



Reconsideration of the Requirement for Odor Assessment for JAXA Space Station Program

JAXA S&MA Sachie Eguchi



Background



- From the begining of JEM development to 2007, JAXA imposed odor requirement.
- As the response to the situation shown in below, JAXA reconsidered the requirement for odor assessment.

Most of components and materials are judged acceptable if those safeness were confirmed, even if these failed in Test 6 of NASA-STD-6001.

The maintenance cost of the system of conducting Test 6 such as keeping up certification of panellists is expensive.



Odor Spreading



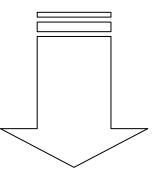
- When JEM is docked to the ISS, internal air of JEM will be circulated with air of the ISS and odor will be uniformly distributed.
 - > Odor would not be actual concern in module level even if there is concern about odor on a component or a material.





Odor requirement is not safety requirement.

*Safety is assured by offgas requirement.



No impact for safety



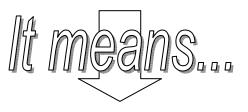


Basically, JAXA does not required odor assessment. But...



Odor Requirement applies only to the items used close to Crew.

Example: Cloth, Sleeping Bag etc...



JAXA will carry out Test 6 if necessary.

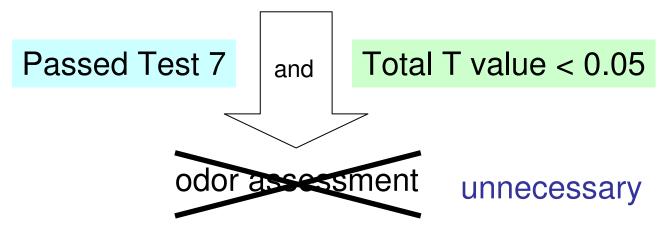


How to Judge the Necessity



How does JAXA judge the necessity of conducting Test 6? SSP30233 saids...

Components and non-metallic materials



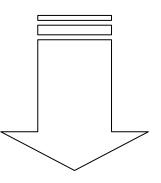
In the case total T value > 0.05 Test 6 will be required based on the process described next.₅



Odor Intensity Estimation from Offgas Test Result



In JAXA, Offgas test is carried out on Almost All Components and Rating-Unknown Non-Metallic Materials.



Odor intensity could be predicted from the compounds and these concentrations which are detected by offgas test.

Comparison of Definition of Odor Intensity



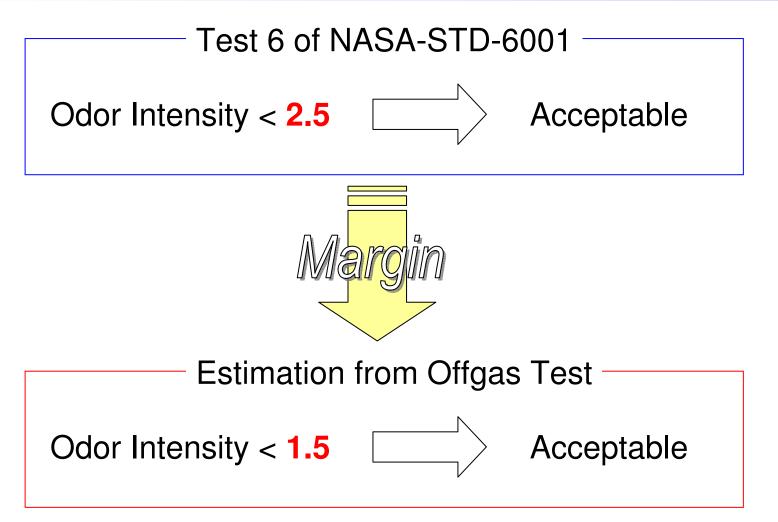
Six Level Odor Intensity System*		NASA-STD-6001 Test 6	
Characteristic	Intensity	Intensity	Characteristic
Undetectable	0	0	Undetectable
Detection Threshold	1	1	Barely Detectable
Perception Threshold	2		
Easily Detectable	3	2	Easily Detectable
Objectionable	4	3	Objectionable
Revolting	5	4	Revolting

*Commonly used system in JAPAN to indicate odor intensity



How to Estimate the Odor Intensity







How to Estimate the Odor Intensity



For 22 compounds that have strong odor,

Concentration (A) are known.

Concentration (A) is identified as odor intensity 2 of Six Level Odor Intensity System.

These are defined in offensive odor control law of Japan.

Odor intensity "2" based on Six Level Odor Intensity System

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Odor intensity "1.5" based on NASA-STD-6001 Test 6



Concentration (A) for 22 compounds



Concentration (A) [ppm]	
Surfide hydride, 0.0056	
Methyl mercaptan, 0.00065	
Dimethyl sulfide, 0.0023	
Dimethyl disulfide, 0.0029	
l Acetaldehyde, 0.015	
l Propionaldehyde, 0.015	
Butyraldehyde, 0.0029	
l Isobutyraldehyde, 0.0079	
Valeraldehyde, 0.0038	
lsovaleraldehyde, 0.0011	
Methyl isobutyl ketone, 0.68	
Ethyl acetate, 1.4	
l Propionic acid, 0.013	
Butyric acid, 0.00041	
Valeric acid, 0.00045	
Isovaleric acid, 0.00044	
Sobutanol, 0.22	
Ammonia, 0.59	
Trimethylamine, 0.0014	
	Toluene, 4.8
Stylene, 0.17	
Xylene, 0.52	

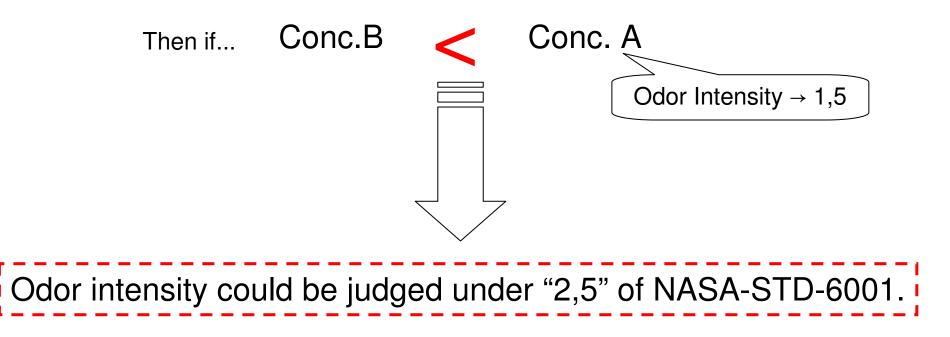


How to Estimate the Odor Intensity



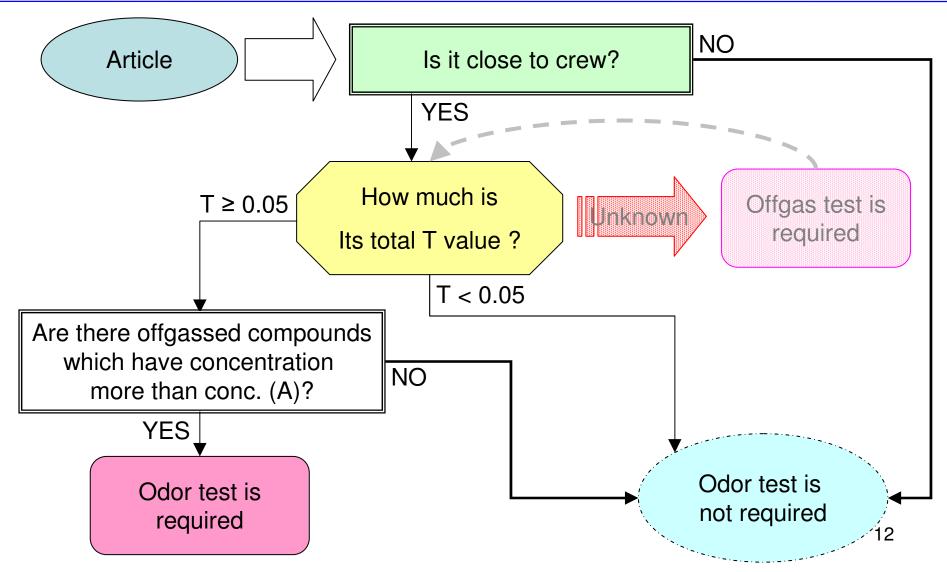
Calculate the **Concentration (B)** of each compound.

Conc. (B) is the concentration of each offgassing compounds for the JEM volume,118m³.



The Flow of Odor Assessment





Example of Odor Intensity Estimation



TRITON(R) X-100

Offgassed Compound	Result of Test 7		Conc. (A)
	Amount [µg/g]	Conc. (B) [ppm]	[ppm]
Acetaldehyde	0.046	0.0009670	0.015
Xylene	0.015	0.0001309	0.52
3-Methylpentane	0.009	-	-
C10 alkane	0.009	-	-
Methane	0.156	-	-
Acetone	0.026	-	-
Carbon monoxide	0.050	-	-

<u>Conc. (B) < Conc. (A)</u>

Odor Intensity Estimation from Offgas Test Result \rightarrow Acceptable Odor Intensity Determined by Test 6: <u>0.4</u> \rightarrow Acceptable

Example of Odor Intensity Estimation



TOWEL

Offgassed Compound	Result of Test 7		
	Amount [µ g/g]	Conc. (B) [ppm]	Conc. (A) [ppm]
Acetaldehyde	0.109	0.0022913	0.015
Propionaldehyde	0.023	0.0003661	0.015
Acetone	0.031	-	-
Carbon monoxide	0.109	-	-

<u>Conc. (B) < Conc. (A)</u>

Odor Intensity Estimation from Offgas Test Result \rightarrow Acceptable Odor Intensity Determined by Test 6: <u>0.8</u> \rightarrow Acceptable

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A Example of Odor Intensity Estimation



CLAY [LA DOLL]				
Offgassed Compound	Result of Test 7		$Conc.(\Lambda)$	
	Amount [µg/g]	Conc. (B) [ppm]	- Conc. (A) [ppm]	
Ethyl alcohol	0.03	-	-	
Isopropyl alcohol	0.759	-	-	
Methyl alcohol	0.191	-	-	
n-Propyl alcohol	0.908	-	-	
Acetaldehyde	0.055	0.0011562	0.015	
Propionaldehyde	0.048	0.0007641	0.015	
Methane	0.0074	-	-	
2-Butanone	0.018	-	-	
Acetone	0.051	-	-	
Carbon monoxide	0.06	-	-	

<u>Conc. (B) > Conc. (A)</u>

Odor Intensity Estimation from Offgas Test Result \rightarrow Acceptable 15 Odor Intensity Determined by Test 6: <u>1.2</u> \rightarrow Acceptable

Example of Odor Intensity Estimation



Offerseed Compound	Result of Test 7		Conc. (A)
Offgassed Compound	Amount [µg/g]	Conc. (B) [ppm]	[ppm]
Methyl Styrene	0.0148	-	-
alpha,alpha-Dimethyl benzenemethanol	0.0736	-	-
2-Methoxy- 2-phenylpropane	0.0259	-	-
Methane	0.359	-	-
Acetone	0.0677	-	-
Acetylbenzene	0.195	-	-
Trimethylsilanol	0.181	-	-
Carbon monoxide	115	-	-
Ammonia	18.1	0.9830423	0.59
Hydrogen cyanide	0.371	-	-

<u>Conc. (B) < Conc. (A)</u>

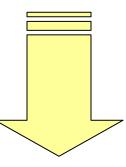
Odor Intensity Estimation from Offgas Test Result \rightarrow Unacceptable ₁₆ Odor Intensity Determined by Test 6: <u>2.6</u> \rightarrow Unacceptable



Conclusion



All Examples are matched with Estimations from the Flow of JAXA's Odor Assessment.



Offgas Test Result will be <u>AVAILABLE</u> for Odor Intensity Prediction.

We confirmed that Estimations from the Flow of JAXA's Odor Assessment were effective.

Odor could be assessed from offgas test result without increasing odor risk.







JAXA is now advancing development of electronic nose (E-nose).

E-nose could use as odor sensor alternative to human nose.



Specification of E-nose (FF-2A)



Manufacturer

Type of Sensors

Number of Sensors

Instrumental time

Necessary amount of the sample gas

Estimated odor index Repeatability SHIMADZU Corp. (Japan) Metal Oxide Semiconductor 10 About 30minutes

About half-liter

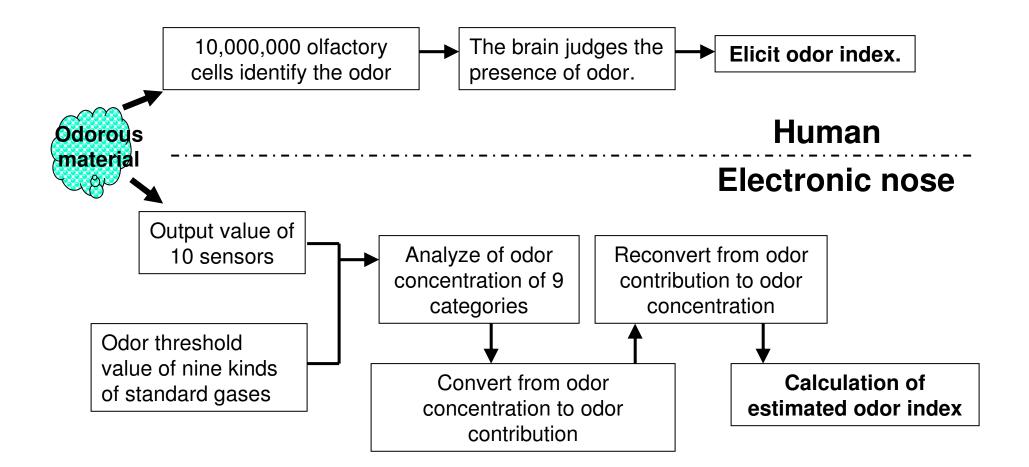
About +/- 8



Important

It can not test samples that contain volatile siloxane elements. Over 0.1ppm, it decreases sensitivity of MOS sensor.







Correlation



- E-nose is using different definition of odor intensity.
 Odor intensity estimated by E-nose is called Odor Index.
- JAXA is analyzing the correlation between Odor Index and Odor Intensity by comparing odor intensities with odor index on same samples.





- For keeping panellists health, odor test by panellists can not be conducted when few Carcinogenic Compound is found in offgassed products.
- If E-nose could be used for actual odor test, odor test could be conducted even in these cases.