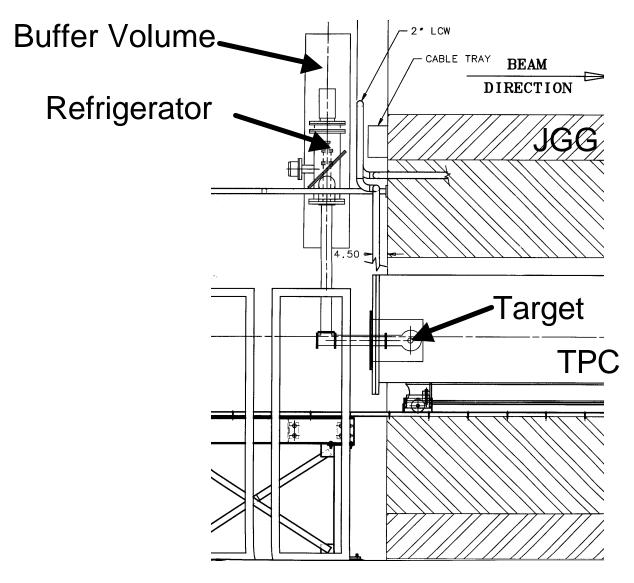
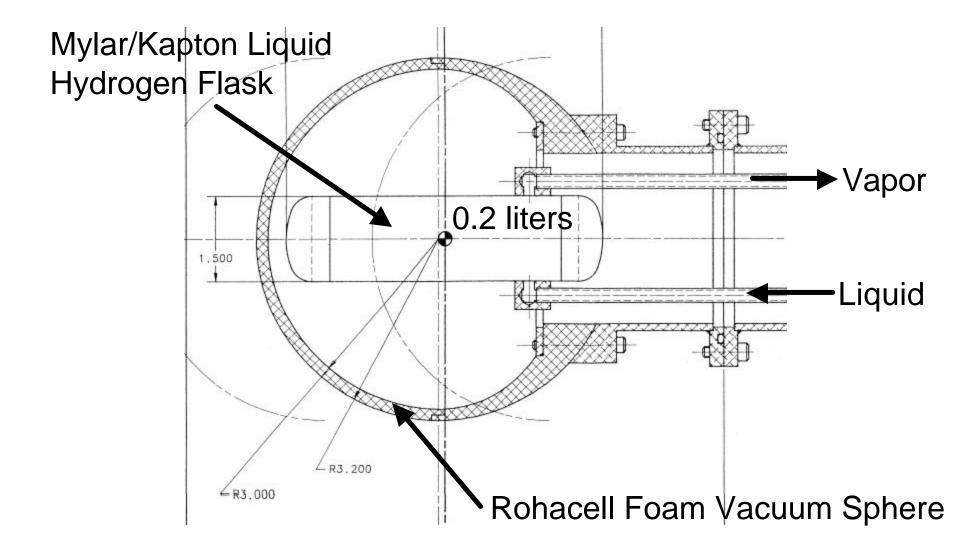
# Hydrogen Target Layout

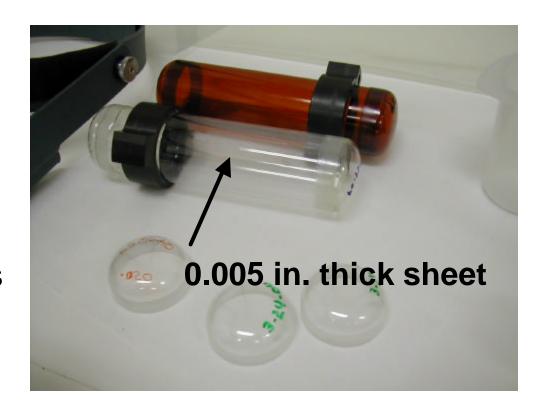


# Hydrogen Flask & Vacuum Sphere



### Hydrogen Flask

- Forming flask heads was difficult
  - Techs experimented with different copper sheets, different pressures, different lubricants
  - After many iterations they can now make quality consistent flasks

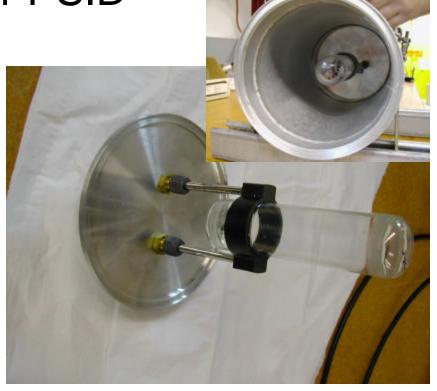


### Mylar Room Temperature Pressure Test

Flask burst at 87.7 PSID

Only had to exceed 31 PSID

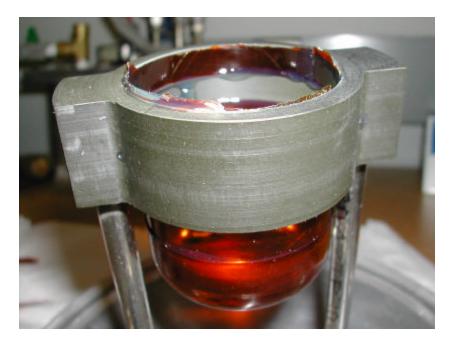




# Kapton Room Temperature Pressure Test

- Flask burst at 99.2 PSID
- Only had to exceed 31 PSID







- Fabricated 3 spheres.
  - 1 for testing
  - 2 for experiment
- 1 in. thick layers of Rohacell foam glued together and machined
- Coated with thin fiberglass sheets and epoxy for vapor barrier



- Placed bag around outside of vessel and sprayed helium
- No leak found at leak detector limit of 10<sup>-10</sup> atm-cc/sec.
- Exceeded 10<sup>-9</sup> atm-cc/sec requirement



Pressure Test

Info to be added Friday morning

after testing



#### Pressure Test

- Sphere exploded at 60 psig internal pressure
- 2.67x needed 22.5 psig test pressure







### Major Tasks Accomplished

- Hydrogen flask fabrication is successful
- Rohacell foam vacuum sphere fabrication is successful
- Refrigerator, compressor, and chiller all run
  - 9 Watts of cooling at 20 Kelvin
- Materials testing
- Significant \$\$ items have been procured

### Major Tasks Left

- Finish design of stand and fabricate transfer line.
- Re-wire pump cart for modern controls
- Update safety document
- Write control programs
- Pull wires from MC7 to MTEST for controls
- Test Assembly