

# Mineral Industry Surveys

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## FLUORSPAR IN THE SECOND QUARTER 2005

The recent discovery that some of the quarterly consumption data for aluminum fluoride and hydrofluoric acid (HF) have been double counted has necessitated the revision of consumption data reported in table 2. These data were revised for all four quarters in 2004 and for the first quarter of 2005. The revised table 2, which normally only shows the last two quarters, shows data for the past six quarters.

Reported fluorspar consumption in the second quarter was 157,000 metric tons (t), a decrease of about 2% when compared with the revised figure for the previous quarter and a decrease of about 8% compared with the revised figure for the second quarter of 2004. Consumption of fluorspar for hydrofluoric acid (HF) and aluminum fluoride was 136,000 t, a decrease of about 2% when compared with the revised figure for the previous quarter and a decrease of about 9% when compared with the revised figure for the second quarter of 2004. Imports of fluorspar were 129,000 t, a decrease of 43% compared with the previous quarter, and nearly a 28% increase compared with the second quarter of 2004.

### Defense Stockpile

On July 28, the Defense National Stockpile Center (DNSC) announced the award of 9,712 short dry tons (SDT) of metallurgical-grade fluorspar to Oxbow Carbon and Minerals LLC for a sales value of \$543,894 (Ringquist, 2005b). On August 9, the DNSC announced the award of 39,068 SDT of metallurgical grade to Hastie Mining and Trucking Co. for \$1,251,379, and awarded 600 SDT of acid grade to Oxbow Carbon for a value of \$76,800 (Ringquist, 2005a).

### Industry News

The second round of bidding for Chinese export quotas was held in June. As in the first round, 225,000 t was offered for "agreement" bidding and 150,000 t under "open" bidding. The average bid price for "agreement" bidding was RMB 464 per metric ton (about \$56 per ton). Average bid prices for the "open" bidding, which are normally much higher than "agreement" bids, were not available (Mineral Price Watch, 2005).

The Chinese Ministry of Finance announced that effective May 1, 2005, the 5% rebate paid to exporters of various minerals, including fluorspar, was being repealed. This follows the January 2004 reduction in the export rebate from the then levels of 12% to 15% (depending on the mineral) to 5%. According to Mineral Price Watch (2005), this "has had the net impact of increasing prices by \$16-20/tonne according to traders in the country." This was seen as part of the Government's policy to restrict the amount of raw materials (such as fluorspar) exported overseas, in order to provide more material for domestic consumption.

Tiberon Minerals Ltd., on behalf of the Nui Phao Mining Joint Venture Co. Ltd., announced that it had been granted a mining license by Vietnamese Government to develop and mine the Nui Phao tungsten-fluorspar deposit. The license is valid for 30 years and covers about 0.9 square kilometer, which includes the proven and probable reserves located from past exploration drilling. This allows the joint venture company, upon completion of a final feasibility study (see following paragraph), to proceed with project financing, construction, commissioning, and start up of the Nui Phao Mine (Tiberon Minerals Ltd., 2005b§<sup>1</sup>).

Tiberon announced on July 12 the completion of the "final" feasibility study for the Nui Phao tungsten-fluorspar project in Vietnam. The study concluded that the project could successfully produce over 210,000 metric tons per year (t/yr) of fluorspar, about 4,700 t/yr of tungsten, and quantities of bismuth, copper, and gold from an open-pit mining operation with a mine life of 16.3 years. Total capital costs were calculated at \$229.8 million, and based on conservative prices for fluorspar and tungsten (which account for 80% of the revenue stream), the project's internal rate of return was calculated at 23.6% (Tiberon Minerals Ltd., 2005a§).

Russia's primary fluorspar mining company, Yaroslavsky Mining and Dressing Complex (YMDC), has new owners and a new name. In 2004, one-half of YMDC (which had been in bankruptcy since 1997) was purchased by Russian Coal. In

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<sup>1</sup>References that include a section mark (§) are found in the Internet References Cited section.

early 2005, the remaining one-half was acquired by Siberian-Urals Aluminum Co. The company is now known as Russian Ore Mining Co. LLC with Russian Coal as the operator. The new owner-operator intends to invest in new mining and processing equipment with a goal of increasing capacity to 350,000 t/yr. The plans also call for the installation of a 100,000-t/yr-briquetting plant to produce metspar briquets, some of which would be intended for Japanese and Korean steel markets (Industrial Minerals, 2005a).

### **Fluorochemical News**

Solvay Fluor announced it would be constructing a fluorine specialties production facility in Onsan, Republic of Korea. The facility would produce fluorine, sulfur hexafluoride, iodine pentafluoride, and NOCOLOK® flux (a mixture of potassium fluoroaluminate salts). The first part of the facility was expected to be in operation by early 2007 (Industrial Minerals, 2005b).

The consumer advocacy group, U.S. Public Interest Research Group (PIRG), released a report that discussed the dangers of using HF in petroleum alkylation and identified some of the companies and refineries that use HF. The report called for refiners to switch to the use of solid acid catalysts, sulfuric acid, or modified HF (HF mixed with an additive that reduces the effective vapor pressure). The report notes that 50 of the estimated 148 refineries scattered across the United States use and store HF, which PIRG contends is a danger to more than 17 million people (Bourge, 2005).

After some HF accidents in the late 1980s, as part of the Clean Air Act Amendments of 1990, the EPA was directed to carry out a study of HF to identify potential hazards to public health and the environment. The report, published in 1993,

determined that “owners/operators can achieve an adequate margin of protection both for their workers and the surrounding community by assiduously applying existing industry standards and practices, existing regulations, and future guidance and regulations applicable to various classes of hazardous substances in various settings” (U.S. Environmental Protection Agency, 1993).

### **References Cited**

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TABLE 1  
SALIENT FLUORSPAR STATISTICS<sup>1</sup>

(Metric tons, unless otherwise specified)

|                                                        | 2004                 |                      |                      | 2005                 |                |              |
|--------------------------------------------------------|----------------------|----------------------|----------------------|----------------------|----------------|--------------|
|                                                        | Second quarter       | Third quarter        | Fourth quarter       | First quarter        | Second quarter | Year to date |
| Imports for consumption:                               | 101,000              | 143,000              | 129,000              | 227,000              | 129,000        | 357,000      |
| Average value per ton, c.i.f. U.S. port, acid grade    | \$162                | \$170                | \$155                | \$189                | \$174          | \$182        |
| Average value per ton, c.i.f. U.S. port, metallurgical | \$75                 | \$81                 | \$83                 | \$91                 | \$95           | \$93         |
| Exports                                                | 5,100                | 4,670                | 4,050                | 5,480                | 6,060          | 11,500       |
| End of quarter stocks, consumer                        | 102,000              | 93,400               | 75,200               | 130,000 <sup>r</sup> | 105,000        | XX           |
| Fluorspar equivalent of imported hydrofluoric acid     | 48,600               | 47,900               | 52,200               | 53,600               | 50,700         | 104,000      |
| Fluorspar equivalent of imported cryolite              | 1,240                | 1,080                | 943                  | 1,100                | 1,110          | 2,210        |
| Quarterly reported fluorspar consumption <sup>2</sup>  | 171,000 <sup>r</sup> | 152,000 <sup>r</sup> | 134,000 <sup>r</sup> | 160,000 <sup>r</sup> | 157,000        | 317,000      |

<sup>r</sup>Revised. XX Not applicable.

<sup>1</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>2</sup>To eliminate some double counting of consumption data, quarterly reported consumption figures have been revised back to the first quarter of 2004. Revised total consumption for 2004 was 618,000 tons.

TABLE 2  
CONSUMPTION OF FLUORSPAR BY END USE AND ASSAY RANGE<sup>1</sup> (DOMESTIC AND FOREIGN IN THE UNITED STATES)

(Metric tons)

| End use or product                      | First quarter 2004                   |                                          |                      | Second quarter 2004                  |                                          |                      | Total |
|-----------------------------------------|--------------------------------------|------------------------------------------|----------------------|--------------------------------------|------------------------------------------|----------------------|-------|
|                                         | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total                | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total                |       |
|                                         |                                      |                                          |                      |                                      |                                          |                      |       |
| Hydrofluoric acid and aluminum fluoride | 140,000 <sup>r</sup>                 | --                                       | 140,000 <sup>r</sup> | 150,000 <sup>r</sup>                 | --                                       | 150,000 <sup>r</sup> |       |
| Metallurgical                           | 4,150                                | 9,850                                    | 14,000               | 4,890                                | 9,280                                    | 14,200               |       |
| Other uses or products <sup>2</sup>     | 6,600                                | --                                       | 6,600                | 7,280                                | --                                       | 7,280                |       |
| Total                                   | 151,000 <sup>r</sup>                 | 9,850                                    | 161,000 <sup>r</sup> | 162,000 <sup>r</sup>                 | 9,280                                    | 171,000 <sup>r</sup> |       |
| Stocks, end of quarter <sup>3</sup>     | 147,000                              | 26,600                                   | 173,000              | 76,300                               | 25,900                                   | 102,000              |       |

  

| End use or product                      | Third quarter 2004                   |                                          |                      | Fourth quarter 2004                  |                                          |                      | Total                | 2004<br>Year to date |
|-----------------------------------------|--------------------------------------|------------------------------------------|----------------------|--------------------------------------|------------------------------------------|----------------------|----------------------|----------------------|
|                                         | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total                | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total                |                      |                      |
|                                         |                                      |                                          |                      |                                      |                                          |                      |                      |                      |
| Hydrofluoric acid and aluminum fluoride | 132,000 <sup>r</sup>                 | --                                       | 132,000 <sup>r</sup> | 110,000 <sup>r</sup>                 | --                                       | 110,000 <sup>r</sup> | 532,000 <sup>r</sup> |                      |
| Metallurgical                           | 4,670                                | 8,340                                    | 13,000               | 6,670                                | 11,900                                   | 18,600               | 56,900               |                      |
| Other uses or products <sup>2</sup>     | 7,510                                | --                                       | 7,510                | 4,990                                | --                                       | 4,990                | 26,400               |                      |
| Total                                   | 144,000 <sup>r</sup>                 | 8,340                                    | 152,000 <sup>r</sup> | 122,000 <sup>r</sup>                 | 11,900                                   | 134,000 <sup>r</sup> | 618,000 <sup>r</sup> |                      |
| Stocks, end of quarter <sup>3</sup>     | 72,100                               | 21,300                                   | 93,400               | 59,500                               | 15,700                                   | 75,200               | XX                   |                      |

  

| End use or product                      | First quarter 2005                   |                                          |                      | Second quarter 2005                  |                                          |         | Total   | 2005<br>Year to date |
|-----------------------------------------|--------------------------------------|------------------------------------------|----------------------|--------------------------------------|------------------------------------------|---------|---------|----------------------|
|                                         | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total                | More than<br>97% calcium<br>fluoride | Not more than<br>97% calcium<br>fluoride | Total   |         |                      |
|                                         |                                      |                                          |                      |                                      |                                          |         |         |                      |
| Hydrofluoric acid and aluminum fluoride | 139,000 <sup>r</sup>                 | --                                       | 139,000 <sup>r</sup> | 136,000                              | --                                       | 136,000 | 275,000 |                      |
| Metallurgical                           | 6,710                                | 8,700 <sup>r</sup>                       | 15,400 <sup>r</sup>  | 4,240                                | 10,100                                   | 14,300  | 29,700  |                      |
| Other uses or products <sup>2</sup>     | 5,140                                | --                                       | 5,140                | 7,250                                | --                                       | 7,250   | 12,400  |                      |
| Total                                   | 151,000 <sup>r</sup>                 | 8,700 <sup>r</sup>                       | 160,000 <sup>r</sup> | 147,000                              | 10,100                                   | 157,000 | 317,000 |                      |
| Stocks, end of quarter <sup>3</sup>     | 116,000                              | 13,700 <sup>r</sup>                      | 130,000 <sup>r</sup> | 97,300                               | 8,010                                    | 105,000 | XX      |                      |

<sup>r</sup>Revised. XX Not applicable. -- Zero.

<sup>1</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>2</sup>Includes acid grade used in enamel, glass and fiberglass, steel castings, and welding rod coatings.

<sup>3</sup>Stocks include distributor stocks (excluding National Defense Stockpile holdings) and consumer stocks for hydrofluoric acid and aluminum fluoride.

**NOTE: This table has been revised to eliminate double counting of some consumption data.**

TABLE 3  
U.S. IMPORTS FOR CONSUMPTION OF FLUORSPAR, BY COUNTRY AND VALUE<sup>1,2</sup>

|                                                   | 2004                      |                                   |                           |                                   |                           |                                   | 2005                      |                                   |                           |                                   |                           |                                   |
|---------------------------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|
|                                                   | Second quarter            |                                   | Third quarter             |                                   | Fourth quarter            |                                   | First quarter             |                                   | Second quarter            |                                   | Total                     |                                   |
|                                                   | Quantity<br>(metric tons) | Value <sup>3</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>3</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>3</sup><br>(thousands) | Quantity<br>First quarter | Value <sup>3</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>3</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>3</sup><br>(thousands) |
| Containing more than<br>97% calcium fluoride:     |                           |                                   |                           |                                   |                           |                                   |                           |                                   |                           |                                   |                           |                                   |
| China                                             | 23,500                    | \$4,430                           | 104,000                   | \$18,200                          | 31,800                    | \$5,380                           | 168,000                   | \$33,000                          | 89,700                    | \$15,600                          | 257,000                   | \$48,600                          |
| France                                            | --                        | --                                | 44                        | 16                                | 22                        | 8                                 | 39                        | 21                                | --                        | --                                | 39                        | 21                                |
| Germany                                           | 19                        | 9                                 | --                        | --                                | --                        | --                                | 19                        | 9                                 | --                        | --                                | 19                        | 9                                 |
| Mexico                                            | 27,100                    | 4,210                             | 17,900                    | 2,900                             | 18,100                    | 2,960                             | 12,200                    | 1,790                             | 10,400                    | 1,780                             | 22,600                    | 3,570                             |
| Mongolia                                          | 13,400                    | 2,210                             | 10,800                    | 1,570                             | 24,900                    | 3,910                             | 10,100                    | 1,650                             | 8,860                     | 1,490                             | 19,000                    | 3,140                             |
| South Africa                                      | 28,300                    | 4,180                             | 6,000                     | 707                               | 32,100                    | 4,380                             | 24,600                    | 3,980                             | 9,870                     | 1,860                             | 34,400                    | 5,840                             |
| United Kingdom                                    | --                        | --                                | 9                         | 17                                | 507                       | 60                                | --                        | --                                | --                        | --                                | --                        | --                                |
| Total                                             | 92,400                    | 15,000                            | 138,000                   | 23,400                            | 108,000                   | 16,700                            | 215,000                   | 40,500                            | 119,000                   | 20,700                            | 333,000                   | 61,200                            |
| Containing not more than<br>97% calcium fluoride: |                           |                                   |                           |                                   |                           |                                   |                           |                                   |                           |                                   |                           |                                   |
| Canada                                            | --                        | --                                | --                        | --                                | 6                         | 2                                 | 34                        | 12                                | 41                        | 17                                | 75                        | 29                                |
| Mexico                                            | 6,350                     | 511                               | 4,840                     | 392                               | 21,700                    | 1,800                             | 12,400                    | 1,110                             | 10,600                    | 1,000                             | 23,000                    | 2,120                             |
| Other                                             | 1,880                     | 102                               | --                        | --                                | --                        | --                                | --                        | --                                | --                        | --                                | --                        | --                                |
| Total                                             | 8,230                     | 613                               | 4,840                     | 392                               | 21,700                    | 1,800                             | 12,400                    | 1,130                             | 10,700                    | 1,020                             | 23,100                    | 2,140                             |
| Grand total                                       | 101,000                   | 15,700                            | 143,000                   | 23,800                            | 129,000                   | 18,500                            | 227,000                   | 41,600                            | 129,000                   | 21,700                            | 357,000                   | 63,300                            |

-- Zero.

<sup>1</sup>Imports for consumption include imports of immediate entry, and warehouse withdrawals.

<sup>2</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>3</sup>Cost, insurance, and freight at U.S. ports.

Source: U.S. Census Bureau.

TABLE 4  
IMPORTS FOR CONSUMPTION OF HYDROFLUORIC ACID<sup>1</sup>

|                    | 2004                      |                                   |                           |                                   |                           |                                   | 2005                       |                                   |                           |                                   |                           |                                   |
|--------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|----------------------------|-----------------------------------|---------------------------|-----------------------------------|---------------------------|-----------------------------------|
|                    | Second quarter            |                                   | Third quarter             |                                   | Fourth quarter            |                                   | First quarter <sup>f</sup> |                                   | Second quarter            |                                   | Total                     |                                   |
|                    | Quantity<br>(metric tons) | Value <sup>2</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>2</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>2</sup><br>(thousands) | Quantity<br>(metric tons)  | Value <sup>2</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>2</sup><br>(thousands) | Quantity<br>(metric tons) | Value <sup>2</sup><br>(thousands) |
| Canada             | 11,900                    | \$12,400                          | 13,200                    | \$13,700                          | 10,700                    | \$11,000                          | 11,100                     | \$11,900                          | 9,750                     | \$10,500                          | 20,800                    | \$22,400                          |
| China              | 514                       | 319                               | 261                       | 198                               | 59                        | 55                                | 234                        | 169                               | 270                       | 177                               | 504                       | 346                               |
| Germany            | 45                        | 88                                | 61                        | 139                               | 91                        | 193                               | 61                         | 168                               | 77                        | 165                               | 138                       | 333                               |
| Japan              | 214                       | 530                               | 420                       | 1,000                             | 391                       | 961                               | 333                        | 822                               | 293                       | 720                               | 626                       | 1,540                             |
| Mexico             | 19,700                    | 18,700                            | 17,900                    | 17,400                            | 23,400                    | 22,600                            | 23,700                     | 22,600                            | 23,300                    | 22,300                            | 47,000                    | 44,900                            |
| Other <sup>3</sup> | 119                       | 345                               | 67                        | 165                               | 128                       | 314                               | 287                        | 298                               | 122                       | 283                               | 409                       | 581                               |
| Total              | 32,400                    | 32,400                            | 31,900                    | 32,500                            | 34,800                    | 35,100                            | 35,700                     | 36,000                            | 33,800                    | 34,200                            | 69,500                    | 70,200                            |

<sup>f</sup>Revised.

<sup>1</sup>Data are rounded to no more than three significant digits; may not add to totals shown.

<sup>2</sup>Cost, insurance, and freight at U.S. ports.

<sup>3</sup>Includes India, Italy, the Republic of Korea, the Netherlands, Singapore, Switzerland, and Taiwan.

Source: U.S. Census Bureau.