

# **Quality Control Procedures: one lab director's perspective**

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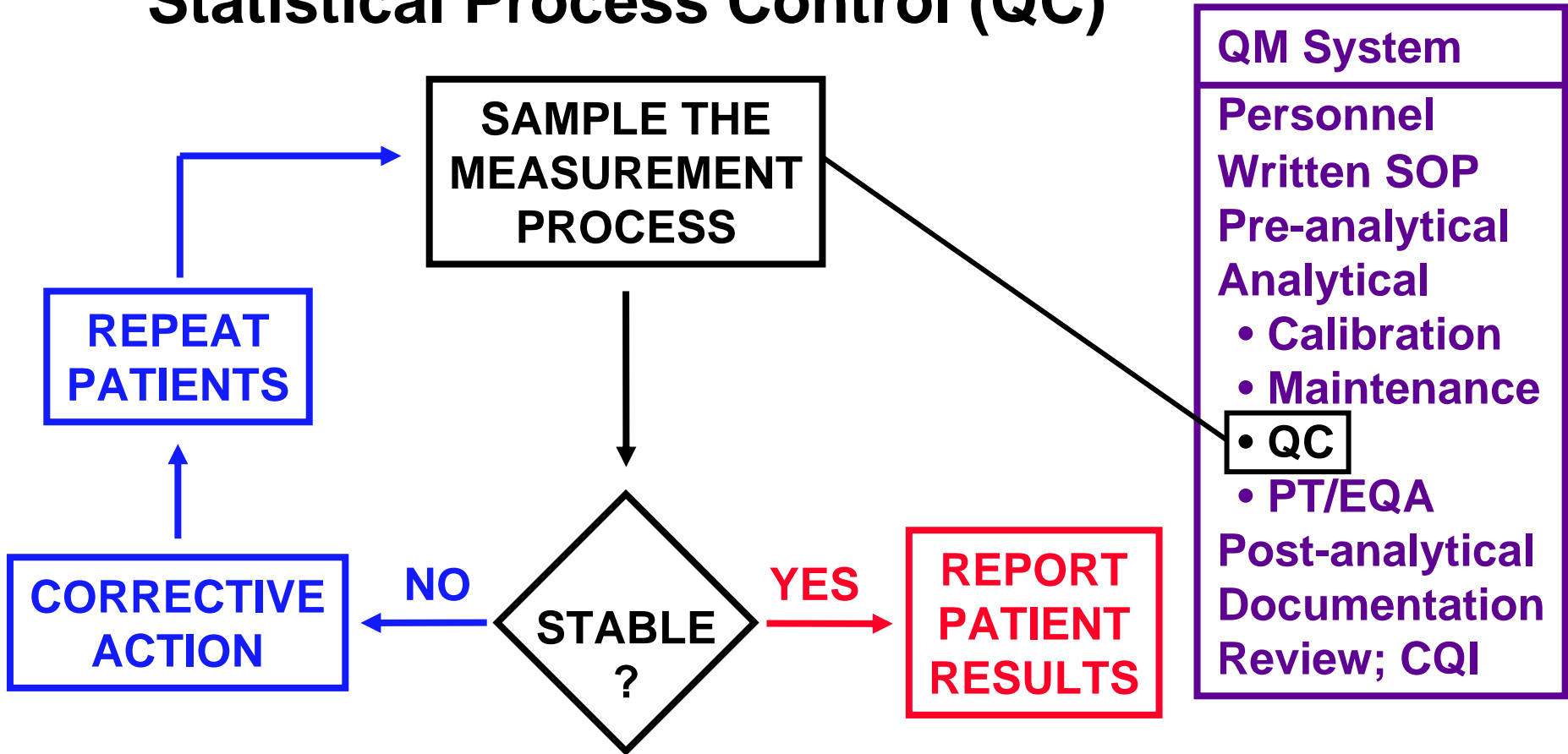
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# Integrated Quality System

## Statistical Process Control (QC)



# What the lab director needs to know

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- **Result has a high probability to be correct**
- **Information needed:**
  - **What can go wrong (risk assessment)**
  - **How to monitor the measurement process**
  - **Data to support the result is correct**

# What can go wrong

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- **Manufacturing**
- **Transportation**
- **Storage**
- **SOP by user**
- **Measurement process**

# What can go wrong: transportation and storage

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- **Temperature and humidity**
- **Stability after opening**

# What can go wrong: SOP by user

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- **Sample handling**
  - **Incorrect volume**
  - **Incorrect fluid, anticoagulant, preservative**
  - **Evaporation, storage, mixing**
  - **Pretreatment**
- **Reagent lot with incorrect calibrator**
- **Procedural errors**

# What can go wrong: measurement process

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- **Calibration drift or shift**
  - Reagent stability (esp. after opening)
  - Calibrator stability (esp. after opening)
  - Dirt (e.g. spilled reagent or sample)
- **Imprecision deterioration**
- **Component failure**
  - Fluid handling
  - Temperature and humidity control
  - Electronics

# How to monitor the measurement process

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- **Traditional QC**
  - **Assess overall performance with surrogate samples**
- **Measurement system monitors, e.g.:**
  - **Volumetric parameters**
  - **Signal magnitude and stability**
  - **Electronic simulator**
- **Equivalent QC**
  - **Internal controls**



# Essential components of QC

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- **Know method performance characteristics when it is working correctly (i.e. is stable)**
- **Have stable monitoring processes**
- **Define acceptance criteria for the monitoring results that can verify stable method performance**
- **Document the process**

# Statistical Process Control

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**Verify that a measurement system is performing as expected**

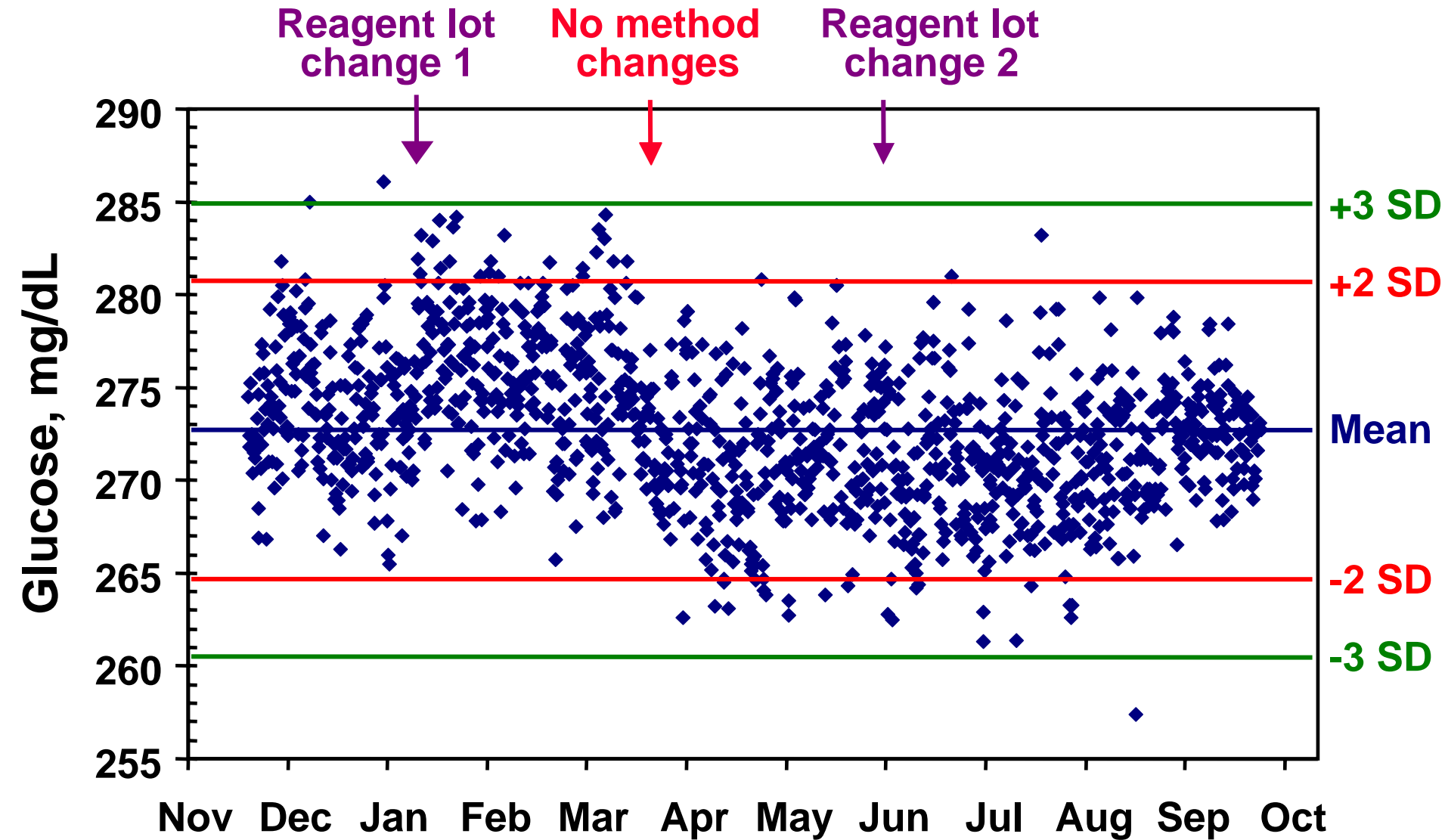
- 1. Calibration has not changed**
- 2. Imprecision is within the expected variability**
  - Must include all sources of variability over an extended time period**

# Sources of variability; normal operation

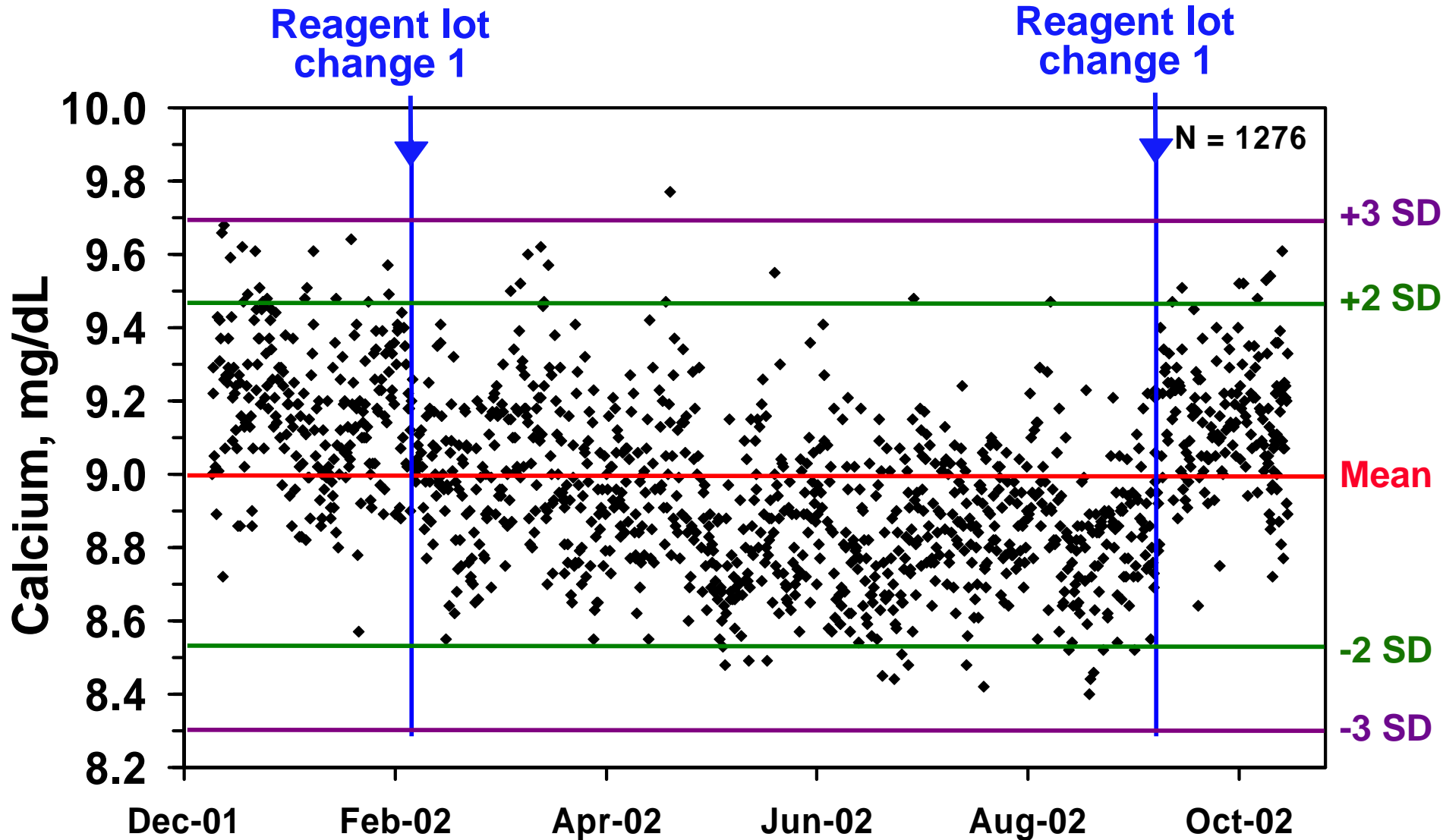
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- **Gaussian error distribution**
  - Pipet system
  - Temperature control
  - Electronic noise, detector response
- **Non-Gaussian error distribution**
  - Reagent, calibrator or QC deterioration (esp. after opening)
  - Calibration cycles
  - Reagent lot changes
  - Calibrator lot changes
  - Instrument maintenance, component replacement
  - Environmental control (temp., humidity)

# Variability must include all sources



# Variability must include all sources



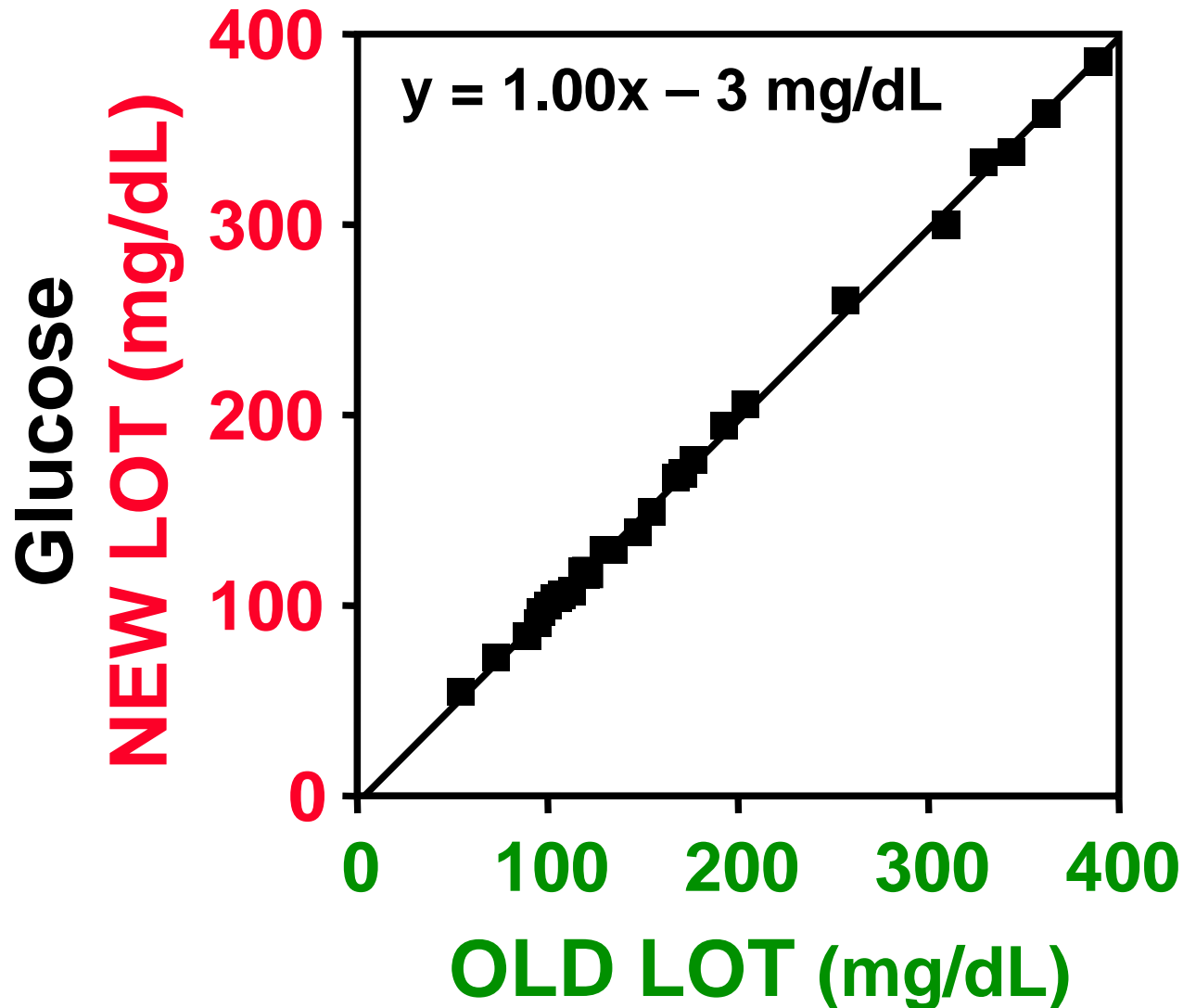
# Important limitation of QC materials

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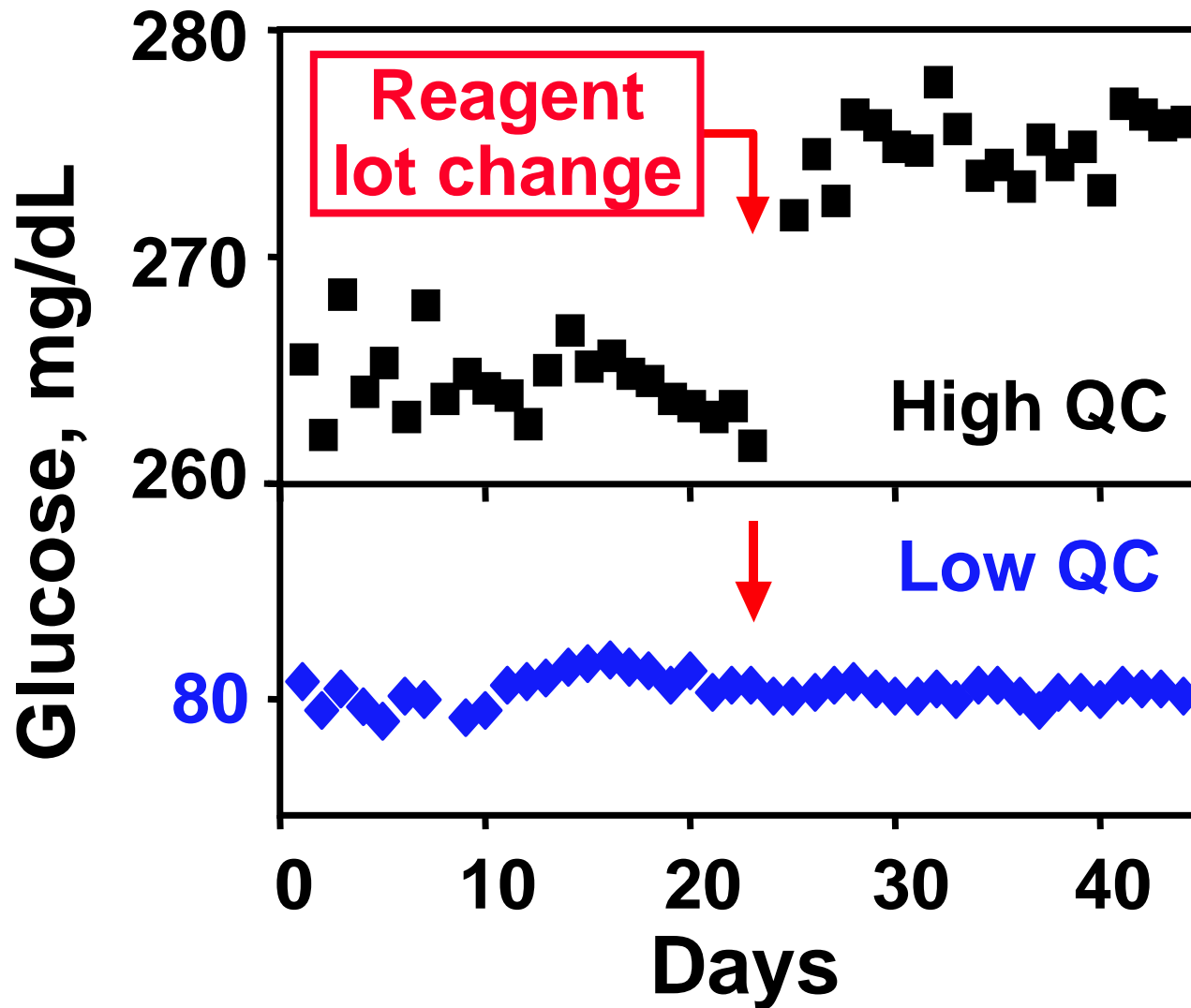
- Frequently, QC materials are **NOT** commutable with native clinical samples
- **Commutable** means a QC material has the same numeric relationship between two methods, or reagent lots, as observed for native clinical samples

# Reagent lot change: patient samples comparison

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# Reagent lot change: QC samples





# QC Acceptance Criteria

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- **Method stability**
- **Clinical requirements**

**Interpretive rules are based on:**

- **Probability to detect an error of magnitude that can impact clinical care**
- **Low false alert rate**

# Most common causes of QC alert

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## 1. QC material has deteriorated

- Mishandled after opening or reconstituting
- Analyte stability less than desired

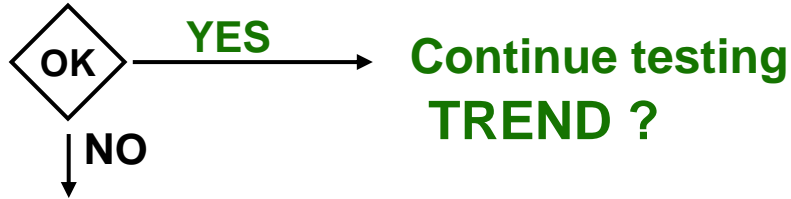
## 2. False alert due to inappropriate acceptance criteria

- Reagent lot change causes change in target value
- The inherent variability in the measurement procedure was underestimated
- 1-2<sub>s</sub> rule was used

## 3. Measurement procedure problem

# QC Fault Response

## Assay new control



Check instrument and reagents;  
Repeat controls



Recalibrate or verify calibration;  
Repeat controls



Further technical investigation

1. Identify and correct the problem.

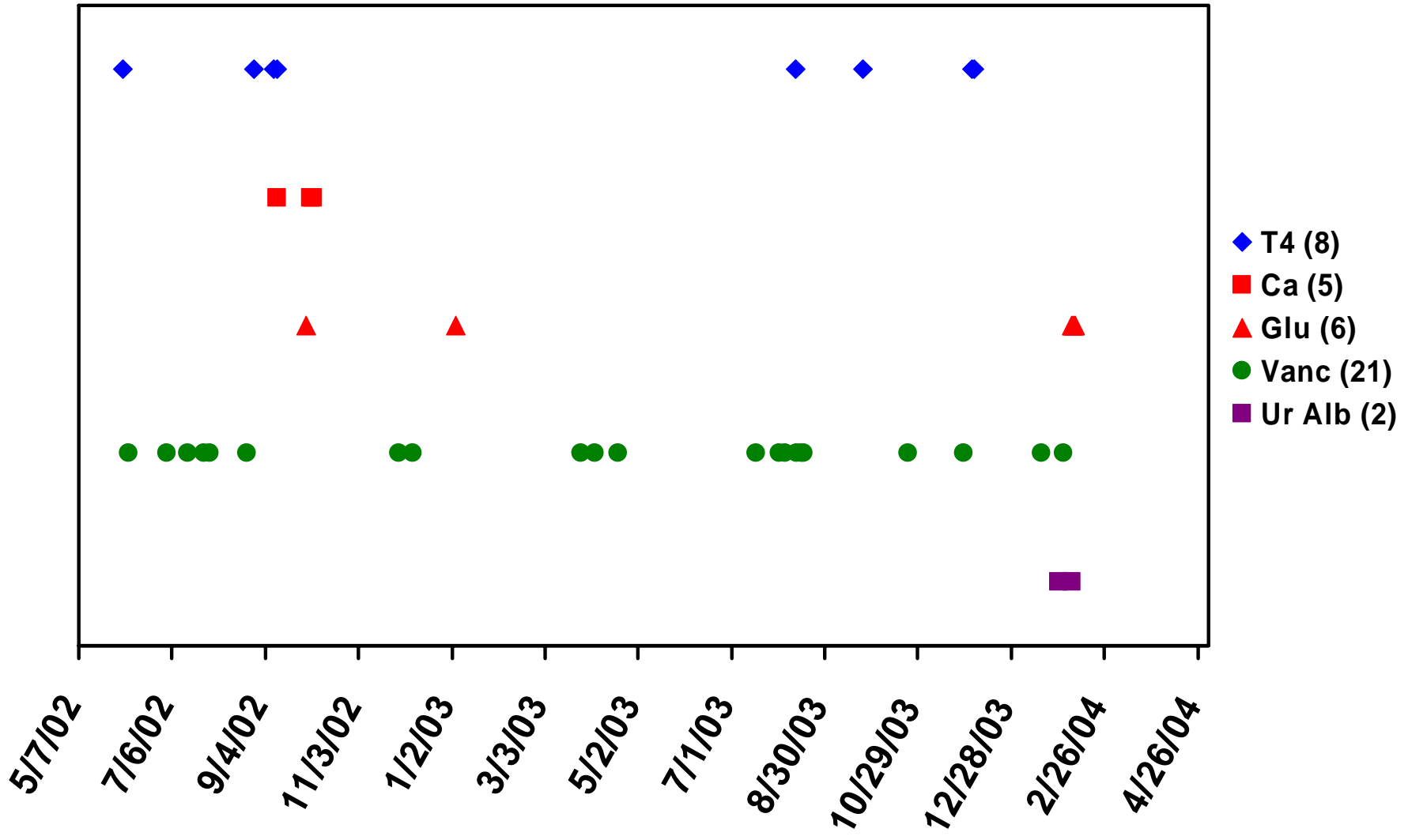
- Do not assume an “outlier”

2. Repeat patient samples.

- Sample patients over affected time interval to determine if/when clinically significant changes occurred
- Written acceptance criteria
- Correct reported results if a clinically significant analytical problem occurred

# QC alerts requiring intervention

(Does not include QC material degradation, nor new lot mean adjustment issues)



# **Most common causes of variability in patient results**

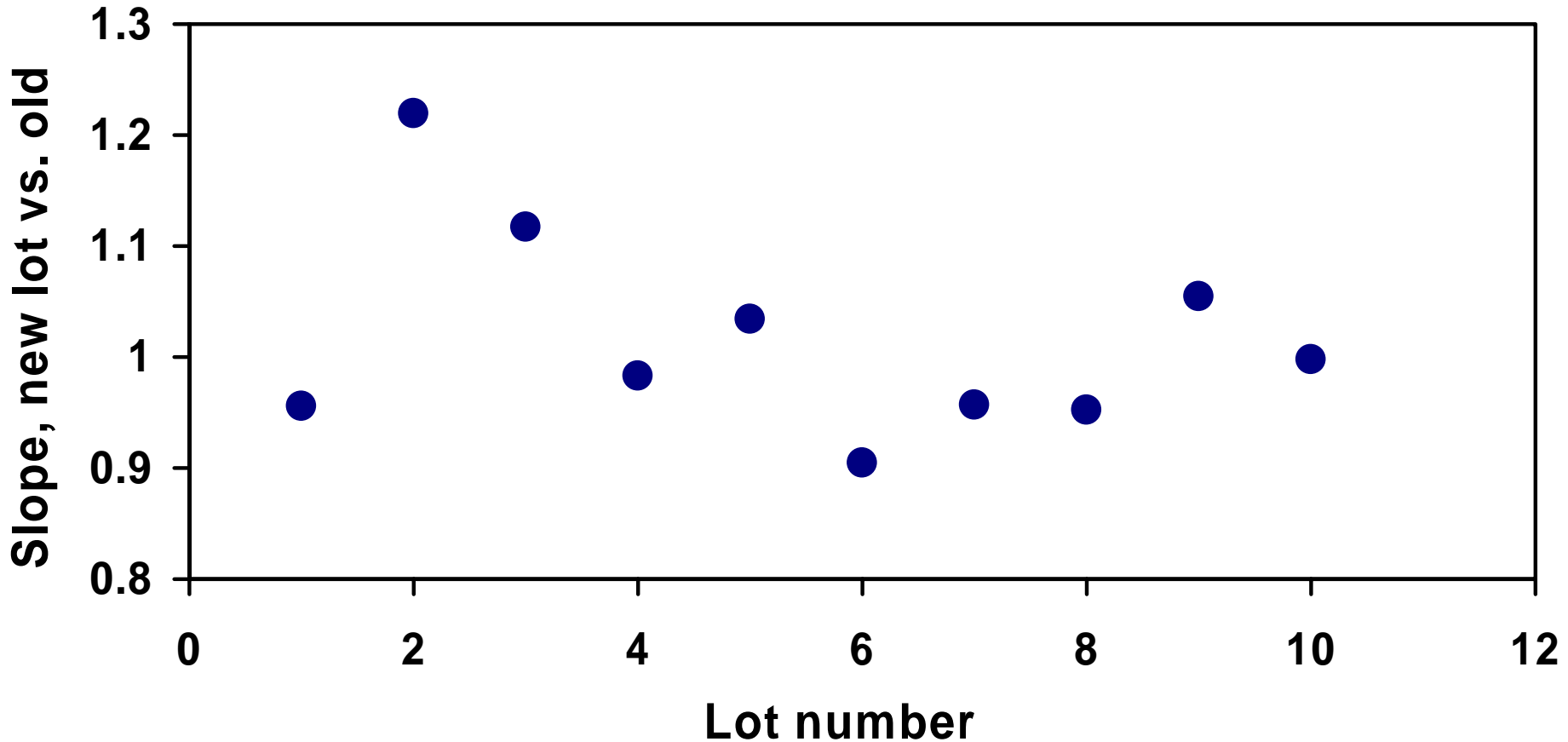
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- **Calibrator lot to lot variability**
- **Reagent lot to lot variability**
  - **which always requires a re-calibration**

# Lot to lot variability: T4

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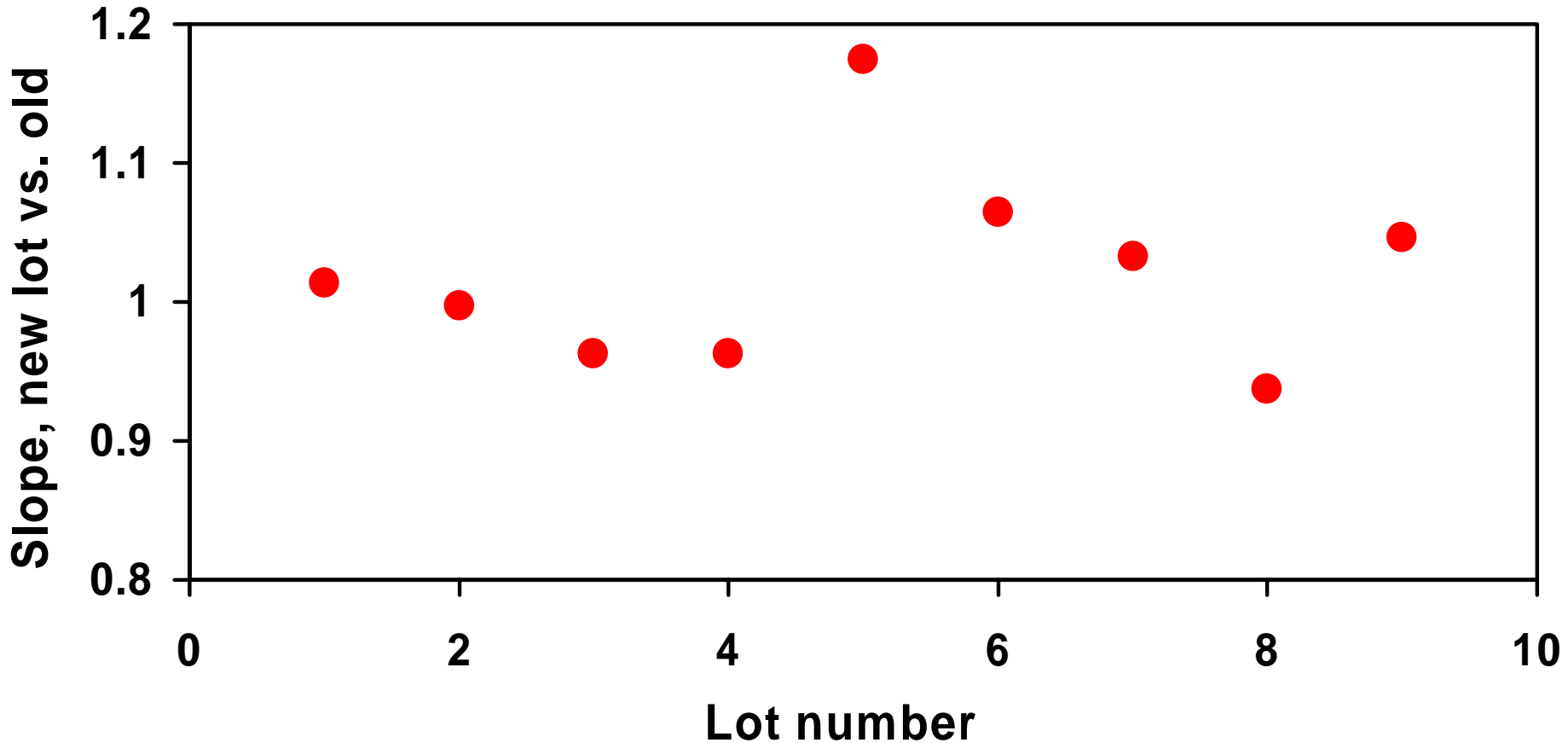
Patient samples comparison



# Lot to lot variability: TSH

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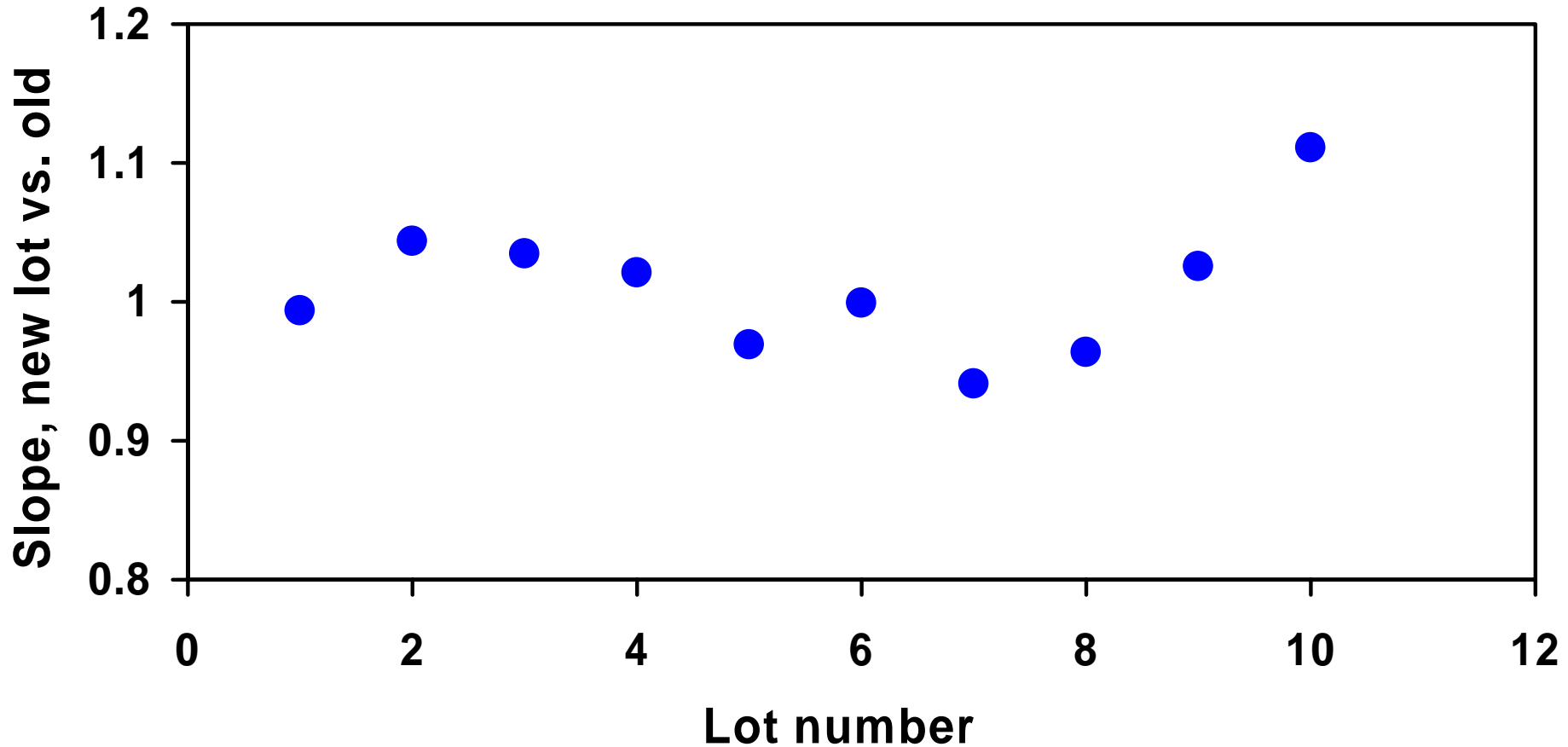
Patient samples comparison



# Lot to lot variability: Troponin I

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Patient samples comparison





# Point of Care / Near Patient Testing

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- **MD expects same reliability as main lab**
  - **Typically less precise**
  - **May have different measuring range**
  - **May have different specificity (interferences)**
  - **Need sophisticated internal controls**

# B-type Natriuretic Peptide

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	<b>POC Meter</b>	<b>Lab</b>		<b>Meter</b>	<b>Lab</b>
<b>Mean, pg/mL</b>	<b>94</b>	<b>50</b>		<b>1586</b>	<b>1785</b>
<b>SD, pg/mL</b>	<b>14</b>	<b>5</b>		<b>357</b>	<b>160</b>
<b>CV</b>	<b>16%</b>	<b>10%</b>		<b>23%</b>	<b>9%</b>

# Hemoglobin A1c

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	<b>POC Meter</b>	<b>Lab</b>		<b>Meter</b>	<b>Lab</b>
<b>Mean, %</b>	<b>4.4</b>	<b>5.8</b>		<b>9.4</b>	<b>10.7</b>
<b>SD, %</b>	<b>0.3</b>	<b>0.2</b>		<b>0.5</b>	<b>0.4</b>
<b>CV</b>	<b>6%</b>	<b>4%</b>		<b>5%</b>	<b>4%</b>

# **Key information needed from mfr.**

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**To define QC monitoring procedures:**

- **Precision near limits (esp. lower) of AMR**
- **Expected variability between lots of reagent and/or calibrator**
- **Results of risk assessment**
  - **What needs to be monitored**
  - **Additional risk factors at laboratory level (out of manufacturer's control, but not responsibility)**
- **Maintenance; what to do, and at what frequency, to prevent problems**

# Internal controls

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- **Control for all likely risks, e.g.:**
  - **Sample volume and type**
  - **Reagent volume(s)**
  - **Reagent stability**
  - **Calibrator integrity, and matched to reagent lot**
  - **Calibration stability**
  - **Measurement system integrity**
  - **User errors**
- **Disable result if a defect is identified**

# QC: sampling frequency

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- **Method stability**

- Consider all sources of error

- **Clinical requirement**

- Patient impact of incorrect results

- Value of documenting that no error condition was present when result was reported

# QC frequency: cost considerations

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- **Cost of QC materials and reagents to perform the assays**

**Balanced by:**

- **Cost of erroneous medical procedure(s)**
- **Cost of repeating previously reported patient results**
- **Cost of recollecting samples for those QNS to repeat**

# Thank you for your attention

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**Questions?**

**Comments**

**Discussion**