



***Federal Railroad Administration  
Office of Safety  
Headquarters Assigned  
Accident Investigation Report  
HQ-2005-53***

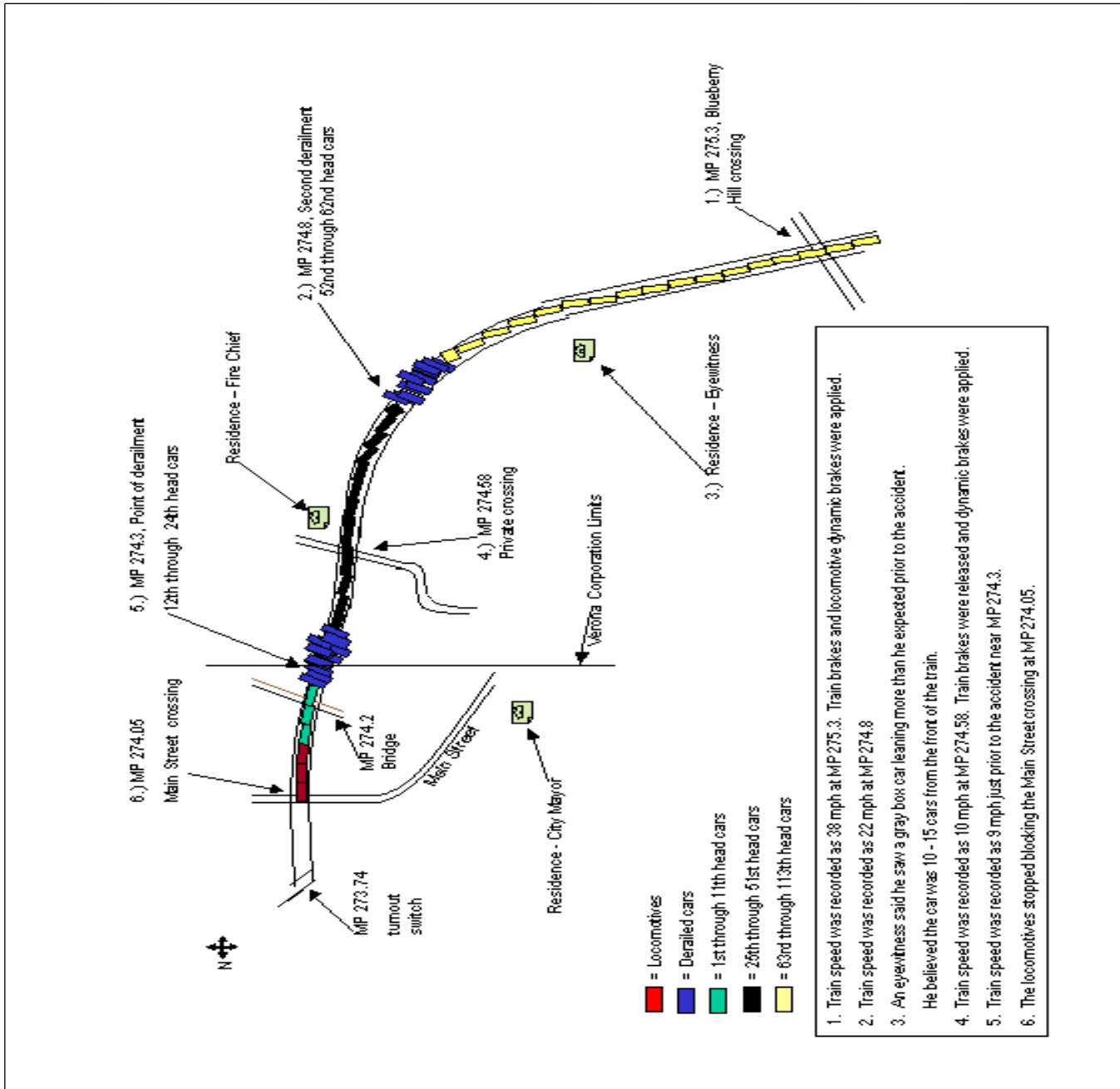
***Burlington Northern Santa Fe (BNSF)  
Verona, Missouri  
July 2, 2005***

1. Name of Railroad Operating Train #1 BNSF Rwy Co. [BNSF]			1a. Alphabetic Code BNSF			1b. Railroad Accident/Incident No. SF0705102			
2. Name of Railroad Operating Train #2 N/A			2a. Alphabetic Code N/A			2b. Railroad Accident/Incident N/A			
3. Name of Railroad Responsible for Track Maintenance: BNSF Rwy Co. [BNSF]			3a. Alphabetic Code BNSF			3b. Railroad Accident/Incident No. SF0705102			
4. U.S. DOT_AAR Grade Crossing Identification Number			5. Date of Accident/Incident Month Day Year 07 02 2005			6. Time of Accident/Incident 06:26: <input type="checkbox"/> AM <input checked="" type="checkbox"/> PM			
7. Type of Accident/Incident (single entry in code box)			1. Derailment 2. Head on collision 3. Rear end collision			4. Side collision 5. Raking collision 6. Broken Train collision			
			7. Hwy-rail crossing 8. RR grade crossing 9. Obstruction			10. Explosion-detonation 11. Fire/violent rupture 12. Other impacts			
						13. Other (describe in narrative) 01			
8. Cars Carrying HAZMAT 8		9. HAZMAT Cars Damaged/Derailed 0		10. Cars Releasing HAZMAT 0		11. People Evacuated 0		12. Division Springfield	
13. Nearest City/Town Verona			14. Milepost (to nearest tenth) 274.3		15. State Abbr Code N/A MO		16. County LAWRENCE		
17. Temperature (F) (specify if minus) 84 F		18. Visibility (single entry) Code 1. Dawn 3. Dusk 2. Day 4. Dark 2		19. Weather (single entry) Code 1. Clear 3. Rain 5. Sleet 2. Cloudy 4. Fog 6. Snow 1		20. Type of Track Code 1. Main 3. Siding 2. Yard 4. Industry 1			
21. Track Name/Number Single Main			22. FRA Track Code Class (1-9, X) 3		23. Annual Track Density (gross tons in millions) 38.58		24. Time Table Direction Code 1. North 3. East 3		
<b>OPERATING TRAIN #1</b>									
25. Type of Equipment Consist (single entry)			1. Freight train 2. Passenger train 3. Commuter train			4. Work train 5. Single car 6. Cut of cars			
			7. Yard/switching 8. Light loco(s). 9. Maint./inspect.car			A. Spec. MoW Equip. Code 1		26. Was Equipment Attended? 1. Yes 2. No 1	
28. Speed (recorded speed, if available) Code R - Recorded E - Estimated 9 MPH R			30. Method(s) of Operation (enter code(s) that apply) a. ATCS b. Auto train control c. Auto train stop d. Cab e. Traffic f. Interlocking			g. Automatic block h. Current of traffic i. Time table/train orders j. Track warrant control k. Direct traffic control l. Yard limits			
29. Trailing Tons (gross tonnage, excluding power units) 7794						m. Special instructions n. Other than main track o. Positive train control p. Other (Specify in narrative) Code(s) e i N/A N/A N/A			
						30a. Remotely Controlled Locomotive? 0 = Not a remotely controlled 1 = Remote control portable 2 = Remote control tower 3 = Remote control transmitter - more than one remote control transmitter 0			
31. Principal Car/Unit		a. Initial and Number	b. Position in Train	c. Loaded (yes/no)	32. If railroad employee(s) tested for drug/alcohol use, enter the number that were positive in the appropriate box.				
(1) First involved (derailed, struck, etc)		N/A	16	no	Alcohol		Drugs		
(2) Causing (if mechanical cause reported)		MRS2524	16	no	N/A		N/A		
						33. Was this consist transporting passengers? (Y/N) N			
34. Locomotive Units		a. Head End	b. Mid Train		c. Remote	d. Manual	e. Caboose	35. Cars	
(1) Total in Train		3	0		0	0	0	(1) Total in Equipment Consist	
(2) Total Derailed		0	0		0	0	0	(2) Total Derailed	
36. Equipment Damage This Consist		178277	37. Track, Signal, Way, & Structure Damage		195000	38. Primary Cause Code E47C		39. Contributing Cause Code T199	
Number of Crew Members				Length of Time on Duty					
40. Engineer/Operators N/A		41. Firemen 0	42. Conductors 1	43. Brakemen 0	44. Engineer/Operator Hrs 8 Mi 16			45. Conductor Hrs 8 Mi 16	
Casualties to:		46. Railroad Employees	47. Train Passengers	48. Other	49. EOT Device? 1. Yes 2. No 1			50. Was EOT Device Properly Armed? 1. Yes 2. No 1	
Fatal		0	0	0					
Nonfatal		N/A	0	0	51. Caboose Occupied by Crew? 1. Yes 2. No			2	
<b>OPERATING TRAIN #2</b>									
52. Type of Equipment Consist (single entry)			1. Freight train 2. Passenger train 3. Commuter train			4. Work train 5. Single car 6. Cut of cars			
			7. Yard/switching 8. Light loco(s). 9. Maint./inspect.car			A. Spec. MoW Equip. Code N/A		53. Was Equipment Attended? 1. Yes 2. No N/A	
54. Train Number/Symbol N/A									
55. Speed (recorded speed, if available) Code R - Recorded E - Estimated 0 MPH N/A		57. Method(s) of Operation (enter code(s) that apply) a. ATCS b. Auto train control			g. Automatic block h. Current of traffic m. Special instructions n. Other than main track			57a. Remotely Controlled Locomotive? 0 = Not a remotely controlled 1 = Remote control portable	

56. Trailing Tons (gross tonnage, excluding power units) 0		c. Auto train stop d. Cab e. Traffic f. Interlocking		i. Time table/train orders j. Track warrant control k. Direct traffic control l. Yard limits		o. Positive train control p. Other (Specify in narrative) Code(s) N/A N/A N/A N/A N/A		2 = Remote control tower 3 = Remote control transmitter - more than one remote control transmitter N/A			
58. Principal Car/Unit (1) First involved (derailed, struck, etc) 0		a. Initial and Number 0		b. Position in Train 0		c. Loaded(yes/no) N/A		59. If railroad employee(s) tested for drug/alcohol use, enter the number that were positive in the appropriate box. Alcohol N/A Drugs N/A			
(2) Causing (if mechanical cause reported) 0		0		N/A		60. Was this consist transporting passengers? (Y/N) N/A					
61. Locomotive Units		a. Head End		Mid Train b. Manual c. Remote		Rear End d. Manual c. Remote		62. Cars		Loade a. Freight b. Pass. c. Freight d. Pass. e. Caboose	
(1) Total in Train 0		0		0		0		(1) Total in Equipment Consist 0		0	
(2) Total Derailed 0		0		0		0		(2) Total Derailed 0		0	
63. Equipment Damage This Consist 0		64. Track, Signal, Way, & Structure Damage 0		65. Primary Cause Code N/A		66. Contributing Cause Code N/A					
		Number of Crew Members				Length of Time on Duty					
67. Engineer/Operators 0		68. Firemen 0		69. Conductors 0		70. Brakemen 0		71. Engineer/Operator Hrs 0 Mi 0		72. Conductor Hrs 0 Mi 0	
Casualties to:		73. Railroad Employees		74. Train Passengers		75. Other		76. EOT Device? 1. Yes 2. No N/A		77. Was EOT Device Properly Armed? 1. Yes 2. No N/A	
Fatal 0		0		0		0		78. Caboose Occupied by Crew? 1. Yes 2. No		N/A	
Nonfatal 0		0		0		0					
Highway User Involved						Rail Equipment Involved					
79. Type C. Truck-Trailer. F. Bus J. Other Motor Vehicle A. Auto D. Pick-Up Truck G. School Bus K. Pedestrian B. Truck E. Van H. Motorcycle M. Other (spec. in narrative)		Code N/A		83. Equipment 3. Train (standing) 6. Light Loco(s) (moving) 1. Train(units pulling) 4. Car(s)(moving) 7. Light(s) (standing) 2. Train(units pushing) 5. Car(s)(standing) 8. Other (specify in narrative)		Code N/A					
80. Vehicle Speed (est. MPH at impact) N/A		81. Direction geographical 1. North 2. South 3. East 4. West		Code N/A		84. Position of Car Unit in Train N/A					
82. Position 1. Stalled on Crossing 2. Stopped on Crossing 3. Moving Over Crossing 4. Trapped		Code N/A		85. Circumstance 1. Rail Equipment Struck Highway User 2. Rail Equipment Struck by Highway User		Code N/A					
86a. Was the highway user and/or rail equipment involved in the impact transporting hazardous materials? 1. Highway User 2. Rail Equipment 3. Both 4. Neither		Code N/A		86b. Was there a hazardous materials release by 1. Highway User 2. Rail Equipment 3. Both 4. Neither		Code N/A					
86c. State here the name and quantity of the hazardous materials released, if any. N/A											
87. Type of Crossing 1. Gates 2. Cantilever FLS 3. Standard FLS 4. Wig Wags 5. Hwy. traffic signals 6. Audible 7. Crossbucks 8. Stop signs 9. Watchman 10. Flagged by crew 11. Other (spec. in narr.) 12. None		Code N/A		88. Signaled Crossing Warning (See instructions for codes) Code N/A		89. Whistle Ban 1. Yes 2. No 3. Unknown Code N/A					
90. Location of Warning 1. Both Sides 2. Side of Vehicle Approach 3. Opposite Side of Vehicle Approach		Code N/A		91. Crossing Warning Interconnected with Highway Signals 1. Yes 2. No 3. Unknown Code N/A		92. Crossing Illuminated by Street Lights or Special Lights 1. Yes 2. No 3. Unknown Code N/A					
93. Driver's Age N/A		94. Driver's Gender 1. Male 2. Female Code N/A		95. Driver Drove Behind or in Front of Train and Struck or was Struck by Second Train 1. Yes 2. No 3. Unknown Code N/A		96. Driver 1. Drove around or thru the Gate 2. Stopped and then Proceeded 3. Did not Stop 4. Stopped on Crossing 5. Other (specify in narrative) Code N/A					
97. Driver Passed Standing Highway Vehicle 1. Yes 2. No 3. Unknown		Code N/A		98. View of Track Obscured by (primary obstruction) 1. Permanent Structure 2. Standing Railroad Equipment 3. Passing Train 4. Topography 5. Vegetation 6. Highway Vehicle 7. Other (specify in narrative) Code N/A							
101. Casualties to Highway-Rail Crossing Users		Killed N/A		Injured N/A		99. Driver Was 1. Killed 2. Injured 3. Uninjured Code N/A		100. Was Driver in the Vehicle? 1. Yes 2. No Code N/A			
						102. Highway Vehicle Property Damage (est. dollar damage) N/A		103. Total Number of Highway-Rail Crossing Users (include driver) N/A			
104. Locomotive Auxiliary Lights? 1. Yes 2. No		Code N/A		105. Locomotive Auxiliary Lights Operational? 1. Yes 2. No		Code N/A					
106. Locomotive Headlight Illuminated? 1. Yes 2. No		Code N/A		107. Locomotive Audible Warning Sounded? 1. Yes 2. No		Code N/A					

108. DRAW A SKETCH OF ACCIDENT AREA INCLUDING ALL TRACKS, SIGNALS, SWITCHES, STRUCTURES, OBJECTS, ETC., INVOLVED.

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## 109. SYNOPSIS OF THE ACCIDENT

On July 2, 2005, at approximately 6:26 p.m. (CDT), timetable eastbound (geographically northbound) BNSF Railway Company (BNSF), Train Symbol M-TULGAL1-02, at a recorded speed of 9 mph, as recorded by the event recorder on the first trailing Locomotive No. BNSF 4525, derailed 24 cars on single main track at Milepost (MP) 274.3. The 12th through the 24th, and the 52nd through the 62nd cars were derailed. There was no hazardous materials (HM) involved, no evacuation, and no injuries. The weather was clear with a temperature of 84 F.

The main track was damaged from MP 274.16 to MP 274.3 and from MP 274.66 to 274.8. Track damages were estimated at \$195,000, making the total accident damage \$373,277.

The accident was caused by lateral forces pushing against the high rail in a 1-degree curve resulting in high rail rollover. Truck steering performance was investigated on several box cars (beer cars). One car previously exhibited unusual steering characteristics. Track condition was a contributing factor in permitting the rail to roll over.

## 110. NARRATIVE

The following information was obtained from an investigation that was conducted by the Federal Railroad Administration.

## Circumstances Prior to the Accident

A two-man crew operating Train Symbol M-TULGAL1-02 had gone on duty at Tulsa, Oklahoma, at 10:10 a.m., July 2, 2005. The crew consisted of a locomotive engineer and a conductor. They had in excess of the required off-duty time. The engineer was sitting in the seat on the right side of the locomotive operating the train. The conductor was sitting in the front seat on the left side of the locomotive.

Train Symbol M-TULGAL1-02 consisted of 3 diesel electric locomotives (BNSF 4974, lead locomotive, BNSF 4525, trailing locomotive, and BNSF 962, trailing locomotive) and 115 cars (43 loads, 72 empties), consisting of 7,794 trailing tons. The train length was 7,135 feet. Train Symbol M-TULGAL1-02 had departed Tulsa about 10:40 a.m., July 2, 2005. The train had received a Class I, initial terminal freight train air brake test at Tulsa. The train make-up was in compliance with BNSF System Special Instructions No. 10, dated April 3, 2005.

Train Symbol M-TULGAL1-02 had stopped to meet a train at MP 277.61 just east of Globe Hill at MP 277.8 located in Missouri. The train began moving eastward about 6:17 p.m. The train reached a maximum speed of 38 mph. The engineer used a combination of various throttle positions, dynamic brakes, and air brakes to control a down hill descent toward a siding at MP 273.74. About 6:26 p.m., the engineer was operating the train at 9 mph, as recorded by the event recorder on the first trailing Locomotive No. BNSF 4525, with the dynamic brakes and air brakes applied (brake pipe pressure reduction of 12 psi).

## The Accident

A brake pipe initiated emergency application of the train air brakes occurred and the train stopped, blocking the Main Street railroad grade crossing near Verona, Missouri. The conductor uncoupled the train to clear the crossing for the responding Verona Fire Department.

Train Symbol M-TULGAL1-02 was derailed in two portions. The 12th through the 24th cars were derailed at MP 274.3, the point of derailment. The 52nd through the 62nd cars were derailed at MP 274.8. Several cars were overturned spilling plastic pellets and lime. Equipment damage was estimated at \$178,277.

The main track was damaged from MP 274.16 to MP 274.3 and from MP 274.66 to 274.8. Track damages were estimated at \$195,000, making the total accident damage \$373,277.

The accident occurred on the single main track of the BNSF's Cherokee Subdivision which extends from MP 239.7 to MP 426.9, a distance of 187.2 miles. The method of operation in this area is by timetable supplemented by a signal system consisting of Centralized Traffic Control (CTC) located in Ft. Worth, Texas. BNSF Timetable No. 5, effective at 8:00 a.m. (CDT), July 7, 2004, authorizes a 50 mph maximum speed for freight trains in the accident area. A 40 mph speed restriction (Form C) was established in May 2004 due to tie condition. There is a 10 mph speed restriction at the siding switch at MP 273.74.

Approaching the accident area from the west, there is a hill crest (Globe Hill) at MP 277.8 where a .99-percent descending grade begins. The grade decreases to .78-percent descending from MP 275.4 to MP 275.01. The grade is practically level from MP 275.01 to MP 274.85. There is a .45-percent descending grade from MP 274.85 to MP 274.75. There is a 1.08-percent descending grade from MP 274.75 to 274.4.

A 3-degree, 3-minute, left hand curve extends from MP 274.9 to 274.6. The track is tangent from MP 274.6 to MP 274.4. A 1-degree, 9-minute, right hand curve extends from MP 274.4 to 274.25. The track is tangent from MP 274.25 to 274.07. There is a 1-degree, 3-minute, left hand curve from MP 274.07 to MP 273.75.

At MP 274.3, the point of derailment, the north rail (high rail) is 136-pound continuous-welded rail (CWR) laid in 2002. The south rail (low rail) is 132-pound CWR laid in 1977. At MP 274.8, the north rail (low rail) is 136-pound CWR laid in 2001. The south rail (high rail) is 136-pound CWR laid in 1998. The rail rests on double shoulder tie plates on timber ties secured by 6-inch rail-holding spikes. The track is ballasted.

In the accident area, the last out-of-face (point-to-point) tie program was in 1998. The ties are old with some end splitting and field-side spikes raised and loose. The last track geometry car inspection was

March 18, 2005. No FRA defects were found. The high rail at the point-of-derailment had a 2-degree inward cant\*. The last ultra-sonic rail test was June 22, 2005. No FRA defects were found. The last hi-rail vehicle inspection was July 1, 2005. A loose joint bar was identified and repaired at MP 273.04.

#### Analysis and Conclusions

There was no FRA mandatory post-accident toxicological testing performed after the accident. None was required.

There were 17 box cars (beer cars) with the initial of MRS in Train Symbol M-TULGAL1-02. The 12th through the 14th cars included Car Nos. MRS 2521, MRS 2524, and MRS 2548. Car No. MRS 2524, the 13th car, was the first car derailed (trailing truck). Post accident investigation revealed a truck performance detector (TPD) identified Car No. MRS 2524, as having unusual steering characteristics when it passed St. Croix, Wisconsin, on May 10, 2005. The TPD detected the trailing axle of the trailing truck as putting out more lateral force than the leading axle of the leading truck.

The MRS cars are equipped with ASF Ride Control, Designation No. AAR B-2287 truck bolsters (type No. B9A-58HN-FX, cast May 1980). Post accident investigation revealed the bolster friction shoes (hereafter, shoes) on Car Nos. MRS 2521, MRS 2524, and MRS 2548 exceeded the manufacturers maintenance specification for shoe height (shoe rise). That is, the shoes were riding high in the bolster slopes. The ASF Maintenance and Repair Manual for Ride Control Trucks recommends shoe height not exceed 1 13/16 inches. The shoe height on all three cars was 1 7/8 inches, exceeding the recommended maintenance specification height.

BNSF targeted Car No. MRS 2524 for a truck tear-down at Springfield, Missouri, on July 8, 2005. The bolster slopes were worn with some slopes exhibiting metal flow on the trailing truck. The shoe slopes were worn with some shoes on the trailing truck exhibiting asymmetrical wear patterns. Wear on the slopes permitted shoe rise and a consequent relaxation of the shoe springs. This reduces the level of friction damping and the squaring restraint between the bolster and side frames. Additionally, some bolster gibs were worn and there were 2 outer coil truck springs broken on the trailing truck at the A-end, left.

The BNSF forwarded data to Progressive Rail Technologies, Inc. (hereafter Progressive Rail) in Pueblo West, Colorado. Progressive Rail performed detailed computer modeling to assist BNSF in determining the primary contributor (truck or track condition) which caused the high rail to rollover. Progressive Rail concluded the truck condition clearly made a much larger contribution toward reaching a critical lateral and vertical force ratio (L/V) compared to the track condition. It is as stated in the Results section of their report, "the derailment was likely the result of a locked truck in the trailing position of the MRS 2524 car, and the presence of 2 degrees additional inward cant to the high rail of the 1 degree curve."

Progressive Rail constructed two models: New and Untried Car Analytical Regime (NUCARS) and Wheel Rail Contact Geometry (WRCON). The models considered four different possibilities of truck and track condition:

- No additional inward rail cant and no locking of the trailing truck (MRS 2524),
- 2-degrees of inward rail cant added to the high rail and no locking of the trailing truck (MRS 2524),
- No additional inward rail cant and locking of the trailing truck (MRS 2524), and
- 2-degrees of inward rail cant added to the high rail and locking of the trailing truck (MRS 2524).

In the 2nd model, the inward rail cant increased the L/V ratio to 25-percent of the critical value necessary to roll over the high rail. In the 3rd model, the locking of the trailing truck increased the L/V ratio to 77-percent of the critical value necessary to rollover the high rail. Progressive Rail determined an L/V ratio of greater than 0.38 in the 1-degree curve would induce a positive rail rollover moment. In the 4th model, the L/V ratio was 0.40. Thus, both a locked truck and the additional high rail cant were required to produce a risk of high rail rollover. Additionally, all trucks in the 3 MRS cars had virtually no warp restraint, significantly increasing lateral forces over a considerable distance.

Post accident investigation revealed an eye witness account prior to the derailment. The witness alleged there was a gray box car about 10 to 15 cars from the front of the train that was leaning more predominantly than he expected. The witness alleged the car appeared to "straighten itself out." The witness made this observation when the car was near MP 274.8. The witness alleged that about 1 to 1½ minutes passed between seeing the car, hearing an emergency application of the train air brakes, and seeing train cars overturn. The witness was a volunteer fire fighter for the Verona Fire Department and immediately notified the Lawrence County Sheriff concerning the accident.

#### Probable Cause

The FRA determined that the probable cause of the accident was E47C defective snubbing (including friction and hydraulic)  
Contributing Cause - T199 other track geometry defects

\*The rail already had a 1:40 cant (1 inch over 40 inches) from the tie plates. The additional cant noted above, is additive to the 1:40 cant.