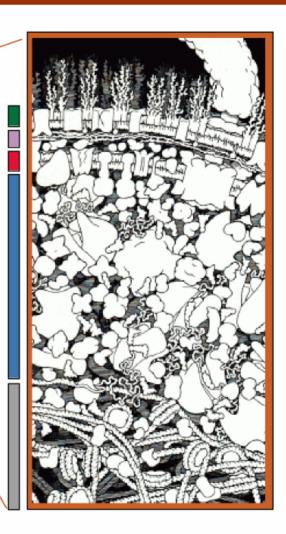
Protein Renaturation and Folding

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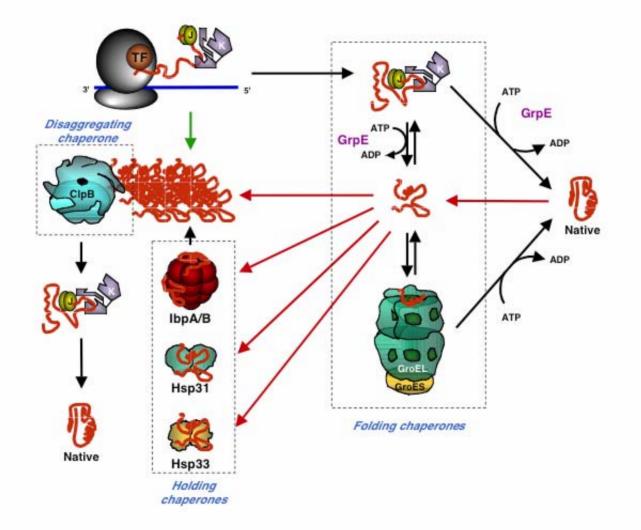
E. coli intracellular environment and protein synthesis

- A 100 nm cube of cytoplasm contains:
 - >30 ribosomes
 - >340 tRNAs and 2-3 mRNAs
 - 500 other proteins
- 15-30,000 ribosomes synthesizing 1,000 chains of average mass 40kDa per second



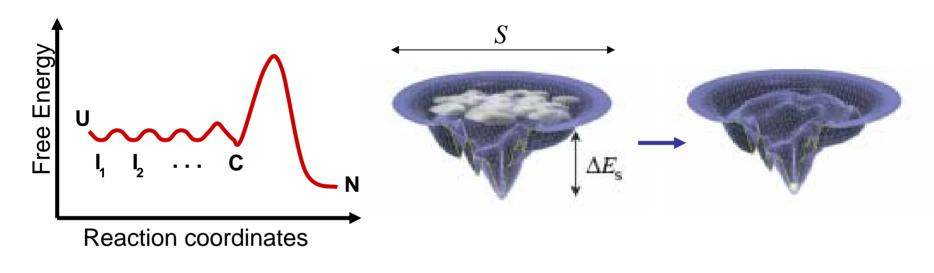
http://www.scripps.edu/pub/goodsell/gallery/cell.html

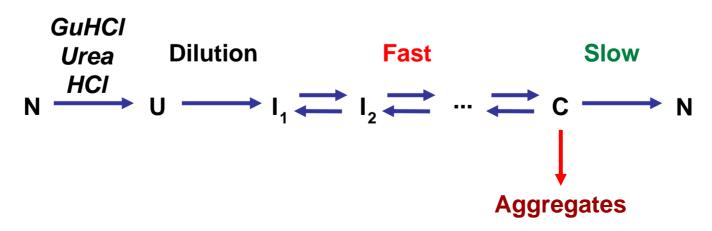
Chaperone-assisted protein folding in the *E. coli* cytoplasm



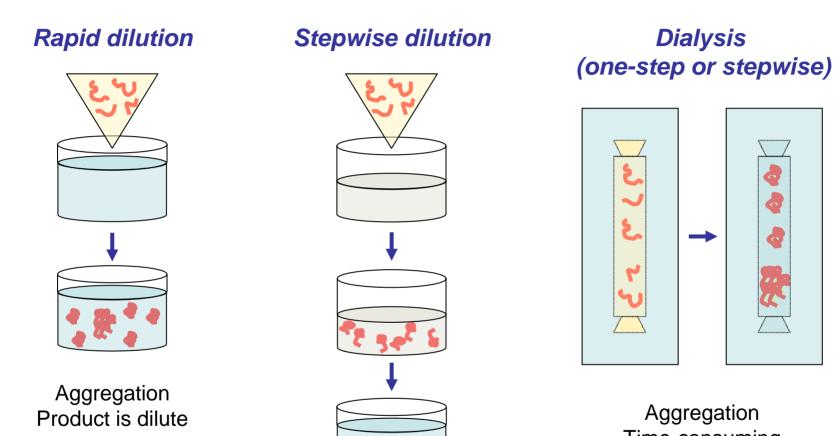
In vitro protein folding

- Energy-independent
- All information necessary for folding is specified in amino acid sequence





Batch refolding



Time-consuming Product is dilute

Aggregation may be reduced Product is dilute

Variations: pulsed dilution; reverse dilution; mixing

Improving refolding efficiencies with chemical additives

Aggregation suppressors

Reduce folding intermediate interactions without affecting refolding rates

- Arginine-HCI (generic); Proline
- Cyclodextrin; polyethylene glycol
- Mild detergents

Folding enhancers

Increase protein stability and folding rates but also protein-protein interactions

- Sugars/polyols (sucrose; sorbitol; glycerol; ethylene glycol...)
- Salts (ammonium sulfate; magnesium chloride)
- Glycine and Alanine

Chemical chaperones

Detergent prevents aggregation and are removed with cyclodextrin/cycloamylose (which may be conjugated to a solid phase)

- Detergent (e.g. Triton X-100, Tween 80, CTAB...) + cyclodextrin
- Detergent + cycloamylose

Daugherty et al. (1998) *J. Biol. Chem.* **273**:33961 Mashida et al. (2000) *FEBS Lett.* **486**:131 Tsumoto et al. (2003) *Protein Express. Purif.* **28**:1-8 Mishra et al. (2005) *J. Biol. Chem.* **280**:15553

Molecular chaperones

Interact with hydrophobic domains exposed by folding intermediates

- Folding chaperones: promote active folding intermediate remodeling via ATP-fueled conformational changes (e.g., DnaKJ-GrpE, GroELS)
- Holding chaperones: interact with and stabilize folding intermediates (e.g., small Hsps)

Foldases

Accelerate rate limiting steps along the folding pathway and often exhibit chaperone activity

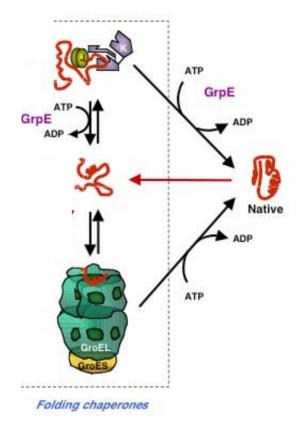
- Cysteine-thiol oxidoreductases: promote formation and isomerization of disulfide bonds
- PeptidyI-prolyl cis/trans isomerases: promote the isomerization of X-Pro bonds

Thomas et al. (1997) *Appl. Biochem. Biotech.* **66**:197 Baneyx and Mujacic (2004) *Nat. Biotechnol.* **22**:1399

Improving refolding efficiencies with protein additives

Examples

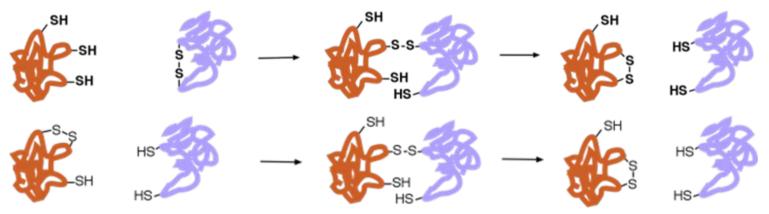
- DnaK/DnaJ/GrpE in solution
- GroEL/GroES in solution
- DnaK/DnaJ/GrpE/GroEL/GroES in solution
- Trigger factor in solution
- Immobilized DnaK
- Immobilized GroEL
- Immobilized GroEL (apical fragment)
- GroEL + polyols
- GroEL in reverse micelles



Liu and Zhou (2005) *BBRC* **313**:509 Martens et al. (2000) *Eur. J. Biochem.* **267**:6679 Buchner et al. (1992) *Biotechnology* **10**:682 Altamirano et al. (1999) *PNAS* **94**:3576 Voziyan and Fisher (2002) *Arch. Biochem. Biophys.* **397**:293 Sakono et al. (2003) *J. Biosci. Bioeng.* **96**:6679275 Dong et al. (1999) *J. Chromatogr A* **878**:197

Chemical additives

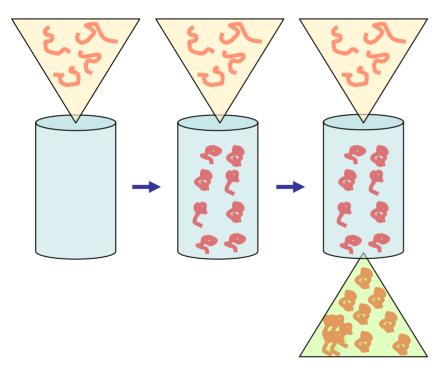
- Oxidized glutathione or GSSG/GSH
 Couple (e.g., 2:1)
- Copper sulfate (oxidant)
- Protein additives



- Oxidase (e.g. DsbA)
- Protein disulfide isomerases (e.g. eukaryotic PDI or bacterial DsbC)
- Combination of PDI with BiP or DnaK & DsbAC with apical GroEL
- May be immobilized

Zhao et al. (2005) *J. Biol. Chem.* **280**:13470 Mashida et al. (2000) *FEBS Lett.* **486**:131 Tsumoto et al. (2003) *Protein Express. Purif.* **28**:1-8 Mishra et al. (2005) *J. Biol. Chem.* **280**:15553 Rosenfeld et al. (1997) *Arch. Biochem. Biophys.* **342**:298 Mayer et al. (2000) *J. Biol. Chem.* **275**:29421 Martens et al. (2000) *Eur. J. Biochem.* **267**:6679 Altamirano et al. (1999) *PNAS* **94**:3576 Buchner et al. (1992) *Biotechnology* **10**:682 Tsumoto et al. (2003) *Protein Eng.* **16**:535

- Unfolded proteins are loaded at high concentration on column packed with ion exchange (IEX), size exclusion (SEC), or hydrophobic interaction (HIC) resin
- Partial refolding may occur upon adsorption or folding may occur upon release into the eluate



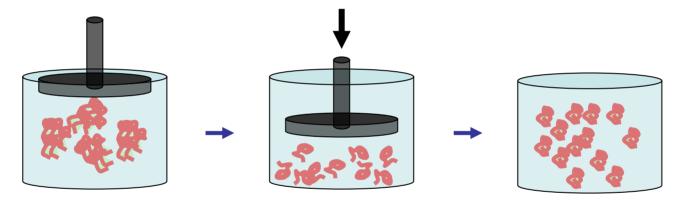
- Continuous/high productivity
- Control of mobile phase composition (additives and chaotrope)

HIC: load in salt; GuHCl/urea may affect solubility

SEC: progressive refolding & one-step aggregate separation but low velocity & small sample load

IEX: preferred for high load & buffer control but not suitable for GuHCl-denatured samples

- Inclusion bodies are solubilized by pressurization to 100-200 MPa and refolding takes place over hours or days following depressurization
- Likely first disrupts salt bridges but also nonnative H-bonds and van der Waals contacts



- Works at high protein concentrations (mg/mL)
- Refolding buffer can be supplemented with osmolytes and/or intermediate concentrations of denaturant

Discontinuous process

St. John et al. (1999) *PNAS* **96**:13029 Randolph et al. (2002) *BBA* **1595**:224 Lefebvre et al. (2004) *Biotechnol. Prog.* **20**:623

Summary

- Many strategies are available but none is universal
- Refolding parameters must be optimized on a case by case basis (>50% yields are usually required for a viable industrial process)
- In developing refolding processes a number of variables must be considered
 - Cost, stability and reusability of additives (chaperones, foldases, ATP)
 - How much (if any) contamination is acceptable
 - Numbers of steps in the refolding train
 - Conformational quality of the product
 - Desired productivity (mg/mL.h)