





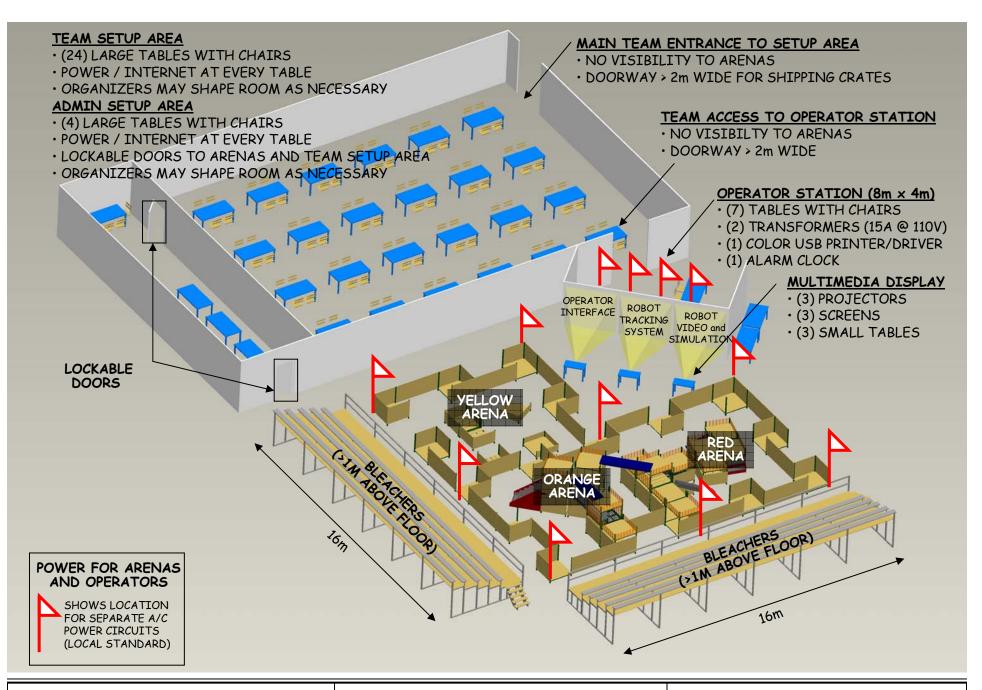
RESCUE ROBOT LEAGUE ARENA CONFIGURATION BASED ON PALLET-STYLE STACKING RACKS Removable Post Without Decking With Wood Decking

ADAM JACOFF, BRIAN WEISS, ELENA MESSINA

Intelligent Systems Division, National Institute of Standards and Technology 100 Bureau Drive, Mailstop 8230, Gaithersburg, MD USA 20899

EMAIL: adam.jacoff@nist.gov

PHONE: 301-975-4235

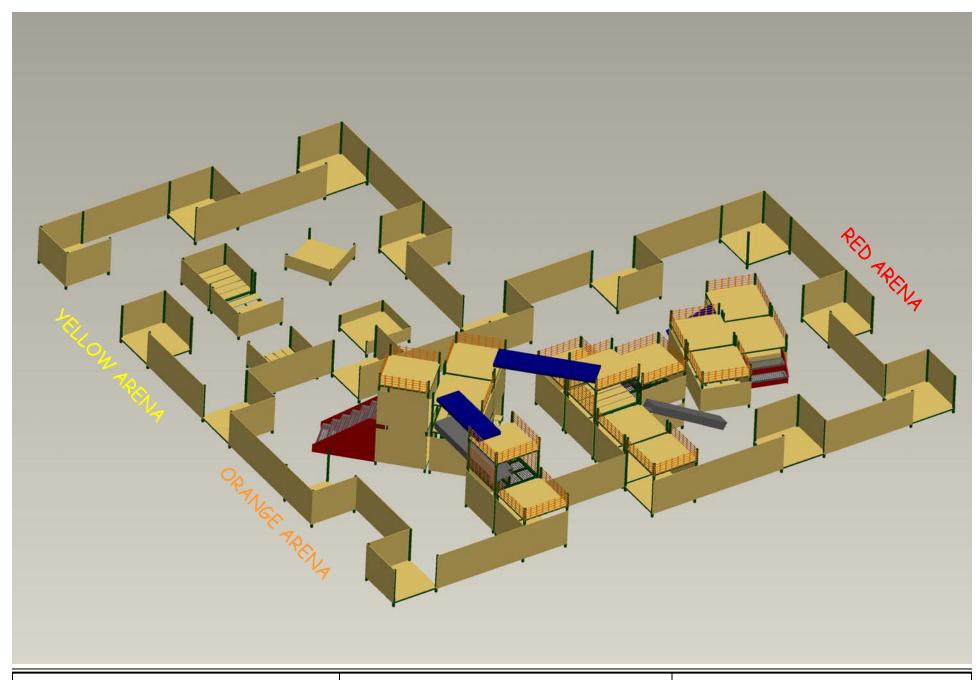


OVERALL LAYOUT MODEL VIEW









ARENAS - MODEL VIEW







PALLET-STYLE STACKING RACK

These are <u>purchasable items</u> used in warehouse storage facilities. So they <u>should be available</u> from many sources in Europe at <u>reasonable prices</u> (although sizes may vary).

Assemblies include:

- RACK FRAMES W/DECKING (square size w/wood planks)
- REMOVABLE POSTS (assorted lengths)
- ADDITIONAL DECKING (plywood, metal, other)
- PANELS (assorted sizes of plywood)
- · CABLE TIES (also known as ZIP TIES)

For example:

We purchased from McMaster-Carr Supply Company,

a huge supplier of all kinds of industrial products

[http://www.mcmaster.com/ search on "stacking rack"]

48" \times 48", with 36" tall posts, with decking, 2000lb capacity = \$156 USD each

We ordered other post heights (24" and 12") from the manufacturer, Jarke.

[http://www.jarke.com/products/modular_port_stack/airector/specifications/airp1.htm]

For international sales, Grainger sells to Europe, Asia, Africa, and South America]

[http://www.grainger.com/ search on "stacking rack"]

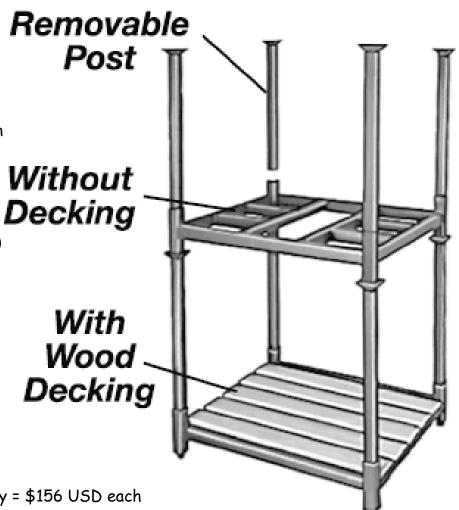
REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

ARENA ELEMENTS -STACKING RACKS



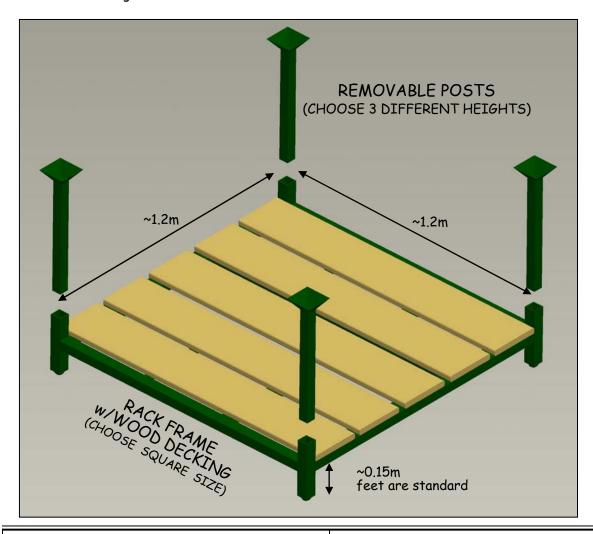




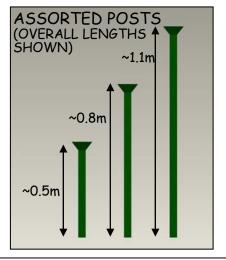


- · RACK FRAMES are fork lift-able from all sides due to standard feet
- RACK FRAMES are rated for >1000kg (much more than required)
- · RACK FRAMES should be purchased with WOOD DECKING
- · REMOVABLE POSTS (assorted heights) fit into frames for easy setup
- If specific POST heights are not available, purchase larger sizes and cut to length

STACKING RACKS					
 PART #	PART (DESCRIPTION)	QUANTITY			
1	Stacking Rack: Rack (~ 1.2m x ~ 1.2m) w/Wood Decking	60 frames w/decking			
2	Stacking Rack: Posts (~ 1.1m height)	112 (~ 1.1m) posts			
3	Stacking Rack: Posts (~ 0.8m height)	56 (~ 0.8m) posts			
4	Stacking Rack: Posts (~ 0.5m height)	80 (~ 0.5m) posts			







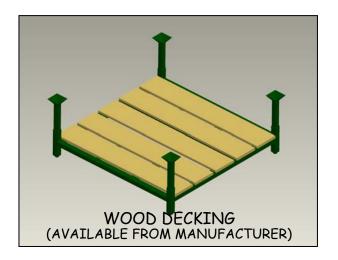
STACKING RACKS - FRAMES and POSTS

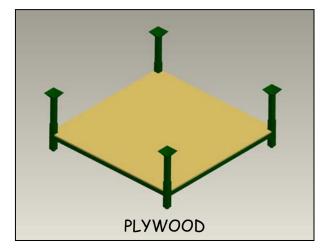






- Additional Assorted DECKING surfaces should be purchased (see below) from the manufacturer (vary according to selection)
- · Simple >12mm plywood, cut to fit, can be used
- · Other local flooring surfaces may also be used (carpet, tile, metal, etc.)
- · Quantity of additional surfaces will increase if RACK FRAMES w/WOOD DECKING are unavailable
- WOOD DECKING should not cover post holes



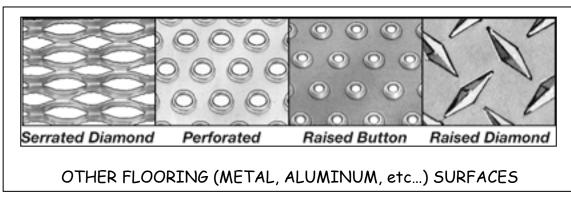


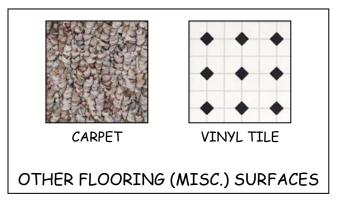
PART # PART (DESCRIPTION)

Decking: Various Surfaces -

ADDITIONAL DECKING

(plywood, tile, carpet, metal, etc.)





REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS STACKING RACK - DECKING





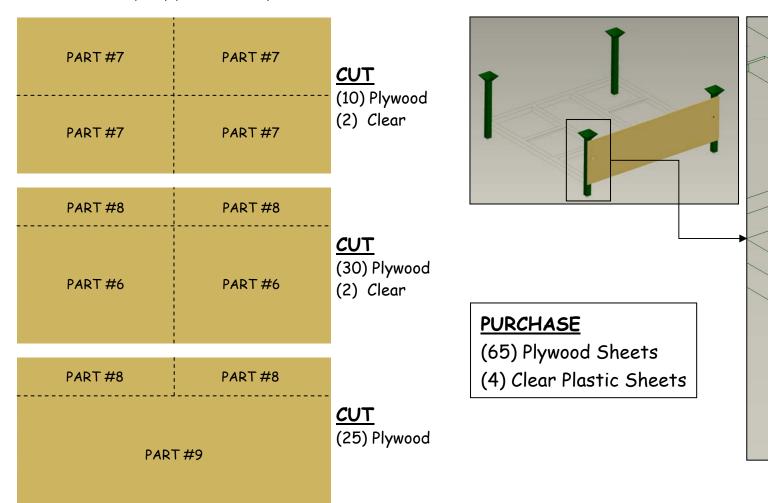


QUANTITY

15 surfaces

- · PANELS widths should be cut to fit RACK FRAME widths/lengths
- PANEL height is from the bottom of the RACK FRAME to just under POST top guide
- PANELS should be cut from 2.4m \times 1.2m \times ~3mm plywood sheets and clear plastic sheets
- · All PANELS may be plywood if clear plastic is unavailable

PANELS							
 PART #	PART (DESCRIPTION)	LENGTH	WIDTH	QUANTITY			
6	Panels: 1.2x0.9	1.2m	0.9m	64 panels			
7	Panels: 1.2x0.6	1.2m	0.6m	48 panels			
8	Panels: 1.2x0.3	1.2m	0.3m	114 panels			
9	Panels: 2.4x0.9	2.4m	0.9m	25 panels			



STACKING RACKS -PANEL CUTS



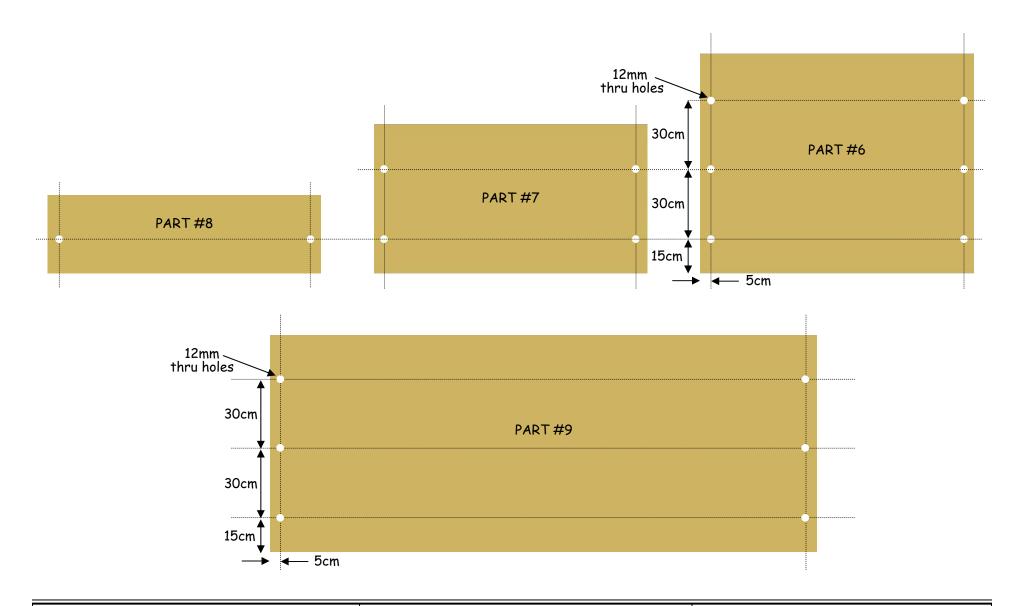


HEIGHT



PANEL HEIGHT

- · PANEL holes are dimensioned so that different sized panels can be attached to one another
- · PANEL holes are symmetric about each PANEL



STACKING RACKS - PANEL HOLES

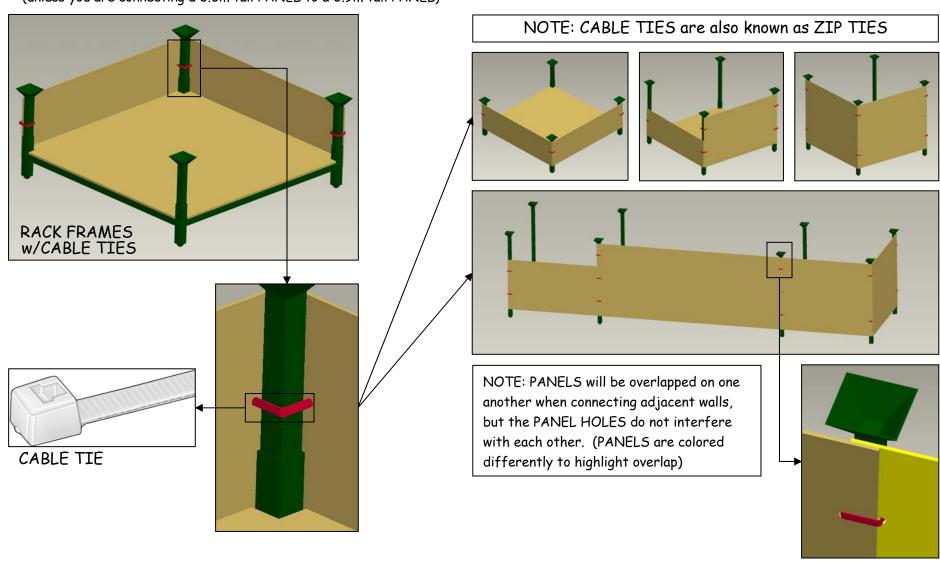






- PANELS are connected to the REMOVABLE POSTS using standard nylon CABLE TIES (~8mm width x >250mm length)
- A maximum of 4 CABLE TIES should be used to connect each PANEL (unless you are connecting a 0.6m tall PANEL to a 0.9m tall PANEL)

	CABLE TIES	
 PART#	PART (DESCRIPTION)	QUANTITY
10	Cable Ties: Standard Nylon, ~8mm width x >250mm length	800 cable ties

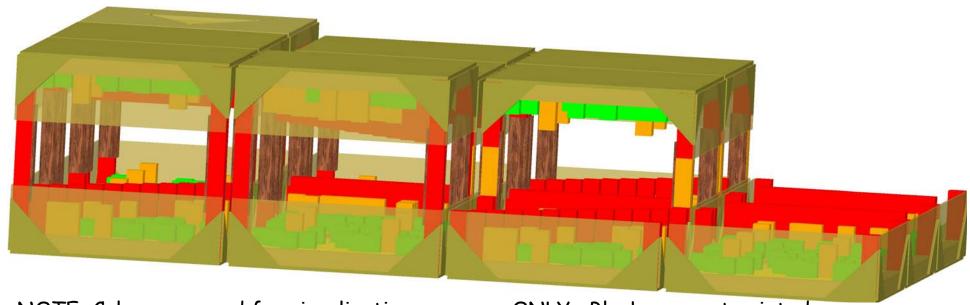


STACKING RACKS - PANEL CONNECTIONS

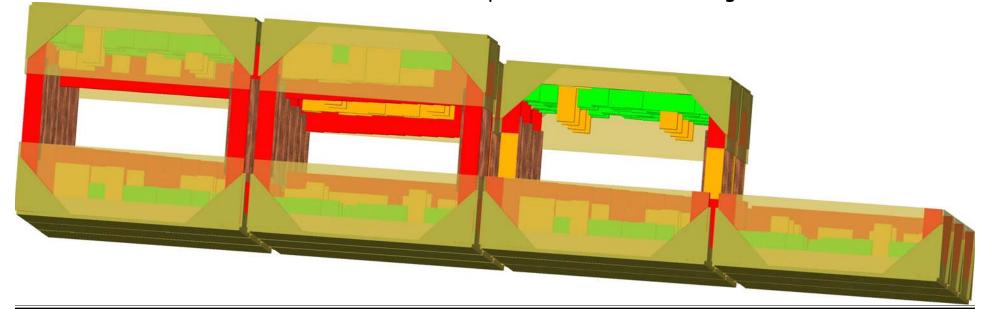








NOTE: Colors are used for visualization purposes ONLY. Blocks are not painted NOTE: Walls are transparent for easier viewing



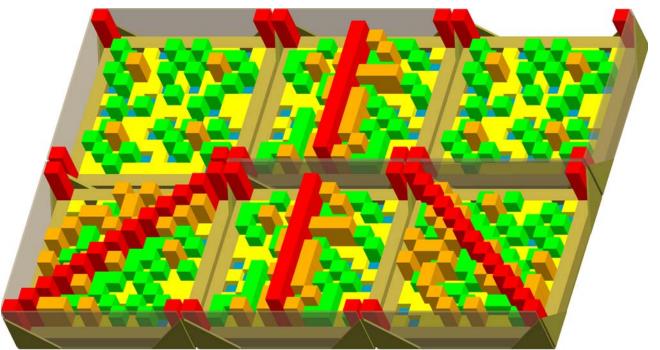
REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

RANDOM STEP FIELDS

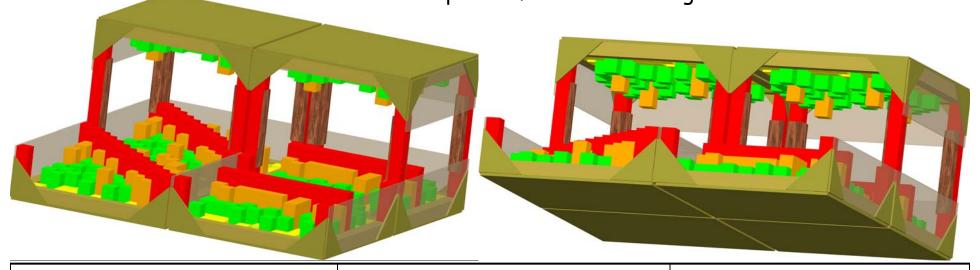








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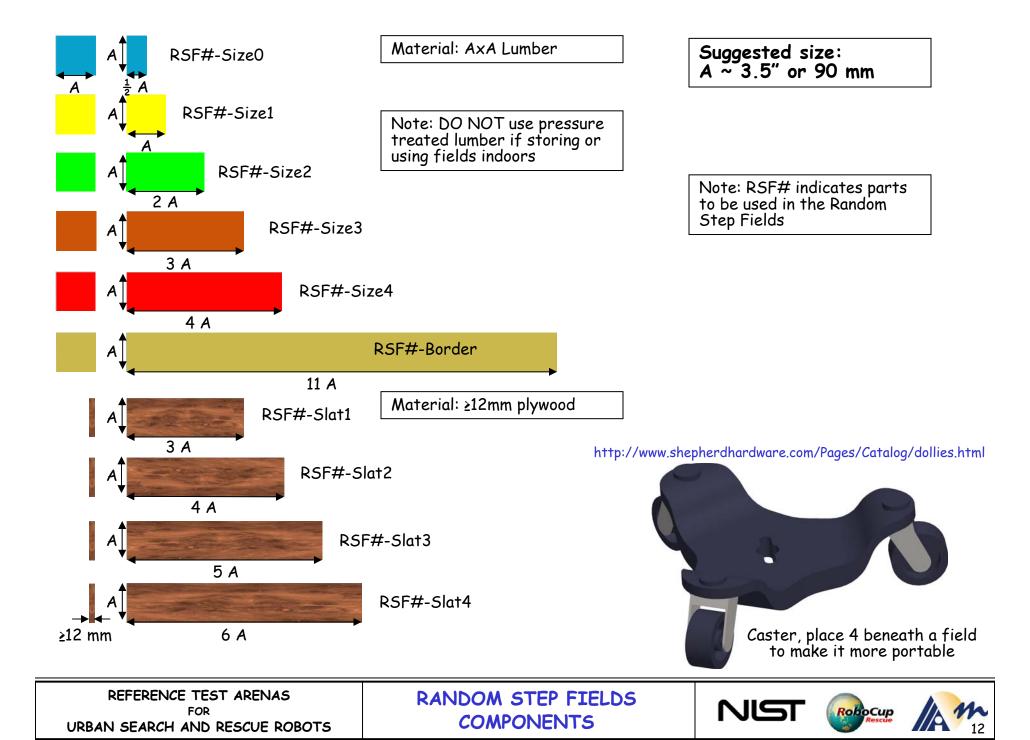
REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

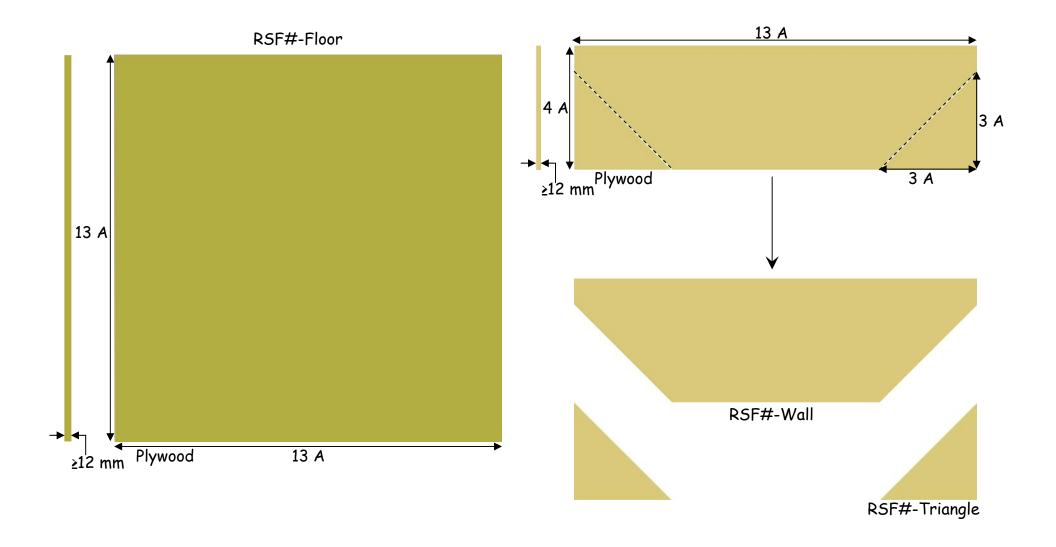
RANDOM STEP FIELDS









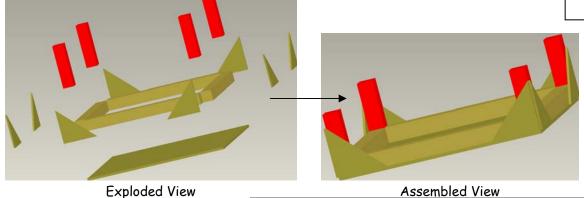


RANDOM STEP FIELDS COMPONENTS









Required Components:

- •1 x RSF#-Floor
- •4 x RSF#-Border
- ·4 x RSF#-Size4
- ·8 x RSF#-Triangle

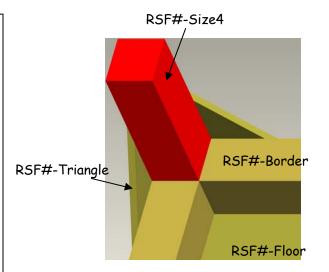


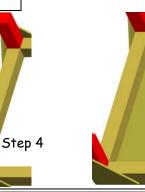
Top View

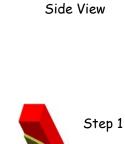
Step 2

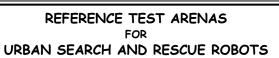
Assembly Instructions:

- 1. Assemble 1 RSF#-Border with 2 RSF#-Size4 and 2 RSF#-Triangle to make one side.
 Attach with 5 screws on each triangle.
- 2. Repeat step 1 to make a second side.
- 3. Use 2 RSF#-Triangle to attach another RSF#-Border.
- 4. Repeat step 3 to attach the fourth side.
- 5. Attach the RSF#-Floor. (Screw through RSF#-Floor into RSF#-Border)









RANDOM STEP FIELDS FRAMES

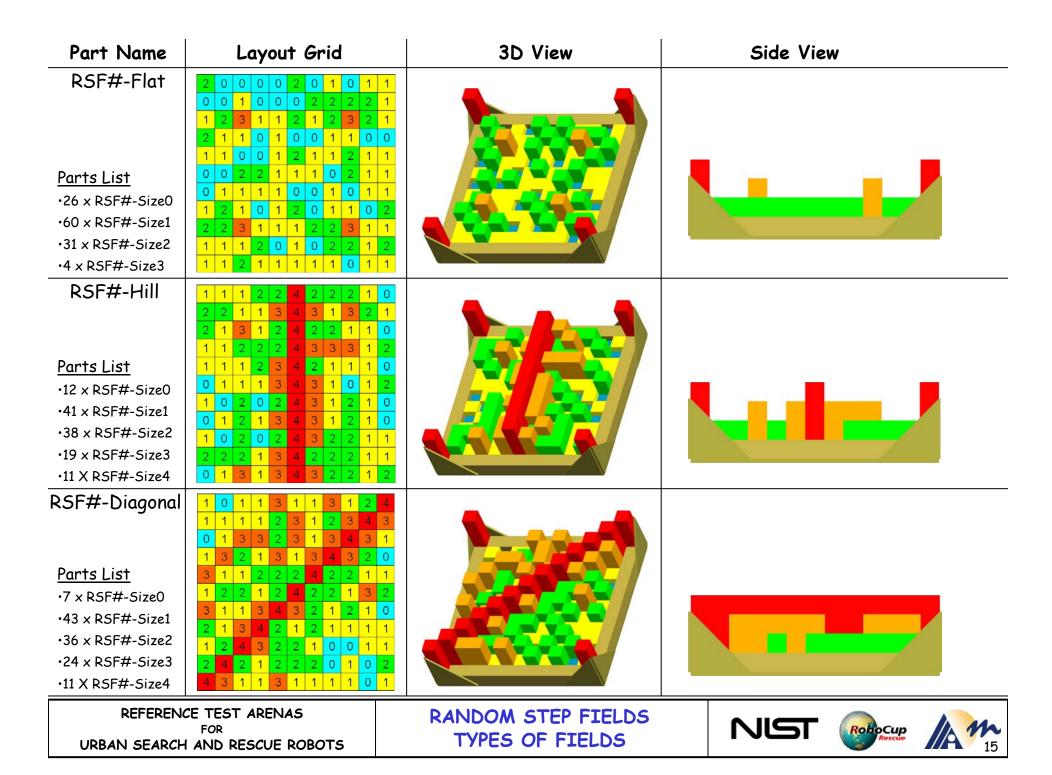
Step 3

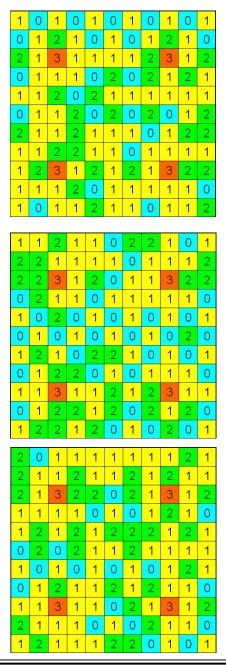


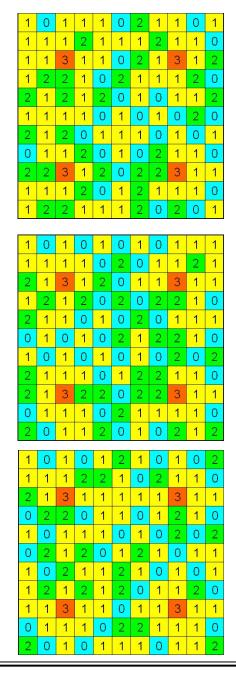


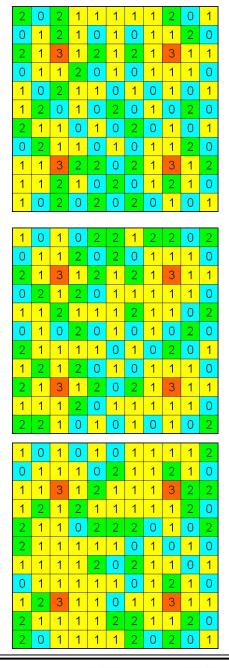
Step 5









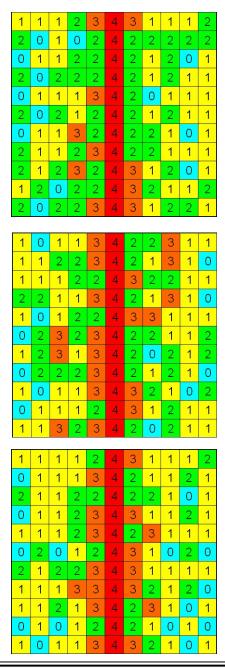


RANDOM STEP FIELDS EXTRA FLAT FIELDS









1	1	2	3	2	4	2	2	3	1	1
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1	0	2	2	2	4	2	3	1	0	1
0	1	1	1	3	4	3	3	2	2	0
1	0	2	3	2	4	3	2	2	2	1
1	2	2	1	2	4	2	1	1	2	2
1	1	1	3	2	4	2	2	1	0	1
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2	0	2		3	4		0	1	0	1
A Company	1		2	3	4	2	3	0	1	1
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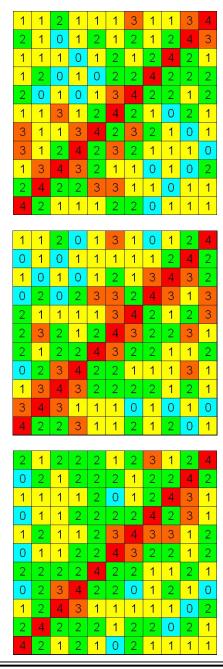
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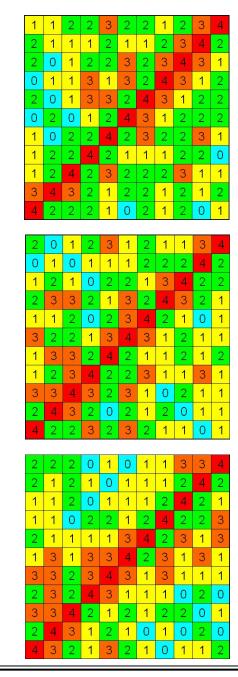
RANDOM STEP FIELDS EXTRA HILL FIELDS











RANDOM STEP FIELDS EXTRA DIAGONAL FIELDS





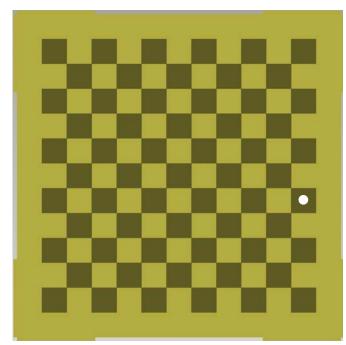


- For fields that are to be used as ceilings, some of the pieces must be screwed down to RSF-Floor.
- · The pieces which are not screwed down will fall out when the field is turned over to become a ceiling.
- · For the Flat and Diagonal fields, the pieces that should be screwed (dark squares) in are shown in the figure below left
- · For the Hill fields, the pieces that should be screwed (dark squares) in are shown in the figure below right

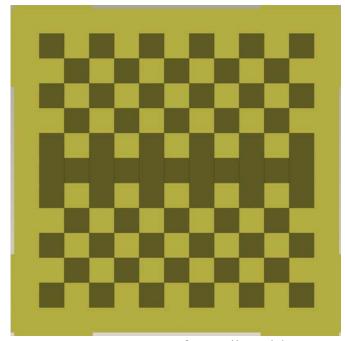
Note: The hill pattern is the same as the Flat/Diagonal pattern except that all the RSF-Size4 pieces are screwed in.

·It is suggested that you create a 3Ax3A cardboard template for putting screws in (See picture to the right)





Screw Pattern for Flat & Diagonal Fields

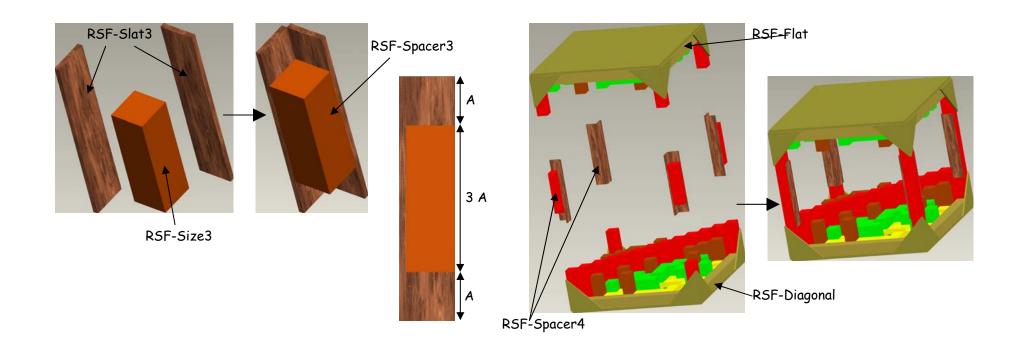


Screw Pattern for Hill Fields



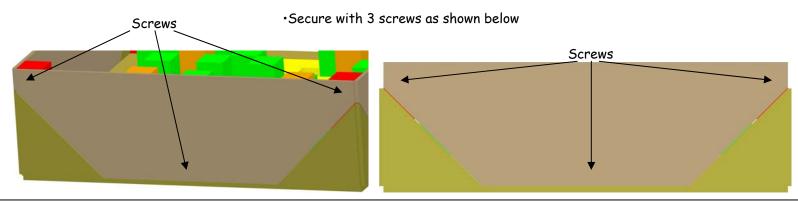






Wall Placement Instructions:

·Align RSF-Wall cutouts with RSF-Triangles



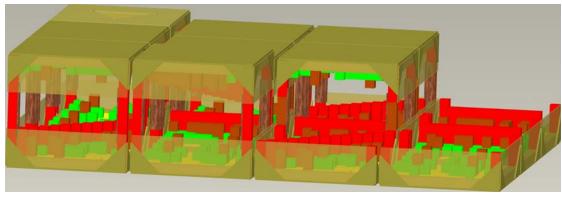
REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

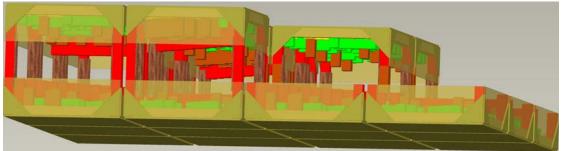
RANDOM STEP FIELDS SPACERS & WALLS



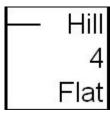








Hole	\ Diag	Flat	
4	3	3	
Flat	Flat	/ Diag	— Hill
— Hill	Flat	Flat	
4	3	3	
Flat	— Hill	— Hill	— Hill
Flat	\ Diag	*	0
4	4		
/ Diag	Flat	/ Diag	Flat



Quantities needed:

RSF-Flat: 9

RSF-Hill: 5

RSF-Diagonal: 5

Empty Field (with Triangle cutout): 1

RSF-Spacer3: 16

RSF-Spacer4: 16

RSF-Wall: 33

Full Parts List for Step Fields

RSF-Floor	20
RSF-Border	80
RSF-Size4	206
RSF-Size3	221
RSF-Size2	592
RSF-Size1	967
RSF-Size0	389
RSF-Slat4	32
RSF-Slat3	32
RSF-Triangle	160
RSF-Wall	33

REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

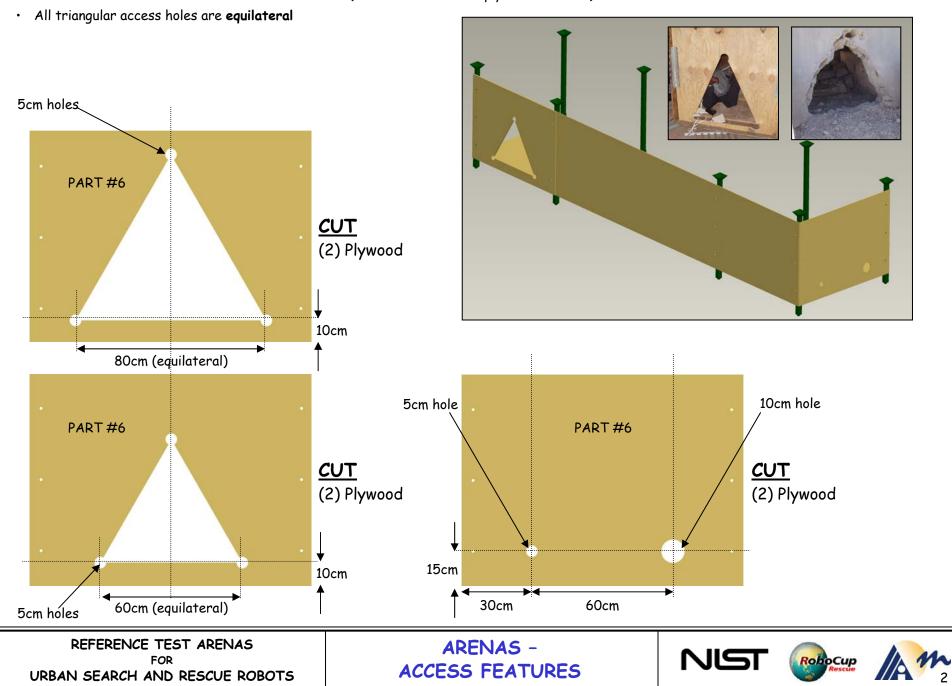
RANDOM STEP FIELDS

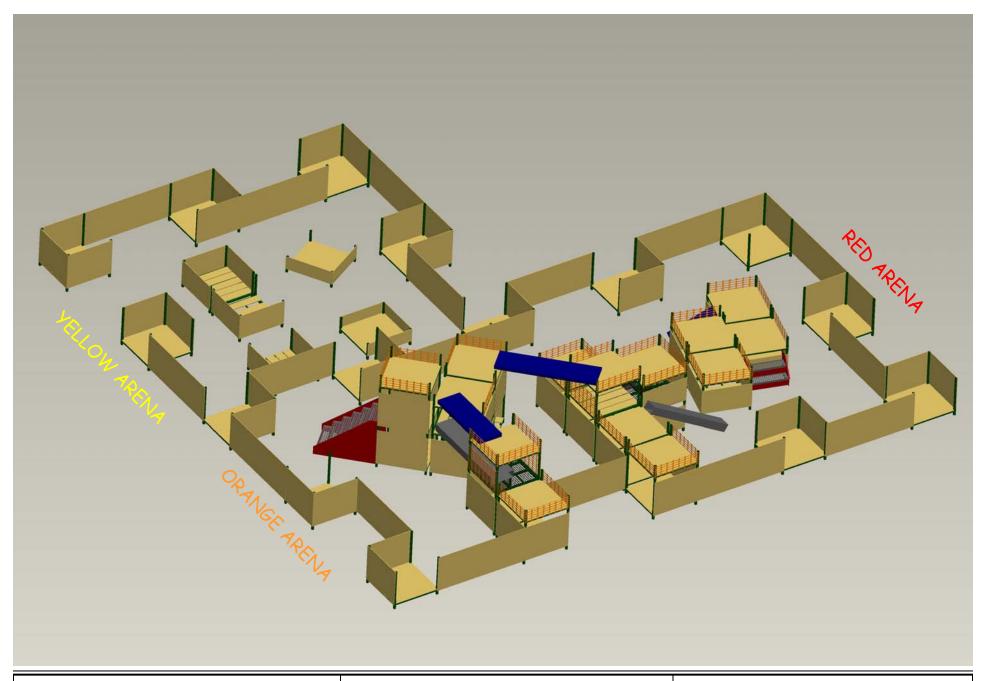






· ACCESS FEATURES should be cut from PART #6 (1.2m x 0.9m x ~3mm plywood PANELS)



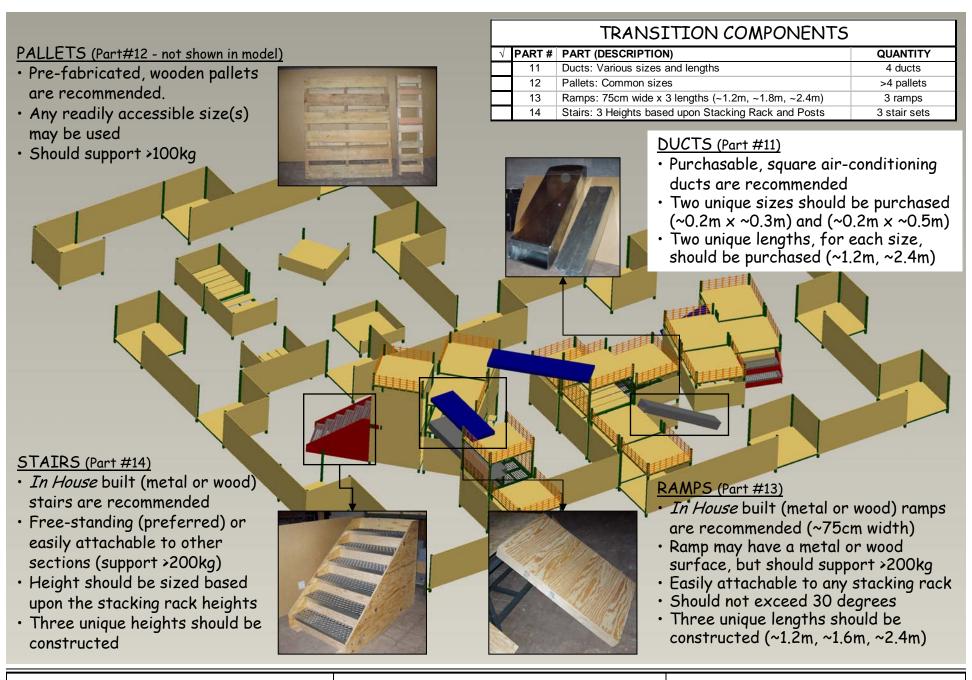


ARENAS - MODEL VIEW









ARENAS - TRANSITION COMPONENTS





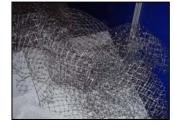


- Each MOBILITY OBSTACLE may be substituted with similar components based upon availability and local building materials
- ADDITIONAL DECKING surfaces (page 6) and ACCESS FEATURES (page 10) are also categorized as MOBILITY OBSTACLES



ORANGE BARRIER MESH (PART #15)

- Attach horizontally to RACK FRAMES to restrict airship robots
- Cut and CABLE TIE to REMOVABLE POSTS to act as a barrier on upper levels (page 11)
- · Place on ramps and ground



PLASTIC HARDWARE NET (PART #16)

- Attach vertically to RACK FRAMES to block movement inside RACKS
- Place on pallets and ground to hinder mobility



CINDER BLOCKS
(PART #19)

- Construct walls
- Put in disorganized piles to force robots to climb them
- Hold up PALLETS at angles to add instability



BRICKS (PART #20)

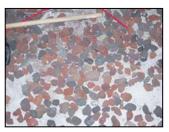
- · Construct walls
- Put in disorganized piles to force robots to climb them

	MOBILITY OBSTACLES						
V	PART #	PART (DESCRIPTION)	QUANTITY				
	15	Orange Barrier Mesh	3 rolls				
	16	Plastic Hardware Net	3 rolls				
	17	Plastic Bins: ~60cm length x ~40cm width x ~30cm height	10 bins				
	18	Plastic Tubing: ~1m lengths (2 diameters, 25mm - 100mm)	> 60 pieces				
	19	Cinder Blocks: ~20cm x ~20cm x ~40cm	100 blocks				
	20	Bricks: ~20cm x ~10cm x ~10cm	100 bricks				
	21	Lava Rock	> 50 kgs				
	22	Garden Log Edging: Wood, any available size	> 10 sets				



PLASTIC BIN (PART #17)

- · Place/stack as obstacles
- Turn upside-down to hide entombed victims (one edge propped up to allow probing)



LAVA ROCK (PART #21)

- Hinder robot mobility
- Place on spare tarps on the ground



PLASTIC TUBING (PART #18)

- Hinder robot mobility
- · Cut to ~1m lengths
- Place on ground (in clusters)



GARDEN LOG EDGING (PART #22)

- Hinder robot mobility
- Place on ramp(s) and/or RACK FRAME floors

ARENAS - MOBILITY OBSTACLES







- Each VISUAL OBSTACLE may be substituted with similar components based upon availability and local building materials
- CLEAR PLASTIC SHEETS (page 7) are also categorized as VISUAL OBSTACLES



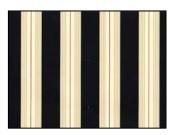






TARP (DUST GREY PREFERRED)
(PART #23)

- Use to blackout sections/rooms of the ARENAS
- · Produce a monochrome environment
- · Hang from PANELS using BINDER CLIPS (page 15)





FABRIC (STRIPPED AND COMPLEX)
(PART #24)

- · Produce false visual cues for wall-following robots
- · Hang from PANELS using BINDER CLIPS (page 15)

VISUAL OBSTACLES					
 PART#	PART (DESCRIPTION)	QUANTITY			
23	Dust Grey Tarp: ~3.6m x ~3.6m	10 tarps			
24	Fabric: 1.2m x 0.9m, stripped and complex patterns	10 pieces			
25	Blinds: ~1.0m wide x ~1.0m tall	10 blinds			
26	Dust Grey Curtains	10 curtains			
27	Spotlight	3 lights			
28	Acrylic Mirror Paneling: ~1.2m x ~0.6m x ~5mm	10 sheets			



BLINDS (PART #25)

- Variable visual occlusion to force robot interaction
- Hang from RACK FRAMES using CABLE TIES



SPOTLIGHT (PART #27)

- Provide high intensity light and shadows
- Place in RACK FRAMES, paths and near victims
- May attach to REMOVABLE POSTS using CABLE TIES



CURTAINS (DUST GREY)
(PART #26)

- Complete visual occlusion to force robot interaction
- Hang from RACK FRAMES



ACRYLIC MIRROR PANELS
(PART #28)

- Visually disorienting for operator
- Visual duplication of victims and arena elements
- Place against PANELS throughout the arenas

ARENAS - VISUAL OBSTACLES







 Each ACOUSTIC OBSTACLE may be substituted with similar components based upon availability and local building materials



- Absorb sonar emissions
- · May be attached to RACK FRAMES
- Ceiling tile may be used as one possible solution

ACOUSTIC ABSORPTIVE PANEL (PART #29)



ACOUSTIC ANGLE (PART #30)

- Split sonar emissions
- Should be ~ 1.2 m tall x ~ 0.6 m x ~ 0.6 m
- May be constructed out of extra PANELS and CABLE TIES



- Provide audible distractions to operators
- AC (as opposed to battery) powered is preferred
- Place in enclosed areas or on elevated RACK FRAMES

ACOUSTIC OBSTACLES

√ PART # PART (DESCRIPTION) QUANTITY

29 Acoustic Absorptive Panel: ~1.2m tall x ~0.6m wide 10 panels

30 Acoustic Angle: ~1.2m tall x ~0.6m x ~0.6m 3 angles

31 Acoustic Reflector Pairs: ~75cm tall x ~5cm wide 5 pairs

32 Radio 1 radio



ACOUSTIC REFLECTOR PAIRS
(PART #31)

- · Reflect sonar emissions
- Each lightweight piece should be ~75cm tall and ~5cm wide
- · Must be placed in pairs opposite to one another in corridors/hallways
- Attach vertically to REMOVABLE POSTS using CABLE TIES
- · Lightweight aluminum angle may be used as one possible solution

RADIO (PART #32)

REFERENCE TEST ARENAS
FOR
URBAN SEARCH AND RESCUE ROBOTS

ARENAS -ACOUSTIC OBSTACLES







REAL ENVIRONMENTS





<u>ARENAS</u>















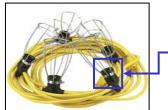
REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS

COLLAPSE TYPES - EXAMPLES













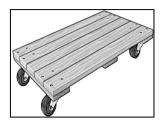
LIGHT STRING (PART #33)

with AC PLUG INSERT (PART #34)



DUCT TAPE (PART #36)

MISCELLANEOUS ITEMS						
 PART #	PART (DESCRIPTION)	QUANTITY				
33	Light Strings: ~18m length - 5 outlets w/AC plug adapters	3 strings				
34	Electrical AC Plug Insert	20 inserts				
35	Dolleys: Solid Plank, ~0.6m x ~0.9m, >300kg capacity	3 dolleys				
36	Duct Tape	5 rolls				
37	Packing Tape: Clear, Large	5 rolls				
38	Binder Clips: Small and Medium Sizes	10 packs				
39	Paint: "Dust-Colored" Grey, ~5L bucket	3 buckets				



DOLLEY (PART #35)

- To be used to quickly transport RACK FRAMES
- · Tall enough to raise RACK FRAMES off the ground

|--|

PACKING TAPE (PART #37)

TOOLS					
 PART #	PART (DESCRIPTION)	QUANTITY			
40	Paint Roller Kit with roller tray	5 kits			
41	Utility Knife with Blade Refills	3 knives			
42	Cutters	5 cutters			
43	Corded Drill	1 drill			
44	Drill Bit Set: Assorted Sizes	1 set			
45	Hole Saw: ~5cm and ~10cm diameters	2 hole saws			
46	Circular Saw: Corded	1 circular saw			



BINDER CLIPS (PART #38)

- · To be used to clip TARPS to PANELS
- CLIPS should fit PANEL thickness



DUST GREY PAINT (PART #39)

- Provide "dust-covered" look to ARENA components
- · Paint most components (RACK FRAMES, REMOVABLE POSTS, PANELS, TARPS, etc...)



PAINT ROLLER KIT (PART #40)



UTILITY KNIFE (PART #41)



DRILL BIT SET (PART #44)



CUTTERS (PART #42)



HOLE SAWS (PART #45)



CORDED DRILL (PART #43)



CIRCULAR SAW (PART #46)

ARENAS - MISCELLANEOUS ITEMS AND TOOLS







STACKING RACKS (~\$9200 USD)				
 PART #	PART (DESCRIPTION)	QUANTITY		
1	Stacking Rack: Rack (~ 1.2m x ~ 1.2m) w/Wood Decking	60 frames w/decking		
2	Stacking Rack: Posts (~ 1.1m height)	112 (~ 1.1m) posts		
3	Stacking Rack: Posts (~ 0.8m height)	56 (~ 0.8m) posts		
4	Stacking Rack: Posts (~ 0.5m height)	80 (~ 0.5m) posts		

ADDITIONAL DECKING (~\$500 USD)		
 PART#	PART (DESCRIPTION)	QUANTITY
5	Decking: Various Surfaces -	15 surfaces
	(plywood, tile, carpet, metal, etc.)	

PANELS (~\$1400 USD)				
 PART #	PART (DESCRIPTION)	LENGTH	WIDTH	QUANTITY
6	Panels: 1.2x0.9	1.2m	0.9m	64 panels
7	Panels: 1.2x0.6	1.2m	0.6m	48 panels
8	Panels: 1.2x0.3	1.2m	0.3m	114 panels
9	Panels: 2.4x0.9	2.4m	0.9m	25 panels

TRANSITION COMPONENTS (~\$1000 USD)		
 PART#	PART (DESCRIPTION)	QUANTITY
11	Ducts: Various sizes and lengths	4 ducts
12	Pallets: Common sizes	>4 pallets
13	Ramps: 75cm wide x 3 lengths (~1.2m, ~1.8m, ~2.4m)	3 ramps
14	Stairs: 3 Heights based upon Stacking Rack and Posts	3 stair sets

MOBILITY OBSTACLES (~\$900 USD)				
 PART#	PART (DESCRIPTION)	QUANTITY		
15	Orange Barrier Mesh	3 rolls		
16	Plastic Hardware Net	3 rolls		
17	Plastic Bins: ~60cm length x ~40cm width x ~30cm height	10 bins		
18	Plastic Tubing: ~1m lengths (2 diameters, 25mm - 100mm)	> 60 pieces		
19	Cinder Blocks: ~20cm x ~20cm x ~40cm	100 blocks		
20	Bricks: ~20cm x ~10cm x ~10cm	100 bricks		
21	Lava Rock	> 50 kgs		
22	Garden Log Edging: Wood, any available size	> 10 sets		

 PART#	PART (DESCRIPTION)	QUANTITY
10	Cable Ties: Standard Nylon, ~8mm width x >250mm length	800 cable ties

VISUAL OBSTACLES (~\$750 USD)		
 PART #	PART (DESCRIPTION)	QUANTITY
23	Dust Grey Tarp: ~3.6m x ~3.6m	10 tarps
24	Fabric: 1.2m x 0.9m, stripped and complex patterns	10 pieces
25	Blinds: ~1.0m wide x ~1.0m tall	10 blinds
26	Dust Grey Curtains	10 curtains
27	Spotlight	3 lights
28	Acrylic Mirror Paneling: ~1.2m x ~0.6m x ~5mm	10 sheets

ACOUSTIC OBSTACLES (~\$150 USD)			
 PART #	PART (DESCRIPTION)	QUANTITY	
29	Acoustic Absorptive Panel: ~1.2m tall x ~0.6m wide	10 panels	
30	Acoustic Angle: ~1.2m tall x ~0.6m x ~0.6m	3 angles	
31	Acoustic Reflector Pairs: ~75cm tall x ~5cm wide	5 pairs	
32	Radio	1 radio	

	MISCELLANEOUS ITEMS (~\$800 USD)		
	PART #	PART (DESCRIPTION)	QUANTITY
	33	Light Strings: ~18m length - 5 outlets w/AC plug adapters	3 strings
	34	Electrical AC Plug Insert	20 inserts
	35	Dolleys: Solid Plank, ~0.6m x ~0.9m, >300kg capacity	3 dolleys
	36	Duct Tape	5 rolls
	37	Packing Tape: Clear, Large	5 rolls
	38	Binder Clips: Small and Medium Sizes	10 packs
	39	Paint: "Dust-Colored" Grey, ~5L bucket	3 buckets

	TOOLS (~\$200 USD)	
 PART#	PART (DESCRIPTION)	QUANTITY
40	Paint Roller Kit with roller tray	5 kits
41	Utility Knife with Blade Refills	3 knives
42	Cutters	5 cutters
43	Corded Drill	1 drill
44	Drill Bit Set: Assorted Sizes	1 set
45	Hole Saw: ~5cm and ~10cm diameters	2 hole saws
46	Circular Saw: Corded	1 circular saw

~\$15,000 USD

REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS ARENAS - ESTIMATED COSTS



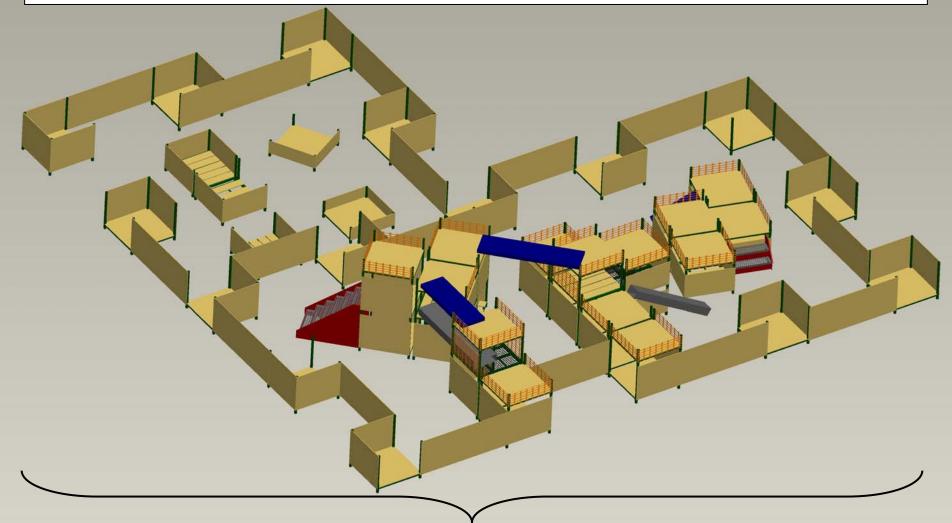




NOTE:

ABOVE PRICING IS FOR A FULL INTERNATIONAL CONFIGURATION. OTHER CONFIGURATIONS WILL BE A FRACTION OF THE SIZE AND COST:

- · REGIONAL CONFIGURATION WILL BE ~2/3 THE AMOUNT OF COMPONENTS & COST
- · RESEARCH CONFIGURATION WILL BE ~1/3 THE AMOUNT OF COMPONENTS & COST



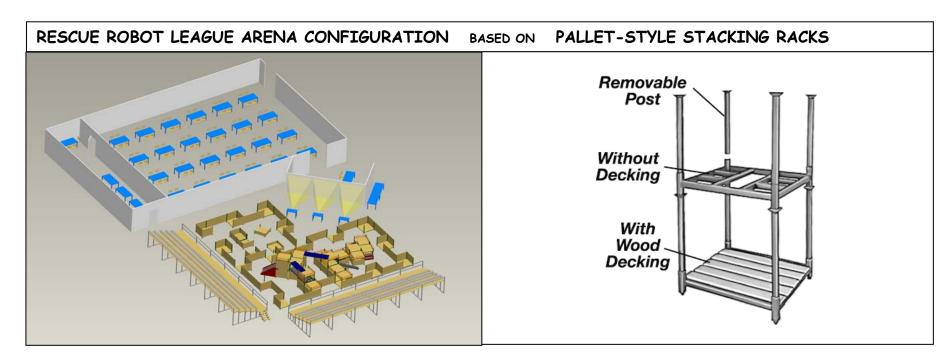
~\$15,000 USD

REFERENCE TEST ARENAS FOR URBAN SEARCH AND RESCUE ROBOTS ARENAS - ESTIMATED COSTS









FOR MORE INFORMATION...

ADAM JACOFF and BRIAN WEISS

Intelligent Systems Division National Institute of Standards and Technology 100 Bureau Drive, Mailstop 8230 Gaithersburg, MD USA 20899

CONTACT:

adam.jacoff@nist.gov brian.weiss@nist.gov 301-975-4235 301-975-4373

REFERENCE TEST ARENAS
FOR
URBAN SEARCH AND RESCUE ROBOTS

FOR MORE INFORMATION





