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Item 16. CONSUMPTION OF SELECTED MATERIALS DURING 2002

INSTRUCTIONS

1. General – The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in item 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies which are not listed, describe and report them in the "Cost of all other materials . . ." line at the end of this section. If you consumed less than \$30,000 of a listed material, include the value with "Cost of all other materials . . . ,"

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Materials Consumed – The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

3. Produced and Consumed – Forgings, foundries, and screw machine products – Report the quantities produced and used in manufacturing other products made in this establishment in item 26. Note that the materials used to produce these items should be reported in item 16.

4. Contract Work – Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in item 15, line 5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

5. Resales Including Machine Tool Subassemblies and Knockdowns – Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in item 15, line 2, not in item 16 below. The value of these products shipped by this establishment should be reported in item 22 under "Resales."

Line No.	Materials, parts, and supplies (A)		Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company		
				Cost, including delivery cost (freight-in) (E)		
				574 Millions	Thou- sands	Dollars
1	FLUID POWER PRODUCTS (Hydraulic and pneumatic)	Pumps, motors, and hydrostatic transmissions		\$		
2		Cylinders and rotary actuators				
3		Filters				
4		Hose or tube fittings and assemblies				
5		Valves				
6	FABRICATED METAL PRODUCTS (Except forgings)	Bolts, nuts, screws, washers, and screw machine products				
7		Other fabricated metal products, except fluid power products				
8	Forgings					
9	CASTINGS (Rough and semifinished)	Iron and steel				
10		Nonferrous castings				
11	Shapes and Forms (Except castings, forgings, and fabricated metal products)	STEEL	Bars, bar shapes, and plates			
12			Sheet and strip			
13			Structural shapes			
14			All other			

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Item 16. CONSUMPTION OF SELECTED MATERIALS DURING 2002 – Continued								
Line No.	Materials, parts, and supplies (A)			Census material code (B)	Consumption of purchased materials and of materials received from other establishments of your company			
					Cost, including delivery cost (freight-in) (E)			
				571	574	Millions	Thousands	Dollars
15	Nonferrous shapes and forms				\$			
16	Electric Motors and Generators	FRACTIONAL HORSEPOWER ELECTRIC MOTORS (Less than 1 horsepower)	Timing motors, synchronous and subsynchronous					
17			Other fractional horsepower electric motors (less than 1 horsepower) (excluding timing motors)					
18		Integral horsepower motors and generators (1 horsepower and larger)						
19	Electric transmission, distribution, and control equipment							
20	Electrical industrial capacitors, resistors, rheostats, and coil windings							
21	Numerical controls for metalworking machinery (except programmable)							
22	Programmable controllers for metalworking machinery							
23	BEARINGS (Including both mounted and unmounted bearings)	Ball						
24		Roller						
25	Speed changers, gears, and industrial high-speed drives							
26	Wood boxes, pallets, skids, and containers							
27	Cutting tools for machine tools							
28	Cost of all other materials and components, parts, containers, and supplies consumed <i>Describe the three principal materials, etc. included in this value. (See instruction number 5 regarding machine tool subassemblies and knockdowns)</i>							
29	TOTAL Sum of lines 1–28 should equal item 15, line 1				\$			

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Item 18. INSTRUCTIONS AND INQUIRY FOR COMPANIES ENGAGED IN INSTALLATION (OR ERECTION) OF PRODUCTS OF THEIR OWN MANUFACTURE

It is preferable that you report the value of shipments for individual products excluding the amounts received for installation and erection. The installation and erection receipts (if any) should be reported on line 152 in item 22. In order to evaluate the reporting for this item, please answer the following questions:

	Key		Mark (X) in appropriate boxes		
	591	5512			
1a. Do the value of shipments figures for individual products include the cost of installation or erection of the product?	592		1 <input type="checkbox"/> Yes	2 <input type="checkbox"/> No	3 <input type="checkbox"/> Don't know
b. If "Yes," please estimate the total amount received for installation or erection.	593		1 <input type="checkbox"/> Under \$50,000	2 <input type="checkbox"/> \$50,000–\$499,999	3 <input type="checkbox"/> \$500,000–\$999,999 4 <input type="checkbox"/> \$1 million or more
2. Do the employees of this manufacturing establishment install or erect the products of your company?	594		1 <input type="checkbox"/> Yes	2 <input type="checkbox"/> No	3 <input type="checkbox"/> Don't know
3. Does a distinct outside labor force (not attached to this manufacturing plant) erect or install the products for your establishment?	595		1 <input type="checkbox"/> Yes	2 <input type="checkbox"/> No	3 <input type="checkbox"/> Don't know

If "Yes," include these employees in item 2 and their wages in item 6.

If "Yes," do not include this labor force in item 2 or their wages in item 6. Payments made by this establishment for any work done by others should be reported as a cost of contract work in item 15. The payroll of this outside labor force should be reported by the establishment that maintains the records for them.

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002

INSTRUCTIONS

1. General – The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of item 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

2. Valuation of Products – Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

3. Contract Work – Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts"

4. Resales – Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census "Resales."

5. Machine Tool Subassemblies and Knockdowns – Report the sale of purchased machine tool subassemblies and knockdowns under "Resales".

6. Detailed Data Reported Elsewhere – Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form. For survey item codes, see paragraph 4, "comparability," of CIR Instruction Manual.

NOTE: Only CIR totals are requested; do not duplicate detail reported on the CIR.

Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports (A)	Census product code 581 (B)	Products shipped and other receipts				
			Quantity (Number) 583 (D)	Value, f.o.b. plant (E)			
				584 Millions	Thousands	Dollars	
1	Boring machines (excluding machining centers) and drilling machines (excluding machining centers) (corresponds to the sum of item codes 1110–1265 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *			\$			
2	Gear-cutting machines (corresponds to item code 1991 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
3	Grinding and polishing; buffing, honing, and lapping machines (except gear-tooth grinding, lapping, polishing, and buffing machines) (corresponds to the sum of item codes 2010–2740 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
4	Lathes (turning machines, numerically and non-numerically controlled) (corresponds to the sum of item codes 2801–3102 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
5	Milling machines (excluding machining centers) (corresponds to the sum of item codes 3309–3675 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
6	Machining centers (multifunction numerically controlled machines) (corresponds to the sum of item codes 3721–3736 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
7	Station-type machines (corresponds to the sum of item codes 3821–3825 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
8	Other metal cutting machine tools, n.e.c. (except station-type and machining centers and those designed primarily for home workshops, laboratories, etc.), including broaching machines, sawing and cut-off machines, spark erosion, ultrasonic, and electrolytic machines, rifling, centering, key seating, pointing, chamfering, facing, shaving, grooving, counter-sinking, burring, reaming, screw and nut slotting machines, threading, planers, and shapers (corresponds to the sum of item codes 3840–4630 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
9	MACHINE TOOLS DESIGNED PRIMARILY FOR HOME WORKSHOPS, LABORATORIES, GARAGES, ETC. (Metalworking and primarily metalworking only)						
10	Drilling machines						
11	Grinding and polishing machines (including crankshaft regrinding and valve grinding machines)						
12	Lathes						
13	Sawing and cut-off machines						
	Other metalworking (or primarily metalworking) types (including automotive cylinder reboring machines) – Specify kind						

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 - Continued							
Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports (A)		Census product code 581 (B)	Products shipped and other receipts			
				Quantity (Number) 583 (D)	Value, f.o.b. plant (E)		
					584 Millions	Thou- sands	Dollars
14	PARTS FOR METAL CUTTING TYPE MACHINE TOOLS, SOLD SEPARATELY, AND REBUILT METAL CUTTING TYPE MACHINE TOOLS	Parts for metal cutting machine tools (sold separately) (Parts for metal forming tools should be reported on lines 19 and 20)					
15		Rebuilt metal cutting type machine tools (Report rebuilt metal forming type machine tools under code 35424 75, line 21)					
16	Punching and shearing machines (including power and manual) and bending and forming machines (power only) (corresponds to the sum of item codes 5009-5270 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
17	Metalworking presses (except forging and die-stamping presses) (corresponds to the sum of item codes 5409-6305 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002) *						
18	Other metal forming machine tools, including forging and die-stamping machines, thread-rolling machinery, metal container-making machinery, die-casting machines, riveting machines (except handheld portable types), and all other metal forming type machine tools, not elsewhere classified (corresponds to the sum of item codes 6405-7173 as reported on CIR Form MQ333W, Metalworking Machinery, for 2002)*						
19	PARTS FOR METAL FORMING MACHINE TOOLS, SOLD SEPARATELY, AND REBUILT METAL FORMING MACHINE TOOLS	Parts for die-casting machines					
20		Other parts for metal forming machine tools					
21		Rebuilt metal forming machine tools					
22	HOT ROLLING MILL MACHINERY (Including combination hot and cold) (Except tube rolling)	Blooming, slabbing, plate rolling (except tin plate), and hot strip mill machinery					
23		Other hot rolling mill machinery and equipment - <i>Specify kind</i>					
24	COLD ROLLING MILL MACHINERY	Tandem roll mills					
25		Single stand roll mills					
26		Other cold rolling mill machinery and equipment - <i>Specify kind</i>					
27	OTHER ROLLING MILL MACHINERY (Including tube mill machinery) AND PARTS FOR ALL ROLLING MILL MACHINERY	Tube mill machinery					
28		Processing lines (including pickling and cleaning, tinning, galvanizing, etc.), scarfing units, and press feed lines					
29		Other rolling mill machinery and equipment (except parts) - <i>Specify kind</i>					
30		Machined rolls for rolling mills					
31		Parts (except rolls) for rolling mill machinery, sold separately					

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 – Continued

Line No.	Products and services (A)		Census product code 581 (B)	Products shipped and other receipts					
				Quantity (Number) 583 (D)	Value, f.o.b. plant (E)				
					584 Millions	Thousands	Dollars		
32	ASSEMBLY MACHINES	Rotary transfer (dial or rotary, trunnion, center column)			\$				
33		In-line transfer, synchronous							
34		In-line transfer, nonsynchronous							
35		Special-purpose and other types – <i>Specify kind</i>							
36		Parts and attachments for assembly machines (sold separately)							
37	Industrial robots, attachments, and parts								
38	Other Metalworking Machinery (Except handheld and ultrasonic)	MACHINES FOR WEAVING AND OTHER	Draw benches and wiredrawing machines (except dies)						
39		WIRE FABRICATING AND WIREDRAWING MACHINES AND DRAW BENCHES	Wire rope or wire cable making machines						
40			Other machines for working wire – <i>Specify kind</i>						
41		COIL HANDLING EQUIPMENT (CONVERSION OR STRAIGHTENING)	Cut-to-length lines						
42			Slitting lines						
43			Other metalworking machinery – <i>Specify kind</i>						
44			Parts and attachments for other metalworking machinery (sold separately)						
45		Metal-treating compounds (nonoil base) for nitriding, pickling, drawing, and cutting							
46	Nonmetallic Abrasive Products (Including diamond abrasives)	ARTIFICIAL AND NATURAL BONDED ABRASIVES (Including grinding wheels, sticks, stones, hones, balls, and bricks; excluding refractory bricks, floor and stair brick)	Vitrified bond						
47			Resinoid and shellac bond – reinforced						
48			Resinoid and shellac bond – nonreinforced						
49			Rubber bond						
50			Diamond wheels	Metal bond					
51				Other bond					
52				Cubic boron nitride wheels, all bonds					
53				Other bonded abrasives – <i>Specify kind</i>					

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 – Continued

Line No.	Products and services *Item corresponds to products reported on Current Industrial Reports		Census product code 581	Unit of measure for quantities (C)	Products shipped and other receipts				
					Quantity 583	Value, f.o.b. plant (E)			
						584 Millions	Thou- sands	Dollars	
(A)	(B)	(D)							
75	Special Dies and Tools, Die Sets, Jigs, and Fixtures – Continued	DIES, METAL-WORKING ONLY – Continued	Forging dies (Including cold forging and heading)	Open-die type			\$		
76				Closed-die type					
77		Extrusion and wire-drawing and straightening dies	All other dies	High-speed steel					
78				Carbide					
79				Ceramic and ceramic composite					
80				Other					
81		High-speed steel							
82			Carbide						
83			Other						
84		Standard and special components and parts for dies	All other dies	Die sets					
85				Standard punches: • Steel					
86				• Carbide					
87				Other					
88		Industrial models and prototypes							
89		Other specially designed tooling							
90		SMALL CUTTING TOOLS FOR MACHINE TOOLS AND METAL WORKING MACHINERY	Broaches (excluding holders and burnishing bars)						
91			Gear shaper cutters and gear shaving cutters						
92			High-speed steel milling cutters, n.e.c. (except end mills and inserted blade cutters)						
93			Chasers, single edge thread-cutting, circular blade and tangent types for mounting into or onto holders, die heads, and tap bodies (excluding all die heads, tap bodies, and chaser holders)						
94	Other small cutting tools for machine tools and metalworking machinery – Specify kind								
95	WORK HOLDING DEVICES	Rotary tables, including numerically controlled							
96		Indexing work holders, excluding rotary tables							
97		Collets, jaws, vises							
98		Other than collets, jaws or vises such as mandrels, feeding fingers clamps, stops, etc.							

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 – Continued

Line No.	Products and services (A)		Census product code 581 (B)	Unit of measure for quantities (C)	Products shipped and other receipts						
					Quantity 583 (D)	Value, f.o.b. plant (E)					
						584 Millions	Thou- sands	Dollars			
99	Arc Welding Machines, Components, and Accessories, (Except Electrodes; excluding stud welding equipment)	ARC-WELDING MACHINES	Alternating current transformer arc welders								
100			Direct current arc welders	Rectifier-type direct current arc welder except stud welders, fully or partly automatic							
101				Rectifier-type direct current arc welder except stud welders, fully or partly automatic							
102			Generators only								
103			Complete units only								
104		Transformers for arc welders									
105		COMPONENTS AND ACCESSORIES FOR ARC WELDING MACHINES (Except electrode)	Automatic and semiautomatic wire drive apparatus and related accessories								
106			Automatic and semiautomatic welding torches, guns and cables, and related accessories								
107			Special-purpose automatic welding apparatus								
108			Circuit welding accessories (including electrode holders, ground clamps, cable connectors, cables sold separately, etc.)								
109			Positioning and manipulating equipment (including turn rolls, head and tail stock, weld head manipulators, seamers, moving carriages, etc.)								
110	All other components and accessories for arc welding machinery (excluding welding rods and electrodes)										
111	Arc Welding Electrodes, Metal	STICK ELECTRODES (Including solid, cored, covered, and bare electrodes)	Hard facing		Thousand pounds						
112			Other Than Hard Facing	Mild steel							
113				Low alloy steel							
114				Stainless steel (chromium 4 percent or more)							
115				Nonferrous							
116		COILED AND SPOOLED CONTINUOUS WIRE ELECTRODES FOR AUTOMATIC ARC WELDING AND INERT GAS SHIELDED ARC WELDING (Including electrodes for submerged arc welding, bare wire)	Hard facing								
117			Other Than Hard Facing	• Mild steel							
118				• Low alloy steel							
119				• Stainless steel (chromium 4 percent or more)							
120				• Nonferrous							
121				Cored wire							

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
						584 Millions	Thou- sands	Dollars
122	RESISTANCE WELDERS, COMPONENTS, SERIES, AND ELECTRODES	Spot and projection welders – single electrode		Number		\$		
123		Spot and projection welders – multielectrode						
124		Seam welders						
125		Other resistance welders (including flash, upset, and butt welders) – <i>Specify kind</i>						
126		Resistance welder transformers (sold separately)						
127		Resistance welder electrodes		Thousand pounds				
128		Resistance welder components and accessories (including electrode holders, etc.) – <i>Specify kind</i>						
129		Gas Welding and Cutting Equipment, Except Plasma (Including parts, attachments, and accessories)	Torches, including welding torches and gas air torches		Number			
130	Cutting machines and carriages, stationary and portable							
131	Other gas welding and cutting equipment (excluding pressure containers)							
132	SPARE PARTS, ACCESSORIES, ATTACHMENTS, ADAPTORS ETC., N.E.C., SOLD SEPARATELY		Tips		Number			
133		Regulators, gas pressure						
134		All other spare parts, accessories, and adaptors (sold separately)						
135	OTHER WELDING EQUIPMENT, COMPONENTS, AND ACCESSORIES (Excluding arc, resistance, and gas)	Stud welding equipment		Number				
136		Electric (including heated gas) and magnetic pulse welding machines and apparatus, n.e.c.; electric machines and apparatus for hot spraying of metals or sintered metal carbides						
137		Other welding equipment, n.e.c. (including friction)						
138		Plasma welding and cutting equipment, fully or partly automatic						
139		Plasma welding and cutting equipment, not fully or partly automatic						
140		Soldering equipment (except hand and ultrasonic)						
141	(Report arc, resistance, and gas on lines 99-134)	Components and accessories for all other welding equipment (excluding arc welders, resistance welders, and gas welding and cutting equipment)						
142	PLASTICS-WORKING INJECTION MOLDING MACHINES	500 tons or less						
143		More than 500 tons						
144		Industrial molds and mold boxes – <i>Specify kind</i>						
145		Receipts for machine shop job work and job order repair						

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Item 22. PRODUCTS AND SERVICES OF THIS ESTABLISHMENT DURING 2002 – Continued

Line No.	Products and services (A)		Census product code (B)	Unit of measure for quantities (C)	Products shipped and other receipts			
					Quantity (D)	Value, f.o.b. plant (E)		
			581	583		584	Millions	Thou- sands
146	ALL OTHER PRODUCTS MADE IN THIS ESTABLISHMENT	<i>Describe and report separately each product with a sales value of \$50,000 or more which cannot be assigned to one of the lines above. Specify unit of measure for quantity.</i>	18					
147			26					
148			34					
149			42					
150	CONTRACT WORK	Receipts for work done for others on their own materials <i>Describe below products worked on and kind of work.</i>						
151	MISCELLANEOUS RECEIPTS	Sales of scrap and refuse						
152		Receipts for installation (or construction) of products of this establishment						
153		Receipts for research and developmental work						
154		Receipts for repair work						
155		Other miscellaneous receipts						
156	RESALES	Sales of products bought and sold without further manufacture, processing, or assembly in this establishment. (Include the sale of purchased machine tool subassemblies and knockdowns.) The cost of such items should be reported in item 15, line 2.						
157	TOTAL value of shipments and other receipts Sum of lines 1–156, column (E)							

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Item 26. SELECTED PRODUCTS PRODUCED IN THIS ESTABLISHMENT AND USED IN MANUFACTURING OTHER PRODUCTS MADE IN THIS ESTABLISHMENT

INSTRUCTIONS

- 1. Report below the quantity of each listed item produced in this establishment and used in manufacturing other products made in this establishment.
- 2. Purchases or receipts of the items specified below should be reported only in item 16.
- 3. Materials used to produce the items specified below should be reported in item 16.
- 4. Quantities produced for sale as such and not for incorporation in other products should be reported in item 22.
- 5. Report quantities in the unit of measure specified in column (D).

Line No.	Item (A)	Census code		Was this operation performed at this establishment during 2002?		Unit of measure for quantities (D)	Quantities produced in this establishment and used in manufacturing other products made in this establishment (E)
		591 (B)	592 (C)				
				Yes	No		
1	Ferrous foundries	1001 7		1 <input type="checkbox"/>	2 <input type="checkbox"/>	Short tons	
2	NONFERROUS FOUNDRIES (Except die-casting)	Aluminum	1002 5	1 <input type="checkbox"/>	2 <input type="checkbox"/>	Thousand pounds	
3		Copper	1003 3	1 <input type="checkbox"/>	2 <input type="checkbox"/>		
4		Zinc	1004 1	1 <input type="checkbox"/>	2 <input type="checkbox"/>		
5		Other	1005 8	1 <input type="checkbox"/>	2 <input type="checkbox"/>		
6	Nonferrous die-casting foundries	1006 6		1 <input type="checkbox"/>	2 <input type="checkbox"/>		
7	Precision turned products (on screw machines, turning centers, and CNC equipment)	1007 4		1 <input type="checkbox"/>	2 <input type="checkbox"/>		

REMARKS - Please use this space for any explanations that may be essential in understanding your reported data.

FOR COMMENT
