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A. INTRODUCTION

1. Theory

The antimicrobial preservatives benzoic acid, sorbic acid, and parabens are not permitted in fresh meat products or in seasoning mixtures used in the formulation of these products.

Ten grams of thoroughly comminuted meat samples are extracted with 70 mL ethanol. After filtration, extracts are analyzed by reverse phase liquid chromatography, using a 254 or 280 nm UV detector.

2. Applicability

This method is applicable for meat products at levels listed in I. 1.

B. EQUIPMENT

Note: Equivalent apparatus and instrumentation may be substituted for any of the following.

- 1. Apparatus
 - a. Magnetic stirrer Variable-speed, Nuova 7 Thermolyne, Sybron Corp., Dubuque, IA.
 - b. Stirring bar Plastic-coated, magnetic, 1" long.
 - c. Filter paper Reeve Angel grade 802, Sargent-Welch Scientific Co., Skokie, IL, fast-filtering and medium porosity (18.5 cm).
 - d. Solvent clarification kit With Durapore filters (0.4 µm, 47 mm), but without pump and filtering flask, Waters Associates, Milford, MA.
 - e. Evaporator N-Evap, Model III, Organomation Associates, Inc., South Berlin, MA.
 - f. Sample filtration apparatus Stainless steel Swinney filter holder, with 0.45 -0.50 μm, Fluoropore, Nylon 66 or PTFE filters, Millipore Corp., Bedford, MA.
 - g. pH meter Fisher Accumet, Model 210, Fisher Scientific Co., Pittsburgh, PA.

2. Instrumentation

- a. Liquid chromatograph
 - i. Waters Alliance LC system consisting of a 2690 Separations Module.
 - ii. Model 996 PhotoDiode Array Detector.
 - iii. Integrator or integrating software.

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iv. Column - 15cm x 4.6mm ID, Luna C-18 (2), 5 μm spherical silica (Phenomenex).

C. REAGENTS AND SOLUTIONS

Note: Equivalent reagents and solutions may be substituted for the following.

1. Reagents

- a. Anhydrous ethanol (formula 3A) J.T. Baker.
- b. Methanol Distilled in glass, UV grade, Burdick and Jackson laboratories Inc., Muskegon, MI.
- c. Glacial acetic acid HPLC grade, J.T. Baker.
- d. Deionized water (DI) Low organic content and specific resistance ≥ 10 megaohms/cm to avoid problems with extraneous interferences. Milli-Q Water Purification System, Millipore Corp.
- e. Ammonium acetate HPLC grade, Fisher Scientific Co.
- f. Phosphoric acid reagent grade, Mallinkrodt, #MK2796.
- g. Potassium Phosphate monobasic (K_2PO_4) analytical reagent grade, Mallinkrodt, #MK7100.
- h. Acetonitrile distilled in glass, Burdick & Jackson, Cat # AH015-4.

2. Solutions

- a. LC mobile phase
 - i. Mobile Phase A (Buffer solution):

Add approximately 200 - 300 mL of deionized water to a 1 L volumetric flask. Add 15 mL acetic acid to the flask and mix. Weigh 15 g of ammonium acetate into a beaker, and dissolve in a 100 mL of deionized water. Transfer aqueous ammonium acetate solution to the 1L flask containing the aqueous acetic acid. Mix and bring to volume with deionized water. Mix well and filter.

ii. Mobile Phase B (Methanol):

Sparge or degas as necessary.

iii. 70% Ethanol:

Add 700 mL of anhydrous ethanol to a graduated cylinder, and add DI water to adjust volume to 950 mL. Mix well, and transfer to storage container.

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iv. 80% ethanol:

Add 800 mL of anhydrous ethanol to a graduated cylinder, and add DI water to adjust volume to 950 mL. Mix well and transfer to storage container.

D. STANDARDS

- 1. Source
 - a. Propyl Paraben USP, #57700.
 - b. Potassium Sorbate Supelco, #4-7848.
 - c. Benzoic Acid Supelco, #4-7849.
 - d. Methyl Paraben Supelco, #4-7889.
 - e. Butyl Paraben Supelco, #4-7891.
 - f. Ethyl Paraben Supelco, #20245838.
- 2. Preparation of Standards
 - a. Stock standards (4.0 mg/mL benzoic acid, 0.16 mg/mL sorbic acid, and 0.40 mg/mL each methyl, ethyl, propyl, and butyl parabens):
 - i. Weigh 400.0 mg benzoic acid and 16.0 mg of sorbic acid into a 100 mL volumetric flask. Add approximately 50 mL 70% ethanol to dissolve, and dilute to volume with 70% ethanol.
 - ii. Weigh 40.0 mg each of methyl, ethyl, propyl, and butyl parabens into a 100 mL volumetric flask. Add approximately 50 mL 70% ethanol to dissolve, and dilute to volume with 70% ethanol.

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b. HPLC standards

Combine 0.0, 0.25, 0.50 and 1.0 mL of each stock standard into 50 mL volumetric flasks and dilute to volume with 70% ethanol. These dilutions prepare standard solutions at the following concentrations:

| | STD 0 (µg/mL) | STD 1 (µg/mL) | STD 2 (µg/mL) | STD 3 (µg/mL) |
|----------------|------------------|------------------|------------------|------------------|
| Benzoic acid | 0.0 | 20.0 | 40.0 | 80.0 |
| Sorbic acid | 0.0 | 0.80 | 1.60 | 3.20 |
| Methyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Ethyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Propyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Butyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| | | | | |

3. Storage Conditions

All standards are to be kept in screw cap glass bottles and refrigerated.

4. Stability

Working standards: 12 months.

E. SAMPLE PREPARATION

Process the sample using a commercial type food processor until a homogeneous mixture is obtained.

F. ANALYTICAL PROCEDURE

- 1. Determination
 - a. Weigh 10 grams of sample into a 50 mL polypropylene centrifuge tube. Select a "blank" meat sample for a negative control and fortification.

Fortify the recovery with 1.0 mL of each stock standard (D.2.a.i-ii.): 400 ppm benzoic acid, 16 ppm sorbic acid, and 40 ppm of each paraben.

b. Add 35 mL of 80% EtOH, cap tube, and shake or tissuemize to break up sample. Place tube(s) on a shaker for 10 min at low speed and the centrifuge samples at 2000 - 2500 rpm for 5 min.

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- c. Filter the solution through filter paper into a 100 mL volumetric flask. Repeat steps b e combining the extraction solutions in the volumetric flask. Rinse the tube(s) with 20 mL of 80% EtOH and add to the filter paper. Adjust the volume to 100 mL with 70% EtOH, stopper, and mix well.
- d. Filter 4 5 mL through a 0.45 0.5 µm syringe filter or LC centrifuge filtering systems.
- e. Transfer an appropriate amount of filtrate to an autosampler vial and/or insert for analysis.
- f. Save remaining filtrate for GC/MS confirmatory analysis.

2. Instrumental Settings

Note: Instrument conditions and retention times will be dependent on the equipment and the column used for analysis.

a. Mobile phase gradient profile :

A: 1.5% acetic acid + 1.5% ammonium acetate in DI water.

B: 100% methanol.

| Time | Flow (mL/min) | A (%) | В (%) |
|---------|------------------|-------|-------|
| Initial | 1.0 | 90 | 10 |
| 25.0 | 1.0 | 30 | 70 |
| 28.0 | 1.0 | 30 | 70 |
| 31.0 | 1.0 | 90 | 10 |
| 40.0 | 1.0 | 90 | 10 |

- b. Inject 10 20 µL portions each of sample extracts and mixed standards and program solvent as described.
- c. Typical injection sequence:
 - i. Standards
 - ii. Recovery
 - iii. Blank
 - iv. Samples
 - v. Standard(s)

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d. Under conditions used, retention times (min) of all 6 preservatives are as follows:

| Benzoic acid | 11.9 |
|----------------|------|
| Sorbic acid | 14.3 |
| Methyl paraben | 16.7 |
| Ethyl paraben | 20.6 |
| Propyl paraben | 24.1 |
| Butyl paraben | 27.0 |

3. Chromatograms

See Section K for chromatograms.

4. Optional second column identification

Note: If a presumptive positive is found during initial analysis a second column identification may be used before proceeding to the confirmatory method.

- a. Column: Zorbax SB-Phenyl, 4.6 x 150mm, 3.5u, Agilent # 863953-912
- b. Mobile Phase: 0.05M KH₂PO₄ + 0.1% H₃ PO₄ in 25:75 acetonitrile:water

Weigh 6.8 grams of KH_2PO_4 and transfer to a 1 liter volumetric flask. Add 500 - 600 mL of deionized water. Pipet 1 mL of conc. phosphoric acid into the flask and mix well to dissolve. Add 250 mL of acetonitrile, mix well, and let solution come to room temperature. Dilute to volume with deionized water, mix well, and transfer to storage bottle.

- c. Instrument settings
 - (a) Linear gradient 40 °C.

| Time (min) | Flow | %A |
|------------|------------|-----|
| Initial | 1.0 ml/min | 100 |
| 8.00 | 1.0 | 100 |
| 9.00 | 1.5 | 100 |
| 23.00 | 1.5 | 100 |
| 24.00 | 1.0 | 100 |

- (b) Inject 10 20 μL portions each of sample extracts and mixed standards and program solvent as described.
- (c) Under conditions used, retention times (min) of all 6 preservatives are as

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follows:

| Compound | Retention Time (min) |
|----------------|----------------------|
| Sorbic acid | 4.8 |
| Benzoic acid | 5.0 |
| Methyl paraben | 6.0 |
| Ethyl paraben | 9.0 |
| Propyl paraben | 13.4 |
| Butyl paraben | 22.0 |

G. CALCULATIONS

Calculate concentration of each preservative in sample as follows:

Using peak areas or peak heights and concentrations of standards, construct linear standard curve for each compound based on formula

y = mx + b,

where x is peak area or height,

y is concentration (ppm),

m is slope, and

b is the y intercept.

Calculate recovery of fortified sample and sample results.

H. SAFETY PRECAUTIONS AND INFORMATION

1. Required Protective Equipment - Safety glasses, appropriate gloves, and lab coat.

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2. Hazards

| Reagents | Hazard | Recommended Safe Procedures |
|---------------------------------------|---|--|
| Ethanol, Methanol, Acetonitrile | These solvents may be flammable and may produce toxic effects to skin, eyes, and the respiratory system. | Keep in well closed containers in a cool place and away from fire. Use it in well ventilated hood. |
| Acetic acid, Phosphoric acid | Caustic: may cause irreversible skin and eye damage. | Wear protective equipment. Avoid contact with skin. |

3. Disposal Procedures

| Reagents | Hazard | Recommended Safe Procedures |
|---------------------------------------|-----------|--|
| Ethanol, Methanol, Acetonitrile | See above | Collect waste in tightly sealed container and store away from non-compatibles in a cool, well ventilated, flammable liquid storage area/cabinet for disposal in accordance with local, state, and Federal regulations. |
| Acetic acid, Phosphoric acid | See above | Collect waste in a tightly sealed container and store away from non-compatibles in a cool, well ventilated, acid liquid storage area/cabinet for disposal in accordance with local, state, and Federal regulations. |

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I. QUALITY ASSURANCE PLAN

1. Performance Standard

| Analyte | Analytical Range (ppm) | Acceptable Recovery |
|----------------|------------------------|---------------------|
| | | |
| Benzoic Acid | 200 - 800 | 70 - 105 |
| Sorbic Acid | 8 - 32 | 70 - 105 |
| Methyl Paraben | 20 - 80 | 70 - 105 |
| Ethyl Paraben | 20 - 80 | 70 - 105 |
| Propyl Paraben | 20 - 80 | 70 - 105 |
| Butyl Paraben | 20 - 80 | 70 - 105 |

2. Critical Control Points and Specifications

| | Record | Acceptable Control |
|----|---------------|----------------------------------|
| a. | Sample weight | $10 \text{ g} \pm 0.5 \text{ g}$ |
| b. | Final volume | 100 mL \pm 0.08 mL |

3. Readiness To Perform (FSIS Training Plan)

a. Familiarization

i. Phase I: Standards- Duplicate standard curves on each of 3 consecutive days, which will include the following:

| | STD 0 (µg/ml) | STD 1 (µg/ml) | STD 2 (µg/ml) | STD 3 (µg/ml) |
|----------------|------------------|------------------|------------------|------------------|
| Benzoic acid | 0.0 | 20.0 | 40.0 | 80.0 |
| Sorbic acid | 0.0 | 0.80 | 1.60 | 3.20 |
| Methyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Ethyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Propyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |
| Butyl Paraben | 0.0 | 2.00 | 4.00 | 8.00 |

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ii. Phase II: Fortified samples - At least 3 replicates of all analytes fortified between the levels listed in I.1. Analytical Range.

Note: Phase I and Phase II may be performed concurrently.

- iii. Phase III: Check samples for analyst accreditation.
 - (a) 6 samples fortified at a level specified in I.1.
 - (b) Report analytical findings to the Quality Assurance Manager (QAM).
 - (c) Letter from QAM is required to commence official analysis.
- b. Acceptability criteria.

Refer to Section I.1 above.

4. Intralaboratory Check Samples

Refer to Section I.1 above.

- a. System, minimum contents.
 - i. Frequency:
 - (a) 1 sample weekly per analyst as samples analyzed.
 - (b) Random replicates may be chosen by the supervisor or his/her designee.
 - (c) Records are to be maintained.
- b. Acceptability criteria.

Refer to Section I.1 above.

If unacceptable values are obtained, then:

- i. Stop all official analyses by that analyst.
- ii. Take corrective action.
- 5. Sample Acceptability and Stability
 - a. Matrix: Meat and meat products.
 - b. Sample storage: 24 months frozen or 1 3 weeks refrigerated.
 - e. Condition of sample upon receipt: Unspoiled and sealed from air.
- 6. Sample Set

With each set of official samples to be analyzed, process

a. Negative control,

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- b. Fortified control, and
- c. Samples

7. Sensitivity

a. Minimum proficiency level (MPL): See below.

| Compound | MPL (ppm) |
|----------------|------------|
| Benzoic acid | 200 |
| Sorbic acid | 8 |
| Methyl Paraben | 20 |
| Ethyl Paraben | 20 |
| Propyl Paraben | 20 |
| Butyl Paraben | 20 |

J. WORKSHEET

An example of a worksheet for Benzoates is on the following page.

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| | Benzoates | | | |
| Analyst: Started: Completed: | Balance # LC System # | Ethyl Acetate # 70% ethanol # | | |
| Standard Curve BSPstd0- ppm ht. or area BSPstd1- BSPstd2- BSPstd3- | | Linear Regression m= b= r= s= | | |

| Sample | Sample Weight | Final Volume | Height or Area | ppm Benzoic | ppm Sodium | % Recovery | GC/MS Confirmation? |
|----------|------------------|-----------------|----------------------|----------------|---------------|---------------|------------------------|
| Blank | | | | Acid | Benzoate | | |
| Recovery | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
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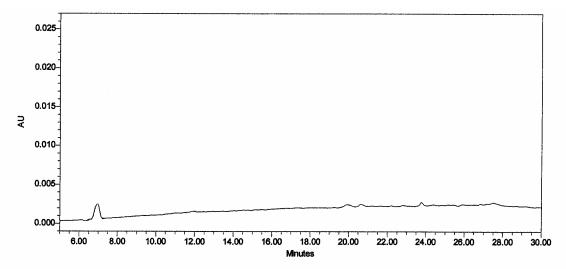
Comments:

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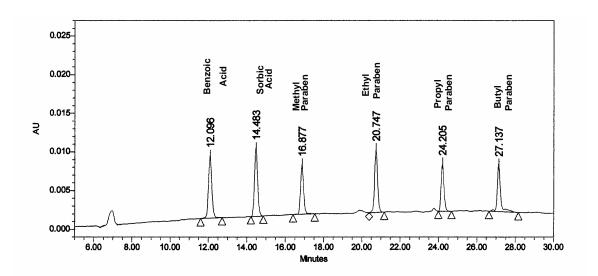
K. APPENDIX

1. Chromatograms



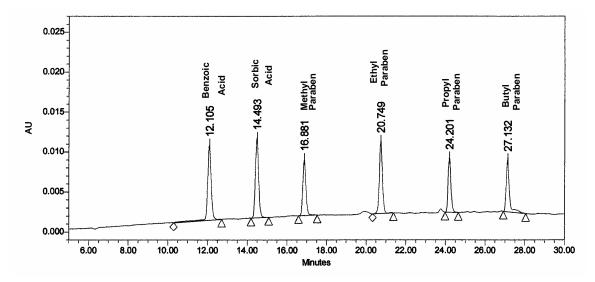


b. Ground Beef Recovery fortified at Std 2 Level: Benzoic Acid (40 ppm), Sorbic Acid (1.60 ppm), Methyl Paraben (4.00 ppm), Ethyl Paraben (4.00 ppm), Propyl Paraben (4.00 ppm), and Butyl Paraben (4.00 ppm).



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c. Standard at STD 2 Level. (See above chromatogram for concentrations).



2. Reference:

Ali, M. Sher. J. Assoc. Off. Anal. Chem., 1985, 68. 488-492.

| Approved by: | Date Approved: |
|------------------|----------------|
| Bill Koscinski | 10-6-04 |
| Gina McLeroy | 10-6-04 |
| Jess Rajan | 10-7-04 |
| Charles Pixley | 10-7-04 |
| Phyllis Sparling | 10-7-04 |

Approval signatures on file.