

lance inserted from the top of the vessel or through tuyeres in the bottom or through the bottom and sides of the vessel. This definition does not include any additional or secondary oxygen blows made after the primary blow or the introduction of nitrogen or other inert gas through tuyeres in the bottom or bottom and sides of the vessel.

(d) *Steel production cycle* means the operations conducted within the BOPF steelmaking facility that are required to produce each batch of steel and includes the following operations: scrap charging, preheating (when used), hot metal charging, primary oxygen blowing, sampling (vessel turndown and turnup), additional oxygen blowing (when used), tapping, and deslagging. This definition applies to an affected facility constructed, modified, or reconstructed after January 20, 1983. For an affected facility constructed, modified, or reconstructed after June 11, 1973, but on or before January 20, 1983, *steel production cycle* means the operations conducted within the BOPF steelmaking facility that are required to produce each batch of steel and includes the following operations: scrap charging, preheating (when used), hot metal charging, primary oxygen blowing, sampling (vessel turndown and turnup), additional oxygen blowing (when used), and tapping.

[39 FR 9318, Mar. 8, 1974, as amended at 51 FR 160, Jan. 2, 1986]

#### § 60.142 Standard for particulate matter.

(a) Except as provided under paragraph (b) of this section, on and after the date on which the performance test required to be conducted by § 60.8 is completed, no owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which:

(1) Contain particulate matter in excess of 50 mg/dscm (0.022 gr/dscf).

(2) Exit from a control device and exhibit 10 percent opacity or greater, except that an opacity of greater than 10 percent but less than 20 percent may occur once per steel production cycle.

(b) For affected facilities constructed, modified, or reconstructed

after January 20, 1983, the following limits shall apply:

(1) On or after the date on which the performance test under § 60.8 is required to be completed, no owner or operator of an affected facility for which open hooding is the method for controlling primary emissions shall cause to be discharged to the atmosphere any gases that:

(i) Contain particulate matter in excess of 50 mg/dscm (0.022 gr/dscf), as measured for the primary oxygen blow.

(ii) Exit from a control device not used solely for the collection of secondary emissions, as defined in § 60.141a, and exhibit 10 percent opacity or greater, except that an opacity greater than 10 percent but less than 20 percent may occur once per steel production cycle.

(2) On or after the date on which the performance test required by § 60.8 is completed, no owner or operator of an affected facility for which closed hooding is the method for controlling primary emissions shall cause to be discharged into the atmosphere any gases that:

(i) Contain particulate matter in excess of 68 mg/dscm (0.030 gr/dscf), as measured for the primary oxygen blow.

(ii) Exit from a control device not used solely for the collection of secondary emissions, as defined in § 60.141a, and exhibit 10 percent opacity or greater, except that an opacity greater than 10 percent but less than 20 percent may occur once per steel production cycle.

(c) On and after the date on which the performance test required by § 60.8 is completed, each owner or operator of an affected facility subject to paragraph (b) of this section shall operate the primary gas cleaning system during any reblow in a manner identical to operation during the primary oxygen blow.

[39 FR 9318, Mar. 8, 1974, as amended at 43 FR 15602, Apr. 13, 1978; 51 FR 161, Jan. 2, 1986]

#### § 60.143 Monitoring of operations.

(a) The owner or operator of an affected facility shall maintain a single time-measuring instrument which shall be used in recording daily the time and duration of each steel production cycle, and the time and duration