INCH-POUND

MIL-PRF-22885/99B 1 March 2001 SUPERSEDING MIL-S-22885/99A 17 March 1999

PERFORMANCE SPECIFICATION SHEET SWITCH, PUSHBUTTON, ILLUMINATED,

PUSH BUTTONS FOR

(SNAP-IN AND SCREW-IN)

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the switches described herein shall consist of this specification and MIL-PRF-22885.

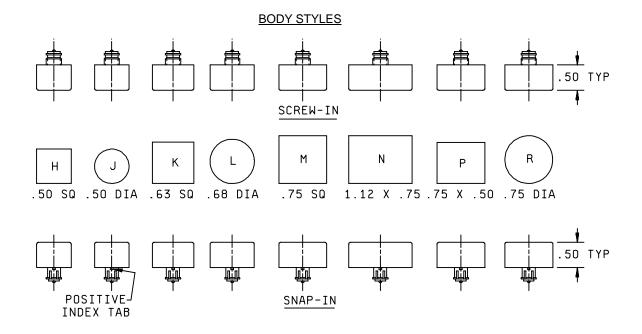
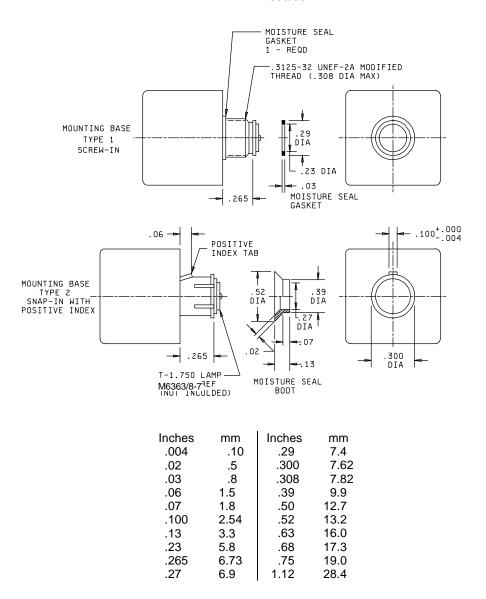


FIGURE 1. Push button body styles and mounting base configuration.



NOTES:

- 1. Dimensions are in inches.
- 2. Metric equivalents are given for general information only.
- 3. Unless otherwise specified, tolerances are \pm .010 (0.25 mm) for three-place decimals and \pm .02 (0.51 mm) for two-place decimals.
- 4. The positive index tab configuration is optional. It shall engage the clots in the switch housing to prevent rotation.
- 5. Moisture seal furnished with push buttons.

FIGURE 1. Push button body styles and mounting base configurations - Continued.

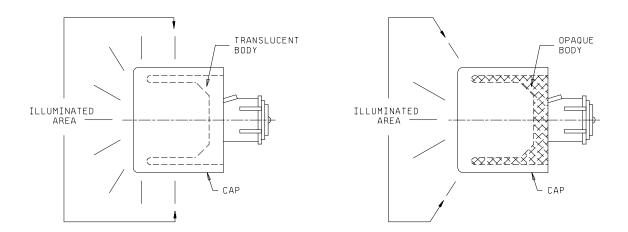


FIGURE 2. Illuminated area.

REQUIREMENTS:

Dimensions and configuration: See figures 1 and 2, and table I.

Vibration: Grade 2 (10-500 Hz).

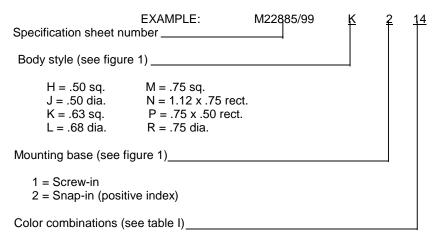
Thermal shock: 71°C maximum temperature (nonoperating).

Indexing: The positive index tab (type 2) shall withstand rotational torque up to 2-inch pounds in either direction without damage. Type I push buttons are orientable.

Photometric brightness and color: See table I.

Legend: See application information.

Part or Identifying Number (PIN): M22885/99-(dash number identifying the body style and mounting base (see figure 1) and color combinations of table I).



01 through 15 = Color numbers

TABLE I. Configurations and characteristics.

Color number	C	olor combination	ns	Minimum	Color coordinates 1/		
	Сар	Translucent color filter	Body	photometric brightness	x ± .04	y ± .04	
				Footlamberts			
01	Red-translucent None		White-translucent	105	.690	.309	
02	Green-translucent	None	White-translucent	130	.211	.618	
03	Yellow-translucent	None	White-translucent	255	.587	.406	
04	Blue-translucent	None	White-translucent	9	.154	.221	
05	White-translucent	None	White-translucent	445	.493	.413	
06	White-translucent	Red	White-opaque	45	.697	.302	
07	White-translucent	Green	White-opaque	30	.196	.614	
80	White-translucent	Yellow	White-opaque	160	.592	.402	
09	White-translucent	Blue	White-opaque	4	.174	.190	
10	White-translucent	Blue-white	White-opaque	175	.419	.409	
11	Clear-transparent	Red	Black-opaque	45	.695	.303	
12	Clear-transparent	Green	Black-opaque	55	.209	.621	
13	Clear-transparent	Yellow	Black-opaque	160	.580	.412	
14	Clear-transparent	Blue	Black-opaque	4	.173	.194	
15	Clear-transparent White		Black-opaque	185	.499	.410	

The chromaticities of the diffusers or color filters are expressed as "x" and "y" coordinates on the CIE chromaticity diagram using a source illuminate of 2,360 K.

QUALIFICATION INSPECTION:

Qualification inspection is required as part of the illuminated push button switch covered by MIL-PRF-22885/18.

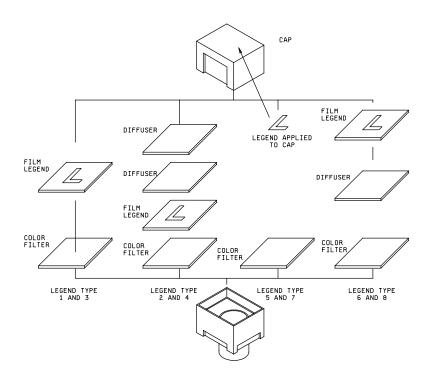
APPLICATION INFORMATION:

Legend is not included when ordering push buttons by the military PIN. Push buttons with legends are category II items and shall be acquired from a source listed on the qualified products list. Information on available legend types, legend construction, and character spacing is given in figure 3 and table II.

INTENDED USE:

The push buttons shall be capable of mating with push button switches, PIN M22885/18-01 through M22885/18-08 and M22885/18-149 through M22885/18-156 of MIL-PRF-22885/18. The push buttons shall accommodate one midget flange-base T-1-3/4 incandescent lamp. For provisioning purposes and spare parts support, the push buttons are not supplied with lamps.

^{2/} Will accept type 5 engraved legend only (see application information).



Legend	Nonillu	minated	Illuminated		
type	Legend	Background	Legend	Background	
1	Black <u>1</u> /	Translucent white	Black	Color	
2	Hidden (not easily discernible) 1/	Translucent white	Black	Color	
3	Translucent color 1/	Black	Visible in color	Black	
4	Hidden (not easily discernible) 1/	Translucent white	Visible in color	Opaque	
5	Black filled engraving on external surface 2/	Translucent color cap	Black	Color	
6	Translucent white 1/	Black	Visible	Black	
7	White marking on external surface <u>3/</u>	Matte black	Visible in color	Matte black	
8	Black <u>1</u> /	Translucent white	Black	Color	

- Film legend.
- Engraved black fill on white, yellow, or amber background. White fill on all other colors. Photo etch or equivalent.

FIGURE 3. Legend types and construction.

TABLE II. Legend characters.

Maximum character count and number of lines per push button style and character size.

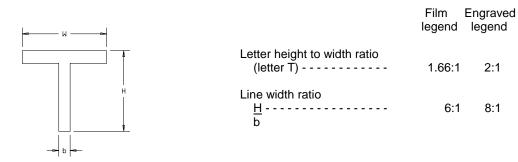
Push button	utton A = 10 point				B = 12 point			C = 18 point				
body style				No. char/line No. lines			No. char/line		No. lines			
(see fig. 1)	Engrv	Film	Engrv	Film	Engrv	Film	Engrv	Film	Engrv	Film	Engrv	Film
Н	4	5	2	2	3	4	1	1	2	3	1	1
J	4	5	2	2	3	4	1	1	2	3	1	1
K	5	7	2	2	4	6	2	2	3	4	2	2
L	5	8	2	2	4	6	2	2	3	4	1	1
М	6	9	4	4	5	7	3	3	3	5	2	2
N	9	11	4	4	7	9	3	3	5	6	2	2
Р	6	9	2	2	5	7	1	1	3	5	1	1
R	6	8	3	3	5	7	2	2	3	5	1	1

Film legend = alternate gothic no. 2;

Engraved legend = condensed gorton.

Character height: A = 10 point (approximately .10 inch (2.5 mm));

B = 12 point (approximately .12 inch (3.05 mm)); C = 18 point (approximately .18 inch (4.6 mm)).



Custodians: Army - CR Navy - EC

Air Force - 11 DLA - CC

Preparing activity: DLA - ČC

(Project 5930-1716-21)

2:1

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