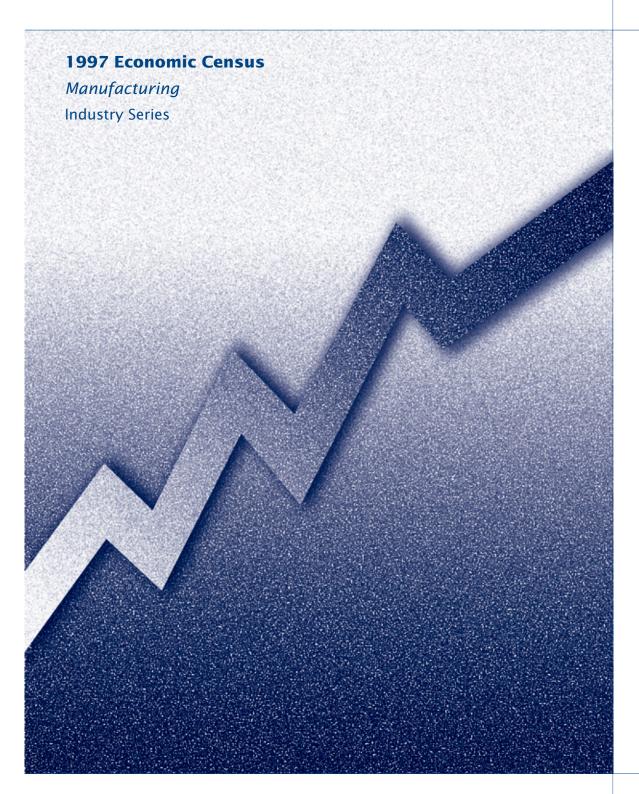
# Polish and Other Sanitation Goods Manufacturing

1997

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EC97M-3256B



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# Polish and Other Sanitation Goods Manufacturing

EC97M-3256B

### 1997 Economic Census

Manufacturing **Industry Series** 





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-- Not applicable for this report.

### Introduction to the Economic Census

#### PURPOSES AND USES OF THE ECONOMIC CENSUS

The economic census is the major source of facts about the structure and functioning of the Nation's economy. It provides essential information for government, business, industry, and the general public. Title 13 of the United States Code (Sections 131, 191, and 224) directs the Census Bureau to take the economic census every 5 years, covering years ending in 2 and 7.

The economic census furnishes an important part of the framework for such composite measures as the gross domestic product estimates, input/output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions. Specific uses of economic census data include the following:

- Policymaking agencies of the Federal Government use the data to monitor economic activity and assess the effectiveness of policies.
- State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.
- Trade associations study trends in their own and competing industries, which allows them to keep their members informed of market changes.
- Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

#### ALL-NEW INDUSTRY CLASSIFICATIONS

Data from the 1997 Economic Census are published primarily on the basis of the North American Industry Classification System (NAICS), unlike earlier censuses, which were published according to the Standard Industrial Classification (SIC) system. NAICS is in the process of being adopted in the United States, Canada, and Mexico. Most economic census reports cover one of the following NAICS sectors:

21	Mining
22	Utilities
23	Construction
31-33	Manufacturing
42	Wholesale Trade
44-45	Retail Trade
48-49	Transportation and Warehousing
51	Information

52 Finance and Insurance 53

Real Estate and Rental and Leasing 54 Professional, Scientific, and Technical Services

55 Management of Companies and Enterprises 56 Administrative and Support and Waste

Management and Remediation Services

61 **Educational Services** 

Health Care and Social Assistance 62

Arts. Entertainment, and Recreation 71

72 Accommodation and Foodservices

Other Services (except Public Administration)

(Not listed above are the Agriculture, Forestry, Fishing, and Hunting sector (NAICS 11), partially covered by the census of agriculture conducted by the U.S. Department of Agriculture, and the Public Administration sector (NAICS 92), covered by the census of governments conducted by the Census Bureau.)

The 20 NAICS sectors are subdivided into 96 subsectors (three-digit codes), 313 industry groups (four-digit codes), and, as implemented in the United States, 1170 industries (five- and six-digit codes).

#### RELATIONSHIP TO SIC

While many of the individual NAICS industries correspond directly to industries as defined under the SIC system, most of the higher level groupings do not. Particular care should be taken in comparing data for retail trade, wholesale trade, and manufacturing, which are sector titles used in both NAICS and SIC, but cover somewhat different groups of industries. The industry definitions discuss the relationships between NAICS and SIC industries. Where changes are significant, it will not be possible to construct time series that include data for points both before and after 1997.

For 1997, data for auxiliary establishments (those functioning primarily to manage, service, or support the activities of their company's operating establishments, such as a central administrative office or warehouse) will not be included in the sector-specific reports. These data will be published separately.

#### **GEOGRAPHIC AREA CODING**

Accurate and complete information on the physical location of each establishment is required to tabulate the census data for the states, metropolitan areas (MAs), counties, parishes, and corporate municipalities including cities, towns, villages, and boroughs. Respondents were

required to report their physical location (street address, municipality, county, and state) if it differed from their mailing address. For establishments not surveyed by mail (and those single-establishment companies that did not provide acceptable information on physical location), location information from Internal Revenue Service tax forms is used as a basis for coding.

#### **BASIS OF REPORTING**

The economic census is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each store, factory, shop, or other location. Each establishment is assigned a separate industry classification based on its primary activity and not that of its parent company.

#### **DOLLAR VALUES**

All dollar values presented are expressed in current dollars; i.e., 1997 data are expressed in 1997 dollars, and 1992 data, in 1992 dollars. Consequently, when making comparisons with prior years, users of the data should consider the changes in prices that have occurred.

All dollar values are shown in thousands of dollars.

#### **AVAILABILITY OF ADDITIONAL DATA**

#### **Reports in Print and Electronic Media**

All results of the 1997 Economic Census are available on the Census Bureau Internet site (www.census.gov) and on compact discs (CD-ROM) for sale by the Census Bureau. Unlike previous censuses, only selected highlights are published in printed reports. For more information, including a description of electronic and printed reports being issued, see the Internet site, or write to U.S. Census Bureau, Washington, DC 20233-8300, or call Customer Services at 301-457-4100.

#### **Special Tabulations**

Special tabulations of data collected in the 1997 Economic Census may be obtained, depending on availability of time and personnel, in electronic or tabular form. The data will be summaries subject to the same rules prohibiting disclosure of confidential information (including name, address, kind of business, or other data for individual business establishments or companies) that govern the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief of the division named below, U.S. Census Bureau, Washington, DC 20233-8300. To discuss a special tabulation before submitting specifications, call the appropriate division:

Manufacturing and Construction Division Service Sector Statistics Division

301-457-4673 301-457-2668

#### HISTORICAL INFORMATION

The economic census has been taken as an integrated program at 5-year intervals since 1967 and before that for 1954, 1958, and 1963. Prior to that time, individual components of the economic census were taken separately at varying intervals.

The economic census traces its beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for the 1840 Decennial Census and subsequent censuses to include mining and some commercial activities. The 1905 Manufactures Census was the first time a census was taken apart from the regular decennial population census. Censuses covering retail and wholesale trade and construction industries were added in 1930, as were some covering service trades in 1933. Censuses of construction, manufacturing, and the other business service censuses were suspended during World War II.

The 1954 Economic Census was the first census to be fully integrated: providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. It was the first census to be taken by mail, using lists of firms provided by the administrative records of other Federal agencies. Since 1963, administrative records also have been used to provide basic statistics for very small firms, reducing or eliminating the need to send them census questionnaires.

The range of industries covered in the economic censuses expanded between 1967 and 1992. The census of construction industries began on a regular basis in 1967, and the scope of service industries, introduced in 1933, was broadened in 1967, 1977, and 1987. While a few transportation industries were covered as early as 1963, it was not until 1992 that the census broadened to include all of transportation, communications, and utilities. Also new for 1992 was coverage of financial, insurance, and real estate industries. With these additions, the economic census and the separate census of governments and census of agriculture collectively covered roughly 98 percent of all economic activity.

Printed statistical reports from the 1992 and earlier censuses provide historical figures for the study of long-term time series and are available in some large libraries. All of the census reports printed since 1967 are still available for sale on microfiche from the Census Bureau. CD-ROMs issued from the 1987 and 1992 Economic Censuses contain databases including nearly all data published in print, plus additional statistics, such as ZIP Code statistics, published only on CD-ROM.

#### SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the Guide to the 1997 Economic Census and Related Statistics at www.census.gov/econquide. More information on the methodology, procedures, and history of the censuses will be published in the History of the 1997 Economic Census at www.census.gov/econ/www/history.html.

#### ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used with the 1997 Economic Census data:

- Α Standard error of 100 percent or more.
- D Withheld to avoid disclosing data of individual companies; data are included in higher level totals.
- F Exceeds 100 percent because data include establishments with payroll exceeding rev-
- Ν Not available or not comparable.
- Revenue not collected at this level of detail for Q multiestablishment firms.
- S Withheld because estimates did not meet publication standards.

- V Represents less than 50 vehicles or .05 percent.
- Χ Not applicable.
- Υ Disclosure withheld because of insufficient
  - coverage of merchandise lines.
- Ζ Less than half the unit shown. 0 to 19 employees.
- a b
- 20 to 99 employees.
- 100 to 249 employees. C
- 250 to 499 employees. e
- f 500 to 999 employees.
- 1,000 to 2,499 employees. g
- h 2,500 to 4,999 employees.
- 5,000 to 9,999 employees.
- 10,000 to 24,999 employees.
- k 25,000 to 49,999 employees.
- 50,000 to 99,999 employees.
- 100,000 employees or more. m
- 10 to 19 percent estimated.
- р q 20 to 29 percent estimated.
- Revised. r
- Sampling error exceeds 40 percent.
- Not elsewhere classified. nec
- Not specified by kind. nsk
- Represents zero (page image/print only).
- (CC) Consolidated city.
- Independent city. (IC)

1997 ECONOMIC CENSUS INTRODUCTION 3 This page is intentionally blank.

### Manufacturing

#### **SCOPE**

The 1997 Economic Census – Manufacturing covers all manufacturing establishments with one or more paid employees. Manufacturing is defined as the mechanical, physical, or chemical transformation of materials or substances into new products. The assembly of components into new products is also considered manufacturing, except when it is appropriately classified as construction.

Establishments in the manufacturing sector are often described as plants, factories, or mills and typically use power-driven machines and materials-handling equipment. Also included in the manufacturing sector are some establishments that make products by hand, like custom tailors and the makers of custom draperies. While manufacturers typically do not sell to the public, some establishments like bakeries and candy stores that make products on the premises may be included.

While logging and publishing are no longer in the scope of manufacturing, data for these industries are included in the manufacturing industry reports, but are not included in the manufacturing state, summary, and other reports.

#### **GENERAL**

This report, from the 1997 Economic Census – Manufacturing, is one of a series of 480 industry reports and 51 geographic area reports, each of which provides statistics for individual industries or states, respectively. Seven of the industry reports are for industries no longer in the manufacturing sector but are included with manufacturing for the 1997 census year. Also included for this sector are General, Product, and Materials Consumed Summary reports, a special report on Concentration Ratios in Manufacturing, and data files on Location of Manufacturing Plants.

Each industry report presents data for a six-digit North American Industry Classification System (NAICS) industry. A description of the particular NAICS industry may be found in Appendix B. These reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, value of shipments, capital expenditures, etc. Explanations of these and other terms may be found in Appendix A. The industry reports also include data for states with 100 employees or more in the industry.

State reports, which include the District of Columbia, present similar statistics at the "all manufacturing" level for each state and its metropolitan areas (MAs) with 250

employees or more, and for counties, consolidated cities, and places with 500 employees or more. The state reports also include six-digit NAICS level data for industries with 100 employees or more in the state.

The General Summary report contains industry and geographic area statistics summarized in one report. It includes higher levels of aggregation than the industry and state reports, as well as revisions to the data made after the release of the industry and state reports.

The Products and Materials Consumed reports summarize the products and materials data published in the industry reports. The Product Summary report also includes data from the Current Industrial Reports (CIR) and a special table with data for products that are primary to more than one industry, which are not in the industry reports.

The Concentration Ratios report publishes data on the percentage of value of shipments accounted for by the 4-, 8-, 20-, and 50-largest companies for each manufacturing industry. Also shown in this report are Hirschmann-Herfindahl Indexes for each industry.

The Location of Manufacturing data files contain statistics on the number of establishments for the three- and six-digit NAICS industry by state, county, place, and ZIP Code by employment-size of the establishment.

#### **GEOGRAPHIC AREAS COVERED**

Statistics at the six-digit NAICS industry level are shown for states and the District of Columbia in both the state and industry reports for cells with 100 employees or more

The state reports also include data at the "all manufacturing" level for a variety of geographies that meet the employment criteria.

Data are available for the metropolitan areas (MAs) with 250 employees or more. The term MA is a general term used to encompass all of the specifically defined metropolitan areas. A consolidated metropolitan statistical area (CMSA) is made up of two or more contiguous primary metropolitan statistical areas (PMSAs) with a combined population of at least 1 million. A PMSA is a subdivision of a CMSA that demonstrates very strong internal economic and social links separate from the ties to other portions of the CMSA. A metropolitan statistical area (MSA) is an integrated economic and social unit with a population of at least 50,000. An MA is made up of one or more counties meeting standards of metropolitan character. In New England, cities and towns, rather than counties, are the

U.S. Census Bureau, 1997 Economic Census

component geographic units. Determination of the MAs was made by the Office of Management and Budget (OMB) as of June 30, 1997. The population estimates were from the 1990 Census of Population or a subsequent special census. When applicable, the make-up of an MA is included in Appendix E. Changes to geographical boundaries are noted in Appendix D.

The state reports include data for counties with 500 employees or more. These are the primary divisions of states, except in Louisiana where they are called parishes and in Alaska where they are called boroughs and census areas. Maryland, Missouri, Nevada, and Virginia have one or more places that are independent of county organizations. These places are treated as counties and places. The counties and places are defined as of January 1, 1997.

The state reports include data for places with 500 employees or more. Places are typically cities, towns, and villages. They may be incorporated municipalities, semiindependent municipalities, special economic urban areas (SEUAs), or other place equivalents.

The state reports also include data for consolidated cities with 500 employees or more. Consolidated cities are made up of separately incorporated municipalities.

#### **COMPARABILITY OF THE 1992 AND 1997 CENSUSES**

The adoption of the North American Industry Classification System (NAICS) has had a major impact on the comparability of data between the 1992 and 1997 censuses. Approximately half of the industries in the manufacturing sector of NAICS do not have comparable industries in the Standard Industrial Classification (SIC) system that was used in the past. If industries are not comparable between the two censuses, historic data are not shown. When applicable, Appendix G shows the product class and product comparability between the two systems.

While most of the change affecting the manufacturing sector was change within the sector, some industries left manufacturing and others came into manufacturing. Prominent among those leaving manufacturing are logging and portions of publishing. Prominent among the industries coming into the manufacturing sector are bakeries, candy stores where candy is made on the premises, custom tailors, makers of custom draperies, and tire retreading. Data for the industries coming into manufacturing as well as those leaving manufacturing are included in the manufacturing industry report series for 1997. However, the state and summary reports only include data for industries in the NAICS definition of manufacturing.

Another change resulting from the conversion to NAICS is that data for central administrative offices (CAOs) associated with manufacturing are not included along side the manufacturing data. This change affects data in the state reports and the general summary.

#### **DISCLOSURE**

In accordance with Federal law governing census reports (Title 13 of the United States Code), no data are published that would disclose the operations of an individual establishment or company. However, the number of establishments classified in a specific industry or geography is not considered a disclosure, and may be released even when other information is withheld.

The disclosure analysis for the industry statistics files is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed except for capital expenditures. However, the suppressed data are included in higher-level totals. A separate disclosure analysis is performed for capital expenditures that can be suppressed even though value of shipments data are published.

#### AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

The Census Bureau conducts the Annual Survey of Manufactures (ASM) in each of the 4 years between the economic censuses. The ASM is a probability-based sample of approximately 58,000 establishments and collects many of the same industry statistics (including employment, payroll, value of shipments, etc.) as the economic census. However, there are selected statistics not included in the ASM. Among these are the number of companies and establishments, detailed product and materials data, and substate geographic data.

In addition to the ASM, the Census Bureau conducts a Current Industrial Reports (CIR) program. The CIR publishes detailed product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. For the 1997 Economic Census - Manufacturing, the annual CIR data are included in the Product Summary report.

The Census Bureau also conducts the monthly Manufacturers' Shipments, Inventories, and Orders (M3) program, which publishes detailed statistics for manufacturing industries at the U.S. level.

### Table 1. Industry Statistics on NAICS Basis With Distribution Among 1987 SIC-Based Industries: 1997

[NAICS codes appear in bold type. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS	All		All em	All employees Production workers							Total capital	
or SIC code	Industry	Com-	estab- lish- ments <sup>2</sup>	Number	Payroll (\$1,000)	Number	Hours (1.000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
		pariles	ments	Number	(ψ1,000)	INGITIDE	(1,000)	(ψ1,000)	(ψ1,000)	(ψ1,000)	(ψ1,000)	(ψ1,000)
<b>325612</b> 284200	Polish & other sanitation good mfg	<b>676</b> N	<b>728</b> 728	<b>21 989</b> 21 989	<b>724 639</b> 724 639	<b>14 132</b> 14 132	<b>28 728</b> 28 728	<b>360 261</b> 360 261	<b>5 149 703</b> 5 149 703	<b>3 190 242</b> 3 190 242	<b>8 369 528</b> 8 369 528	<b>153 693</b> 153 693

<sup>&</sup>lt;sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control. <sup>2</sup>Includes establishments with payroll at any time during the year.

### Table 2. Industry Statistics for Selected States: 1997

[States that are disclosures or with less than 100 employees are not shown. For explanation of terms, see appendixes. For meaning of abbreviations and symbols, see introductory text]

			All shments	All em	oloyees	Pr	oduction work	ers				
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)		Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
325612, POLISH & OTHER SANITATION GOOD MFG												
United States	1	728	212	21 989	724 639	14 132	28 728	360 261	5 149 703	3 190 242	8 369 528	153 693
California Florida Georgia Illinois Kentucky	4	83 49 29 47 6	23 8 10 15 1	1 669 539 1 313 1 595 115	51 217 14 038 39 933 50 225 4 427	1 185 366 724 897 91	2 511 786 1 636 1 981 191	28 234 8 039 18 683 20 982 2 532	75 234 347 235 574 650	240 712 66 099 226 500 300 150 13 729	534 647 141 604 575 940 881 236 29 243	12 807 2 020 9 714 9 668 421
Massachusetts New Jersey New York Obio Pennsylvania	1 4 -	17 28 50 29 36	4 11 14 14 14	315 1 295 1 121 2 255 1 174	12 114 41 626 31 394 81 418 34 049	158 916 715 1 363 791	327 1 982 1 343 2 824 1 414	4 477 25 899 15 105 29 544 15 925	104 554 417 610	47 657 218 238 86 220 252 663 105 458	120 713 636 532 192 612 669 847 193 289	2 402 7 435 2 047 14 301 7 328
Tennessee Texas Virginia Wisconsin	2	15 52 9 23	4 13 2 12	439 927 129 2 389	9 728 26 759 3 853 115 410	317 522 71 1 554	614 1 011 154 3 052	4 816 11 738 1 668 63 919	152 042 10 304	34 083 120 557 11 045 670 011	68 333 273 882 21 260 2 078 967	5 319 2 906 644 32 657

<sup>\*</sup> Hawaii has no incorporated places in the sense of functioning governmental units; however, in agreement with Hawaiian law, the Bureau of the Census reports data for census designated places (CDPs) which have been designated as place equivalents. Those CDPs, only for the state of Hawaii, with 2,500 or more population are recognized.

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data based on administrative-record data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

### Table 3. Detailed Statistics by Industry: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Value	Item	Value
325612, POLISH & OTHER SANITATION GOOD MFG		325612, POLISH & OTHER SANITATION GOOD MFG—Con.	
Companies <sup>1</sup> number	676	Value added	5 149 703
All establishments number. Establishments with 1 to 19 employees number. Establishments with 20 to 99 employees number. Establishments with 100 employees or more number	728 516 162 50	Total inventories, beginning of year \$1,000. Finished goods inventories, beginning of year \$1,000. Work-in-process inventories, beginning of year \$1,000. Materials and supplies inventories, beginning of year \$1,000.	574 134 308 949 39 440 225 745
All employees         number           Total compensation <sup>2</sup> \$1,000           Annual payroll         \$1,000           Total fringe benefits         \$1,000	21 989 897 026 724 639 172 387	Total inventories, end of year \$1,000. Finished goods inventories, end of year \$1,000. Work-in-process inventories, end of year \$1,000. Materials and supplies inventories, end of year \$1,000.	554 749 286 622 32 184 235 943
Production workers, average for yearnumber Production workers on March 12number Production workers on May 12number number	14 132 14 124 14 201	Gross book value of total assets at beginning of year \$1,000.  Total capital expenditures (new and used) \$1,000.  Capital expenditures for buildings and other structures	1 800 727 153 693
Production workers on August 12	14 201 14 029 14 174	(new and used) \$1,000 Capital expenditures for machinery and equipment (new and used) \$1,000	26 398 127 295
Production-worker hours 1,000. Production-worker wages \$1,000.	28 728 360 261	Total retirements <sup>2</sup> \$1,000. Gross book value of total assets at end of year \$1,000.	33 220 1 921 200
Total cost of materials	3 190 242 2 402 085 683 589 13 411 28 361 62 796	Total depreciation during year <sup>2</sup>	119 495 47 714 25 117 22 597 6 324
Quantity of electricity purchased for heat and power	458 663 -		77
Total value of shipments \$1,000.  Primary products value of shipments \$1,000.  Secondary products value of shipments \$1,000.	8 369 528 5 878 494 1 162 908	Response coverage ratio <sup>4</sup> percent	25 561 77 11 923 77
Total miscellaneous receipts   \$1,000.     Value of resales   \$1,000.     Contract receipts   \$1,000.     Other miscellaneous receipts   \$1,000.	1 328 126 1 294 171	Cost of purchased legal services <sup>3</sup> \$1,000.  Response coverage ratio <sup>4</sup> percent.  Cost of purchased accounting and bookkeeping services <sup>3</sup> \$1,000.  Response coverage ratio <sup>4</sup> percent.	11 273 77 5 151 77
Primary products specialization ratio	83 8 157 817 5 878 494	Cost of purchased software and other data processing services <sup>3</sup> \$1,000	87 674 77 5 909
Value of primary products shipments made in other industries \$1,000.		Response coverage ratio <sup>4</sup> percent	77
Coverage ratio percent	72	services <sup>3</sup> \$1,000	5 920 77

Note: The amounts shown for purchased services reflect only those services that establishments purchase from other companies.

<sup>&</sup>lt;sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>These items are collected in the ASM and estimated for the remaining establishments; therefore, the levels of estimation are higher than for other items in the table.

<sup>3</sup>Based on ASM sample data.

<sup>4</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those ASM establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

### Table 4. Industry Statistics by Employment Size: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			All	All emp	oloyees	Pi	oduction work	ers				
Employment size class	E <sup>1</sup>	Total	With 20 em- ploy- ees or more	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	Value added by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
325612, POLISH & OTHER SANITATION GOOD MFG												
All establishments	1	728	212	21 989	724 639	14 132	28 728	360 261	5 149 703	3 190 242	8 369 528	153 693
Establishments with 1 to 4 employees  Establishments with 5 to 9 employees  Establishments with 10 to 19 employees  Establishments with 20 to 49	7 2	294 127 95	- - -	590 846 1 307	16 138 23 920 38 685	446 536 797	676 945 1 431	8 477 11 494 17 116	54 902 69 726 177 739	49 717 72 616 150 934	105 960 144 355 330 321	1 844 2 663 6 476
employees Establishments with 50 to 99	3	100 62	100 62	3 119 4 399	97 159 141 655	1 848 2 818	3 671 5 945	42 708 70 281	394 251 865 215	338 639 581 154	734 532 1 454 523	14 839 25 089
employees	-	35 12	35 12	5 143 3 803	165 159 108 097	3 353 2 497	7 162 5 149	82 734 60 698	1 531 243 624 950	945 477 436 132	2 477 848 1 060 084	27 709 38 582
employees	4	2	2	D	D	D	D	D	D	D	D	D
employees Establishments with 2,500 employees	-	1	1	D	D	D	D	D	D	D	D	D
or more	9	364	_	1 305	33 133	916	1 448	17 660	111 593	102 397	216 474	3 944

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

### Table 5. Industry Statistics by Industry and Primary Product Class Specialization: 1997

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS		All	All em	ployees	Pr	oduction work	ers	Value added			Total capital
industry or product class code	Industry or primary product class	estab- lish- ments	Number	Payroll (\$1,000)	Number	Hours (1,000)	Wages (\$1,000)	by manufacture (\$1,000)	Cost of materials (\$1,000)	Value of shipments (\$1,000)	expendi- tures (\$1,000)
325612	Polish & other sanitation good mfg	728	21 989	724 639	14 132	28 728	360 261	5 149 703	3 190 242	8 369 528	153 693
3256121	Chlorine and other inorganic bleaching compounds, household (sodium hypochlorite, etc., 100										
3256124	percent Cl equivalent)	27	1 418	48 910	1 000	2 105	31 264	854 279	540 435	1 393 114	12 843
	products	150	11 879	398 635	7 482	15 144	204 299	3 216 406	1 814 744	5 041 232	104 893
3256127	Polishing preparations and related products	80	3 827	139 235	2 411	5 211	56 050	575 281	420 068	1 005 401	20 018

### Table 6a. Products Statistics: 1997 and 1992

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

			19	97			19	192	
NAICS		Number of companies		Product	shipments	Number of companies		Product	shipments
product code	Product	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	with shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)
325612	Polishes and sanitation goods	N	x	x	8 157 817	N	x	x	6 476 621
3256121	Chlorine and other inorganic bleaching compounds, household (sodium hypochlorite, etc., 100 percent Cl equivalent) @	N	X	x	1 002 094	N	x	x	946 062
32561211	Chlorine and other inorganic bleaching compounds, household, (sodium hypochlorite, etc., 100 percent Cl								
3256121111	equivalent) Chlorine bleaching compounds, household, liquid (sodium hypochlorite, etc., less than 7 percent available chlorine or equivalent	N	Х	Х	991 382	N	X	Х	N
3256121121	oxidizing value, 100 percent CI equivalent)	27	Х	P242.2	797 299	N	x	N	N
3256121131	chlorine or equivalent oxidizing value, 100 percent Cl equivalent)	8	Х	S	15 841	N	X	N	N
3256121141	equivalent oxidizing value, 100 percent Cl equivalent) Nonchlorine bleaching compounds, household, dry (sodium perborate, etc., less than 50 percent available	7	Х	52.0	115 288	N	x	N	N
	chlorine or equivalent oxidizing value, 100 percent Cl equivalent)mil lb	7	Х	S	62 954	N	x	N	N
3256121Y	Chlorine and other inorganic bleaching compounds, household (sodium hypochlorite, etc., 100 percent Cl equivalent) nsk	N	Х	x	10 712	N	x	x	N
3256121YWV	Chlorine and other inorganic bleaching compounds, household (sodium hypochlorite, etc., 100 percent Cl								
3256124	equivalent) nsk  Specialty cleaning and sanitation products	N N	X X	X X	10 712 5 161 093	N N	x x	X X	13 521 3 661 488
32561241	Disinfectants, nonagricultural, industrial	"	Α.	Α,	0 101 000	'`	^	^	0 001 400
3256124111	and institutional	N -	X	X	193 619	N N	X	X	N
	and institutional	74	X	X	193 619	N	X	X	N
32561242 3256124211	Laundry aids	N N	X	X	1 274 263	N N	X	X	N
3256124221	(except dryer sheets)  Household liquid laundry fabric	2	X	X	504	N 2F	X	X	538 042
3256124231	softeners and rinses Industrial and institutional liquid laundry fabric softeners and rinses	19	X X	X X	D D	35 N	x x	X X	536 U42
3256124241 3256124251	Laundry dryer sheets Laundry starch preparations, including	7	â	â	469 118	N N	x	â	N
3256124261	permanent types	11	X	Х	48 956	N	X	Х	N
	aids and drycleaning spotting preparations	14	Х	Х	38 543	N	x	х	N
32561243	Air and room fresheners	N	Х	Х	713 081	N	x	х	N
3256124311 3256124321	household	14	Х	Х	176 482	N	x	X	N
	industrial and institutional	15	X	Х	18 039	N	X	Х	N
3256124331 3256124341	potpourri), household	22	X	X	472 123	N	X	X	N
32561244	potpourri), industrial and institutional	21	Х	Х	46 437	N	X	Х	N
3256124411	toilet bowl cleaners, and rug cleaners, etc	N	Х	х	2 535 698	N	x	x	N
3256124421	except automotive windshield washer fluid, household	23	Х	х	263 946	N	x	x	N
3256124431 3256124441 3256124451	fluid, industrial and institutional . Automotive windshield washer fluid Oven cleaners	31 14 20 17	X X X	X X X	24 390 39 036 104 023	N 21 23 N	X X X	X X X	N 29 458 64 541 N
3256124451 3256124461	Toilet bowl cleaners, household				249 729				
3256124471 3256124481	institutional . Drain pipe solvents . Bathroom, tub, and tile cleaners .	30 23 42	X X X	X X X	38 951 180 039 437 262	N 31 47	X X X	X X X	N 131 132 124 925
3256124491	Disinfectants, nonagricultural, household	23	Х	х	D	N	x	х	N
32561244E1	Rug and upholstery cleaners, consumer-type preparations	25	Х	х	131 234	32	x	х	149 199

See footnotes at end of table.

### Table 6a. Products Statistics: 1997 and 1992—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

32561244 Ori ii tu 32561244F1	Polishes and sanitation goods— Con.  ecialty cleaning and sanitation products— on.  Other specialty cleaning products, including glass window preparations, toilet bowl cleaners, and rug cleaners, etc.—Con. Rug and upholstery cleaners, industrial- and institutional-type preparations. Household ammonia Cat litter, except natural and untreated materials Other specialty detergents, including	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product : Quantity	Value (\$1,000)	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product Quantity	Value (\$1,000)
3256124 Sper Cor 32561244 Or ii 32561244F1	Polishes and sanitation goods— Con.  ecialty cleaning and sanitation products— on.  Other specialty cleaning products, including glass window preparations, toilet bowl cleaners, and rug cleaners, etc.—Con. Rug and upholstery cleaners, industrial- and institutional-type preparations. Household ammonia. Cat litter, except natural and untreated materials.	with shipments of \$100,000 or more	production for all	Quantity		with shipments of \$100,000	production for all	Quantity	
3256124 Sper Cool 32561244 Or ii to e	Con.  ecialty cleaning and sanitation products— on.  Other specialty cleaning products, including glass window preparations, toilet bowl cleaners, and rug cleaners, etc.—Con. Rug and upholstery cleaners, industrial- and institutional-type preparations. Household ammonia. Cat litter, except natural and untreated materials.	35							
32561244 Ori ii tu 32561244F1	on.  Other specialty cleaning products, including glass window preparations, toilet bowl cleaners, and rug cleaners, etc.—Con.  Rug and upholstery cleaners, industrial-and institutional-type preparations.  Household ammonia.  Cat litter, except natural and untreated materials.	35							
32561244F1	including glass window preparations, toilet bowl cleaners, and rug cleaners, etc. — Con. Rug and upholstery cleaners, industrial- and institutional-type preparations Household ammonia. Cat litter, except natural and untreated materials.	35							
32561244F1	Rug and upholstery cleaners, industrial- and institutional-type preparations. Household ammonia. Cat litter, except natural and untreated materials.	35							
	materials		X X	X	49 538 10 835	34 15	X	X	23 411 17 078
32561244H1		8	X	X	D	7	×	X	D
0200121101	sweeping compounds, waterless hand cleaners, wallpaper cleaners, etc.	88	x	х	524 529	N	x	х	N
3256124Y Sp	Specialty cleaning and sanitation products, nsk	N	x	х	444 432	N	x	х	N
3256124YWV	Specialty cleaning and sanitation products, nsk	N	х	х	444 432	N	x	x	199 331
(inc	lishing preparations and related products ncluding automobile, floor, and metal olishes)	N	x	х	1 063 788	N	x	x	1 086 467
32561271 Po	Polishing preparations and related products	N	x	x	997 770	N	x	x	N
3256127111	Automobile body polish and cleaners, household	20	x	X	178 292	N N	x	X	N
3256127121	Automobile body polish and cleaners, industrial and institutional	40	х	x	98 554	N	x	x	N
	Furniture polish and cleaners, household	11	х	х	164 605	N	х	х	N
	Furniture polish and cleaners, industrial and institutional	13	х	х	19 407	N	x	x	N
3256127151	Floor polish, water emulsion, household mil gal	16	х	7.9	79 952	N	x	N	N
	Floor polish, water emulsion, industrial and institutional mil gal. Floor polish, liquid (nonemulsion) mil gal.	66 12	X	S	169 778 6 690	N 21	X	N 919.1	N 35 146
3256127181	Floor polish other than liquid form.	3			838	7		*19.1 S	3 823
3256127191 32561271A1	including paste and cake	7	X	S X	8 877	11	×	X	99 864
	excluding shoe polish mil lb	14	X	S	64 179	20	X	S	50 960
	polish and polishing cloths and papers	41	X	х	206 598	62	×	х	136 372
	Polishing preparations and related products, nsk	N	x	x	66 018	N	x	x	N
3256127YWV	Polishing preparations and related products, nsk	N	X	X	66 018	N	x	×	38 109
325612W Polis	lishes and sanitation goods, nsk, total	N	х	х	930 842	N	x	x	782 604
325612WY Po 325612WYWW Po	Polishes and sanitation goods, nsk, total	N	X	Х	930 842	N	x	х	N
325612WYWY	nonadministrative-record establishments  Polishes and sanitation goods, nsk, for administrative-record establishments	N N	x x	x x	738 605 192 237	N N	x x	x x	689 356 93 248

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: P 10 to 19 percent estimated; Q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

<sup>#</sup> Additional information is available for this item; see Appendix F.

@ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.

\$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

### Table 6b. Product Class Shipments for Selected States: 1997 and 1992

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1997. For meaning of abbreviations and symbols, see introductory text. For explanations of terms, see appendixes]

NAICS product class	Product class and geographic area	Value of proc (\$1,	duct shipments ,000)
code	, , ,	1997	1992
3256121	CHLORINE AND OTHER INORGANIC BLEACHING COMPOUNDS, HOUSEHOLD (SODIUM HYPOCHLORITE, ETC., 100 PERCENT CL EQUIVALENT) @		
	United States	1 002 094	946 062
	California Florida New Jersey Ohio	102 185 52 459 38 199 28 101	121 101 51 303 N N
3256124	SPECIALTY CLEANING AND SANITATION PRODUCTS		
	United States	5 161 093	3 661 488
	California Colorado Connecticut Florida Georgia	145 441 9 026 15 882 10 694 313 327	204 533 N N 41 123 247 011
	Illinois Indiana Iowa Kentucky Louisiana	302 058 57 682 20 379 18 044 5 339	391 106 37 076 N N 6 012
	Maryland Massachusetts Michigan Minnesota Missouri	84 433 32 183 185 128 70 392 406 455	122 677 48 745 86 553 66 794 338 676
	New Jersey New York North Carolina Ohio Oklahoma	478 218 77 969 93 283 1 371 875 8 076	316 157 101 634 39 509 663 077 N
	Oregon Pennsylvania South Carolina Tennessee Texas Virginia Wisconsin	4 602 110 064 5 281 88 064 90 917 18 177 851 216	5 713 84 688 N 47 402 109 929 6 109 441 009
3256127	POLISHING PREPARATIONS AND RELATED PRODUCTS (INCLUDING AUTOMOBILE, FLOOR, AND METAL POLISHES)		
	United States	1 063 788	1 086 467
	California Connecticut Georgia Illinois Indiana	62 742 15 546 46 337 114 681 20 475	74 949 N S 59 25 121 783 27 045
	Kansas Massachusetts Michigan Minnesota Mississippi	6 848 21 643 44 720 11 920 6 887	N 26 910 54 872 3 957 N
	Missouri. New Jersey. New York North Carolina Ohio	32 922 61 348 27 415 23 389 107 024	20 967 19 412 30 675 53 914 79 522
	Pennsylvania Texas Washington Wisconsin	17 781 16 515 2 143 271 946	103 835 15 968 N 291 511

<sup>#</sup> Additional information is available for this item; see Appendix F.

@ Additional data are available for these codes at the aggregate U.S. level in the Current Industrial Report (CIR) series; see Appendix F for the CIR survey number and title.

\$ This product is primary to more than one industry; see Appendix F for a listing of the related product codes.

### Table 7. Materials Consumed by Kind: 1997 and 1992

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

NAICS		19	97	19	992
material code	Material consumed	Quantity	Delivered cost (\$1,000)	Quantity	Delivered cost (\$1,000)
325612	POLISH & OTHER SANITATION GOOD MFG				
32561303 32561305	Bulk surface active intermediates (active wt.)	S	26 955	48.2	23 787
32561307	except intermediates	S	35 698	P32.8	20 740
32561100	etc.) (active wt.), except intermediates	51.7 S	35 588 621	39.1	28 728 N
31120013	etc.) (active wt.), except intermediates mil lb.  Glycerin (100 percent) mil lb.  Vegetable oil mil lb.	P5.0	2 036	N S	1 062
32562000	Perfume oil mixtures and blendsmil lb.	P13.9	101 664	910.4	67 022
32519901 31161301	Fatty acids mil lb. Grease and inedible tallow mil lb.	<sup>q</sup> 23.6 S	10 252 9 738	q13.0 P5.0	5 275 3 395
32518103 32518105	Chlorine (100 percent Cl basis)	P138.1	25 028 5 146	P129.4 55.6	15 501 8 302
32516105	Sodium carbonate (soda asn) (56 percent Nazo)	64.6	5 146	55.6	8 302
32518107 32518821	Sodium hydroxide (caustic soda)(100 percent NaOH)	P123.3 94.6	31 396 3 251	155.1 93.5	31 604 2 749
32518819 32410013	All other potassium and sodium compounds.  Refined petroleum products, including mineral oil, naphtha solvents,	44.6 X	21 422	3.5 X	22 364
	petrolatum, waxes, etc	X	54 463	X	72 127
32500005	All other organic and inorganic chemicals	Х	368 003	X	N
32310003	Labels, coupons, instructions, and other printed material	X	59 245	X	46 145
32221001 33240000	Paperboard containers, boxes, and corrugated paperboard Metal containers	X	134 815 132 489	X	147 039 143 813
32610029	Plastics containers	x	275 779	x	250 843
32610037	Fabricated plastics products, including dispensing pumps and trigger and mist sprayers; except containers	Х	108 025	x	99 630
00970099	All other materials and components, parts, containers, and supplies	X	283 295	X	302 784
00971000	Materials, ingredients, containers, and supplies, n.s.k.	Х	677 176	X	462 550

<sup>#</sup> Additional information is available for this item; see Appendix F.

Note: For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p 10 to 19 percent estimated; q 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

# Appendix A. Explanation of Terms

#### **BEGINNING- AND END-OF-YEAR INVENTORIES**

Respondents were asked to report their beginning-of-year and end-of-year inventories at cost or market. Effective with the 1982 Economic Census, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). Beginning in 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

#### **Inventory Data by Stage of Fabrication**

Total inventories and three detailed components (1) finished goods, (2) work-in-process, and (3) materials, supplies, fuels, etc., were collected.

When using inventory data by stage of fabrication for "all industries" and at the three-digit subsector level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by an establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for all publication levels.

#### **COST OF MATERIALS**

This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

Included in this item are:

- Cost of parts, components, containers, etc.—Includes all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year.
- Cost of products bought and sold in the same condition.

- Cost of fuels consumed for heat and power—Includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.
- 4. Cost of purchased electricity—The cost of purchased electric energy represents the amount actually used during the year for heat and power. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
- 5. Cost of contract work—This term applies to work done by others on materials furnished by the manufacturing establishment. The actual cost of the material is to be reported on the cost of materials, parts, and containers line of this item. The term "Contract Work" refers to the fee a company pays to another company to perform a service.

### **Specific Materials Consumed**

In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. If less than \$25,000 of a listed material was consumed by an establishment, the cost data could be reported in the "Cost of all other materials...," Census material code 00970099. Also, the cost of materials for small establishments for which administrative records or short forms were used was imputed into the "Materials not specified by kind," Census materials code 00971000.

# Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive

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stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

#### **COST OF PURCHASED SERVICES**

Annual Survey of Manufactures (ASM) establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, communication services, legal services, accounting and bookkeeping services, advertising, software and other data processing services, and refuse removal. Each of these items reflects the costs paid directly by the establishment and excludes salaries paid to employees of the establishment for these services.

Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment. Payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that was capitalized is considered capital expenditures and is, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Included in the cost of purchased advertising services are payments for printing, media coverage, and other advertising services and materials.

Included in the cost of purchased software and other data processing services are all purchases by the establishment from other companies. Excluded are services provided by other establishments of the same company (such as by a separate data processing unit).

Included in the cost of purchased refuse removal services are all costs of refuse removal services paid by the establishment, including costs for hazardous waste removal or treatment. Excluded are all costs included in rental payments or as capital expenditures.

#### **Response Coverage Ratio**

A response coverage ratio is a measure of the extent to which respondents report for an item. The estimate is made by calculating the ratio value of the weighted total employment data for all the ASM establishments that report the item to the weighted total employment data for all ASM establishments classified in an industry (reporters and non-reporters).

#### **DEPRECIATION CHARGES FOR FIXED ASSETS**

This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.

#### **EMPLOYEES**

This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods. Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

#### **Production Workers**

This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

#### **All Other Employees**

This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It

includes sales (including driver-salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office functions, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations utilized as a separate work force.

#### FRINGE BENEFITS

Fringe benefits are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans. They exclude such items as companyoperated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees.

# GROSS BOOK VALUE OF DEPRECIABLE ASSETS AT BEGINNING OF YEAR (BOY) AND END OF YEAR (EOY)

Total value of depreciable assets is collected on all census forms. It shows the value of depreciable assets for the beginning of year and end of year. The data encompass all fixed depreciable assets on the books of establishments. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress.

In addition, respondents were requested to make certain that assets at the beginning of the year plus capital expenditures, less retirements, equaled assets at the end of the year.

#### NUMBER OF ESTABLISHMENTS AND COMPANIES

A separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

#### **PAYROLL**

This item includes the gross earnings of all employees on the payrolls of operating manufacturing establishments paid in the calendar year. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' social security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payrolls of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' social security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' total supplemental labor costs (those required by Federal and state laws and those incurred voluntarily or as part of collective bargaining agreements).

#### PRODUCT CODES AND CLASSES OF PRODUCTS

NAICS United States industries are identified by a six-digit code, in contrast to the four-digit SIC code. The longer code accommodates the large number of sectors and allows more flexibility in designing subsectors. Each

product or service is assigned a ten-digit code. The product coding structure represents an extension by the Census Bureau of the six-digit industry classifications of the manufacturing and mining sectors. The classification system operates so that the industrial coverage is progressively narrower with the successive addition of digits. This is illustrated as follows:

NAICS level	NAICS code	Description
Industry	33461	Manufacturing and reproduction of magnetic and optical media
U.S. industry	334612	Reproduction of software
Product class	3346120	Prerecorded compact disc (except software), tape, and record reproducing
BLS link code	3346120X	_
Product code	3346120XXX	

As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1997 census program, information was collected on the output of almost 10,000 individual product items.

In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products (ten-digit codes), and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits.

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1992 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant (quantity produced and consumed) was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

#### PRIMARY PRODUCT CLASS CODE

This file presents selected statistics for establishments according to their degree of specialization in products primary to their industry. This field contains either the six-digit North American Industrial Classification System (NAICS) industry code corresponding to all establishments in the industry, or the seven-digit NAICS product class code for all establishments within the industry that are specialized in a particular product class. Product class specialization is determined by evaluating the ratio of the largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment.

#### PRODUCTION-WORKER HOURS

This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

## QUANTITY OF ELECTRIC ENERGY CONSUMED FOR HEAT AND POWER

Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the Annual Survey of Manufactures (ASM) form. In addition, information is collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.

#### RENTAL PAYMENTS

Total rental payments are collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these companyowned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

#### RETIREMENTS OF DEPRECIABLE ASSETS

Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during the calendar year. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.

#### TOTAL CAPITAL EXPENDITURES (NEW AND USED)

For establishments in operation and any known plants under construction, manufacturers were asked to report their new and used expenditures for (1) permanent additions and major alterations to manufacturing establishments and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

Totals for expenditures include the costs of assets leased from nonmanufacturing concerns through capital leases. New facilities owned by the Federal Government but operated under contract by private companies and plant and equipment furnished to the manufacturer by communities and nonprofit organizations are excluded. Also excluded are expenditures for land and cost of maintenance and repairs charged as current operating expenses.

For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. If an establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported.

#### **VALUE ADDED**

This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning-and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments, value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those

industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

#### **VALUE OF SHIPMENTS**

This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and sold without further processing. Included are all items made by or for the establishments from material owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit.

In addition to the value for NAICS defined products, aggregates of the following categories of miscellaneous receipts are reported as part of a total establishment's value of product shipments:

- 1. Reported contract work—Receipts for work or services that a plant performed for others on their materials.
- 2. Value of resales—Sales of products brought and sold without further manufacture, processing, or assembly.
- 3. Other miscellaneous receipts—Such as repair work, installation, sales of scrap, etc.

Industry primary product value of shipments represents one of the three components of value of shipments. These components are:

- 1. Primary products value of shipments.
- 2. Secondary product value of shipments.
- 3. Total miscellaneous receipts.

Primary product shipments is used in the calculations of industry specialization ratio and industry coverage ratio. The term "Value of primary products shipments made in this industry" is used in this publication and refers to the same data.

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# Duplication in Cost of Materials and Value of Shipment

The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the U.S. level and beginning in 1964, for all geographic levels.

#### **Specialization and Coverage Ratios**

These items are not collected on the report forms but are derived from the data shown in Table 3. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

An establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in Tables 1a through 5 and data on product shipments shown in Tables 6a and 6b.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

# Appendix B. NAICS Codes, Titles, and Descriptions

# 325612 POLISH AND OTHER SANITATION GOOD MANUFACTURING

This U.S. industry comprises establishments primarily engaged in manufacturing and packaging polishes and specialty cleaning preparations.

The data published with NAICS code 325612 include the following SIC industry:

2842 Polishes and sanitation goods

# Appendix C. Coverage and Methodology

#### MAIL/NONMAIL UNIVERSE

The manufacturing universe includes about 400,000 establishments. This number includes those industries in the North American Industry Classification System (NAICS) definition of manufacturing, but not those industries leaving the manufacturing sector in the classification change. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures (ASM). The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

 Small single-establishment companies not sent a report form.

Approximately 40 percent of the manufacturing establishments were small single-establishment companies that were excused from filing a census report. Selection of these establishments was based on two factors: annual payroll and our ability to assign the correct six-digit NAICS industry classification to the establishment. For each four-digit Standard Industrial Classification (SIC) industry code, an annual payroll cutoff was determined. These cutoffs were derived so that the establishments with payroll less than the cutoff were expected to account for no more than 3 percent of the value of shipments for the industry. Generally, all single-establishment companies with less than 5 employees were excused, while all establishments with more than 20 employees were mailed forms. Establishments below the cutoff that could not be directly assigned a six-digit NAICS code were mailed a classification report which requested information for assigning NAICS industry codes. Establishments below the cutoff that could be directly assigned a six-digit NAICS code were excused from filing any report. For below cutoff establishments, information on the physical location, payroll, and receipts was obtained from the administrative records of other Federal agencies under special arrangements that safeguarded their confidentiality.

Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials were not distributed among specific products and materials for these

establishments but were included in the product and material "not specified by kind" (nsk) categories.

The industry classification codes included in the administrative-record files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded to a four-digit SIC industry and then erroneously re-coded to a six-digit NAICS industry. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes the administrative-record cases had only two- or three-digit SIC group classification codes available in the files. For the 1997 Economic Census – Manufacturing, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the appropriate six-digit NAICS level. Establishments that did not return the classification form were coded later to those six-digit NAICS industries identified as "All other" industries within the given subsector.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments sent a report form.

The establishments covered in the mail canvass were divided into three groups:

a. ASM sample establishments.

This group accounts for approximately 15 percent of all manufacturing establishments. The ASM panel covers all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size. For more information, see the Description of the ASM Survey Sample.

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In an economic census year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply additional information on gross book value of assets and capital expenditures. ASM establishments were also requested to provide information on retirements, depreciation, rental payments, and supplemental labor costs. For establishments not included in the ASM, these additional items were estimated using relationships observed in the ASM establishment data. The census statistics for these variables are a sum of the ASM establishment data and the estimated data for non-ASM establishments. ASM establishments were also requested to provide information for selected purchased services. The census statistics for the purchased service items were derived solely from the ASM establishments. See Appendix A, Explanation of Terms for an explanation of these items. The census part of the report form is 1 of 220 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of this many forms to canvass the 480 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to perform. Respondents were requested to identify the products, the value of each product, and, in many cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant materials not identified on the form.

A wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

b. Large and medium establishments (non-ASM).

Approximately 30 percent of all manufacturing establishments were included in this group. A variable cutoff, based on administrative-record payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive 1 of the 220 economic census – manufacturing regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.

c. Small single-establishment companies (non-ASM).

This group includes approximately 15 percent of all manufacturing establishments. For those industries where application of the variable cutoff for administrative-record cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or short form was used. These establishments received 1 of the 31 versions of the short form, which requested summary product and material data and totals but no details on employment, payroll, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics because the same data were collected on the short form as on the long form. However, detailed information on products and materials consumed was not collected on the short form; thus, its use would increase the value of the nsk categories.

# INDUSTRY CLASSIFICATION OF ESTABLISHMENTS

Each of the establishments covered in the 1997 Economic Census – Manufacturing was classified in 1 of 480 industries (473 manufacturing industries and 7 former manufacturing industries) in accordance with the industry definitions in the 1997 NAICS Manual. This is the first edition of the NAICS Manual and it is a major change from the 1987 SIC Manual that was used previously. Appendix A of the 1997 NAICS Manual notes the comparability between the 1987 SIC and 1997 NAICS classification systems. When applicable, Appendix G of this report shows the product class and product comparability between the two systems for data in this report.

In the NAICS system, an industry is generally defined as a group of establishments that have similar production processes. To the extent practical, the system uses supply-based or production-oriented concepts in defining industries. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees.

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The coding system works in such a way that the definitions progressively become narrower with successive additions of numerical digits. In the manufacturing sector for 1997, there are 21 subsectors (three-digit NAICS), 86 industry groups (four-digit NAICS), 184 NAICS industries (five-digit NAICS) that are comparable with Canadian and Mexican classification, and 473 U.S. industries (six-digit NAICS). This represents an expansion of the four-digit SICbased U.S. industries from 459 in 1987. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. In the new system, there are about 1,500 product classes (seven-digit codes), about 6,000 census products, and an additional 3,700 CIR products (ten-digit codes). The ten-digit products are considered the primary products of the industry with the same first six digits. These counts do not include the seven former manufacturing industries that are included in the 1997 Economic Census - Manufacturing.

For the 1997 Economic Census – Manufacturing, all establishments were classified in particular industries based on the products they produced. If an establishment made products of more than one industry, it was classified in the industry with the largest product value. For 1997, there were no "resistance rules" or "frozen industries."

In ASM years, establishments included in the ASM sample with certainty weights are reclassified by industry only if the change in the primary activity from the prior year is significant or if the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year. However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The results of these rules covering the switching of plants from one industry classification to another are that some industries comprise different mixes of establishments in different survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the six-digit NAICS level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

Establishments frequently make products classified both in their industry (primary products) and other industries (secondary products). Industry statistics (employment, payroll, value added by manufacture, value of shipments, etc.) reflect the activities of the establishments which may make both primary and secondary products. Product statistics, however, represent the output of all establishments without regard for the classification of the producing establishment. For this reason, when relating the industry statistics, especially the value of shipments, to the product statistics, the composition of the industry's output should be considered.

The extent to which industry and product statistics may be matched with each other is measured by the primary product specialization ratio and the coverage ratio. The primary product specialization ratio is the proportion of industry shipments accounted for by the primary products of establishments classified in the industry. The coverage ratio is the proportion of product shipments accounted for by establishments classified in the industry.

#### **ESTABLISHMENT BASIS OF REPORTING**

The economic census – manufacturing is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location or establishment. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1997, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries.

The 1997 Economic Census – Manufacturing excludes data for central administrative offices (CAOs). These would include separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company. These data are published in a separate report series.

#### **DESCRIPTION OF THE ASM SURVEY SAMPLE**

The annual survey of manufactures (ASM) sample is drawn for the second survey year after a census. The most recent sample was drawn for the 1994 survey year based on the 1992 Census of Manufactures. This sample will be in place through the 1998 ASM.

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In 1992, there were approximately 370,000 individual manufacturing establishments. For sample efficiency and cost considerations, the 1992 manufacturing population was partitioned into two components for developing estimates within the ASM; a mail stratum and a nonmail stratum.

Mail stratum. The mail stratum of the survey is comprised of larger single-location manufacturing companies and all manufacturing establishments of multiunit companies (companies that operate at more than one physical location). Approximately 230,000 of the 370,000 establishments in the 1992 census were assigned to the mail stratum. On an annual basis, the mail stratum is supplemented with larger, newly active single-location companies identified from a list provided by the Internal Revenue Service (IRS) and new manufacturing locations of multiunit companies identified from the Census Bureau's Company Organization Survey (COS).

For the 1994 survey, a new sample of approximately 58,000 individual establishments was selected from the mail stratum assembled from the 1992 census. Supplemental samples representing both 1993 and 1994 births (newly active establishments that were not included in the 1992 census) were also selected. Establishments selected for the sample are mailed an ASM survey questionnaire for each year through 1998.

The 1994-98 ASM sample design is similar to the one used since 1984. Companies in the 1992 Census of Manufactures with manufacturing shipments of at least \$500 million were defined as company certainties. For these large companies, each manufacturing establishment is included in the mail sample. For the 1994-98 sample, there are approximately 650 certainty companies collectively accounting for over 18,000 establishments.

For the remaining portion of the mail component of the survey, the establishment was defined as the sample unit. All establishments with 250 employees or more were defined as employment certainties. In addition, all establishments producing products in SIC 3571 (Electronic Computers) were defined as certainties. Across these three arbitrary certainty classes, there were approximately 25,000 establishments included in the sample with certainty. Collectively, these certainty establishments accounted for approximately 80 percent of the total value of shipments in the 1992 Census of Manufactures.

Smaller establishments in the remaining portion of the mail stratum were sampled with probabilities ranging from .02 to 1.00. The initial probabilities of selection assigned to these establishments were proportionate to a measure-of-size determined for each establishment. The measure-of-size was a function of the establishment's 1992 industry classification, its 1992 product class data, and the historical variability of the year-to-year estimates of the product class estimates. For each product class (1,755) and four-digit industry (459), a desired reliability

constraint was specified. Using a technique developed by Dr. James R. Chromy of the Research Triangle Institute, the initial establishment probabilities were optimized such that the expected sample satisfied all industry and product class reliability constraints while the sample size was minimized. This technique reduces the likelihood of selecting nonrepresentative samples for individual product classes or industries.

This method of assigning probabilities based on product class shipments is motivated by our primary desire to produce reliable estimates of both product class and industry shipments. The high correlation between shipments and employment, value-added, and other general statistics assures that these variables will also be well represented by the sample. The actual sample selection procedure uses an independent chance of selection method (Poisson sampling) which permits us to prevent small establishments from being selected in consecutive samples without introducing a bias into the survey estimates.

**Nonmail component.** The initial nonmail component of the survey was comprised of approximately 140,000 small, single-establishment companies that were tabulated as administrative records in the 1992 Census of Manufactures. The nonmail stratum is also supplemented annually using the list of newly active single-location companies provided by the Internal Revenue Service (IRS) and payroll cutoffs. Companies with payroll below the payroll cutoff are added to the nonmail stratum. For this portion of the population, sampling is not used. The data for this group are estimated based on selected information obtained annually from the administrative records of the IRS and Social Security Administration (SSA). This administrative information, which includes payroll, total employment, industry classification, and physical location, is obtained under conditions which safeguard the confidentiality of both tax and census records.

## DESCRIPTION OF THE ASM ESTIMATING PROCEDURE

Most of the ASM estimates derived for the mail stratum are computed using a difference estimator. At the establishment level, there is a strong correlation between the current-year data values and the corresponding 1992 (base) data values. Therefore, within the mailed stratum, for each item at each level of aggregation, an estimate of the "difference" between the current year and the base year is computed from sample cases and added to the corresponding base-year values. For the 1993-1997 ASM estimates, the 1992 Census of Manufactures values serve as the base year. For the 1998 ASM, the base will be updated to be the 1997 Economic Census – Manufacturing.

Due to the positive year-to-year correlation, estimates derived using this methodology are generally more reliable than comparable estimates developed from the current sample data alone. Estimates for the capital expenditures variables are not generated using the difference

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estimator because the year-to-year correlations are considerably weaker. The standard linear estimator is used for these variables.

For the nonmail stratum, estimates for payroll and employment are directly tabulated from the administrative-record data provided by IRS and SSA. Estimates of data other than payroll and employment are developed from industry averages. Although the nonmail stratum contains approximately 170,000 individual establishments in 1994, it accounts for less than 2 percent of the estimate for total value of shipments at the total manufacturing level.

Corresponding estimates for the mail and nonmail components are combined to produce the estimates included in this publication.

#### QUALIFICATIONS OF THE ASM DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sample lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the difference between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of estimates.

The particular sample selected for the ASM is one of many similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretically comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected ASM statistics in this report. They are represented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, completecoverage value for specified percentages of all the possible samples).

The complete-coverage value would be included in the range:

From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.

From two standard errors below to two standard errors above the derived estimate for about 19 out of 20 of all possible samples.

From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown at 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total, and almost certain confidence that the interval 47,000 to 53,000 includes the complete-coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected during the Census Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown. Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be combined with higher level totals, creating a broader aggregate, which then may be of acceptable reliability.

# DATA FROM THE CURRENT INDUSTRIAL REPORTS (CIR)

The CIR program provides product statistics for selected manufacturing industries at the U.S. level annually and, in some cases, monthly and/or quarterly. When detail product data are collected in the CIR, they are not also collected in the census. However, the annual CIR data are included in the census Product Summary report.

The CIR program uses a unified data collection, processing, and publication system. The Census Bureau updates the survey panels for most reports annually and reconciles the estimates to the results of the broader-based annual survey of manufactures and the economic

census – manufacturing. The economic census – manufacturing provides a complete list of all producers of the products covered by the CIR program and serves as the primary source for CIR sampling. Where a small number of producers exist, CIR surveys cover all known producers of a product. However, when the number of producers is large, cutoff and random sampling techniques are used. Surveys are continually reviewed and modified to provide the most up-to-date information on products produced. While the CIR program includes both mandatory and voluntary surveys, the annual data are mandatory.

# **DUPLICATION IN COST OF MATERIALS AND VALUE OF SHIPMENTS**

Data for cost of materials and value of shipments include varying amounts of duplication, especially at higher levels of aggregation. This is because the products of one establishment may be the materials of another. The value added statistics avoid this duplication and are, for most purposes, the best measure for comparing the relative economic importance of industries and geographic areas.

## VALUE OF INDUSTRY SHIPMENTS COMPARED WITH VALUE OF PRODUCT SHIPMENTS

The 1997 Economic Census – Manufacturing shows value of shipments data for industries and products. In the industry statistics tables and files, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in the products statistics tables and files represent the total value of all products shipped that are classified as primary to an industry regardless of the classification of the producing establishment.

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# Appendix D. Geographic Notes

Not applicable for this report.

1997 ECONOMIC CENSUS APPENDIX D D-1

# Appendix E. Metropolitan Areas

Not applicable for this report.

1997 ECONOMIC CENSUS APPENDIX E E-1

# Appendix F. Footnotes for Products Statistics and Materials Consumed by Kind

### Part 1. Products Statistics (Tables 6a and 6b)

NAICS product code	Footnote
@3256121	For additional detail, see Current Industrial Report MA325A, Inorganic Chemicals.

### Part 2. Materials Consumed by Kind (Table 7)

Not applicable.

## Appendix G. Comparability of Product Classes and Product Codes: 1997 to 1992

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3251101 3251101111 3251101121 3251101YWV	2865658 2865659	28656 2865658 2865659 2865600	3251820 pt 3251820100 pt 3251820100 pt 3251820YWW pt	2895000	28950 2816388 2895000 2816000 pt	325199H	28693 pt	28693 pt 2869313 2869315 2869300 pt
3251104 3251104111 3251104121	2869132	28691 2869132 2869133	3251820YWW pt 3251820YWY pt 3251820YWY pt	2816002 pt	2816300 pt 2816002 pt 2895002	325199K 325199K100	28693 pt 2869331	28693 pt 2869331
3251104YWV	2869100 28650 pt	2869100	3251881 3251881000	28193	28193 2819300	325199N 325199N100	28693 pt 2869351	28693 pt 2869351
325110W pt	28690 pt	28690 pt	3251884 3251884000	28194 2819400		325199R 325199R100	28693 pt 2869399	28693 pt 2869300 pt
325110WYWW pt 325110WYWW pt 325110WYWY pt	2869000 pt	2869000 pt	3251887 3251887000	28196 2819600	28196 2819600	325199T pt	28696	28696
325110WYWY pt	2869002 pt	2869002 pt 28132	325188A 325188A000	28197 2819700	28197 2819700	325199T pt 325199T100 pt 325199T100 pt	28698 pt 2869600 2869898	28698 pt 2869600 2869898
3251201000 3251204	2813200	2813200		28198 2819800		325199U 325199U100	28697 pt 2869719	28697 pt 2869700 pt
	2813300			28199 pt	28199 pt	325199W pt	28690 pt	28690 pt
3251207000 325120A	2813500 28136	2813500 28136	325188G pt 325188G000 pt 325188G000 pt 325188G000 pt	28697 pt	2819900 pt	325199W pt 325199WYWW pt 325199WYWW pt	2899000 pt	2899000 pt
	2813600 28137			28190 pt	•	325199WYWY pt 325199WYWY pt	2899002 pt	2869002 pt 2899002 pt
325120D pt 325120D000 pt	2813700	2813700	325188W pt		28690 pt 2819000 pt 2869000 pt	3252111 3252111100	28213 2821300	28213 2821300
325120D000 pt			325188WYWY pt 325188WYWY pt	2819002 pt	2819002 pt 2869002 pt	3252114 3252114100		2821400
325120W pt 325120WYWW pt	28690 pt	28690 pt 2813000	3251910 3251910111 3251910121	2861010		325211W	28210 2821000 2821002	2821000
325120WYWY pt	2813002 2869002 pt	2813002	3251910231 3251910241 pt	2861025	2861025 2861030	3252120 3252120111	28220 2822011	28220 2822011
3251311 3251311000	28161 2816100	28161 2816100	3251910291 pt 3251910291 pt	2861049 pt	2861015 2861040	3252120211 3252120311 3252120321	2822040 2822045	2822012 2822040 2822045
3251314 3251314111	28162	28162	3251910YWW 3251910YWY	2861000 2861002	2861000 2861002	3252120411 3252120511	2822050 2822057 2822060	2822050 2822057 2822060
3251314121	2816255 2816265 2816200	2816255	3251921 3251921100	2865100		3252120611 3252120711 3252120811 3252120YWW	2822072 2822082 2822000	2822072 2822082 2822000
	28163 pt		3251924 3251924100	28655 2865500	28655 2865500	3252120YWY	2822002	2822002
3251317 pt	2816310 2816331	2816310 2816331	325192W	28650 pt	28650 pt 2865000 pt 2865002 pt	3252210 3252210111 3252210121 3252210131	2823037 2823036	28230 2823033 2823037 2823036
3251317311 3251317321 3251317331 pt	2816391	2816391 2816398	3251930 pt	28690 pt 28692	28690 pt 28692	3252210141 3252210YWW 3252210YWY	2823045 2823000 2823002	2823045 2823000 2823002
3251317331 pt	2816300 pt	2816300 pt	3251930111 3251930211 3251930221	2869215 2869210	2869215 2869210 2869219	3252221 3252221111	28241 2824115	28241 2824115
325131W pt			3251930311 3251930411	2869225 2869220	2869225 2869220	3252221121 3252221131 3252221141	2824129	2824129
325131W pt 325131WYWW pt 325131WYWW pt	28190 pt 2816000 pt 2819000 pt	2816000 pt	3251930511 3251930YWW pt 3251930YWW pt	2869229 2869000 pt 2869200	2869229 2869000 pt 2869200	3252221151 3252221YWV	2824145 2824100	2824145
325131WYWY pt	2816002 pt	2816002 pt	3251930YWY	2869002 pt	2869002 pt 28697 pt	3252224 3252224111	28242	28242 2824261
3251321 3251321100	28652 2865200	28652 2865200	3251991 pt	28992 2899211	28992	3252224121 3252224131 3252224141	2824263 2824265 2824266	2824265 2824266
3251324 3251324100	28653 2865300	28653 2865300	3251991121 3251991131	2899224	2899224 2899259	3252224151 3252224YWV	2824269 2824200	2824269 2824200
325132WYWW	28650 pt 2865000 pt 2865002 pt	2865000 pt	3251991151 3251991161 3251991171	2899283 2899292 2899294	2899283 2899292 2899294	3252227 3252227111 3252227211	2824429	28244 2824415 2824429 2824442
3251811 3251811000	28121 2812100	28121 2812100	3251991181 3251991YWV pt 3251991YWV pt	2869700	2869700 pt 2869700 pt 2899200	3252227311 3252227411 3252227421	2824442 2824444 2824447	2824444 2824447
3251814 3251814000	28123 2812300	28123 2812300	3251994 3251994100	28694	28694 2869400	3252227YWV 325222A 325222A111	2824400 28249 2824915	2824400 28249 2824915
3251817 3251817000	28125 2812500		3251997 3251997100	28698 pt 2869831	28698 pt 2869831	325222A111 325222A121 325222A131 325222AYWV	2824917 2824919 2824900	2824917 2824919 2824900
	28120 2812000 2812002	2812000		2869837	28698 pt 2869837	325222D	28248 2824815	28248 2824815
	28160 pt		325199E 325199E111 325199E121	2869853	28698 pt 2869853 2869855	325222D211 325222D221 325222D231	2824851 2824875 2824879	2824851 2824875 2824879
3251820 pt	28163 pt	28163 pt	325199EYWV	2869800	2869800	325222D231	2824800	2824800

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
325222W	28240 2824000	28240 2824000	3253207143 3253207145	2879E43	2879940 pt 2879940 pt	3255107 3255107000	28513 2851300	
325222WYWY	2824002	2824002	3253207151 3253207155	2879E51	2879986 pt 2879971	325510A pt		
	2873100	2873100	3253207157 3253207159	2879E57	2879930 2879986 pt 2879900	325510A pt 325510A000 pt	28995 pt 2851500	28995 pt 2851500
3253114 3253114000	28732 2873200	28732 2873200	325320W	28790	28790	325510A000 pt	2899586	2899586
3253117	28733		325320WYWY	2879002	2879002	325510W pt	28510	28510 28990 pt
325311W	28730 2873000 2873002	2873000	3254111 3254111111 3254111221 3254111YWV	2833120	28331 2833110 2833120 2833100	325510WYWW pt 325510WYWW pt 325510WYWY pt	2851000	2851000 2899000 pt 2851002
3253121	28741	28741	3254114		28333	325510WYWY pt	2899002 pt 28913	2899002 pt 28913
3253124		28742	3254114131 3254114141	2833318 2833323 2833324	2833323 2833324	3255201111 3255201121 3255201131	2891311	2891326 2891350
3253127 3253127111	28744 2874410	28744 2874410	3254114161	2833326 2833344 2833392	2833344	3255201141 3255201151 3255201161	2891355	2891351 2891355 2891380
3253127121 3253127131	2874411 2874421	2874411 2874421	3254114291	2833399 2833300	2833399	3255201161 3255201YWV		2891300
3253127141 3253127YWV	2874431 2874400	2874431 2874400	325411W	2833000	2833000	3255204 3255204111 3255204271	28914	2891411
325312W	2874000	2874000	325411WYWY	2833002	2833002 28341	32552043D1	2891465 2891471	2891465 2891471
	2874002 28750		3254121000	2834100		3255204541 pt 3255204541 pt 3255204551	2891437 pt	2891443
3253140111 3253140121	2875010 2875011	2875010 2875011	3254124000	2834200	2834200	3255204561 3255204621	2891447 2891424	2891447 2891424
3253140141	2875021 2875041 2875051	2875000 pt	3254127000	2834300	2834300	3255204631		2891433 2891453
3253140161 3253140241	2875061 2875031	2875000 pt 2875031	325412A 325412A000	2834400		3255204681 3255204691 32552046A1	2891453 2891454 2891455	2891454 2891455
3253140YWW 3253140YWY	2875000 2875002	2875000 pt 2875002		2834500	2834500	32552046B1 32552046C1	2891457 2891461	2891457 2891461
·	2879A pt	•		28346 2834600		32552046F1 32552046G1 32552046H1	2891481 2891483 2891499	2891481 2891483 2891499
	2879A pt		325412L	28347 2834700	28347 2834700	32552046H1 3255204YWV 3255207	2891400	2891400 28916
3253201 pt	2879A pt	28798 pt	325412P 325412P000	28348 2834800	28348 2834800	3255207111	28916	2891610 2891625
3253201413	2879A11	2879541 pt	325412T 325412T000	28349	28349 2834900	3255207131 3255207YWV	2891650 2891600	2891650 2891600
3253201A17	2879A15	2879581 pt	325412V 325412V111	28352 2835212	28352 2835212	325520A	28917	28917 2891711
3253201A23 3253201A27	2879A23	2879661 pt 2879675 pt	325412V121 325412V191	2835220 2835225	2835220 2835225	325520A121 325520A131 325520A141	2891721 2891731 2891746	2891721 2891731 2891746
3253201A29 3253201A41	2879A29 2879A41	2879685 pt 2879812 pt		2835200 28340		325520A151 325520AYWV	2891771 2891700	2891771 2891700
	2879A45	2879822 pt	325412W pt	28350 pt 2834000	28350 pt 2834000	325520W	28910 2891000	28910 2891000
3253201D31	2879A47	2879721 pt	325412WYWW pt 325412WYWY pt	2835000 pt	2835000 pt 2834002	325520WYWY	2891002	2891002
3253201YWV pt 3253201YWV pt	2879A00 pt 2879A00 pt	2879500 pt 2879600 pt		2835002 pt		3256111 3256111111 pt 3256111111 pt	28411 2841120 pt 2841120 pt	28411 2841126 pt 2841141 pt
3253201YWV pt 3253201YWV pt	2879A00 pt 2879A00 pt	2879700 pt 2879800 pt	3254130 pt 3254130111	28351	28351	3256111111 pt 3256111121 pt	2841120 pt	2841143 pt 2841125 pt
	2879C pt		3254130221 3254130331	2835115 2835120	2835115 2835120	3256111121 pt 3256111121 pt 3256111121 pt	2841122 pt 2841122 pt 2841122 pt	2841145 pt 2841146 pt 2841149 pt
	2879C pt		3254130341 3254130351	2835125 2835130 2835135	2835130	3256111121 pt 3256111131 pt	2841122 pt	2841178 pt 2841125 pt
3253204 pt	2879C pt	28798 pt	3254130571 3254130691	2835140 2835145	2835140 2835145	3256111131 pt	2841127 pt	2841145 pt 2841146 pt
3253204113	2879C11 2879C13 2879C15	2879541 pt	3254130YWW pt	2835000 pt	2835100	3256111131 pt 3256111131 pt	2841127 pt	2841149 pt 2841178 pt
3253204117 3253204121	2879C17	2879581 pt 2879641 pt	3254141	28361	28361	3256111211 pt 3256111211 pt 3256111221 pt	2841129 pt 2841129 pt 2841130 pt	2841141 pt 2841143 pt 2841145 pt
3253204123 3253204125 3253204127	2879C25 2879C25	2879665 pt 2879675 pt	3254141121	2836115 2836120 2836100	2836120	3256111221 pt 3256111221 pt	2841130 pt	2841146 pt 2841149 pt
3253204129	2879C29 2879C31	2879685 pt	3254144		28362	3256111311 pt 3256111311 pt	2841131 pt	2841123 2841141 pt
3253204133 3253204141	2879C33 2879C41		3254147	28363	28363	3256111311 pt 3256111321 pt	2841131 pt	2841143 pt 2841121
3253204143 3253204145	2879C43 2879C45	2879818 pt 2879822 pt	3254147111 3254147121 3254147YWV	2836310 2836320 2836300	2836310 2836320 2836300	3256111321 pt 3256111321 pt 3256111321 pt	2841132 pt 2841132 pt 2841132 pt	2841145 pt 2841146 pt 2841149 pt
3253204YVVV pt	2879C47 2879C00 pt 2879C00 pt	2879600 pt	325414A	28364	28364	3256111411 pt	2841133 pt	2841125 pt 2841126 pt
3253204YWV pt 3253204YWV pt	2879C00 pt 2879C00 pt	2879700 pt 2879800 pt	325414A121 325414A131	2836410 2836415 2836422	2836415 2836422	3256111411 pt 3256111411 pt 3256111411 pt	2841133 pt	2841128 pt 2841141 pt 2841143 pt
3253207111	2879E 2879E11	2879921	325414A241 325414AYWV	2836430 2836400	2836430 2836400	3256111411 pt	2841133 pt	2841145 pt
3253207113 3253207121	2879E21	2879924 2879912	325414W	2836000	28360 2836000	3256111411 pt 3256111411 pt 3256111411 pt	2841133 pt	2841146 pt 2841149 pt
3253207125 3253207131	2879E25	2879986 pt 2879945 pt	325414WYWY	28511	2836002 28511	3256111511 pt 3256111511 pt	2841134 pt	2841124 2841141 pt
3253207133 3253207135	2879E35	2879945 pt 2879945 pt	3255101000	2851100 28512	2851100	3256111511 pt 3256111511 pt	2841134 pt	2841143 pt 2841145 pt
3253207141	2879E41	2879940 pt	3255104000	2851200	2851200	3256111511 pt	2841134 pt	2841149 pt

1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
3256111511 pt 3256111611 pt	2841135 pt	2841125 pt	3256127 3256127111	28424 2842412	28424 2842411 pt	3259104 3259104111	2893231	28932 2893231
3256111611 pt 3256111611 pt	2841135 pt	2841141 pt	3256127121 3256127131	2842416	2842411 pt 2842415 pt	3259104221 3259104341	2893244	2893232 2893244
3256111611 pt 3256111611 pt	2841135 pt	2841145 pt	3256127141 3256127151	2842420	2842421 pt	3259104431 3259104451	2893246	2893246
3256111611 pt 3256111611 pt	2841135 pt	2841149 pt	3256127161 3256127171	2842423	2842423	3259104YWV		
3256111611 pt 3256111611 pt	2841135 pt	2841165 2841167	3256127181 3256127191	2842443	2842443	3259107 3259107131 3259107141	28933 2893344 2893346	28933 2893344 2893346
3256111711	2044442	2841112	32561271A1 32561271B1	2842498	2842498	3259107141 3259107211 3259107221	2893341 2893342	2893341 2893342
3256111721 3256111731	2841114	2841114		2842400		3259107221 3259107251 3259107YWV	2893349 2893300	2893349 2893300
3256111731 3256111741 pt 3256111741 pt	2841136 pt	2841125 pt	325612W	2842000	2842000	325910A	28934	28934
3256111741 pt	2841136 pt	2841141 pt	325612WYWY			325910A111 325910A121	2893482	2893482 2893483
	2841136 pt	2841145 pt	3256130	2843031	28430 2843031	325910A131 325910A141	2893487 2893489	2893487 2893489
3256111741 pt 3256111741 pt	2841136 pt	2841149 pt	3256130121 3256130131	2843055	2843055	325910AYWV	2893400	2893400
3256111YWV			3256130241 3256130YWW 3256130YWY	2843000	2843000	325910E 325910E111 325910E121	28936 2893611 2893621	28935 pt 2893598 pt
3256114 3256114111	28412 2841221	28412 2841221	3256201		28441	325910E121	2893631	2893598 pt 2893598 pt 2893500 pt
3256114121 3256114211			3256201111 3256201121	2844149	2844149	325910H	28937	28935 pt
3256114311 3256114411			3256201131 3256201YWV	2844159	2844159	325910H111 325910H121	2893771 2893785	2893571 2893585
3256114511 3256114521	2841203	2841203	3256204		28442	325910H131 325910HYWV	2893799 2893700	2893598 pt 2893500 pt
3256114531 3256114541	2841205	2841205	3256204111 3256204121	2844211	2844211	325910W	28930	28930
3256114551	2841206	2841206	3256204131 3256204211	2844235	2844235	325910WYWW 325910WYWY	2893000 2893002	2893000 2893002
3256114561 3256114571	2841209 2841210	2841209 2841210	3256204YWV	2844200	2844200	3259200 3259200111	28920 2892017	28920 2892017
3256114581 3256114591	2841211 2841261	2841211	3256207 3256207111	2844311	2844311	3259200121 pt 3259200121 pt	2892019 pt	2892020 2892024
3256114YWV	2841200	2841200	3256207121 3256207131	2844314	2844314	3259200231 3259200341 pt	2892059 pt	2892039
3256117 3256117111	28413	28413 2841312	3256207141 3256207151	2844318	2844318	3259200341 pt 3259200YWW	2892059 pt	2892071 2892000
3256117211 3256117311	2841313 2841314	2841313 2841314	3256207211 3256207221	2844322	2844322	3259200YWY	2892002	2892002 30870 pt
3256117321 3256117331	2841315	2841315	3256207231 3256207241	2844328	2844326 pt 2844326 pt	3259911115 3259911221	3087112 3087113	3087012 3087013
3256117YWV	2841300	2841300	3256207251 3256207261		2844336 2844339	3259911YWV	3087100	3087000 pt
325611A 325611A111	2841411	2841411	3256207271 3256207281	2844341	2844341	3259912 3259912100	30872 3087200	30870 pt 3087000 pt
325611A121 pt	2841419 pt	2841451	3256207291 32562072A1	2844353	2844351 pt	325991W	30870 3087000	30870 pt 3087000 pt
325611AYWV			32562072B1 32562072C1	2844364	2844364 2844365	325991WYWY	3087002	3087002
325611D	2844400 pt	2844400 pt	32562072D1	2844395 2844300	2844395 2844300	3259921 pt	38615 38616	38615 38616
325611D100 pt			325620A	28444 pt	28444 pt 2844431	3259921101 3259921106	3861503	3861503 3861506
325611W pt	28410		325620A111 325620A121 325620AYWV	2844498	2844498	3259921111 3259921116 pt	3861600	3861600 3861502
325611WYWW pt 325611WYWW pt	2841000	2841000	325620D	•		3259921116 pt 3259921116 pt	3861531 pt	3861508 3861519
325611WYWY pt 325611WYWY pt	2841002	2841002	325620D111	2844611 2844613	2844611	3259921YWV 3259923 pt	3861500	3861500 38617
3256121	28422	28422	325620D131 325620D141	2844615	2844615 2844617	3259923 pt	38619	38619
3256121111 3256121121	2842244 2842245	2842243 pt	325620D151	2844619 2844621	2844619 2844621	3259923101 pt 3259923101 pt	3861713 3861718	3861713 3861718
3256121131 3256121141	2842254 2842255	2842253 pt 2842253 pt	325620D221 325620D231	2844622	2844622 2844623	3259923101 pt 3259923101 pt	3861722	3861722 3861723
3256121YWV	2842200	2842200	325620D241 325620D251	2844624 2844625	2844624 2844625	3259923101 pt 3259923106 pt	3861729	3861729 3861741
3256124 3256124111	28423	2842332 pt	325620D261 325620D271	2844626 2844629	2844629	3259923106 pt 3259923106 pt 3259923106 pt	3861745 3861747	3861743 3861745 3861747
3256124211 pt 3256124211 pt	2842340 pt	2842397 pt	325620DYWV			3259923106 pt 3259923106 pt 3259923111	3861747 3861751 3861900	3861751 3861900
3256124221 3256124231	2842343	2842397 pt	325620G	2844711	28447 2844711	3259923YWV	3861700	3861700
3256124241 pt 3256124241 pt	2842347 pt	2842397 pt	325620G121	2844721	2844721	3259925 3259925101	38618	38618 3861812
3256124251 pt 3256124251 pt 3256124261 pt	2842350 pt	2842397 pt	325620G211	2844731	2844731	3259925206	3861814	3861814 3861815
			325620G231	2844741	2844741	3259925321 3259925YWV	3861819 3861800	3861819 3861800
3256124261 pt 3256124311	2842382	2842397 pt 2842381 pt	325620G331	2844751 2844755	2844751	325992W	38610 pt 3861000 pt	38610 pt 3861000 pt
3256124321 3256124331	2842383 2842386 2842387	2842385 pt	325620G351	2844761	2844761	325992WYWY	3861002 pt	3861002 pt
3256124341 3256124411 3256124421	2842312	2842311 pt	325620G361	2844765 2844771	2844771	3259981 3259981100	28991 pt 2899111	28991 pt 2899100 pt
3256124431 3256124441	2842315	2842315	325620G381	2844775	2844775 2844781	3259984 3259984100	39993	39993 3999300
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3256124461 3256124471	2842325 2842328	2842326 pt 2842328	325620GYWV		2844700 28440 pt	3259987111 3259987121	2899411	2899411 2899431
3256124471 3256124481 3256124491	2842330	2842330	325620W	2844000 pt	2844000 pt	3259987131 3259987YWV	2899497 2899400	2899497 2899400
32561244E1 32561244F1	2842351	2842351	3259101	•		325998A 325998A111	28995 pt 2899573	28995 pt 2899573
32561244G1	2842371 2842390	2842371 2842390	3259101111 3259101121	2893105	2893105 2893115	325998A121 325998A131	2899576 2899577	2899576 2899577
32561244J1 3256124YWV	2842398	2842397 pt	3259101131	2893117 2893100	2893117	325998A141	2899578	2899578
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1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published	1997 published	1997 collected	1992 published
325998E 325998E111 325998E121 325998E131 325998E141 325998E151 325998E161 325998E171 325998E181	2899532 2899533 2899535 2899536 2899537 2899538	2899534 2899543 pt 2899543 pt 2899543 pt 2899543 pt 2899543 pt 2899543 pt	325998H106 325998H107 325998H109 325998H111 325998H121 325998H131 325998H141 325998H151 325998H161	2899525 2899526 2899531 2899539 2899541 2899549 2899553 2899553 2899561	2899525 2899526 2899531 2899539 2899541 2899549 2899553 2899559 2899561	325998H1E1 pt 325998HYWV pt 325998HYWV pt 325998HYWV pt 325998W pt 325998W pt	2819900 pt	2899500 pt 3952400 pt 28190 pt 28990 pt
·	2899545	2899543 pt 2899500 pt 28199 pt	325998H171 325998H181 325998H191 325998H1A1	2899568	2899572 2899581 2899591	325998W pt 325998WYWW pt 325998WYWW pt 325998WYWW pt 325998WYWW pt	2819000 pt 2899000 pt 2899100 pt	39990 pt 2819000 pt 2899000 pt 2899100 pt 3952000 pt 3999000 pt
325998H pt 325998H101	39524 pt	39524 pt	325998H1C1 325998H1D1 325998H1E1 pt 325998H1E1 pt	2899595	2899595 2899598 2819900 pt	325998WYWY pt 325998WYWY pt 325998WYWY pt 325998WYWY pt	2819002 pt 2899002 pt 3952002 pt	2819002 pt 2899002 pt 3952002 pt 3999002 pt