

Short Cord Instructions - Short cord instructions are provided in the instruction manual but are not part of the "Important Safeguards" for an appliance provided with an attachable or detachable power supply cord less than 4-1/2 ft (1.4 mm). The instructions include the following cord information:

- A. A short power supply cord is provided to reduce the risk resulting from becoming entangled in or tripping over a longer cord.
- B. Extension cords are available and may be used if care is exercised in their use.
- C. If an extension cord is used, (1) the marked electrical rating of the extension cord should be at least as great as electrical rating of the appliance, and (2) the longer cord should be arranged so that it will not drape over the counter or table top where it could be pulled on by children or tripped over unintentionally.

I N D E X

SUFFIX NOMENCLATURE:

For details see the individual sections.

- (+) - Any number 0 through 9.
- (#) - Any letter A through Z.
- (*) - Any letter A through Z or any number 0 through 9.

<u>Volume</u>	<u>Section</u>	<u>Report Date</u>	<u>Product and Model No.</u>
1	7	11-2-96	Waffle maker Models 1150, 1200, 1550, 1600, 1800 and 1950. Pizzelle maker Models 1225, 1300 and 1400.
1	9	10-6-95	Waffle Maker Model 1500

CONFIDENTIAL

1950
PARTS LIST

CONFIDENTIAL

Parts Name	Material & Specification	Dwg. No.	Rev.
Cover Assembly			
Premier Ctrl. Cover	Phenoic T373J, 200°C, 94V-0	2774	D
Thermostat	120V, 1000W, 430°F-380°F, Creep Action Model #A964	2779	D
U-Clip	0.8mm THKs Spring Steel, Clear Chrome	2865	1
O'Ring	Silicone Rubber, Shin-etsu, KE941U	2999	A
Len, Red	PC Lexan 940	2790	A
Len, Green	PC Lexan 940	2777	A
Hinge Pin Clip	1.5mm THKs, Galvanized Crs.	2788	2
Top Cover	0.03in. THKs CRS, Chrome-Plated	2767	D
Premier Handle	Phenolic T373J, 200°C, 94V-0	2848	D
Universal Knob	Phenolic T373J, 200°C, 94V-0	2775	F
Slide	Phenolic T373J, 200°C, 94V-0	2776	
Spacer	O.D. = 9.5mm, I.D.=8.5mm, L=25.5mm, 0.5mm THKS CRS, Chromed	2943	/
Top Grid Ass'y		2759	
Grid, Top	Die-Casted Al, Alloy LM24, W/xylan 8426 Coating	2755	D
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed	2768	D
Heater	120Vac, 500W, +5% - 10%, Aluminum Sheathed		
Base Ass'y		2781	
Bottom Cover	0.03in, THKs CRS, chrome-plated	2770	1
Spacer	O.D. = 9.5mm, I.D. = 8.5mm, L=25.5mm, 0.5mm THKs CRS	2943	/
Rear Base	Phenolic T373J, 200°C, 94V-0	2772	B
Base Cover	Phenolic T373J, 200°C, 94V-0	2773	B
Premier Foot	Phenolic T373J, 200°C, 94V-0	2771	C
Premier Handle	Phenolic T373J, 200°C, 94V-0	2848	D
Bottom Grid Ass'y		2764	-
Grid, Bottom	Die Casted Al, Alloy LM24, W/XYLAN 8426 Coating	2760	C
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed	2768	A
Heater	120Vac, 500W, +5% -10%, Aluminum Sheathed		
Screw Ass'y			
Screw	#6-32 X 0.312, Black Phospate, Philips Cross-head	2791	B
Screw	#8-18 X 0.625, Phospate, Philips Cross-head	1943	B
Screw	#8-32 X 1.000, Black Phospate, Philips Cross-head	2793	A
Screw	#8-18 X 0.625, Type AB Steel/Zinc, Philips Cross-head	2497	C
Screw	#8-32 X 0.812, Black Phosphate, Philips Cross-	2711	B

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~~CONFIDENTIAL~~

	Head		
Screw	BT3.5 X 18, Type AB Steel/Zinc, Philips Cross-head		
Heater Wire Ass'y		2785	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=265mm	2191	1
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=265mm	2191	1
Flag Receptacle Terminal	AMP .250 Series, AMP #63096		
Piggyback Receptacle	AmP .250 Series, AMP #61944		
Heater Wire Ass'y		2784	
Lead Wire	Ultralead 350, #18 16/30 NCC. 350°C 300V UL, L=260mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Flag Receptacle Terminal	AMP .250 Series, AMP #63096		
Piggyback Receptacle	AMP .250 Series, AMP #61944		
Thermostat Wire Ass'y		2786	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=275mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Piggyback Receptacle	AMP .250 Series, AMP #61944		
Thermofuse Ass'y		2786	
Thermofuse	SF240E, 240°C, 250V, 10A		
SI. Varnish Sleeving	L=55mm, P/N S-693V-600, Dia. =4.0mm, 200°C 600v		
Neon Light Ass'y		2794	
Neon Lamp (Green)	120V Red Lamp w/30K Res.	3054	/
Neon Lamp (Red)	120V Green Lamp w/30K Res.	3052	/
Heat Shrink Tube	Clear, 1/8" I.D., L=29mm	2890	/
Light Wire (A) Ass'y		2797	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=115mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		
Light Wire (B) Ass'y		2796	
Lead Wire	Ultralead 350, #18 16/30 NCC, 350°C 300V UL, L=115mm	2191	1
Receptacle Terminal	AMP .250 Series, AMP #42660		

~~CONFIDENTIAL~~

Power Cord Ass'y		2258	
Power Cord	HPN, AWG #18, 2-Conductor, 30"+/-1", 105°C		
	HPN, AWG#18, 2-Conductor, 30"+/-1", 105°C		
Plug	UL Plug		
Packing Ass'y			
Polybag	17" X 17"	3149	
Insert	Double B-Flute	2730	
Dressing Box	E-Flute w/printing	2868	
Manual		2624	
Premier Label	1.5" X 0.75" THKs .012" Adhesive Aluminum 1100 H24	2809	
Caution Note			
Caution Label			

PRODUCTION CONTROL PLAN NUMBER		KEY CONTACT / PHONE		DATE (ORIG.)		DATE (REV.)					
17 / 1800 / 1950 [LATEST CHANGE LEVEL]		CORE TEAM		CUSTOMER ENGINEERING APPROVAL / DATE (IF REQ'D)							
17 / 1800 / 1950 [ASSEMBLY LINE]		SUPPLIER / PLANT APPROVAL / DATE		CUSTOMER QUALITY APPROVAL / DATE (IF REQ'D)							
IND PREMIERS		OTHER APPROVAL / DATE (IF REQ'D)		OTHER APPROVAL / DATE (IF REQ'D)							
SUPPLIER CODE		OTHER APPROVAL / DATE (IF REQ'D)		OTHER APPROVAL / DATE (IF REQ'D)							
MACHINE, DEVICE, JIG, TOOLS FOR MFG.		CHARACTERISTICS		METHODS		REACTION PLAN					
PROCESS NAME / OPERATION DESCRIPTION	MACHINE, DEVICE, JIG, TOOLS FOR MFG.	NO.	PRODUCT	PROCESS	SPECIAL CHAR. CLASS.	PRODUCT / PROCESS SPECIFICATION / TOLERANCE	EVALUATION MEASUREMENT TECHNIQUE	SIZE	FREQ.	CONTROL METHOD	REACTION PLAN
5	INSPECT COATED GRID ASSEMBLY	1	TEXTURE	COATING	A1*	FREE FROM SCRATCHES /	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
6	ATTACH THERMOSTAT AND WIRES TO TOP GRID	2	ELECTRICAL CONNECTION	SNAPPING TERMINALS INTO PLACE	2779	TIPS IN MIDDLE LEVEL	HYPOT	ALL	100%	GO / NO GO	REJECT INCOMING
7	ATTACH LIGHTS TO TOP GRID	3	ELECTRICAL CONNECTION	SNAPPING TERMINALS INTO PLACE	2784	TIPS IN MIDDLE LEVEL	HYPOT	ALL	100%	GO / NO GO	REJECT INCOMING
8	ATTACH TOP COV AND THREE SPACERS	4	NEAT FIT	HOLE LINEUP / WIRE PLACING	2767 2943	CLIPS COVER CHANNELS COMPLETELY	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
9	ATTACH BOTTOM COV ASMB AND 2 SPACERS	5	NEAT FIT	HOLE LINEUP / WIRE PLACING	2781 2943	CLIPS COVER CHANNELS COMPLETELY	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
10	ATTACH ROUND REAR BASE	6	SOLD FIT	HOLE LINEUP	2772	PARTS FIT TOGETHER	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
11	ATTACH CORD ASSEMBLY	7	ELECTRICAL CONNECTION	HOLE LINEUP / WIRE PLACING	2258	TIPS IN MIDDLE LEVEL	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
12	ATTACH REAR BASE COVER	8	SOLD FIT	HOLE LINEUP	2773	PARTS FIT TOGETHER	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
13	ATTACH ROUND COVER HINGE	9	SOLD FIT	HOLE LINEUP	2774	PARTS FIT TOGETHER	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
14	SNAP IN RED AND GREEN LENSES	10	SOLID FIT	PRESSING	2790 2777	NO LOOSE PARTS	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
15	ATTACH LABEL TO BOT COV	11	PERMANENT STICK	STICKER PRESSING	2860	NO PEELING CORNERS	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
16	HYPOT TEST	12	COMPLETE CIRCUIT	TERMINAL FITTING		GREEN LIGHT LIGHTS UP	SELF TEST	---	ONCE EVERY 2 HOURS	GO / NO GO	REJECT INCOMING
17	ATTACH NAMEPLATE TO HANDLE	13	PERMANENT STICK	STICKER PRESSING	A1*	NO PEELING CORNERS	VISUAL	ALL	100%	GO / NO GO	REJECT INCOMING
*FOR APPROPRIATE PART NUMBERS SEE APPENDIX A1 (FOR ROUND PREMIERS)											

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MODE = MEMORY TRANSMISSION

START=MAR-01 14:30

END=MAR-01 14:32

FILE NO. = 226

STN NO.	CDM	ABBR NO.	STATION NAME/TEL.NO.	PAGES	DURATION
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-CPSC COMPLIANCE -

***** -301 504 0359 - ***** - 301 504 0359- *****



U.S. CONSUMER PRODUCT SAFETY COMMISSION
WASHINGTON, DC 20207

OFFICE OF COMPLIANCE

DIVISION OF
CORRECTIVE ACTIONS
FAX: 301-504-0359

Tel: 301-504-0608

DATE: 3/1/99 PAGES TRANSMITTED 2 + cover

TO: LECTON H. LEE

TITLE: COUNSEL

OFFICE: THE WALT DISNEY CO.

FAX #: (818) 558-7483

FROM: Valery Ceasar (301) 504-0608 X1139

REMARKS: Call me if you have any questions. DROPE NEWS Release FROM OUR Public AFFAIRS OFFICE. Bold sentences are QUESTIONS/COMMENTS for RESPONSE.

- Confirmation copy to follow by U.S. Mail
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News from CPSC

~~U.S. Consumer Product Safety Commission~~

Office of Information and Public Affairs

Washington, D.C. 20207

For Immediate Release
, 1999
Release # 99-

CPSC Contact:
(301) 504-0580 Ext.

Disney Contact: Chuck Champlin
(818) 567-5959

CPSC, Disney Announce Recall of Mickey's Waffle Irons

WASHINGTON, D.C. - In cooperation with the U.S. Consumer Product Safety Commission (CPSC), The Walt Disney Co., of Burbank, Calif., is voluntarily recalling more than 1,300 electric waffle irons. The waffle irons are improperly wired, presenting fire, shock and electrocution hazards to consumers.

Disney and CPSC have received four reports of consumers receiving shocks from the waffle irons, but no serious injuries resulted. **[LEETON: DID THE INCIDENTS OF SHOCK INVOLVE ADULTS OR CHILDREN?]**

The waffle irons were manufactured by Vitantonio Products. The wiring was installed improperly during the manufacturing process. Vitantonio is a former licensee of Disney Consumer Products and is no longer in business. However, out of concern for consumer safety, Disney immediately agreed to conduct the recall itself and provide consumers with an incentive to return the defective waffle irons. Disney is offering consumers who participate in this recall a \$70 gift voucher good for use in The Disney Catalog.

The waffle iron is chrome and black. It is made in a "clam-shell" design, and when the top lid is opened, a Mickey Mouse face is revealed on the cooking surfaces, which measure 7 inches in diameter. "Vitantonio Premier Mickey's Waffler 8The Walt Disney Co." is on a metallic label on the handle. Only waffle irons with three-prong plugs bearing model number 1950 and a serial number in one of the following ranges are being recalled: 17001000 to 17002661 or 46006022 to 46006524. The model and serial number are on a label affixed to the bottom of the waffle iron, along with "Vitantonio ... Made in U.S.A. ... UL 43G5 Listed". IS **[LEETON: THE MODEL NUMBER SIMPLY 1950 OR COULD THERE BE A LETTER FOLLOWING...WE HAVE ONE SAMPLE THAT SAYS 1950C]**

Walt Disney World Resorts and specialty kitchen and department stores nationwide sold the waffle irons from October 1996 through January 1997 for about \$60.

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-more-

(disney)

-2-

Consumers immediately should stop using the recalled waffle irons. Consumers should contact Disney at (800) 935-2394 anytime for instructions on returning the waffle iron to receive the \$70 gift voucher. **[LEETON: IF DISNEY HAS A WEB SITE, POST THE FINAL RECALL NOTICE ON THAT WEB SITE, AND SET IT UP TO ALLOW FOR CONSUMERS TO REGISTER FOR THE RECALL VIA THE WEB]**

Vitantonio made a number of other styles of Mickey waffle irons for Disney. None of these products have the defective wiring.

PHOTO

The U.S. Consumer Product Safety Commission protects the public from unreasonable risks of injury or death from 15,000 types of consumer products under the agency's jurisdiction. To report a dangerous product or a product-related injury and for information on CPSC's fax-on-demand service, call CPSC's hotline at (800) 638-2772 or CPSC's teletypewriter at (800) 638-8270. To order a press release through fax-on-demand, call (301) 504-0051 from the handset of your fax machine and enter the release number. Consumers can obtain this release and recall information at CPSC's web site at <http://www.cpsc.gov> or via Internet gopher services at gopher.cpsc.gov. Consumers can report product hazards to info@cpsc.gov. To establish a link from your web site to this press release on CPSC's web site, create a link to the following address: <http://www.cpsc.gov/cpscpub/prerel/prhtml99/99XXX.html>.

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Editor's Note: To access a full-color version of the product photo in JPEG (JPG) format, go to this press release on CPSC's web site at:

<http://www.cpsc.gov/cpscpub/prerel/prhtml99/99XXX.html>

To download, place the cursor on the image, click and hold the mouse button (right mouse button for PC users), and use the "save as" menu to save the image in the desired location.

Receive Press Releases by Email: To subscribe to this convenient service, send an email containing your full name, position, organization, mailing address, email address, phone number and fax number to: kdulic@cpsc.gov.

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FROM FAX NUMBER: 818-558-7483

Date: February 18, 1999
To: Deborah Lewis, Trial Attorney,
Office of Compliance, CPSC
Fax No.: (301) 504-0359
From: Leeton Lee
Re: Kadee/Vitantonio's Premier Mickey Waffler

MESSAGE:

Please see attached.

Total number of pages including this page: 3

If you do not receive all of these pages, please call Trisha Munoz at 818-955-4703 or Leeton Lee at 818-955-4724. (tie line is 8226)

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The Walt Disney Company

Leeton H. Lee
Counsel

February 18, 1999

By Facsimile (301) 504-0359

Deborah Lewis
Trial Attorney
Office of Compliance, Legal Division
U.S. CONSUMER PRODUCT SAFETY COMMISSION
Washington, D.C. 20207

Zulma Soto
Compliance Officer
Office of Compliance
U.S. CONSUMER PRODUCT SAFETY COMMISSION
Washington, D.C. 20207

Re: Kadec/Vitantonio's Premier Mickey Waffler
CPSC # RP970157

Dear Deborah and Zulma:

Thank you for your patience in waiting for the Press Release which is faxed to you along with this letter. The Press Release has been approved by Disney's Corporate Communication Department for release.

Please review the release, and let me know if there are any changes to it. Just know that any material changes must again be approved by our Communications Department, which could delay the release by a week or two, since all of our Corporate Communications people will be attending The Walt Disney Company's Annual Shareholders Meeting next week. Therefore, unless the Commission insists on making any changes, I would prefer that we send the release out to the media as soon as possible. As we would like final approval on any changes made by the Commission, please notify me of any modifications made to the release.

The last issue we need to address is whether the Commission or Disney will be releasing it to the media. Frankly, I have no preference either way so long as the substance of the press release is not changed in any material way. We can discuss this by telephone. Please give me a call if you have any questions or comments.

Zulma, best of luck to you at the DOJ. It has been wonderful working with you.

Very truly yours,

Leeton H. Lee
Counsel

Cc: Al Kaufman

**DRAFT RELEASE (Rev. 2.18.99)
February XX, 1999**

**Contact: Chuck Champlin
(818) 567-5959**

DISNEY VOLUNTARILY RECALLS MICKEY'S WAFFLE IRONS

BURBANK, Calif. – The Walt Disney Company, in full cooperation with the U.S. Consumer Product Safety Commission ("CPSC"), is recalling 1359 units of an electric waffle iron because of a potential shock hazard to users due to improper wiring installed during the manufacturing process.

The waffle irons were manufactured by Vitantonio Products in October 1996 and January 1997. Vitantonio is a former licensee of Disney Consumer Products and is no longer in business. The CPSC recently contacted Disney to advise the company of its desire to recall the products due to the potential shock hazard. Disney, recognizing the urgency of this problem, and in order to keep its promise to families that they can trust and rely on the Disney brand to provide safe and high-quality products, immediately agreed to cooperate with the CPSC to conduct this recall.

Although no injuries have been attributed to the products, four incidents of minor shock were reported to the CPSC in early 1997. The product is no longer on the market and was sold in late 1996 and early 1997 by retailers in the U.S. and at Walt Disney World Resort at a suggested retail price of \$60 each.

The waffle iron is chrome and black and can be identified by a metallic label on the top of the handle which says "Vitantonio's Premier MICKEY'S WAFFLER." It is made in a "clam-shell" design, and when the top lid is opened, a Mickey Mouse face is revealed on the round, inner top and bottom cooking surfaces, which measure 7 inches in diameter. Although Vitantonio made a number of other styles of Mickey waffle irons, none of those have the defective wiring, and only the "Premier" model with a "three-prong" power cord and bearing a serial number in the range described below is being recalled. Models made with a standard, "two-prong" plug are not being recalled as there are no safety concerns with these models. The model number of the recalled unit is Model 1950 and can be located on the manufacturer's label affixed to the bottom of the waffle iron. The label displays the Vitantonio company name and logo, Model 1950 and serial number designation.

Only "Premier" Mickey's Wafflers having three-prong plugs bearing a model number of 1950 and a serial number in one of the following ranges are being recalled: 46006022 to 46006524, and 17001000 to 17002661.

Consumers should immediately stop using the Premier Mickey's Waffler. To receive a postage-paid mailer to return your Premier MICKEY'S WAFFLER, or for more information, contact Disney toll-free at (800) 935-2394, 24 hours a day, seven days a week. As Vitantonio is no longer in business, cash refunds will not be given to consumers who return their defective waffle irons. However, as an incentive for consumers to return their recalled waffle irons, and as a goodwill gesture, each consumer who properly returns a Premier Mickey's Waffler under this recall will receive a \$70 Gift Voucher from The Disney Catalog.

The Consumer Product Safety Commission protects the public from the unreasonable risk of injury or death from 15,000 types of consumer products under the agency's jurisdiction. To report a dangerous product or a product-related injury and for more information on CPSC's fax-n-demand service, call CPSC's hotline at (800) 638-2772 or CPSC's teletypewriter at (800) 638-8270. To order a press release through fax-on-demand, call (301) 504-0051 from the handset of your fax machine and enter the release number. Consumers can obtain this release and recall information or report product hazards to info@cpsc.gov.

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PRODUCT IDENTIFICATION

37006597, SUB 3. 37006465. Two of the waffle irons, SUBS 1 & 2, are in the original retail packaging. The third waffle iron, SUB 3, does not have any packaging.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUBS 1 & 2 were placed in their original retail box, the boxes were taped closed and an official seal containing info in 22 was placed over the tape. SUB 3 was placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and sample was placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 10:38 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR 99-830-3437

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 11:50 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

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**U.S. CONSUMER PRODUCT
SAFETY COMMISSION**

1. AREA OFFICE ADDRESS

U.S. CONSUMER PRODUCT SAFETY COMMISSION
1114 N. COURT STREET, P.O. BOX 713
MEDINA, OH 44129

2. NAME OF INDIVIDUAL

GEORGE BIELERT

3. TITLE OF INDIVIDUAL

Vice President

4. DATE

12/1/98

5. FIRM NAME

KADOC PRODUCTS LTD

6. SAMPLE NUMBER

99-030-3437

7. NUMBER AND STREET

6225 COCHRAN ROAD

8. CITY AND STATE (Include Zip Code)

SOLON, OH 44139

9. SAMPLES COLLECTED (Describe fully. List lot, serial, model numbers and other positive identification)

The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(f) of the Consumer Product Safety Act (15 U.S.C. 2076(f) and/or Section 11(b) of the Federal Hazardous Substances Act (15 U.S.C. 1270(b) and/or Sections 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. 1194(c) and (d) and/or Section 704(c) of the Federal Food Drug and Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collections made in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is hereby acknowledged. Sections cited are quoted on the reverse side of this form.

- 4 - EACH MODEL 1950 WAFFLE MAKERS (MICKEY)
- 3 - EACH MODEL 1550 WAFFLE MAKERS
- 3 - EACH MODEL 1000 WAFFLE MAKERS
- 2 - EACH MODEL 1800 WAFFLE MAKERS

1 SET 12 UNITS IN ORIGINAL RETAIL
PACKAGING)

12 UNITS @ \$38.50 PER UNIT

10. SAMPLES

a. AMOUNT RECEIVED FOR SAMPLE

\$ 462.00

b. SIGNATURE (Person from whom sample received)



11. SAMPLES WERE

PURCHASED

BORROWED (To be returned)

12. COLLECTOR

a. NAME (Print or type)

ED BLYTHIN

b. SIGNATURE



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PRODUCT IDENTIFICATION

irons are: SUB 1. 27002220, SUB 2. 27002540, SUB 3. 27002122,
SUB 4. 38005619.

Each of the four waffle irons is packaged in the original retail box.

METHOD OF COLLECTION

to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the four waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels, SUBS 1-4, were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail box and the box was taped shut. An official seal containing info in 22 was place over the tape on each box. CPSC Form 165 was attached to SUB 1 and the boxes were placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 10:38 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR 99-830-3435

89

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 11:50 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

90

U.S. CONSUMER PRODUCT SAFETY COMMISSION	1. AREA OFFICE ADDRESS U.S. CONSUMER PRODUCT SAFETY COMMISSION 1114 N. COURT STREET, P.O. BOX 713 MEDINA, OH 44258
--	--

2. NAME OF INDIVIDUAL GEORGE BIELERT	3. TITLE OF INDIVIDUAL VICE PRESIDENT	4. DATE 12/1/98
--	---	---------------------------

5. FIRM NAME KADOC PRODUCTS LTD	6. SAMPLE NUMBER 99-830-3435
---	--

7. NUMBER AND STREET 6225 COCHRAN ROAD	8. CITY AND STATE (Include Zip Code) SOLON, OH 44139
--	--

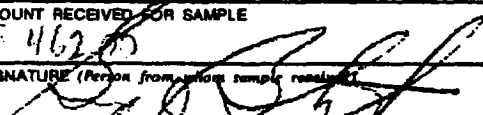
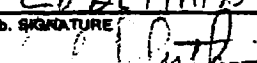
9. SAMPLES COLLECTED (Describe fully. List lot, serial, model numbers and other positive identification)

The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(f) of the Consumer Product Safety Act (15 U.S.C. 2078(f) and/or Section 11(b) of the Federal Hazardous Substances Act (15 U.S.C. 1270(b) and/or Sections 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. 1194(c) and (d) and/or Section 704(c) of the Federal Food Drug and Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collections made in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is hereby acknowledged. Sections cited are quoted on the reverse side of this form.

4 - EACH MODEL 1950 WAFFLE MAKERS (MICKEY)
 3 - EACH MODEL 1550 WAFFLE MAKERS
 3 - EACH MODEL 1000 WAFFLE MAKERS
 2 - EACH MODEL 1800 WAFFLE MAKERS

(1 OF 12 UNITS IN ORIGINAL RETAIL PACKAGING)

12 UNITS @ \$38.50 PER UNIT

10. SAMPLES a. AMOUNT RECEIVED FOR SAMPLE \$462.00 b. SIGNATURE (Person from whom sample received) 	11. SAMPLES WERE <input type="checkbox"/> PURCHASED <input type="checkbox"/> BORROWED (To be returned)	12. COLLECTOR a. NAME (Print or type) ED BLYTHIA b. SIGNATURE 
---	---	---

91

PRODUCT IDENTIFICATION

boxes. Each waffle iron has a serial number on the bottom of the waffle iron. The serial numbers are: SUB 1. 47027003, SUB 2. 45????31, SUB 3. 47034711.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUB 1 was then placed back in the original retail box, the box was taped closed and an official seal containing info in 22 was placed over the tape. SUBS 2 & 3 were placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and the sample was placed in shipping boxes and shipped to Zulma Soto through the Sample Custodian.

Author: John R. Vece at CPSC-CRO

Date: 11/24/98 10:38 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2

Date: 11/24/98 10:30 AM

John, as per our conversation yesterday, please assign an Investigator to visit Kadee Products in Solon, Ohio to collect waffle makers returned to Kadee from retailers.

What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hap Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR-99-830-3436

94

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2

Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

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95

U.S. CONSUMER PRODUCT SAFETY COMMISSION

1. AREA OFFICE ADDRESS

U.S. CONSUMER PRODUCT SAFETY COMMISSION
1114 N. COURT STREET, P.O. BOX 713
MEDINA, OH 44138

2. NAME OF INDIVIDUAL

GEORGE BIELERT

3. TITLE OF INDIVIDUAL

VICE PRESIDENT

4. DATE

12/1/98

5. FIRM NAME

KADLEC PRODUCTS LTD.

6. SAMPLE NUMBER

99-830-3436

7. NUMBER AND STREET

6225 COCHRAN ROAD

8. CITY AND STATE (Include Zip Code)

OLON, OH 44139

9. SAMPLES COLLECTED (Describe fully. List lot, serial, model numbers and other positive identification)

The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(f) of the Consumer Product Safety Act (15 U.S.C. 2078(f) and/or Section 11(b) of the Federal Hazardous Substances Act (15 U.S.C. 1270(b) and/or Sections 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. 1194(c) and (d) and/or Section 704(c) of the Federal Food Drug and Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collections made in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is hereby acknowledged. Sections cited are quoted on the reverse side of this form.

- 4 - EACH MODEL 1950 WAFFLE MAKERS (MICKEY)
- 3 - EACH MODEL 1550 WAFFLE MAKERS
- 3 - EACH MODEL 1000 WAFFLE MAKERS
- 2 - EACH MODEL 1800 WAFFLE MAKERS

(1 SET 12 UNITS IN ORIGINAL RETAIL PACKAGING)

12 UNITS @ \$38.50 PER UNIT

10. SAMPLES

a. AMOUNT RECEIVED FOR SAMPLE

\$ 462.00

b. SIGNATURE (Person from whom sample received)

[Handwritten Signature]

11. SAMPLES WERE

PURCHASED

BORROWED (To be returned)

12. COLLECTOR

a. NAME (Print or type)

ED BLYTHIN

b. SIGNATURE

[Handwritten Signature]

PRODUCT IDENTIFICATION

47011654. Both waffle irons are in their original retail box.

METHOD OF COLLECTION

Cochran Road. The sample was returned to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail boxes and the boxes were taped closed and an official seal, containing information in 22, was placed over the tape. CPSC Form 165 was attached to SUB #1 and the sample was placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 10:38 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 10:30 AM

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What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

Call to make arrangements for visit/address: Hank Oberle, President of Kadee at 1-800-732-4444

According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR 99-830-3438

99

Author: John R. Vece at CPSC-CRO

Date: 11/24/98 11:50 AM

Normal

Receipt Requested

TO: Edward Blythin at CPSC-HQ1

Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products

Author: Zulma Soto at CPSC-HQ2

Date: 11/24/98 11:59 AM

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

U.S. CONSUMER PRODUCT SAFETY COMMISSION	1. AREA OFFICE ADDRESS U.S. CONSUMER PRODUCT SAFETY COMMISSION 1114 N. COURT STREET, P.O. BOX 713 MEDINA, OH 44139
--	--

2. NAME OF INDIVIDUAL GEORGE BUELER	3. TITLE OF INDIVIDUAL VICE PRESIDENT	4. DATE 12/1/98
---	---	---------------------------

5. FIRM NAME KADLEC PRODUCTS LTD.	6. SAMPLE NUMBER 99-830-3438
---	--

7. NUMBER AND STREET 6225 COCHRAN ROAD	8. CITY AND STATE (Include Zip Code) OLON, OH 44139
--	---

9. SAMPLES COLLECTED (Describe fully. List lot, serial, model numbers and other positive identification)

The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(f) of the Consumer Product Safety Act (15 U.S.C. 2078(f) and/or Section 11(b) of the Federal Hazardous Substances Act (15 U.S.C. 1270(b) and/or Sections 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. 1194(c) and (d) and/or Section 704(c) of the Federal Food Drug and Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collections made in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is hereby acknowledged. Sections cited are quoted on the reverse side of this form.

4 - EACH MODEL 1950 WAFFLE MAKERS (MICKEY)
 3 - EACH MODEL 1550 WAFFLE MAKERS
 3 - EACH MODEL 1000 WAFFLE MAKERS
 2 - EACH MODEL 1800 WAFFLE MAKERS

(1 SET 12 UNITS IN ORIGINAL RETAIL PACKAGING)

12 UNITS @ \$38.50 PER UNIT

10. SAMPLES	11. SAMPLES WERE	12. COLLECTOR
a. AMOUNT RECEIVED FOR SAMPLE 462.00	<input type="checkbox"/> PURCHASED	a. NAME (Print or type) ED BLYTHIN
b. SIGNATURE (Person from whom sample received) 	<input type="checkbox"/> BORROWED (To be returned)	b. SIGNATURE

CONSUMER PRODUCT SAFETY COMMISSION

ROUTE SLIP

TO 2nd Floor. Safety
CRC

- Take necessary action
- Approval or signature
- Comment
- Prepare reply
- Discuss with me
- For your information
- See remarks below

FROM W. L. ...

DATE 12/9/92

REMARKS

PRODUCT IDENTIFICATION

irons are: SUB 1. 27002220, SUB 2. 27002540, SUB 3. 27002122,
SUB 4. 38005619.

Each of the four waffle irons is packaged in the original retail box.

METHOD OF COLLECTION

to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the four waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels, SUBS 1-4, were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail box and the box was taped shut. An official seal containing info in 22 was place over the tape on each box. CPSC Form 165 was attached to SUB 1 and the boxes were placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

PRODUCT IDENTIFICATION

boxes. Each waffle iron has a serial number on the bottom of the waffle iron. The serial numbers are: SUB 1. 47027003, SUB 2. 45????31, SUB 3. 47034711.

METHOD OF COLLECTION

to CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the three waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. SUB 1 was then placed back in the original retail box, the box was taped closed and an official seal containing info in 22 was placed over the tape. SUBS 2 & 3 were placed in a plastic bag and the bag was sealed with an official seal containing info in 22. CPSC Form 165 was attached to SUB 1 and the sample was placed in shipping boxes and shipped to Zulma Soto through the Sample Custodian.

PRODUCT IDENTIFICATION

37006597, SUB 3. 37006465. Two of the waffle irons, SUBS 1 & 2, are in the original retail packaging. The third waffle iron, SUB 3, does not have any packaging.

METHOD OF COLLECTION

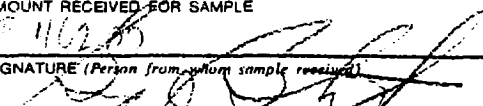
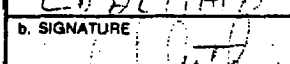
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PRODUCT IDENTIFICATION

47011654. Both waffle irons are in their original retail box.

METHOD OF COLLECTION

Cochran Road. The sample was returned to the CLE Telecommuting Office where it was stored until prepared for shipping. To prepare for shipping, each of the waffle irons was identified with a bar-code sticker label containing info in 21. The sticker labels were placed on the bottom of each waffle iron. The waffle irons were then placed back in their original retail boxes and the boxes were taped closed and an official seal, containing information in 22, was placed over the tape. CPSC Form 165 was attached to SUB #1 and the sample was placed in shipping boxes and sent to Zulma Soto through the Sample Custodian.

U.S. CONSUMER PRODUCT SAFETY COMMISSION		1. AREA OFFICE ADDRESS U.S. CONSUMER PRODUCT SAFETY COMMISSION 1114 N. COURT STREET, FOLKERS 713 MARIETTA, OH 44250	
2. NAME OF INDIVIDUAL: GEORGE KIEHLER	3. TITLE OF INDIVIDUAL Vice President	4. DATE 12/1/98	
5. FIRM NAME KADEL PRODUCTS LTD		6. SAMPLE NUMBER 98-830-3435-	
7. NUMBER AND STREET 6225 COCHRAN ROAD	8. CITY AND STATE (Include Zip Code) Seward, OH 44129	TO 3438	
9. SAMPLES COLLECTED (Describe fully. List lot, serial, model numbers and other positive identification) The following samples were collected by the Consumer Product Safety Commission pursuant to Section 27(f) of the Consumer Product Safety Act (15 U.S.C. 2076(f) and/or Section 11(b) of the Federal Hazardous Substances Act (15 U.S.C. 1270(b) and/or Sections 5(c) and (d) of the Flammable Fabrics Act (15 U.S.C. 1194(c) and (d) and/or Section 704(c) of the Federal Food Drug and Cosmetic Act (21 U.S.C. 374(c)) [Authority for sample collections made in connection with the Poison Prevention Packaging Act of 1970 (15 U.S.C. 1471 et seq.)], and receipt for said samples is hereby acknowledged. Sections cited are quoted on the reverse side of this form.			
4- EMER MODEL 1950 WAFFLE MAKERS (MILKEN) 1- EMER MODEL 1550 WAFFLE MAKERS 2- EMER MODEL 1000 WAFFLE MAKERS 2- EMER MODEL 1000 WAFFLE MAKERS 1- 12 UNITS IN ORIGINAL RETAIL (KITCHEN) 2 UNITS IN "3R 50" IEP UNIT			
10. SAMPLES	11. SAMPLES WERE	12. COLLECTOR	
a. AMOUNT RECEIVED FOR SAMPLE \$462.00	<input type="checkbox"/> PURCHASED	a. NAME (Print or type) ED BENTLEY	
b. SIGNATURE (Person from whom sample received) 	<input type="checkbox"/> BORROWED (To be returned)	b. SIGNATURE 	

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 10:38 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

Ed,

Please collect these waffle iron samples as requested below. Samples go through the sample custodian to Zulma Soto, ELC.

John

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 10:30 AM

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What to Collect: All returned waffle makers - "Premier Line" only. Collect also the documents that accompanied the product, i.e., reason for return.

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According to the firm's attorney, they have 13-20 packages of the waffle makers.

The Investigator should collect all returned units of the Premier Line. If it is convenient for the Investigator, the products can be prepared for mailing at the site and mailed directly from there. They should be sealed with the official CPSC seal and sent to my attention, via the sample custodian.

If at all possible, please have the Investigator conduct this on-site early next week.

Thanks, Zulma

KADEE PRODUCTS LTD.

12/1/98

EB

ATTACHMENT #1

CR-99-830-3435-3438

Author: John R. Vece at CPSC-CRO
Date: 11/24/98 11:50 AM
Normal
Receipt Requested
TO: Edward Blythin at CPSC-HQ1
Subject: Kadee Products

----- Message Contents

FYI.

Forward Header

Subject: Kadee Products
Author: Zulma Soto at CPSC-HQ2
Date: 11/24/98 11:59 AM

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ARTER & HADDEN_{LLP}

ATTORNEYS AT LAW

founded 1843

Austin
Cleveland
Columbus
Dallas
Dayton
Irvine
Los Angeles
San Antonio

1100 Huntington Building
925 Euclid Avenue
Cleveland, Ohio 44115-1475

telephone 216.696.1100

facsimile 216.696.2645

San Diego
San Francisco
Washington, D.C.
Woodland Hills
Affiliated Offices
Brussels, Belgium
Geneva, Switzerland

Direct Dial: (216) 696-7971
Internet Address: dwilson@arterhadden.com

January 7, 1999

VIA FAX -- (301) 504-0359 and U.S. Mail

VIA FAX -- (301) 504-0359 and U.S. Mail

Deborah Lewis, Esq.
Trial Attorney
Office of Compliance
U.S. Consumer Product Safety Commission
Washington, D.C. 20207-0001

Zulma Soto
Office of Compliance
U.S. Consumer Product Safety Commission
Washington, D.C. 20207-0001

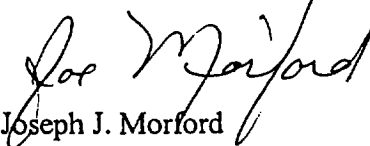
Re: CPSC RP970157
Kadee Products Ltd./Vitantonio Products
Kadee/Vitantonio Waffle Makers

Dear Ms. Lewis and Ms. Soto:

To confirm our various voicemail messages, from this point forward you can contact the principals of Kadee Products Ltd. directly regarding your investigation of Kadee's waffle makers. Neither myself, Mr. Wilson, nor anyone else at Arter & Hadden LLP needs to be copied on any correspondence sent by your agency to Kadee, or otherwise informed of any further interaction, written or otherwise, between your agency and that company.

It was a pleasure making your acquaintance during the course of our involvement in this matter.

Very truly yours,


Joseph J. Morford

JJM:rae

cc: Hank C. Oberle (440/439-2964)
George J. Bielert (440/519-1401)
Robert B. Tomaro, Esq.
David I. Wilson, Esq. (202/857-0172)

401061.1
70276/82945

114

ARTER & HADDEN_{LLP}

CPSC 8/7/98 114

MEMORANDUM '98 MS-7 P2

DATE: August 7, 1998
TO: Deborah Lewis, Esq.
Zulma Soto
FROM: David I. Wilson *DW*
RE: CPSC RP970157
Kadee Products Ltd./Vitantonio Products
Kadee/Vitantonio Waffle Makers

Enclosed are diskettes with the engineering drawings for the product referred to in my letter of August 6, 1998 at page 2.

Enclosures
158234.1



EXPRESS SHIPPING LABEL
FOR USE BY POWERSHIP CUSTOMERS ONLY

Sender's Account Number
 5083N

067

PART 137215 Rev. 2/91 SRCEF 12/94
 © 1990-91 Federal Express Corporation

1421-0258-7

7183320596

9183320596



CUSTOMER PACKAGE TRACKING NUMBER - FULL UP PURPLE TAB

From Zulima Soto Ship Date 1/27/98

301-504-0431
 CONSUMER PRODUCTS SAFETY COMM
 4330 EAST WEST HWY
 RSTHESDA MD 20814

Reference Info

M EXCE-792-23.73

Routing Code

To (If Hold for Pickup, Print FEDEX Address Here) (We Cannot Deliver to P.O. Boxes or P.O. Zip Codes.)
 Mr. Leeton Lee
 Walt Disney Company
 500 South Buena Vista Street
 Burbank, CA 91521-4724
 Release No. Phone No. 818.955.4724

SVC. CODE	Priority Overnight Service			Standard Overnight Service			Econ Two-Day			Govt Overnight Svc		
	1-11:00 AM	2-11:00 AM	3-11:00 AM	4-11:00 AM	5-11:00 AM	6-11:00 AM	7-11:00 AM	8-11:00 AM	9-11:00 AM	10-11:00 AM	11-11:00 AM	12-11:00 AM
WEIGHT												
DECLARED VALUE												
SPECIAL HANDLING CODES	1 HOLD DELIVER 2 DELIVER WITH SIGNATURE 3 DELIVER WITH RECEIPT 4 DELIVER WITH RECEIPT AND SIGNATURE 5 DIMENSIONAL WEIGHT 6 DANGEROUS GOODS 7 FRIABLE 8 PERISHABLE 9 HAZARDOUS 10 LIMITED ACCESS 11 RESTRICTED ACCESS 12 HOLIDAY DELIVERY											

SENDER'S COPY

116



U.S. CONSUMER PRODUCT SAFETY COMMISSION
WASHINGTON, D.C. 20207-0001

OFFICE OF COMPLIANCE
Recalls and Compliance Division

Zulma Soto
Senior Compliance Officer
Tel: 301-504-0608, ext. 1361
Fax: 301-504-0359

January 27, 1999

Leeton Lee
Walt Disney Co.
500 South Buena Vista Street
Burbank, CA 91521-4724

RE: CPSC RP970157
Kadee Products Ltd./Vitantonio Products
Mickey Mouse Waffle Maker

Dear Mr. Lee:

As per your request, I am providing you with a sample of the Mickey Mouse Waffle Maker, Model 1950, Serial No. 37004441 (CPSC Sample No. 98-793-0297-01). Unfortunately, this is the only Model 1950 in our possession and the staff will need it during the recall. The other units have been taken apart during testing and can not be used during the recall. As you will notice, the enclosed unit is slightly damaged, so it has to be handled with care. Please return the unit to my attention as soon as possible.

As per our conversation yesterday, please provide me with a draft script and press release as soon as possible.

Sincerely,

A handwritten signature in cursive script that reads "Zulma Soto".

Zulma Soto

**KADEE PRODUCTS, LTD
160 NORTHFIELD ROAD
BEDFORD, OHIO 44146**

January 7, 1998

Fax 301-504-0359
Zulma Soto
Compliance Officer
U.S. Consumer Product Safety Commission
Washington, D.C. 20207

Re: CPSC RP970157
Kadee Products, Ltd./Vitantonio Products
Kadee/Vitantonio Waffle Makers

Dear Zulma:

Attached please find a copy of the Court Order for the Involuntary Chapter 7 Bankruptcy that was signed on December 22, 1998.

Best regards,



Robert F. La Salvia
Former Controller

CC: Ms. Debra Lewis

AB

UNITED STATES BANKRUPTCY COURT
NORTHERN DISTRICT OF OHIO
EASTERN DIVISION

FILED
98 DEC 22 PM 1:46
U.S. BANKRUPTCY COURT
NORTHERN DISTRICT OF OHIO
CLEVELAND

In Re:
KADEE PRODUCTS LTD.
a.k.a. VITANTONIO PRODUCTS,

Debtor.

In Chapter 7 Proceedings

CASE NO.: 98-19250

JUDGE RANDOLPH BAXTER

ORDER FOR RELIEF UNDER CHAPTER 7

On consideration of the petition filed on November 30, 1998 against the above named debtor pursuant to 11 U.S.C. § 303 et seq., and on consideration that the petition was not timely controverted by the Debtor pursuant to § 303(h), an order for relief under Chapter 7 of the Bankruptcy Code (Title 11 of the United States Code) is granted.

IT IS SO ORDERED.

Dated this 22 day of
December, 1998



RANDOLPH BAXTER
UNITED STATES BANKRUPTCY COURT

CERTIFICATION OF SERVICE

I, hereby certify that a copy of the foregoing Order was mailed by regular U.S. Mail this 22nd day of DECEMBER, 19 98 to the following parties listed below:

THOMAS R. LUCCHESI
BAKER & HOSTETLER
3200 NATIONAL CITY CENTER
1900 EAST 9th STREET
CLEVELAND, OHIO 44114-3485

RICHARD A. BAUMGART
~~1801 EAST 9th STREET~~
1100 OHIO SAVINGS PLAZA
CLEVELAND, OHIO 44114

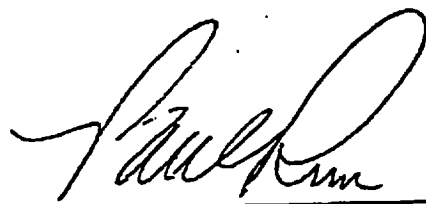
KADEE PRODUCTS, LTD.
160 NORTHFIELD ROAD
BEDFORD OHIO 44146

GENERAL DIE CASTERS, INC.
6212 AKRON-PENINSULA ROAD
PENINSULA, OHIO 44264-0130
ATTN: ROBERT STEINKE, PRESIDENT

RUSSELL PRODUCTS
12128 SPRECKER AVE.
CLEVELAND, OHIO 44135
ATTN: ROBERT EVANS, PRESIDENT

WILLIAM MORROW & CO., INC.
WILLIAM M. WRIGHT PRESIDENT
1350 AVENUE OF THE AMERICAS
NEW YORK NEW YORK 10019

U.S. TRUSTEE
20th Floor - Suite 20-3300
BP AMERICA BLDG.
200 PUBLIC SQUARE
CLEVELAND, OHIO 44114-2301



Deputy Clerk



U.S. CONSUMER PRODUCT SAFETY COMMISSION
WASHINGTON, DC 20207

OFFICE OF COMPLIANCE
Legal Division

Deborah Lewis
Trial Attorney
Tel: 301-504-0626, ext. 1357
Fax: 301-504-0359

January 7, 1999

Leeton Lee
Walt Disney Company
500 South Buena Vista St.
Burbank, CA 91521-4724

Al Kaufman
c/o Attractions Merchandise
3030 Maingate Lane
Kissimmee, FL 84747

RE: Kadee Mickey Mouse Waffle Irons
CPSC # RP970157

Dear Mr. Lee and Mr. Kaufman,

This is to confirm our conversation earlier today about the Kadee Mickey Mouse waffle irons. I told you that there is a significant chance that approximately 1359 units of the model 1950c waffle irons contain misrouted wires creating a shock or electrocution hazard. I also told you that Kadee is in Chapter 7 bankruptcy proceedings, is being liquidated, and therefore cannot conduct a recall. I asked if Disney could step in since Disney is one retailer that we know sold the defective units. While it is unusual for us to proceed against a retailer, and we are reluctant to do so in this case since Disney acted responsibly from the beginning, we do have jurisdiction over Disney under the Consumer Product Safety Act.

Without giving us a final answer, you have offered your cooperation. You raised the possibility that all of the defective units were sent to Disney, and then, once the defect was discovered the vast majority of the units were returned by Disney to Kadee. If that is the case, the vast majority of the defective units may never have made it to consumers. We all agreed to consult what records we have to verify, if that is possible, if all the defective units were sold to Disney.

I have consulted our records which unfortunately do not distinguish between the sale of model 1950s and 1950cs. I spoke with the former comptroller of Kadee who said that 80% of all of the Mickey Mouse waffle irons were sold to Disney. He also said that he does not know what happened to the units returned by Disney. It is most

Page 2

likely that parts were salvaged from those waffle irons for other products but it is also possible that the units were reworked and resold. In other words, even the returned units may be in consumers' hands.

You also agreed to check your catalogue sales and see if you have the names and addresses of consumers who purchased the waffle irons.

I am enclosing three reports by our engineers of the problems associated with the waffle irons.

Thank you for your cooperation and your willingness to help us sort out the situation. We will be in touch early next week.

Sincerely,

Deborah Lewis

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COMPREHENSIVE REPORT

DUNS: 88-463-2860
KADEE PRODUCTS LTD
+VITANTONIO PRODUCTS

FINANCIAL STRESS CLASS: 4
CREDIT SCORE CLASS: 5

6225 COCHRAN RD
AND BRANCH(ES) OR DIVISION(S)
CLEVELAND OH 44139
TEL: 440 519-1400

KEY
=====
LOWEST RISK HIGHEST RISK
1 2 3 4 5

SIC: 36 34

LINE OF BUSINESS: MFG HOUSEHOLD COOKING APPLIANCES INCLUDING WAFFLE IRONS, POPCORN POPPERS & SAUSAGE & NOODLE MAKERS & OTHER SPECIALTY ITEMS

CONTROL DATE: 1995

DATE PRINTED: APR 30 1998

HENRY C KASSIGKEIT, MEMBER

EXECUTIVE SUMMARY

- The Financial Stress Class of 4 for this company shows that during the previous year, firms with this classification had a failure rate of 3.28% (328 per 10,000), which is 5.04 times higher than the national average.
- The Credit Score Class of 5 for this company shows that during the previous year, 67.6% of the firms with this classification paid one or more bills severely delinquent, which is 4.25 times higher than the national average.
- Subject company pays its bills an average 23 days beyond terms.
- Subject company's industry pays its bills an average 15 days beyond terms.
- Subject company pays its bills slower than the average for its industry.
- Under present management control 3 years.
- Evidence of open Suit(s) in the D&B database.
- History is incomplete.

CREDIT CAPACITY SUMMARY

D&B Rating: --

Payment Activity

(based on 39 experiences):

Average High Credit: \$5,878

Highest Credit: \$100,000

Total Highest Credits: \$215,950

of Employees

Total: 70

(20 Here)

Worth: -

Working Capital: -

FINANCIAL STRESS SUMMARY

The FINANCIAL STRESS CLASS for this firm was derived using D&B's Stress Model. This model uses statistical probabilities to classify businesses into one of five classifications and percentile rankings. These are based on the likelihood of a business experiencing financial stress within an eighteen month period.

without paying all creditors in full, or reorganize or obtain relief from creditors under state or federal law.

Financial Stress Class:	4
Incidence of Financial Stress Among Companies with this Classification:	3.28% (328 per 10,000)
Incidence of Financial Stress:	0.65% (65 per 10,000)
- National Average	
Financial Stress Score:	3
- National Percentile	

Note:

- Based on 1995 failure statistics.
- Percentiles are based on a 100 point scale.

The Financial Stress Class for this company is based on the following factors:

Key Business Commentary

- 59% of trade experiences indicate slow payment(s) are present.
- Payment experiences exist for this firm which are greater than 60 days past due.
- Evidence of open Suit(s) in the D&B database.

Note:

The Financial Stress Class indicates that this firm shares some of the same business and financial characteristics of other companies with this classification. It does not mean the firm will actually experience financial stress.

The Incidence of Financial Stress shows the percentage of companies with this classification that filed for protection under bankruptcy laws, or ceased operations entirely over the past year without meeting payment obligations in full. The National Average is provided for comparative purposes.

The Financial Stress Score - National Percentile ranks a firm relative to other businesses. For example, a company in the 75th percentile is a better risk than 74% of the total population of scored companies in D&B's files.

=====

FINANCIAL STRESS NORMS

Norms for Companies in the Same ...	National Percentile
- Region (EAST NORTH CENTRAL)	50
- Industry: MANUFACTURING	44
- Employee Range (20-99)	54
- Years in Business Range (3-5)	29
- Subject Company	3

Key Comparisons

The subject company has a Stress Score Percentile that shows:

- Higher risk than other companies in the same region.

124

- Higher risk than other companies in the same employee size range.
- Higher risk than other companies with a comparable number of years in business.

=====

CREDIT SCORE SUMMARY

The Credit Score Class predicts the likelihood of a firm paying in a severely delinquent manner (90+ Days Past Terms) over the next twelve months. It was calculated using statistically valid models and the most recent payment information in D&B's files.

Credit Score Class: 5

Incidence of Delinquent Payment Among Companies with this Classification: 67.60%

Percentile: 5

The Credit Score Class for this company is based on the following factors:

- 59% of trade experiences indicate slow payment(s) are present.
- Payment experiences exist for this firm which are greater than 60 days past due.
- Evidence of open Suit(s) in the D&B database.

Note:

The Incidence of Delinquent Payment is the percentage of companies with this classification that were reported 90 days past due or more by creditors. The calculation of this value is based on an inquiry weighted sample.

The Percentile ranks this firm relative to other businesses. For example, a firm in the 80th percentile is a better risk than 79% of all companies in D&B's files.

=====

CREDIT SCORE NORMS

Norms for Companies in the Same ...	National Percentile
- Region (EAST NORTH CENTRAL)	48
- Industry: MANUFACTURING	46
- Employee Range (20-99)	38
- Years in Business Range (3-5)	39
- Subject Company	5

Key Comparisons

The subject company has a Credit Score Percentile that shows:

- Higher risk than other companies in the same region.
- Higher risk than other companies in the same industry.
- Higher risk than other companies in the same employee size range.
- Higher risk than other companies with a comparable number of years in business.

=====

PAYMENT TRENDS

PAYDEX scores below are based on dollar weighted trade in most recent 12 mos.

	'96 JUN	'96 SEP	'96 DEC	'97 MAR	'97 MAY	'97 JUN	'97 JUL	'97 AUG	'97 SEP	'97 OCT	'97 NOV	'97 DEC	'98 JAN	'98 FEB	'98 MAR	'98 APR
FIRM	64	56	58	55	56	53	54	53	54	54	56	56	55	56	59	59
Industry Quartiles	-----															
Upper	76	76	76	76		76			76			76				76
Median	70	71	71	71		71			71			71				70
Lower	64	64	65	65		65			64			65				65

Industry PAYDEX based on:
 SIC: 36XX
 3,634 Firms

KEY TO PAYDEX SCORES:
 76 6 Days Beyond Terms
 71 14 Days Beyond Terms
 53 28 Days Beyond Terms

=====

SUMMARY OF PAYMENT HABITS

Dollar Range Comparisons:

Suppliers That Extend Credit of...	Number of Experiences:	Total Amount	% of Dollars Within Terms
	#	\$	%
OVER \$100,000	1	100,000	50
\$50,000 - 99,999	1	50,000	0
\$15,000 - 49,999	1	20,000	100
\$ 5,000 - 14,999	3	15,000	50
\$ 1,000 - 4,999	9	15,000	27
Under 1,000	20	5,750	40

=====

PAYMENT ANALYSIS BY INDUSTRY

There are 39 payment experiences in D&B's file for the most recent 12 months, with 27 experiences reported during the last three month period.

Industry	Total Recd #	Dollar Amount \$	Highest Credit \$	Within Slow Slow Slow Slow				
				Terms ---	1-30 % of dollar amount	31-60	61-90	91+
Total in D&B's File	39	215,950	100,000					
Trucking non-local	13	64,300	50,000	8	40	47	1	4
Nonclassified	3	5,350	5,000	98	0	0	0	2
Air courier service	2	2,550	2,500	49	51	0	0	0
Whol electronic parts	2	1,000	750	0	87	0	13	0
Mfg corrugated boxes	1	100,000	100,000	50	0	50	0	0
Mfg fabricated rubber	1	20,000	20,000	100	0	0	0	0
Whol medical equip	1	5,000	5,000	0	0	0	100	0
Truck terminal	1	2,500	2,500	0	0	0	0	100
Whol office supplies	1	1,000	1,000	0	50	0	50	0
Whol metal	1	1,000	1,000	50	0	0	50	0

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Newspaper-print/publ	1	750	750	100	0	0	0	0
Mfg misc special mach	1	750	750	0	100	0	0	0
Mfg service ind. mach	1	500	500	100	0	0	0	0
Mfg photograph equip	1	250	250	0	100	0	0	0
Misc computer service	1	250	250	100	0	0	0	0
Whol hardware	1	250	250	100	0	0	0	0
Whol industrial suppl	1	100	100	100	0	0	0	0
Whol men's clothing	1	100	100	0	100	0	0	0
General warehousing	1	100	100	100	0	0	0	0
Whol computers/softwr	1	0	0	0	0	0	0	0

OTHER PAYMENT CATEGORIES:

Cash Experiences	1	100						
Paying Record Unknown	2	10,100						
Unfavorable Comments	0	0						
Placed for Collection								
with D&B	0	0						
other	0	N/A						

Indications of slowness can be the result of disputes over merchandise, skipped invoices, etc.

=====
PUBLIC FILINGS SUMMARY

The following data includes both open and closed filings found in D&B's database on the subject company.

Record Type	#	Most Recent Filing Date
Bankruptcy Proceedings	0	-
Judgments	0	-
Liens	0	-
Suits	1	01/13/1998
UCC's	0	-

=====
PUBLIC FILINGS DETAIL

The following data is for information purposes only and is not the official record. Certified copies can only be obtained from the official source.

* * * SUIT(S) * * *

CASE NO.: 98003056CK

PLAINTIFF: \$167,376-UNITED INDUSTRIAL TRADING CORP	STATUS: Pending
DEFENDANT: KADEE PRODUCTS LTD	DATE STATUS ATTAINED: 01/13/1998
WHERE FILED: OAKLAND COUNTY CIRCUIT COURT, PONTIAC, MI	DATE FILED: 01/13/1998
	LATEST INFO RECEIVED: 01/22/1998

The public record items contained in this report may have been paid, terminated, vacated or released prior to the date this report was printed.

HISTORY

04/29/97

HENRY C KASSIGKEIT, MEMBER

Ownership information provided verbally by Bob La Salvia, controller, on APR 29 1997. This company was formed as a limited liability corporation in the state of Ohio. Date of organization was Jun 29 1995.

Business started Jul 1995 by members.

Henry C Kassigkeit is a member along with several others whose identities were declined.

Assets of this business were purchased on Jul 5 1995 from the bank foreclosure of Vitantonio Manufacturing Co Inc.

Incomplete history caption has been applied due to the following factor(s):.

-- Stock ownership and/or nature of legal ownership has not been clearly established.

HENRY C KASSIGKEIT born 1947. 1968-77 employed by Mini Data Systems, Cleveland, OH. 1977-79 employed by Xerox Corp, Cleveland, OH. 1979-81 employed by Dayco Group, Twinsburg, OH. 1978-85 principal in Exec-U-Type Inc, Cleveland, OH; sold interest with obligations met. 1981-present president of Kadee Metalfab Incorporated, Cleveland, OH. Jul 1995-present member here.

RELATED CONCERN:

Kadee Metalfab Incorporated, Cleveland, OH, started 1981. DUNS #03-258-9715. Manufactures metal stampings and stainless steel gratings. Intercompany relations: None reported by management.

OPERATIONS

04/29/97

Manufactures household cooking appliances including waffle irons, popcorn poppers, sausage and noodle makers and other specialty items. Terms: Net 90 days. Has 2,000 account(s). Sells to distributors, dealers, variety and chain stores. Territory : United States. Season peaks Aug-Dec. Business slow Jan-Jul.

EMPLOYEES: 70 which includes partners. 20 employed here. Number of employees remain constant.

FACILITIES: Leases 15,000 sq. ft. in one story brick building in good condition. Shares premises with affiliate.

LOCATION: Industrial section on side street.

BRANCHES: At 160 Northfield Rd, Cleveland, OH maintains a kitchenware close-out store, manufacturing and distribution facility. Leases 60,000 sq. ft.

===== FINANCIAL SUMMARY

KEY BUSINESS RATIOS

NOTE:

D&B has been unable to obtain sufficient financial information from this company to calculate business ratios. Our check of additional outside sources also found no information available on its financial performance.

To help you in this instance, ratios for other firms in the same industry are provided below to support your analysis of this business.

(Industry Norms Based on 3634 Establishments)

Profitability Short Term Efficiency Utilization

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	Return on Sales	Return on Net Worth	Solvency		(%) Assets/ Sales	(%) Total Liabs/ Net Worth
			Curr Ratio	Quick Ratio		
Firm	UN	UN	UN	UN	UN	UN
Industry Median	2.7	7.9	2.4	1.0	71.6	61.8
Industry Quartile	UN	UN	UN	UN	UN	UN

UN = Unavailable

04/29/97 On APR 29 1997 Bob La Salvia, controller, declined financial statement.
 He submitted the following partial estimates dated APR 29 1997:
 Projected annual sales are \$ 15,000,000.
 On Apr 29 1997, an on-site interview was conducted with Bob La Salvia, controller, at 6225 Cochran Rd, Cleveland, OH.

=====

CUSTOMER SERVICE

If you need any additional information, or have any questions regarding this report, please call our Customer Service Center at (800) 234-3867 from anywhere within the U.S. From outside the U.S., please call your local D&B office.

END OF COMPREHENSIVE REPORT

**United States
CONSUMER PRODUCT SAFETY COMMISSION
Washington, D.C. 20207**

MEMORANDUM

DATE: December 21, 1998

TO : Zulma Soto, Compliance Officer
Office of Compliance

FROM : Julie Ayres, Electrical Engineer
Office of Hazard Identification and Reduction

SUBJECT: QR0077.99, Kadee Waffle Irons

Request

Review information on UL Follow-up Service and examine samples returned to the company for evidence of abraded wires that could pose an electrocution hazard.

Meeting with Kadee

CPSC met with Kadee Products on November 3, 1998 to discuss the electrocution and shock hazard in the 'Mickey' model 1950C waffle irons and test data provided by the company. CPSC staff was concerned that the same assembly process and components are used in all the models of waffle irons and that the problem may exist in other models. Test data provided by the company indicated multiple problems when Kadee employees examined units. These included the terms clips not correct and wires not correct.

Kadee explained that the words Aclip not correct@ meant, Athe clips may have been crooked or slightly elevated in the channel either in the original assembly, or as a result of disassembly. It is impossible to determine whether this occurred during the original assembly or as a result of the disassembly.@ During the meeting, the Kadee staff explained how the units were disassembled. With their explanation, it would not be possible to distinguish when the incorrect placement occurred.

The company indicated that the term Awires not correct@, meant Athe three insulated wires were each in the channel, but one wire was to some degree above or below the other two wires. Typically, that situation involved the middle wire being slightly elevated from the other two wires. In any event, it is critical to correct the record that the wires, while uneven, were not out of the channel as the CPSC apparently preliminarily concluded, as indicated by an excerpt from the report sent to Kadee Products on May 7, 1998.@

CPSC requested that Kadee provide all UL Follow-up Service reports to determine if any problems were encountered when inspected. Kadee provided the information and CPSC staff found no problems with the dielectric breakdown test.

To determine if other models exhibited the same problems as the 1950C model, CPSC staff requested

DRAFT ** FOR OFFICIAL USE ONLY ** DRAFT

that the company provide the Commission with multiple samples returned for any reason to Kadee. Kadee provided 12 waffle irons to the Commission for analysis: 4 >Mickey= model 1950, 3 >Belgian= model 1550, 3 >Heart@ model 1600, and 2 >Classic= model 1800.

Examination

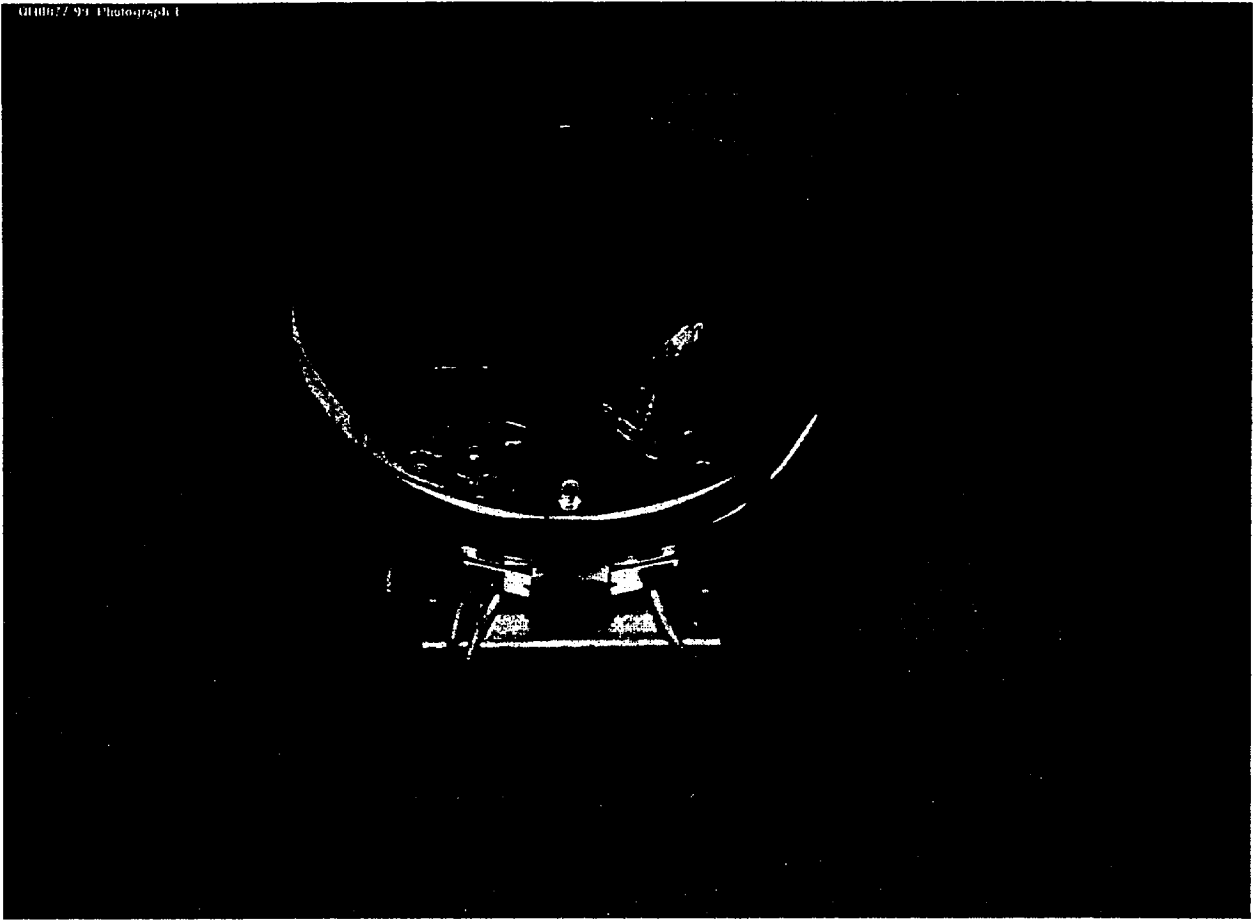
Each sample was examined in an identical manner. On the bottom of the product, two nuts from the foot and one nut on the left side of the model number were removed to reveal the internal wiring. The wiring was inspected for clip placement, improper routing, misalignment and abrasions. The nuts were put back in place and the product was turned over, and a nut under the label and one nut under the red indicator light were removed to inspect the internal wiring. The following table has the results:

Sample Number	Top	Bottom	Comments
98-830-3435-01 Serial 27002220	OK	OK	Plastic housing cracked in back
98-830-3435-02 Serial 27002540	OK	OK	
98-830-3435-03 Serial 27002122	OK	OK	
98-830-3435-04 Serial 3900519	OK	OK	
98-830-3436-01 Serial 47027003	OK	OK	Finger prints underneath top housing One nut loose
98-830-3436-02 Serial 45885031?	OK	OK	Front handle cracked
98-830-3436-03 Serial 47034711	OK	OK	
98-830-3437-01 Serial 47007229	OK	OK	
98-830-3437-02 Serial 37006597	OK	OK	Finger prints underneath top housing
98-830-3437-03 Serial 37006465	OK	OK	Waffle still in unit
98-830-3438-01 Serial 17004298	Not in channel	OK	Wire not in channel properly, but under clip Finger print below bottom cover
98-830-3438-02 Serial 47011654	OK	OK	Foot broken

Conclusion

No failures related to dielectric breakdown failures were noted in through the UL Follow-up reports. In an effort to determine if failures were in other models, CPSC staff examined 12 units provided by the manufacturer. In Sample 98-830-3438-01, one wire was not in the channel properly, but still under the clip. The clip covers the sharp edge and protects the wire from abrasions.

Q11077 99 Photograph 1



01007799 Photograph



FIELD ACTIVITY COVERSHEET

1. REGION/STATE FOCR	2. OPERATION (Check One) <input checked="" type="checkbox"/> Inspection <input type="checkbox"/> Establishment Visit <input type="checkbox"/> Telephone Contact <input type="checkbox"/> Investigation <input type="checkbox"/> Other	3. DATE Dec 3, 1998 4. NUMBER (For RO Use)	
5. ESTABLISHMENT Name : Kadee Products Ltd. Address: 6225 Cochran Road City : Solon State: OH Zip: Telephone:			
6. RELATED FIRM <input type="checkbox"/> Parent <input type="checkbox"/> Headquarters <input type="checkbox"/> Subsidiary <input checked="" type="checkbox"/> Other Name: Vitantonio Products City: Solon State: OH			
7. PRODUCTS COVERED Waffle Irons	8. OTHER CONSUMER PRODUCTS Small appliances.		
9. ESTABLISHMENT TYPE <input checked="" type="checkbox"/> Manufacturer <input type="checkbox"/> Importer <input type="checkbox"/> Wholesaler <input type="checkbox"/> Own Label Distributor <input type="checkbox"/> Retailer <input type="checkbox"/> Repackager <input type="checkbox"/> Other:	10. ANNUAL PRODUCTION Product Covered Units: Other Products Units:		
11. I.S. BUSINESS % Received % Shipped	12. SAMPLES COLLECTED 99-830-3435-3438	13. MIS CODE 31652	14. HOURS Activity 2 Travel 2
15. REASON FOR ACTIVITY (Assignment Reference) CC:mail messages from Zulma Soto, CRC dated 11/24/1998.			
16. ANNOUNCED <input checked="" type="checkbox"/> Rationale for Announced Inspection UNANNOUNCED <input type="checkbox"/> Assignment instructions.			
17. EMPLOYEE'S NAME Ed Blythin	TITLE SRI	SIGNATURE	
18. <input checked="" type="checkbox"/> ENDORSEMENT <input type="checkbox"/> REMARKS <input type="checkbox"/> SUMMARY <input type="checkbox"/> OTHER (<input type="checkbox"/>) This inspection was conducted at the request of CRC. The purpose was to collect samples of "Premier Line" waffle makers made by Kadee and returned to them. The inspection found that Kadee had 12 returned "Premier" waffle irons. The 12 waffle irons included 4 different models. All of these waffle irons were sampled and sent to Zulma Soto, CRC. The firm stated that no paper work had accompanied the returned waffle irons. F/U: REFER TO CRC.			
19. REVIEWER'S NAME John R. Vece	TITLE S.P.S.I.	SIGNATURE	
20. REVIEW DATE 12-4-98	21. DISTRIBUTION O:FOCR; CC: CRC, Z.SOTO.		

Author: Zulma Soto at CPSC-HQ2

Date: 11/24/98 11:59 AM

Normal

Receipt Requested

TO: John R. Vece at CPSC-CRO

CC: Carlos L. Perez, Deborah J. Lewis

Subject: Kadee Products

----- Message Contents

John, As per my previous message concerning the on-site at Kadee, please note that I will be out on 11/30 and 12/1.

Deborah Lewis, the attorney assigned to this case will be out on 11/30 but will be in on Tuesday, 12/1. If possible, please have the Investigator collect the products on Tuesday when Deborah is in. If there are any problems or concerns before or during the on-site, the Investigator should contact Deborah at 301-504-0626, ext. 1357.

ALSO: The firm's attorney called me again and requested that the arrangements for the on-site be discussed with George Bielert, VP instead of Mr. Oberle. Mr. Bielert can be reached at 440-519-1400.

SUMMARY OF FINDINGS

A limited inspection of Kadee Products Ltd. (hereinafter Kadee) was conducted at the request of Zulma Soto, CRC. The assignment (Attachment #1) requested that Kadee be visited for the purpose of collecting a sample of 13-20 Premier Line waffle makers that had been returned to Kadee. Additionally, the assignment asked that paperwork that accompanied each returned waffle maker be collected. Finally, the assignment asks that the sample collection be conducted on 12/1/98, if possible.

As per assignment instructions, I phoned Mr. George Bielert, Vice President, Kadee and made arrangements to collect the sample on 12/1/98.

On 12/1/98 I arrived at Kadee and met with Mr. Bielert. I issued Mr. Bielert a Notice of Inspection. I did not show him my credentials since Mr. Bielert knows me from previous inspections of Kadee.

Mr. Bielert immediately took me into the manufacturing facilities of Kadee Metalfab, a division of Kadee that fabricates aluminum components for the automotive industry. In an isolated area of the plant, Mr. Bielert had a cart with a number of waffle makers on it. I asked Mr. Bielert to break down the waffle makers according to model number. Mr. Bielert went through the waffle makers and determined that there were four model 1950 Mickey's Waffler waffle makers, three model 1550 Belgian Waffler waffle makers, three model 1600 Five-of-Hearts waffle makers and two model 1800 Classic Waffler waffle makers. I told Mr. Bielert that my assignment indicated that there were 13-20 waffle makers to be collected. Mr. Bielert said the thirteenth waffle maker was a different design and was not one of the waffle makers that was to be sampled. Therefore, I sampled 12 waffle makers.

I asked Mr. Bielert for the paperwork that accompanied the returned waffle makers. Mr. Bielert said there was no paperwork. I asked Mr. Bielert what he meant there was no paperwork. Mr. Bielert repeated his assertion that there

wasn't any paperwork accompanying the returned waffle makers. Again I asked Mr. Bielert how the waffle makers

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