{1c}$	0.2484	0.7504	1.0041	0.7535	0.2510	0
	$k_{2c}$	-0.4356	-0.4354	0.0003	0.4356	0.4349	0
	$k_{1d}$	0.2503	0.7505	1.0004	0.7503	0.2501	0
	$k_{2d}$	-0.4333	-0.4328	0.0004	0.4335	0.4333	0
$\sigma_{yy}^\infty$	$k_{1c}$	0.7317	0.2473	-0.0012	0.2505	0.7531	1.0042
	$k_{2c}$	0.4330	0.4314	-0.0022	-0.4363	-0.4352	0
	$k_{1d}$	0.7487	0.2492	-0.0003	0.2503	0.7507	1.0009
	$k_{2d}$	0.4326	0.4321	-0.0012	-0.4341	-0.4336	0
$\sigma_{xy}^\infty$	$k_{1c}$	-0.8318	-0.8460	0.0146	0.8801	0.8748	0
	$k_{2c}$	0.4947	-0.5001	-0.9989	-0.4932	0.5122	1.0139
	$k_{1d}$	-0.8674	-0.8655	0.0016	0.8678	0.8672	0
	$k_{2d}$	0.4976	-0.5013	-0.9997	-0.4983	0.5026	1.0029

Table 4. Interaction of two cracks (Fig. 2b);  $\mu_0/\mu_1=0$ ,  $c=a$ ,  $d=b$ ,  
 $2a/(b-a) = 0.1$ .

		$\theta^\circ$					
		30	60	90	120	150	180
$\sigma_{xx}^\infty$	$k_{1a}$	0.1834	-0.0122	-0.1604	-0.1271	-0.0361	0
	$k_{2a}$	0.1293	0.0928	0.2122	0.2877	0.1946	0
	$k_{1b}$	-0.1471	-0.1373	-0.0666	-0.0113	0.0024	0
	$k_{2b}$	0.1825	0.2323	0.2104	0.1371	0.0588	0
	$k_{1c}$	0.3637	1.0032	1.2370	0.8684	0.2790	0
	$k_{2c}$	-0.5576	-0.4950	0.0577	0.5191	0.4810	0
	$k_{1d}$	0.3073	0.8057	1.0308	0.7633	0.2536	0
	$k_{2d}$	-0.3956	-0.3708	0.0477	0.4591	0.4441	0
$\sigma_{yy}^\infty$	$k_{1a}$	0.5843	0.9140	1.2370	1.3954	1.4643	1.4914
	$k_{2a}$	-0.1912	-0.0242	-0.0577	-0.1080	-0.0730	0
	$k_{1b}$	0.9210	1.0081	1.0308	1.0567	1.0994	1.1220
	$k_{2b}$	0.0215	-0.0427	-0.0477	-0.0168	0.0054	0
	$k_{1c}$	0.4051	-0.1004	-0.1604	0.3999	1.1491	1.4914
	$k_{2c}$	0.6195	0.4264	-0.2122	-0.6987	-0.6027	0
	$k_{1d}$	0.4666	0.0652	-0.0666	0.2821	0.8481	1.1220
	$k_{2d}$	0.1916	0.1811	-0.2104	-0.5795	-0.5082	0
$\sigma_{xy}^\infty$	$k_{1a}$	0.1842	0.7402	0.6381	0.3381	0.1384	0
	$k_{2a}$	1.1741	1.1315	1.0152	1.1777	1.4058	1.4914
	$k_{1b}$	0.4327	0.1938	0.0748	0.0610	0.0532	0
	$k_{2b}$	0.5851	0.7960	0.9950	1.1104	1.1305	1.1220
	$k_{1c}$	-0.4402	-0.4311	0.6381	1.4876	1.2302	0
	$k_{2c}$	0.3095	-0.6671	-1.0152	-0.2462	0.9347	1.4914
	$k_{1d}$	-1.1414	-0.8951	0.0748	0.9554	0.9234	0
	$k_{2d}$	0.1531	-0.6362	-0.9950	-0.4219	0.6115	1.1220

Table 5. Stress intensity factors for the case of a crack perpendicular to the inclusion,  $\mu_0/\mu=1/20$ ,  $h_0/a_1=1/20$ .

	$\sigma^\infty$	k	$a_2/a_1$			
			0.1	0.5	1.0	5.0
Fig. 3a $a=-b=-a_1$ $c/a_1=0.1$	$\sigma_{xx}^\infty$	$k_{1a}=k_{1b}$	-0.0088	-0.0479	-0.0938	-0.1449
		$k_{2a}=-k_{2b}$	-0.0058	-0.0820	-0.1428	-0.2729
		$k_{1c}$	+1.0636	1.1611	1.1572	1.1256
		$k_{1d}$	1.0320	1.0245	1.0109	1.0029
	$\sigma_{yy}^\infty$	$k_{1a}=k_{1b}$	0.3424	0.3441	0.3441	0.3438
		$k_{2a}=-k_{2b}$	0.0006	0.0039	0.0039	0.0033
		$k_{1c}$	-0.1220	-0.0896	-0.0632	-0.0255
		$k_{1d}$	-0.0988	-0.0116	0.0067	0.0021
	$\sigma_{xy}^\infty$	$k_{1a}=-k_{1b}$	-0.0004	-0.0162	-0.0850	-0.5164
		$k_{2a}=k_{2b}$	0.5703	0.5162	0.4502	0.4199
		$k_{2c}$	-0.7288	-0.9533	-1.0730	-1.2431
		$k_{2d}$	-0.7856	-1.0338	-1.0638	-1.0200
Fig. 3b $c=-d=-a_2$ $a/a_1=0.1$	$\sigma_{xx}^\infty$	$k_{1a}$	0.0208	-0.1238	-0.2149	-0.2773
		$k_{1b}$	0.0006	0.0100	0.0234	-0.1170
		$k_{1c}=k_{1d}$	1.0037	1.0053	1.0101	1.0026
		$k_{2c}=-k_{2d}$	-0.0011	-0.0074	-0.0107	-0.0045
	$\sigma_{yy}^\infty$	$k_{1a}$	0.3476	0.3543	0.3764	0.3057
		$k_{1b}$	0.3416	0.3418	0.3416	0.3469
		$k_{1c}=k_{1d}$	0.1584	-0.0186	-0.0324	-0.0048
		$k_{2c}=-k_{2d}$	-0.0353	0.0460	0.0406	0.0073
	$\sigma_{xy}^\infty$	$k_{2a}$	0.6514	0.5903	0.4304	0.0544
		$k_{2b}$	0.5808	0.6066	0.6315	0.3702
		$k_{1c}=-k_{1d}$	-0.4813	-0.2431	-0.1012	-0.0010
		$k_{2c}=k_{2d}$	-1.3694	-0.9632	-0.9372	-0.9946

Table 6. Stress intensity factors for a crack perpendicular to the inclusion (Fig. 1);  $\theta = \pi/2$ ,  $a=0$ ,  $2c/(b-a)=0.05$ ,  $\mu_0/\mu=1/20$ ,  $2h_0/(b-a)=0.05$ .

$\sigma_\infty$	k	$a_2/a_1$			
		0.1	0.5	1.0	5.0
$\sigma_{xx}^\infty$	$k_{1a}$	.0399	.2055	.3675	1.1277
	$k_{2a}$	.0128	.0418	.0555	.1125
	$k_{1b}$	.0005	.0035	-.0081	-.0715
	$k_{2b}$	.0021	.0402	.1107	.3050
	$k_{1c}$	1.0762	1.1674	1.1729	1.1435
	$k_{2c}$	.0162	-.0056	-.0311	-.0740
	$k_{1d}$	1.0310	1.0274	1.0143	1.0018
	$k_{2d}$	.0207	.0212	.0115	-.0015
$\sigma_{yy}^\infty$	$k_{1a}$	.3574	.3716	.3791	.3884
	$k_{2a}$	.0092	.0283	.0390	.0533
	$k_{1b}$	.3414	.3411	.3418	.3456
	$k_{2b}$	.0001	-.0010	-.0036	-.0062
	$k_{1c}$	-.0490	-.0607	-.0514	-.0250
	$k_{2c}$	-.3157	-.2298	-.1863	-.0933
	$k_{1d}$	-.0468	-.0250	-.0084	-.0009
	$k_{2d}$	-.1943	-.0830	-.0464	-.0048
$\sigma_{xy}^\infty$	$k_{1a}$	.0887	.3231	.4952	1.1795
	$k_{2a}$	.6265	.7947	.9710	1.9112
	$k_{1b}$	.0002	.0001	.0079	.2709
	$k_{2b}$	.5805	.5910	.5713	.4743
	$k_{1c}$	1.1620	.6411	.4373	.1825
	$k_{2c}$	-1.0423	-1.1380	-1.1889	-1.2670
	$k_{1d}$	.6504	.1454	.0426	.0045
	$k_{2d}$	-.9292	-.9710	-1.0075	-1.0117

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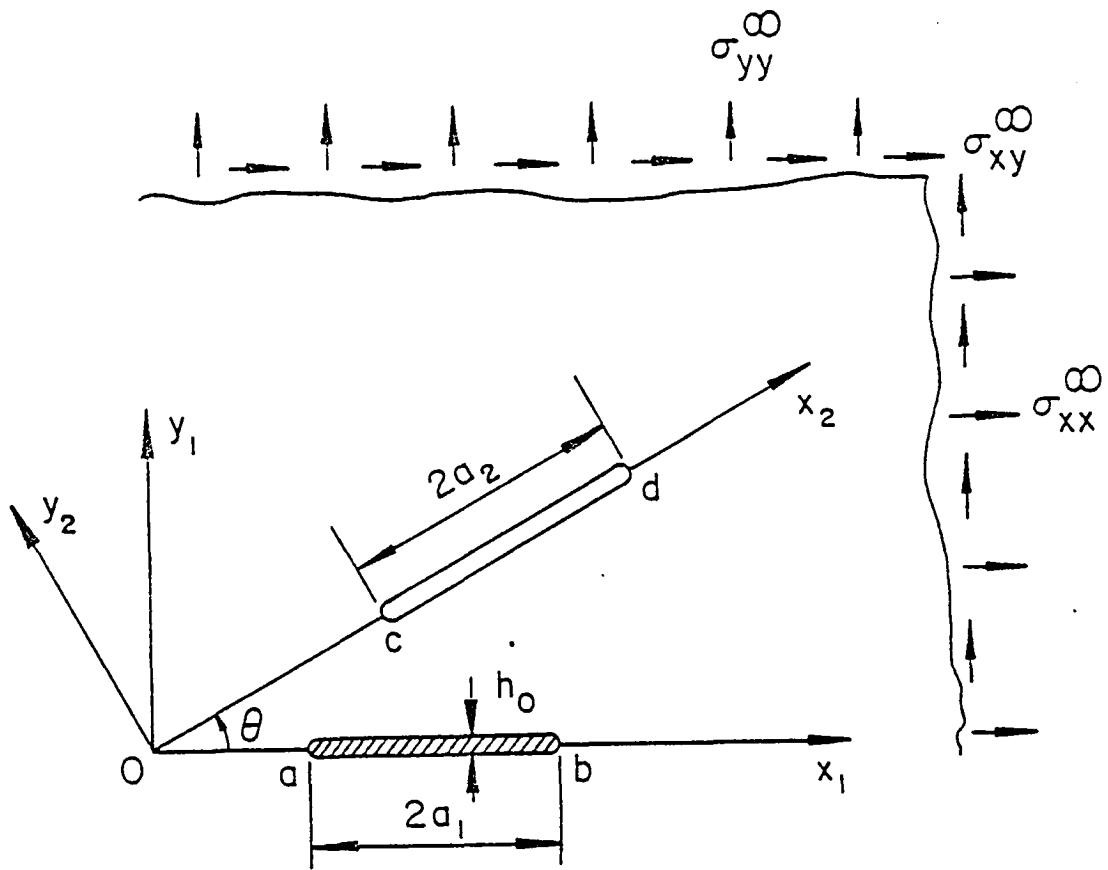


Fig. 1 The geometry of the crack-inclusion problem

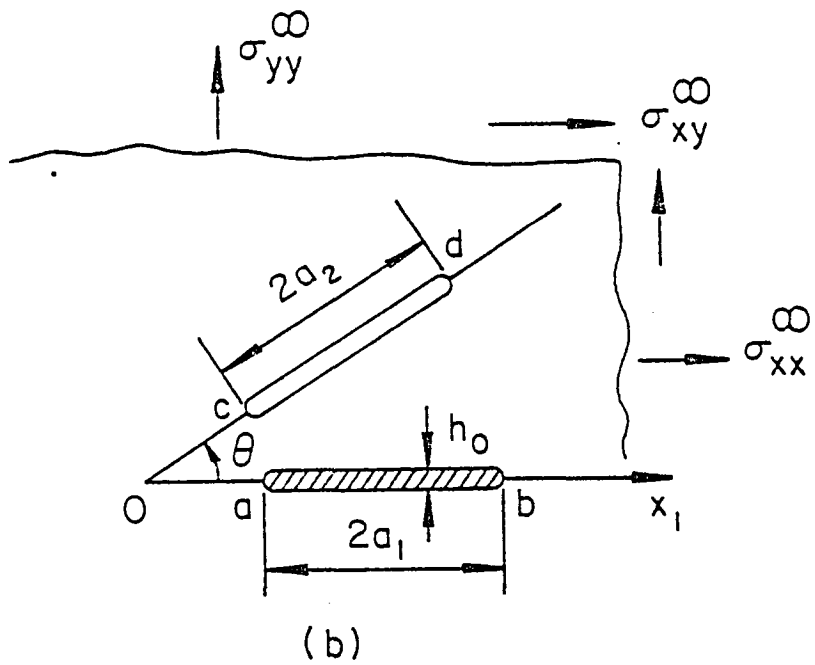
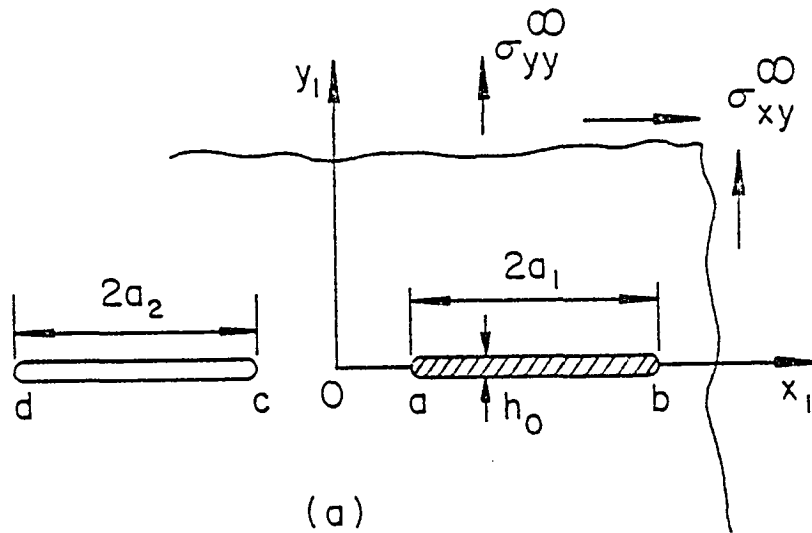


Fig. 2 Special crack-inclusion geometries used in numerical analysis



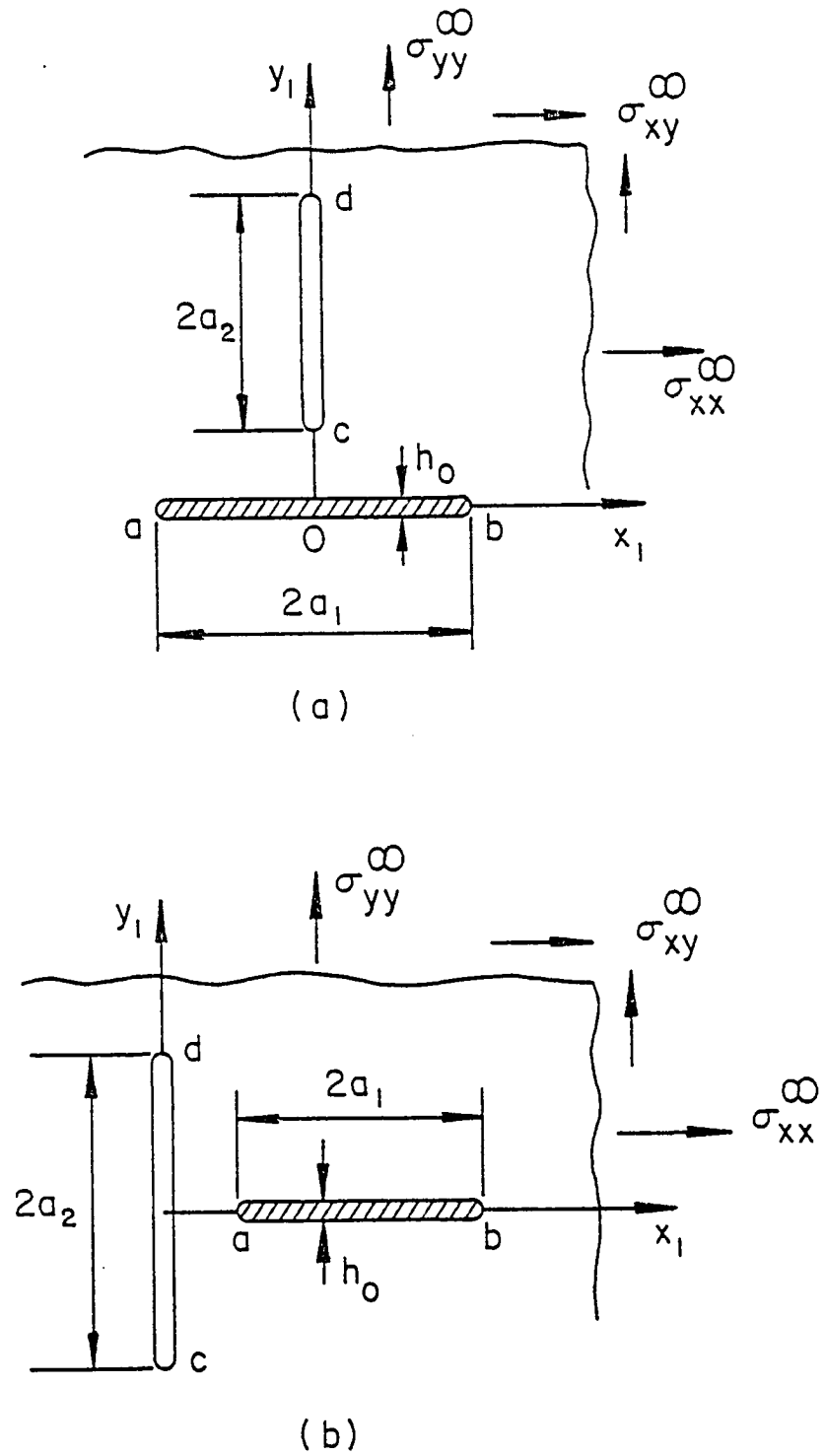


Fig. 3 Special crack-inclusion geometries used in numerical analysis

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16. Abstract With the application to weld defects in mind, the interaction problem between a planar-crack and a flat inclusion in an elastic solid is considered. The elastic inclusion is assumed to be sufficiently thin so that the thickness distribution of the stresses in the inclusion may be neglected. The problem is reduced to a system of four integral equations having Cauchy-type dominant kernels. The stress intensity factors are calculated and tabulated for various crack-inclusion geometries and the inclusion to matrix modulus ratios, and for general homogeneous loading conditions away from the crack-inclusion region.			
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