TITANIUM

By Joseph Gambogi

Titanium comprises about 0.62% of the Earth's crust and occurs primarily in the minerals anatase, brookite, ilmenite, leucoxene, perovskite, rutile, and sphene. Elemental titanium, Ti, is a lightweight metal well known for corrosion resistance and its high strength-to-weight ratio. Although titanium is best known for its use as a metal alloy, it is primarily used in the form of titanium dioxide (TiO₂) as a white pigment in paint, paper, and plastics. Other minor uses of titanium minerals include ceramics, chemicals, welding rod coatings, heavy aggregate, and steel furnace flux.

During 1995, the available supply of high-grade titanium minerals was adversely affected by the loss of a major producer of natural rutile in Sierra Leone for an indefinite period and mining difficulties by some producers in Australia. However, global production of titanium concentrates increased moderately compared with that of 1994.

Domestic consumption of titanium dioxide pigment decreased slightly in 1995 while production was nearly unchanged. Global consumption of titanium pigments was estimated to have increased slightly.

Owing to increased demand by the commercial aerospace and certain nonaerospace markets, particularly titanium golf club heads, consumption of all forms of titanium metal increased significantly during 1995. (*See table 1.*)

Legislation and Government Programs

The U.S. Department of Commerce International Trade Administration released the results of antidumping administrative reviews for titanium sponge from Georgia. Russia, and Ukraine. The antidumping finding from Georgia was revoked because it was no longer of interest to domestic interested parties.1 Georgia was not a producer of titanium sponge but had been included under a previous finding for the former Soviet Union. Preliminary results for Russia and Ukraine upheld the existing antidumping finding of 83.96%. Berezniki Titanium-Magnesium Works (AUISMA), the producer of titanium sponge from Russia under review, was determined to be a nonshipper of titanium sponge to the United States. Shipments during the period of review were made by a reseller of titanium sponge who was not included in the request for review.² The producer of titanium sponge in the Ukraine under review, Zaporozhye Titanium and Magnesium Combine, was determined to be a nonshipper because the sponge entries during the period of review were made under temporary importation bond procedures.³

The Defense Logistics Agency continued its program to dispose of rutile held in the National Defense Stockpile (NDS).

At yearend, only 267 metric tons of rutile were left in the NDS as uncommitted inventory. None of the titanium sponge in the NDS was authorized for disposal. The NDS inventory of titanium sponge was unchanged at 33,400 tons of uncommitted inventory.

Production

Commercial forms of titanium ores and concentrates include ilmenite, leucoxene, rutile, titanium slag, and synthetic rutile. U.S. producers of ilmenite in 1995 were RGC (USA) Mineral Sands, Inc. at Green Cove Springs, FL; E. I. du Pont de Nemours & Co. Inc. DuPont, Starke, FL, both from mineral sands deposits; and P. W. Gillibrand Co., Simi Valley, CA, as a coproduct of its rock, sand, and gravel operations. RGC was the only U.S. producer of natural rutile. Kerr-McGee Chemical Corp. was the sole domestic producer of synthetic rutile at Mobile, AL.

Ferrotitanium was produced by Galt Alloys Inc., Canton, OH, and Shieldalloy Metallurgical Corp., Newfield, NJ. The two standard grades produced were 40% and 70% titanium. Data on production of ferrotitanium were not available.

Titanium sponge metal was produced by Oregon Metallurgical Corp., Albany, OR, and Titanium Metals Corp. of America, Henderson (Timet), NV. Titanium ingot was produced by the two sponge producers and by nine other firms in seven States. About 30 companies are known to produce titanium mill products and castings. Owing to increased demand, production of ingot and mill products increased by 35% and 30%, respectively, compared with 1994 levels. Production of titanium sponge was withheld to avoid disclosing company proprietary data. (*See tables 2 and 3.*)

U.S. producers of titanium dioxide pigments were Du Pont, Kemira, Inc., Kerr-McGee, Louisiana Pigment Co. LP (formerly Kronos Inc.), and SCM Chemicals Inc. U.S. production of TiO_2 pigment in 1995 was nearly unchanged compared with that of 1994. Capacity utilization for the domestic pigment industry was about 93%. (See tables 4 and 5.)

Tremont Corp. and IMI Plc. agreed in principle to combine their titanium businesses. The merger would combine Tremont's 75%-owned subsidiary Timet based in Denver, CO, with IMI's wholly owned subsidiaries IMI Titanium Ltd. based in the United Kingdom and its U.S.-based subsidiary IMI Titanium Inc.⁴

Consumption

On a gross weight basis, U.S. reported consumption of TiO₂

in titanium slag and rutile concentrates decreased 3% from the 1994 level. Consumption of ilmenite was withheld to avoid disclosing company proprietary data.

Consumption data for titanium concentrates are developed by the U.S. Geological Survey from one voluntary survey of domestic operations. Of the 29 operations canvassed, 23 responded, representing 99.9% of the data in table 6. Data for nonrespondents were estimated based on prior-year consumption levels. (*See table 6.*)

Reported consumption of titanium in the form of ferrotitanium and scrap in steel and other alloys was 5,910 tons, a 3% decrease from the 1994 level. Carbon, stainless and heat-resisting steels were the largest end-use categories of ferrotitanium and scrap.

Increased ingot production caused titanium sponge and scrap consumption to increase by 25% and 31%, respectively, compared with 1994. Scrap supplied a calculated 52% of ingot feedstock. Increased demand for titanium mill products by the commercial aerospace and nonaerospace markets resulted in a 26% increase in ingot consumption and a 27% increase in mill product shipments. Reported castings shipments decreased by about 11%. Estimated U.S. mill product usage by application was as follows: commercial aerospace, 60%; military aerospace, 15%; and nonaerospace uses, 25%. Nonaerospace uses include those in the specialty chemical, pulp and paper, oil and gas, marine, medical, and consumer goods industries. The largest growth in nonaerospace demand was attributed to demand for titanium golf club heads.

Titanium dioxide pigments account for over 95% of all prime white pigments and are produced as two major types: rutile and anatase pigment. The three largest end uses are paint and coatings, paper, and plastics. Other consuming industries included ceramics, fabrics and textiles, floor coverings, printing ink, and rubber. Apparent domestic consumption of TiO_2 pigments was about 1.08 million tons, 1% less than that in 1994. (See tables 7 and 8.)

Stocks

Based on TiO₂ content, consumer inventories of titanium concentrates decreased 36%. Producer stocks of TiO₂ pigments were about 120,000 tons, a 13% increase from 1994. Industry stocks of sponge decreased 5% while stocks of titanium scrap increased 19%. (*See table 9.*)

Prices

Published prices for titanium concentrates, pigments, and metal are presented in table 10.

Owing to a decrease in the available supply of natural rutile, prices for rutile concentrates increased significantly in 1995. Concurrently, ilmenite prices increased moderately. Published prices for titanium slag were not available. However, based on the U.S. Customs value of imports, prices for Canadian slag decreased 12% while prices for South African slag increased 4%. Owing to increased demand for titanium mill products in

the commercial aerospace and nonaerospace industries, prices for titanium sponge increased moderately. Prices for titanium pigment were mixed. Anatase pigment prices decreased slightly while rutile pigment prices increased moderately. (*See table 10.*)

Foreign Trade

The United States is highly import dependent for titanium concentrates. During 1995 the largest import sources of titanium concentrates were Australia, Canada, India, and South Africa. Annual imports of ilmenite and synthetic rutile concentrates increased 41% and 15%, respectively. Meanwhile, imports of natural rutile and titanium slag decreased 14% and 18%, respectively. (*See table 12.*)

U.S. import reliance extends to titanium metal, primarily in the form of titanium sponge and scrap. Although a significant quantity of imported titanium scrap is consumed by the iron and steel industry, nearly all of the imported sponge is consumed by the titanium industry. Sponge and scrap imports increased significantly in 1995. The leading import sources of titanium sponge were China, Japan, and Russia. The leading import sources of titanium waste and scrap were Japan, Russia, and the United Kingdom. (*See tables 11 and 14.*)

The United States is a net exporter of titanium pigments although a significant quantity of titanium pigments is imported. During 1995, the leading import sources of titanium pigments were Canada and Germany. Imports of titanium pigments containing more than 80% TiO₂ increased 14%, while imports of titanium oxide and other titanium pigments decreased 8% and 13%, respectively. (*See tables 11 and 13.*)

World Review

World production of titanium concentrates was estimated to have increased 6% compared with that of 1994. Owing to the loss of Sierra Leone as a major producer of natural rutile, production of rutile decreased 33%. However, increased production of ilmenite and titaniferous slag, primarily from Australia and South Africa, offset the decrease in rutile production. Ilmenite and slag production increased 7% and 20%, respectively. (*See table 15.*)

Australia.—Westralian Sands opted to proceed with plans to construct a second synthetic rutile plant at its North Capel operation in Western Australia. The new plant is expected to bring the operations capacity up to 230,000 tons per year and should be on-stream by 1997.⁵

Broken Hill Proprietary Co. made plans to proceed with the development of the Beenup deposit in Western Australia. The operation, scheduled to be commissioned in 1996, was expected to produce 600,000 tons per year of ilmenite and 20,000 tons per year of zircon.⁶

Canada.—Tiomin Resources Inc. and the Saudi Arabian development company Shairco made plans to enter into a joint venture to develop the Natashquan mineral sands deposit in Canada. The companies planned to mine the deposit in Quebec, then ship ilmenite and magnetite to the Middle East for the

production of synthetic rutile and metallic iron.7

Norway.—RMI Titanium Co. announced that its Permipipe Titanium AS joint venture with Permascand AB would be discontinued. The joint venture was originally formed to produce welded pipe for Norwegian oil and gas projects.⁸ In a separate action, RMI formed an agreement with the Norwegian oil service company Stolt Comex Seaway S.A. to manufacture and install titanium production risers, flow lines, and other titanium subsea tubular systems.⁹

Malaysia.—Tioxide (Malaysia) Sdn. Bhd. made plans to construct an acid neutralization plant to produce a copperas (FeSO₄7H₂O) byproduct from acid generated at its sulfate-route TiO₂ pigment plant in Telok Kelong. Copperas produced at the new plant was expected to be sold to water treatment facilities in Southeast Asia. In the future, Tioxide plans to expand its byproduct production capacity to include gypsum and carbon dioxide.¹⁰

Japan.—According to the Japan Titanium Society, Japan's titanium sponge and ingot production in 1995 were 16,702 tons and 12,121 tons, respectively. Mill product shipments were 9,134 tons of which 4,592 tons were exported.

In January, an earthquake interrupted production at the Sumitomo SiTix Corp. sponge facility at Amagasaki, Japan. The earthquake temporarily cut off the industrial water supply to the facility. However, the sponge plant was reported to be undamaged.¹¹

Russia.—According to the Interfax news agency, Avisma's titanium sponge production at Berezniki, Russia, for 1995 was nearly double that of 1994 and was 30% to 40% below full capacity. Estimated capacity at the Avisma plant is 35,000 to 40,000 tons per year.¹²

Sierra Leone.—In January, rebel forces overtook Sierra Rutile's mining operations in Sierra Leone. Although Government forces later regained control of the operation, mining operations were suspended indefinitely. With a capacity of 150,000 metric tons per year, the operation was the largest single producer of rutile in the world.¹³

South Africa.—The South African iron and steel producer Iscor Ltd. announced it planned to acquire 35% interest in Australia-based Ticor Ltd. (formerly Minproc Holdings). Ticor and U.S.-based Kerr-McGee, through its wholly owned subsidiary KMCC Western Australia Pty. Ltd., were equal partners in the TiWest Joint Venture. TiWest's operations in Western Australia included a dredging facility at Cooljarloo, mineral separation and synthetic rutile plants at Chandala, and a TiO₂ pigment plant at Kwinana.¹⁴

Outlook

The demand for titanium ores and concentrates is largely driven by the demand for titanium pigments, which in turn follows the growth of the global economy. In the short term, the loss of Sierra Leone as a major supplier of natural rutile is expected to affect the availability and price of high-grade ores and concentrates. However, the development of new deposits and processing technology should provide for moderate growth over the next decade.

Global demand for TiO_2 pigment is forecast to grow by 3% to 5% over the next several years. Material requirements by the pigment industry point toward an increased reliance on high-grade feedstocks (high-grade ilmenite, rutile, and slag) suitable for use in chloride-route pigment production. In addition, growing concern over the presence of naturally occurring radioactivity in mineral deposits will affect exploration efforts in the coming years.

Historically, demand for titanium metal products has been driven by the commercial and military aerospace markets. After several years of slow growth, demand for titanium metal has increased significantly. This growth should continue over the next few years. In the short term, demand by the commercial aircraft industry is expected to increase significantly. Long-term growth in the demand for titanium metal is expected to be driven by demand from nonaerospace industries. Moderate to significant long-term growth is expected in the following industries: automotive, consumer goods, medical, and military armor.

¹Federal Register. Titanium Sponge From Georgia, Revocation of Antidumping Finding. V. 60, No. 219, Nov. 14, 1995, p. 57219.

²Federal Register. Titanium Sponge From Russia; Preliminary Results of Antidumping Duty Administrative Review. V. 60, No. 186, Sept. 26, 1995, pp. 49576-49577.

³——. Titanium Sponge From Ukraine; Preliminary Results of Antidumping Duty Administrative Review. V. 60, No. 225, Nov. 22, 1995, pp. 57848-57849.

⁴Tremont Corp. Press Release, Oct. 20, 1995.

⁵Industrial Minerals. Westralian Proceeding With New Synrutile Plant. No. 331, Apr. 1995, p. 9.

⁶———. BHP's Beenup Minsand Project to Go Ahead. No. 329, Feb. 1995, p. 8.

⁷——. Tiomin Mineral Sands Developments. No. 331, Apr. 1995, p. 9.

⁸RMI Company Press Release. June 30, 1995.

⁹American Metal Market. RMI Titanium Joins Norwegian Venture. V. 103, No. 23, Feb. 3, 1995, p. 2.

¹⁰Industrial Minerals. Copperas Plant for Tioxide. No. 337, Oct. 1995, p. 19.

¹¹Platt's Metals Week. Two Japanese Ti Producers Recovering From Earthquake. V. 66, No. 4, Jan. 23, 1995, p. 8.

¹²_____. Avisma/Berezniki Doubles Titanium Sponge Output. V. 67, No. 5, Jan. 29, 1996, p. 3.

¹³Mining Journal. Sierra Leone's Mines Evacuated. V. 324, No. 8311, Jan. 27, 1995, pp. 57, 59.

¹⁴Industrial Minerals. Iscor to Acquire Share in Ticor. No. 337, Oct. 1995, p. 9.

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- Mining Magazine and Mining Journal (London), monthly and weekly.
- Platt's Metals Week, weekly.
- Roskill Information Services Ltd. (London). The Economics of Titanium, 8th edition, 1993.

TABLE 1 SALIENT TITANIUM STATISTICS 1/

(Metric tons unless otherwise specified)

| | 1991 | 1992 | 1993 | 1994 | 1995 |
|--|---------------|---------------|---------------|---------------|---------------|
| United States: | | | | | |
| Ilmenite concentrate: | | | | | |
| Imports for consumption | 214,000 | 295,000 | 301,000 | 336,000 | 473,000 |
| Consumption 2/ | 738,000 | 685,000 | 694,000 | W | W |
| Titanium slag: | | | | | |
| Imports for consumption | 408,000 | 537,000 | 476,000 | 472,000 | 388,000 |
| Consumption | 341,000 | 539,000 | 546,000 | 583,000 | 582,000 |
| Rutile concentrate, natural and synthetic: | | | | | |
| Imports for consumption | 240,000 | 317,000 | 371,000 | 332,000 | 318,000 |
| Consumption | 369,000 | 461,000 | 465,000 | 510,000 | 480,000 |
| Sponge metal: | | | | | |
| Production | 13,400 | W | W | W | W |
| Imports for consumption | 612 | 684 | 2,160 | 6,470 | 7,560 |
| Consumption | 13,600 | 14,200 | 15,100 | 17,200 | 21,500 |
| Price, Dec. 31, per pound | \$4.50-\$5.00 | \$3.50-\$4.00 | \$3.50-\$4.00 | \$3.75-\$4.25 | \$4.24-\$4.50 |
| Titanium dioxide pigment: | | | | | |
| Production | 992,000 | 1,140,000 | 1,160,000 | 1,250,000 | 1,250,000 |
| Imports for consumption | 166,000 | 169,000 | 172,000 | 176,000 | 183,000 |
| Consumption, apparent 3/ | 936,000 | 1,000,000 | 1,030,000 | 1,090,000 r/ | 1,050,000 |
| Price, Dec. 31, cents per pound: | | | | | |
| Anatase | 99 | 99 | 99 | 94-96 | 92-96 |
| Rutile | 99 | 92-95 | 92-95 | 92-94 | 99-1.03 |
| World production: | | | | | |
| Ilmenite concentrate 4/ | 3,360,000 r/ | 3,720,000 r/ | 3,750,000 r/ | 3,570,000 r/ | 3,810,000 e/ |
| Rutile concentrate, natural 4/ | 460,000 r/ | 436,000 r/ | 445,000 r/ | 469,000 r/ | 312,000 e/ |
| Titaniferous slag | 1,510,000 | 1,640,000 | 1,550,000 | 1,510,000 | 1,810,000 e/ |

e/ Estimated. r/ Revised. W Withheld to avoid disclosing company proprietary data.

 $1/\operatorname{Data}$ are rounded to three significant digits; except prices.

2/ Includes consumption to produce synthetic rutile.

3/ Production plus imports minus exports plus stock decrease or minus stock increase.

4/ Excludes U.S. production data to avoid disclosing company proprietary data.

TABLE 2 U.S. TITANIUM METAL PRODUCTION CAPACITY IN 1995 1/

| | | Yearend c (metric) | Yearend capacity (metric tons) | | |
|--|--------------------|-----------------------|-----------------------------------|--|--|
| Company | Plant location | Sponge | Ingot 2/ | | |
| Howmet Corp., Titanium Ingot Div. | Whitehall, MI | | 2,300 | | |
| A. Johnson Metals Corp. | Morgantown, PA | | 2,300 3/ | | |
| Lawrence Aviation Industries Inc. | Port Jefferson, NY | | 1,400 | | |
| Oregon Metallurgical Corp. (Oremet) | Albany, OR | 6,800 | 7,300 | | |
| RMI Co. | Niles, OH | | 16,300 | | |
| Teledyne Allvac | Monroe, NC | | 7,300 | | |
| Teledyne Wah Chang Albany | Albany, OR | | 900 | | |
| Titanium Hearth Technologies of America | Morgantown, PA | | 4,500 | | |
| Titanium Metals Corp. of America | Henderson, NV | 22,700 | 13,600 | | |
| Viking Metallurgical Corp. | Verdi, NV | | 2,300 3/ | | |
| Wyman-Gordon Co. | Worcester, MA | | 3,200 4/ | | |
| Total | | 29,500 | 61,400 | | |

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Based on 7-day-per-week full production. Includes 55,400 tons vacuum-arc double-triple melt, of which triple melt generally ranged from 10% to 30%. The remaining 6,000 tons was single melt (electron-beam and plasma) capacity.

3/ Single melt only.

4/ Includes 1,400 tons of single melt capacity.

TABLE 3

COMPONENTS OF U.S. TITANIUM METAL SUPPLY AND DEMAND 1/

(Metric tons)

| Component | 1994 | 1995 |
|--------------------------------------|--------|--------|
| Production: | | |
| Sponge | W | W |
| Ingot | 29,500 | 39,800 |
| Mill products | 17,900 | 23,300 |
| Exports: | | |
| Sponge | 126 | 225 |
| Other unwrought | 297 | 603 |
| Scrap | 4,120 | 3,420 |
| Ingot, slab, sheet bar, etc. | 1,260 | 1,960 |
| Other articles of titanium | 3,850 | 4,580 |
| Total | 9,660 | 10,800 |
| Imports: | | |
| Sponge | 6,470 | 7,560 |
| Scrap | 5,870 | 11,100 |
| Ingot and billet | 1,730 | 1,880 |
| Other unwrought | 723 | 1,180 |
| Other wrought (mill products) | 675 | 1,600 |
| Other articles of titanium | 127 | 272 |
| Total | 15,600 | 23,600 |
| Stocks, yearend: | | |
| Government: Sponge (total inventory) | 33,400 | 33,400 |
| Industry: | | |
| Sponge | 5,570 | 5,270 |
| Scrap | 7,930 | 9,430 |
| Ingot | 3,270 | 3,560 |
| Other | W | W |
| Total industry | 16,800 | 18,300 |
| Reported consumption: | | |
| Sponge | 17,200 | 21,500 |
| Scrap | 15,700 | 20,500 |
| Receipts: | | |
| Home | 9,090 | 11,800 |
| Purchased | 11,300 | 18,000 |
| Ingot | 24,300 | 30,600 |
| Mill products (net shipments): | 15,600 | 19,800 |
| Forging and extrusion billet | 5,910 | 8,820 |
| Rod and bar | 2,070 | 2,770 |
| Other 2/ | 7,670 | 8,180 |
| Castings (shipments) | 540 | 479 |

W Withheld to avoid disclosing company proprietary data.

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Data for sheet and strip, plate, extrusions (other than tubing), pipe and tubing, and other have been combined to avoid disclosing company proprietary data.

TABLE 4 CAPACITIES OF U.S. TITANIUM DIOXIDE PIGMENT PLANTS ON DECEMBER 31, 1995 1/ 2/

| | | Pigment capacity (metric tons per year) | |
|--------------------------------------|----------------------|---|-----------|
| | | | |
| | | Sulfate | Chloride |
| Company | Plant location | process | process |
| E. I. du Pont de Nemours & Co. Inc.: | Antioch, CA | | 40,000 |
| | De Lisle, MS | | 245,000 |
| | Edge Moor, DE | | 129,000 |
| | New Johnsonville, TN | | 297,000 |
| Kemira, Inc. | Savannah, GA | 54,000 | 91,000 |
| Kerr-McGee Chemical Corp. | Hamilton, MS | | 114,000 |
| Louisiana Pigment Co. LP | Lake Charles, LA | | 100,000 |
| SCM Chemicals Inc.: | Ashtabula, OH | | 165,000 |
| | Baltimore, MD | 66,000 | 50,000 |
| Total | | 120,000 | 1,230,000 |

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Table does not include Hitox Corp.'s Corpus Christi, TX, production capacity of about 16,400 tons per year of buff TiO2 pigment that is produced by refining and fine grinding of synthetic rutile.

TABLE 5

COMPONENTS OF U.S. TITANIUM DIOXIDE PIGMENT SUPPLY AND DEMAND 1/

(Metric tons unless otherwise specified)

| | | 1994 | | 1995 | |
|--------------------------|-----------|-------------|--------------|-------------|--------------|
| | | Gross | TiO2 | Gross | TiO2 |
| | | weight | content | weight | content |
| Production 2/ | | 1,250,000 | 1,180,000 | 1,250,000 | 1,180,000 |
| Shipments: 3/ | | | | | |
| Quantity | | 1,370,000 | 1,260,000 | 1,330,000 | 1,210,000 |
| Value | thousands | \$2,540,000 | \$2,540,000 | \$2,540,000 | \$2,540,000 |
| Exports | | 352,000 | 331,000 e/ | 342,000 | 321,000 e/ |
| Imports for consumption | | 176,000 | 165,000 e/ | 183,000 | 172,000 e/ |
| Stocks, yearend | | 106,000 | 99,300 e/ | 120,000 | 113,000 e/ |
| Consumption, apparent 4/ | | 1,090,000 | 1,030,000 e/ | 1,080,000 | 1,020,000 e/ |

e/ Estimated.

1/ Data are rounded to three significant digits.

2/ Excludes production of buff pigment.

3/ Includes interplant transfers.

4/ Production plus imports minus exports plus stock decrease or minus stock increase.

Sources: Bureau of the Census and U.S. Geological Survey.

TABLE 6 U.S. CONSUMPTION OF TITANIUM CONCENTRATES 1/

(Metric tons)

| | | | | | Ru | tile |
|------------------|--------|---------|----------|---------|-------------------------|---------|
| | Ilmeni | te 2/3/ | Titaniur | n slag | (natural and synthetic) | |
| | Gross | TiO2 | Gross | TiO2 | Gross | TiO2 |
| | weight | content | weight | content | weight | content |
| 1994: | | | | | | |
| Pigments | W | W | 583,000 | 479,000 | 491,000 | 460,000 |
| Miscellaneous 5/ | 1,000 | 637 | (6/) | (6/) | 19,800 | 18,500 |
| Total | W | W | 583,000 | 479,000 | 510,000 | 478,000 |
| 1995: | | | | | | |
| Pigments | W | W | 582,000 | 326,000 | 453,000 | 417,000 |
| Miscellaneous 5/ | 696 | 236 | (6/) | (6/) | 27,300 | 22,300 |
| Total | W | W | 582,000 | 326,000 | 480,000 | 439,000 |

W Withheld to avoid disclosing company proprietary data.

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Includes a mixed product containing rutile, leucoxene, and altered ilmenite.

3/ Includes ilmenite consumed to produce synthetic rutile.

4/ Includes synthetic rutile made in the United States.

5/ Includes alloys, carbide, welding-rod coatings and fluxes, ceramics, chemicals, glass fibers, and titanium metal.

6/ Included with "Pigments" to avoid disclosing company proprietary data.

TABLE 7U.S. DISTRIBUTION OF DOMESTIC TITANIUM PIGMENTSHIPMENTS, TITANIUM DIOXIDE CONTENT, BY INDUSTRY

(Percent)

| Industry | 1994 | 1995 |
|-----------------------------|-------|-------|
| Ceramics | 0.2 | 0.3 |
| Coated fabrics and textiles | .4 | .3 |
| Floor coverings | 1.0 | 1.0 |
| Paint, varnish, lacquer | 46.7 | 46.9 |
| Paper | 23.8 | 24.8 |
| Plastics | 18.0 | 17.7 |
| Printing ink | 1.5 | 1.3 |
| Roofing granules | W | W |
| Rubber | 2.1 | 1.5 |
| Other | 6.3 | 6.2 |
| Total | 100.0 | 100.0 |

W Withheld to avoid disclosing company proprietary data; included with "Other."

TABLE 8U.S. CONSUMPTION OF TITANIUM PRODUCTS 1/ 2/IN STEEL AND OTHER ALLOYS

(Metric tons)

| 1994 | 1995 |
|-------|--|
| 2,390 | 2,340 |
| 1,930 | 1,600 |
| 408 | 733 |
| W | W |
| 4,720 | 4,660 |
| W | W |
| 609 | 734 |
| 456 | 384 |
| 299 | 132 |
| 6,090 | 5,910 |
| | 1994 2,390 1,930 408 W 4,720 W 609 456 299 6,090 |

W Withheld to avoid disclosing company proprietary data; included with "Miscellaneous and unspecified."

1/ Includes ferrotitanium, titanium scrap, and other titanium additives.

2/ Data are rounded to three significant digits; may not add to totals shown.

TABLE 9U.S. STOCKS OF TITANIUM CONCENTRATES AND PIGMENT,DECEMBER 31 1/

(Metric tons)

| | 1001 | | 100 | - |
|---------------------|------------|-----------|---------|------------|
| | 1994 | | 199 | 5 |
| | Gross TiO2 | | Gross | TiO2 |
| | weight | content | weight | content |
| Concentrates: | | | | |
| Ilmenite 2/ | 72,700 | 43,900 | 98,900 | 52,500 |
| Titanium slag 2/ | 135,000 | 113,000 | 102,000 | 84,600 |
| Rutile 2/ | 140,000 r/ | 141,000 | 54,700 | 52,300 |
| Titanium pigment 3/ | 106,000 | 99,300 e/ | 120,000 | 113,000 e/ |
| | | | | |

e/ Estimated. r/ Revised.

1/ Data are rounded to three significant digits.

2/ Consumer stocks.

3/ Bureau of the Census. Producer stocks only.

TABLE 10

PUBLISHED PRICES OF TITANIUM CONCENTRATES AND PRODUCTS 1/

| | | 1994 | 1995 |
|---|----------------|-----------------|-----------------|
| Concentrates: | | | |
| Ilmenite, f.o.b. Australian ports | per metric ton | \$74.00-\$80.00 | \$81.00-\$85.00 |
| Rutile, bagged, f.o.b. Australian ports | do. | 450.00-480.00 | 650.00-800.00 |
| Rutile, bulk, f.o.b. Australian ports | do. | 410.00-430.00 | 550.00-650.00 |
| Titanium slag, 80% TiO2, Canada e/ | do. | 278.00 | 244.00 |
| Titanium slag, 85% TiO2, South Africa e/ | do. | 334.00 | 349.00 |
| Metal: Sponge | per pound | 3.75- 4.25 | 4.25- 4.50 |
| Ferrotitanium | do. | 1.60- 1.72 | 1.73- 1.76 |
| Scrap: Turnings, unprocessed | do. | .7580 | .9095 |
| Pigment: | | | |
| Titanium dioxide pigment, f.o.b. U.S. plants, anatase | do. | .9496 | .9296 |
| Titanium dioxide pigment, f.o.b. U.S. plants, rutile | do. | .9294 | .99- 1.03 |
| e/ Estimated | | | |

1/Yearend.

Sources: American Metal Market, American Paint and Coatings Journal, Chemical Marketing Reporter, Industrial Minerals (London), Metal Bulletin, Platt's Metals Week, and industry contacts.

TABLE 11 U.S. EXPORTS OF TITANIUM PRODUCTS, BY CLASS 1/

| | 1994 | 4 | 1995 | | |
|---------------------------|---------------|-------------|---------------|-------------|--|
| | Quantity | Value | Quantity | Value | |
| Class | (metric tons) | (thousands) | (metric tons) | (thousands) | |
| Metal: | | | | | |
| Sponge | 126 | \$738 | 255 | \$1,090 | |
| Scrap | 4,120 | 7,440 | 3,420 | 9,120 | |
| Other unwrought: | | | | | |
| Billet | 258 | 5,250 | 343 | 5,740 | |
| Blooms and sheet bars | 630 | 12,000 | 1,130 | 25,500 | |
| Ingot | 374 | 5,970 | 483 | 7,860 | |
| Other | 297 | 4,440 | 603 | 7,370 | |
| Wrought: | | | | | |
| Bars and rods | 863 | 22,500 | 2,030 | 45,700 | |
| Other | 2,990 | 108,000 | 2,560 | 117,000 | |
| Total | 9,660 | 166,000 | 10,800 | 219,000 | |
| Ores and concentrates | 19,000 | 6,070 | 32,300 | 12,000 | |
| Pigment and oxides: | | | | | |
| Titanium dioxide pigments | 313,000 | 429,000 | 306,000 | 524,000 | |
| Titanium oxides | 39,300 | 55,800 | 36,000 | 65,600 | |
| Total | 352,000 | 485,000 | 342,000 | 589,000 | |

1/ Data are rounded to three significant digits, may not add to totals shown.

Source: Bureau of the Census.

TABLE 12 U.S. IMPORTS FOR CONSUMPTION OF TITANIUM CONCENTRATES, BY COUNTRY 1/

| | 1994 | | 1995 | |
|---------------------------|---------------|-------------|---------------|-------------|
| | Quantity | Value | Quantity | Value |
| Concentrate and country | (metric tons) | (thousands) | (metric tons) | (thousands) |
| Ilmenite: | · · · · | · · | · · · | |
| Australia | 278,000 | \$18,600 | 294,000 | \$19,100 |
| India | 4,150 | 2,770 | 62,100 | 9,660 |
| Other | 53,700 | 4,860 | 117,000 | 5,300 |
| Total | 336,000 | 26,200 | 473,000 | 34,000 |
| Titanium slag: | · | | | |
| Canada | 44,900 | 12,500 | 41,200 | 11,300 |
| Norway | | | | |
| South Africa | 413,000 | 141,000 | 347,000 | 121,000 |
| Other | 14,400 | 4,770 | | |
| Total | 472,000 | 158,000 | 388,000 | 132,000 |
| Rutile, natural: | · | | | |
| Australia | 83,600 | 32,300 | 61,700 | 25,200 |
| Sierra Leone | 45,300 | 19,500 | 10,600 | 4,040 |
| South Africa | 92,700 | 31,100 | 114,000 | 41,600 |
| Other | 107 | 77 | 5,460 | 2,780 |
| Total | 222,000 | 82,900 | 192,000 | 73,600 |
| Rutile, synthetic: | | | | |
| Australia | 105,000 | 39,100 | 122,000 | 53,900 |
| Malaysia | 5,250 | 2,720 | 4,940 | 2,960 |
| Other | 1 | 3 | 43 | 26 |
| Total | 110,000 | 40,900 | 127,000 | 56,900 |
| Titaniferous iron ore: 2/ | • | | | |
| Canada | 43,700 | 2,270 | 88,400 | 5,200 |

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Includes materials consumed for purposes other than production of titanium commodities, principally heavy aggregated and steel-furnace flux.

Source: Bureau of the Census. Data adjusted by the U.S. Geological Survey.

TABLE 13 U.S. IMPORTS FOR CONSUMPTION OF TITANIUM PIGMENTS, BY COUNTRY 1/

| | 1994 | | 1995 | |
|-------------------------------|---------------|-------------|---------------|-------------|
| | Quantity | Value | Quantity | Value |
| Country | (metric tons) | (thousands) | (metric tons) | (thousands) |
| 80% or more titanium dioxide: | | | | |
| Belgium | 905 | \$1,390 | 792 | \$1,230 |
| Canada | 44,600 | 70,000 | 61,600 | 102,000 |
| China | 2,310 | 2,190 | 3,620 | 3,820 |
| Finland | 3,060 | 5,170 | 2,430 | 4,900 |
| France | 6,360 | 9,300 | 5,560 | 9,840 |
| Germany | 20,000 | 38,200 | 21,300 | 45,700 |
| Japan | 6,310 | 12,100 | 6,000 | 13,900 |
| Norway | 4,310 | 6,660 | 4,400 | 6,690 |
| Singapore | 4,700 | 6,950 | 4,450 | 7,020 |
| United Kingdom | 2,670 | 3,560 | 1,680 | 2,770 |
| Other | 10,300 | 14,700 | 8,950 | 14,200 |
| Total | 106,000 | 170,000 | 121,000 | 212,000 |
| Other titanium dioxide: | | | | |
| Canada | 15,400 | 23,300 | 17,000 | 27,800 |
| France | 7,320 | 9,630 | 8,120 | 13,000 |
| Germany | 1,740 | 7,640 | 1,260 | 7,140 |
| South Africa | 7,960 | 10,100 | 6,280 | 9,760 |
| Spain | 2,620 | 3,530 | 1,250 | 2,390 |
| United Kingdom | 7,540 | 11,500 | 3,300 | 5,890 |
| Other | 4,050 r/ | 8,130 r/ | 3,190 | 7,910 |
| Total | 46,600 | 73,900 | 40,400 | 73,900 |
| Titanium oxide: | | | | |
| Belgium | 1,800 | 2,540 | 2,610 | 4,060 |
| Canada | 10,100 | 15,700 | 8,560 | 13,700 |
| France | 3,720 | 5,450 | 6,740 | 9,550 |
| Germany | 2,840 | 4,710 | 654 | 1,160 |
| Norway | 895 | 1,370 | 68 | 131 |
| Other | 4,370 | 9,260 | 3,310 | 9,410 |
| Total | 23,700 | 39,000 | 21,800 | 38,000 |
| Grand total | 176,000 | 283,000 | 183,000 | 323,000 |

r/ Revised.

 $1/\operatorname{Data}$ are rounded to three significant digits; may add to totals shown.

Source: Bureau of the Census.

TABLE 14

U.S. IMPORTS FOR CONSUMPTION OF TITANIUM METAL, BY CLASS AND COUNTRY 1/

| | 1994 | | 1995 | |
|-----------------------------------|---------------|-------------|---------------|-------------|
| | Quantity | Value | Quantity | Value |
| Class and country | (metric tons) | (thousands) | (metric tons) | (thousands) |
| Unwrought: | | · · · | | · · · |
| Sponge: | | | | |
| China | 86 | \$452 | 478 | \$2,860 |
| Japan | 819 | 5,690 | 1,140 | 9,100 |
| Russia | 5,460 | 15,400 | 5,490 | 21,200 |
| United Kingdom | 94 | 975 | 37 | 205 |
| Other | 4 | 7 | 415 | 1,770 |
| Total | 6,470 | 22,500 | 7,560 | 35,200 |
| Waste and scrap: | | | | |
| Canada | 214 | 364 | 368 | 1,050 |
| France | 307 | 1,030 | 364 | 1,370 |
| Germany | 425 | 1,130 | 613 | 2,720 |
| Japan | 1,560 | 5,480 | 1,830 | 6,540 |
| Russia | 1,140 | 3,540 | 3,800 | 15,600 |
| United Kingdom | 1,430 | 4,560 | 2,350 | 9,480 |
| Other | 794 | 2,970 | 1,780 | 6,720 |
| Total | 5,870 | 19,100 | 11,100 | 43,500 |
| Ingot and billets: | | | | |
| Russia | 377 | 2,330 | 918 | 6,150 |
| United Kingdom | 749 | 9,530 | 622 | 7,040 |
| Other | 603 | 3,640 | 342 | 5,950 |
| Total | 1,730 | 15,500 | 1,880 | 19,100 |
| Powder | 79 | 981 | 238 | 1,720 |
| Other: 2/ | | | | |
| United Kingdom | 176 | 504 | 24 | 47 |
| Other | 469 | 4,040 | 917 | 4,020 |
| Total | 644 | 4,540 | 941 | 4,070 |
| Wrought products and castings: 3/ | | | | |
| Japan | 320 | 11,900 | 455 | 15,600 |
| Russia | 107 | 1,140 | 644 | 10,500 |
| United Kingdom | 178 | 5,490 | 443 | 8,870 |
| Other | 196 | 5,140 | 320 | 8,300 |
| Total | 801 | 23,700 | 1,860 | 43,300 |

1/ Data are rounded to three significant digits; may not add to totals shown.

2/ Includes blooms, sheet, bars, slabs, and other unwrought.

3/ Includes bars, castings, foil, pipes, plates, profiles, rods, sheet, strip, tubes, wire, and other.

Source: Bureau of the Census.

TABLE 15 TITANIUM: WORLD PRODUCTION OF CONCENTRATES (ILMENITE, LEUCOXENE, RUTILE AND TITANIFEROUS SLAG), BY COUNTRY 1/ 2/

| Concentrate type and country | 1991 | 1992 | 1993 | 1994 | 1995 e/ |
|------------------------------|------------|-----------|-----------|--------------|--------------|
| Ilmenite and leucoxene: 3/ | | | | | |
| Australia: | | | | | |
| Ilmenite | 1,363,000 | 1,786,000 | 1,804,000 | 1,782,000 r/ | 1,979,000 4/ |
| Leucoxene | 18,000 | 20,000 | 21,000 | 35,000 | 31,000 4/ |
| Brazil 5/ | 69,064 | 76,558 | 90,567 | 97,439 r/ | 102,000 |
| China e/ | 150,000 | 150,000 | 155,000 | 155,000 | 160,000 |
| India e/ | 311,537 4/ | 300,000 | 320,000 | 300,000 | 300,000 |
| Malaysia | 336,347 | 337,744 | 288,950 | 115,885 | 151,680 4/ |
| Norway | 625,000 | 708,000 | 713,000 | 826,000 r/ | 830,000 |
| Portugal e/ | 40 | 30 | 25 | 20 r/ | |
| Sierra Leone | 60,371 | 60,331 | 62,900 | 47,400 r/ | |
| Sri Lanka | 60,861 | 33,283 | 76,930 | 60,445 | 60,000 |
| Thailand | 17,075 | 2,967 | 20,821 | 1,677 r/ | 33 4/ |
| Ukraine e/ 6/ | XX | 250,000 | 200,000 | 150,000 | 200,000 |
| U.S.S.R. 6/ 7/ | 350,000 e/ | XX | XX | XX | XX |
| United States | W | W | W | W | W |
| Total | 3,360,000 | 3,720,000 | 3,750,000 | 3,570,000 r/ | 3,810,000 |
| Rutile: | | | | | |
| Australia | 201,000 | 183,000 | 186,000 | 233,000 r/ | 200,000 4/ |
| Brazil | 1,094 | 1,798 | 1,744 | 1,911 r/ | 1,900 |
| India e/ | 13,635 4/ | 10,000 | 13,900 | 14,000 | 14,000 |
| Sierra Leone | 154,800 | 148,990 | 152,000 | 137,000 | |
| South Africa e/ | 77,000 | 84,000 | 85,000 | 78,000 | 90,000 |
| Sri Lanka | 3,085 | 2,741 | 2,643 | 2,410 | 2,400 |
| Thailand | 76 | 281 | 87 | 49 r/ | 4/ |
| Ukraine e/ 6/ | XX | 5,000 | 4,000 | 3,000 | 4,000 |
| U.S.S.R. 6/ 7/ | 9,000 e/ | XX | XX | XX | XX |
| United States | W | W | W | W | W |
| Total | 460,000 | 436,000 | 445,000 | 469,000 r/ | 312,000 |
| Titaniferous slag: 8/ | | | | | |
| Canada 9/ | 701,000 | 753,000 | 653,000 | 764,000 | 815,000 |
| South Africa 10/11/ | 808,000 | 884,000 | 892,000 | 744,000 e/ | 990,000 |
| Iotal | 1,510,000 | 1,640,000 | 1,550,000 | 1,510,000 | 1,810,000 |

(Metric tons)

e/Estimated. r/Revised. W Withheld to avoid disclosing company proprietary data; not included in "Total." XX Not applicable.

1/World totals and estimated data are rounded to three significant digits; may not add to totals shown.

2/ Table includes data available through Aug. 22, 1996.

3/ Ilmenite is also produced in Canada and South Africa, but this output is not included here because an estimated 90% of it is duplicative of output reported under "Titaniferous slag," and the rest is used for purposes other than production of titanium commodities, principally steel furnace flux and heavy aggregate.

4/ Reported figure.

5/ Excludes production of unbeneficiated anatase ore.

6/ All production in the U.S.S.R. for 1991 came from Ukraine.

7/ Dissolved in Dec. 1991.

8/ Slag is also produced in Norway but is not included under "Titaniferous slag" to avoid duplicative reporting. Beginning in 1990, about 25% of Norway's ilmenite production was used to produce slag containing 75% TiO2.

9/ Refined sorel slag contained 80% TiO2 in 1990. TiO2 content in 1991-95 is not reported.

10/ Contains 85% TiO2.

11/ Excludes 42,000 to 48,000 metric tons of titanium slag from Highveld Steel.