

ENERGY EFFICIENT CONSTRUCTION MATERIALS SECTOR IN GEORGIA

SECTOR OVERVIEWS

28 March, 2008

This publication was produced for review by United States Agency for International Development and the Government of Georgia. It was prepared by Alesya Parshina, Research Associate on USAID/Business Climate Reform, contract No AFP-I-00-04-00002-00, TO 3, managed by Chemonics International Inc., and submitted to USAID/Caucasus Cognizant Technical Officer Revaz Ormotsadze.

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CONTENTS

EXECUTIVE SUMMARY
SECTION 1. STRUCTURE
1.1 Perlite Insulation
1.2 Polystyrene (Foam Plastic)
Table 1. The Specifications of the Polystyrene Insulation
Table 2. Prices on Polystyrene on Local Market
1.3 Glass wool
1.4 Stone wool
1.5 Sandwich Panels
Table 3. Prices on Sandwich-Panels on Local Market
SECTION 2. LIGHT CONSTRUCTION MATERIALS
2.1 Pumice Blocks
2.2 Perlite Blocks/Bricks
Table 4. Perlite Prices on Domestic Market
2.3 Airocrete
Airocrete's Construction-Technical Characteristics
Market Price of Airocrete
Table 5. Characteristics of airocrete and other construction materials
SECTION 3. PVC PANELS
Window can gain and lose heat in the following ways:
Table 6. Prices on PVC Panels on Local Market
SECTION 4. LIGHTING
SECTION 5. SOLAR WATER HEATING SYSTEMS
Table 7. Solar Electric Systems 10
SECTION 6. EXPORT/IMPORT
SECTION 7. MARKET TRENDS
Energy Efficient Construction Materials Sector's Growth Rate in Neighboring Countries .11
Different Information Re Energy Efficient Construction Materials in Georgia, 200812
Energy Efficient Construction Materials Sector in Armenia
Energy Efficient Construction Materials Manufacturers in Armenia
Energy Efficient Construction Materials Sector in the Ukraine
SECTION 8. HUMAN RESOURCES
SECTION 9. STANDARDIZATION
SECTION 10. RESEARCH AND DEVELOPMENT
SECTION 11. MAIN PLAYERS
SECTION 12. MAIN REASONS TO INVEST IN THE ENERGY EFFICIENT
CONSTRUCTION MATERIALS SECTOR IN GEORGIA
SECTION 13. INVESTMENT OPPORTUNITIES
SECTION 14. STAKEHOLDERS

EXECUTIVE SUMMARY

Thermal insulation is the most effective way to improve the energy efficiency of the buildings and reduce energy bills. Thermal insulation of the building envelop helps preserve the indoor heat during the winter, while keeping the building cool during the summer, improving comfort and saving energy. The key measures necessary for utilization of the energy saving potential in the construction sector, in addition to administrative and institutional measures, are thermal insulation, efficient lighting, insulation of modern, efficient windows and efficient in house system.

In Georgia annual energy consumption for residential energy consumption purposes is 40%. Thermal insulation has potential to reduce construction costs by 10-15% and residents' energy-related building expenditures by 45-50%. According to Georgian Constructors Federation, up to USD 50,000 is lost every 24 hours during winter due to the energy wasting tendencies in Georgia.

Georgian energy efficient construction materials sector is yet underdeveloped, with high growth potential supported by a strong and competitive construction industry. The market in Georgia is represented by perlite, glass wool, rock wool and polystyrene. Perlite and polystyrene insulation materials are produced locally as well as imported from Iran, Czech Republic, Italy, France and Turkey. Glass wool and rock wool are imported to Georgia from Turkey, Russia and Germany. The most frequently used local natural resources for production of construction materials are perlite, basalt, pumice, slate and tuff, the vast reserves of which are owned by Georgia. Growth rate of thermal insulation materials consumption in 2007 was approximately 35% over previous year, as recorded by private sector.

Use of thermal insulation construction blocks in building frames significantly reduces both the weight of the building, naturally reducing the cost of building of a foundation and walls of a building frame, and the natural losses into the environment, saving colossal sums spent by the country on heating during winter and cooling during summer period.

In addition to communicating the advantages of energy efficiency to builders and construction materials producing companies, consumers' awareness also needs to be raised. Many representatives of the construction materials producing companies and construction companies have declared that for energy conservation measures to succeed, the public needs to be educated on how energy-conserving will benefit them throughout their lifetime with more comfortable homes and lower energy bills.

SECTION 1. STRUCTURE

1.1 Perlite Insulation

Perlite is an amorphous volcanic glass that has relatively high water content. The expanded material is brilliant white, due to reflectivity of the trapped bubbles. Perlite resources on Paravan perlite mine represent approximately 23 million m^3 on the territory of 36.6 ha. From unexpanded "raw" perlite expanded perlite sand is produced for manufacturing of wall perlite blocks of the density of 500-800 kg/m³, and for production of monolith perlite concrete of the

Energy Efficient Construction Materials Sector in Georgia, 2008.

density of 400-500 kg/ m^3 . Due to its low density, ecological cleanness and accessible price perlite has found many commercial applications. In particular, it is used in lightweight plasters and mortals, insulation and ceiling tiles in the construction and manufacturing fields, agro industry, metallurgy, and for filtration of alcoholic and non alcoholic drinks.



Locally produced perlite is exported to Russia and Azerbaijan. Due to high demand, perlite use is growing not just on domestic (approximately 10 times more in 2007 than in 2006), but foreign market as well. Local supplier is adding two more stoves and by the end of March 2008 the company is expected to start perlite blocks production. Currently, perlite blocks are produced by Semi Ltd and HB Ltd. Besides local production, perlite is imported to Georgia from Iran, Czech Republic, Italy, France and Turkey. Perlite imports to Georgia in 2007 have increased by 44% and estimated USD 9,491. Perlite exports from Georgia in 2006 were 25.8% higher than in 2005 and estimated USD 57.96 million.

Perlite Prices on Domestic Market - Expanded perlite 1 m3 -- USD 34.8 - 50.2

Due to the fact that there is only one perlite mine in Georgia, just one perlite manufacturing company -- the mining Company "PARAVANPERLITE" Ltd. operates.

1.2 Polystyrene (Foam Plastic)

Polystyrene (also called "foam plastic") is a polymer made from the monomer styrene, a liquid hydrocarbon that is commercially manufactured from petroleum. Polystyrene's most common use is an expanded polystyrene (EPS) and an extruded polystyrene (XPS), commonly known by the trade name Styrofoam. Expanded polystyrene is significantly more flammable than the extruded polystyrene, which makes it undesirable for thermal insulation. The demand for polystyrene has doubled within last three years, as reported by the private sector. Polystyrene is widely used in Georgia, mostly by private citizens for insulation of houses, rather than by construction companies. The polystyrene is imported from Turkey, Finland, Poland and Russia by GRC LLC and few other businesses. GRC LLC is an importer of XPC, glass wool and basalt stone. Other players of this sector of the market are small businesses that are importing polystyrene together with other construction materials. Separate import of polystyrene is not profitable as it is very light and takes much space. Importers are selling the product in "Eliava bazaar" and small shops.

Currently, there are two local polystyrene suppliers: Kemkheli Ltd. Thermo Insulation Materials and Interplast Building Materials Company.

Table 1. The Specifications of the Polystyrene Insulation¹

Density, kg/m3	18
Thermal conductivity, W/m°C	0.04
Thickness, cm	1 - 80

Table 2. Prices on Polystyrene on Local Market

Prices on Polystyrene Local Market				
	Product Description	Size	EXW Price USD	
	Polystyrene 100X100X2 0.020 m ²	m²	0.95 - 1.18	
	Polystyrene 100X100X3 0.030 m ²	m²	1.32 - 1.64	
	Polystyrene 100X100X4 0.040 m ²	m²	1.64 - 2.04	
	Polystyrene 100X100X5 0.050 m ²	m²	2.01 - 2.50	
	Polystyrene 100X100X6 0.060 m ²	m²	2.28 - 2.83	
	Polystyrene 100X100X7 0.070 m ²	m²	2.60 - 3.22	
	Polystyrene 100X100X8 0.080 m ²	m²	2.86 - 3.55	
	Polystyrene 100X100X9 0.090 m ²	m²	3.28 - 4.08	
	Polystyrene 100X100X10 0.100 m ²	m²	3.65 - 4.54	
	Polystyrene 120X40X5 0.0240 m ²	m²	0.89 – 1.10	
	Polystyrene 120X50X5 0.030 m ²	m²	1.11 – 1.38	
	Polystyrene 120X100X5 0.060 m ²	m²	2.22 - 2.76	
	Polystyrene 120X2.8X5 0.168 m ²	m²	$\overline{6.23 - 7.74}$	
	Polystyrene 400X100X5 0.200 m ²	m²	7.42 - 9.21	

1.3 Glass wool

Glass wool is imported to Georgia from Turkey and Russia. Demand on glass wool grows as thermal insulation materials are becoming more popular in Georgia. Glass wool is relatively cheap energy efficient construction material. Therefore, demand on it is higher than on stone wool (basalt). Glass wool is imported to Georgia by Knauf distributors and by GRC LLC. On average one square meter of glass wool on local market costs USD 1.68 – 1.80.

1.4 Stone wool

There is no production of stone wool in Georgia. It is imported from Turkey and Russia. Currently, demand on stone wool is steadily growing in spite of relatively high price. Market price of stone wool 1 m^2 is USD 10.7. Price of 1 m^2 of stone wool at the origin is USD 5.4, customs clearance costs USD 2, and transportation cost varies from 30-35% of. Construction materials of well known brands such as Knauf and Izover can be found on Georgian market.

The main players of this market segment are: Knauf Marketing and GRC LLC.

¹ The information is obtained from private sector representatives.

Energy Efficient Construction Materials Sector in Georgia, 2008.

1.5 Sandwich Panels

Sandwich panels are produced in Georgia by Interplast Building Materials Company, and are imported also, mostly from Turkey and Germany. The use of sandwich panels in construction increases the thermal resistance of the building, as well as simplifies and accelerates the building montage, and increases resistance of outer surface to influence of environmental factors. The demand for sandwich panels is growing as the construction sector develops. Currently, sandwich panels are frequently demanded by households for insulation of private houses.

Table 3. Prices on Sandwich-Panels on Local Market²

		EXW Price
SANDWICH-PANELS	Size	USD
Sandwich-Panel 0,5 (wall) (grey) Metal-0.55-0.40	m²	19,60
Sandwich-Panel 0,6 (wall) (grey) Metal-0.55-0.40	m²	21,19
Sandwich-Panel 0,7 (wall) (grey) Metal-0.55-0.40	m²	22,78
Sandwich-Panel 0,10 (wall) (grey) Metal-0.55-0.40	m²	24,36
Sandwich-Panel 0,5 (roof) (grey) Metal-0.55-0.40	m²	19,60

SECTION 2. LIGHT CONSTRUCTION MATERIALS

2.1 Pumice Blocks

Production of pumice blocks is relatively well developed, as pumice is one of the traditional light construction materials of Georgia. The demand on pumice blocks by construction companies is almost 95% more than on other light construction materials such as perlite blocks and airocrete. Another light construction material that can be produced in Georgia is slate block. There are large reserves of clay slate not used yet in construction. The reason of relatively low demand on other light construction materials is the lack of potential customers' awareness of their benefits.

Georgia is rich in pumice reserves that are located in different regions, where some small pumice block manufactures appear and disappear from time to time.

Present consumers of pumice blocks and pumice bricks are following construction companies: Axis, Center Point Group and other players of construction sector in Georgia.

The main players of this market segment are: Geokabadoki Ltd, Delta Ltd and Karier Ltd.

2.2 Perlite Blocks/Bricks

Light construction materials - perlite blocks and bricks are produced currently in Georgia. Consumption of perlite blocks and bricks experienced rapid growth of almost 100%, due to increased awareness of the customers. As construction companies get knowledge regarding perlites qualities, demand on the market goes up.

² The information is obtained from private sector representatives.

Energy Efficient Construction Materials Sector in Georgia, 2008.

Local producers of perlite blocks and bricks have direct contact with perlite mining company, PARAVANPARLITE Ltd., which allows some reduction in transportation costs. Due to growing demand companies are planning to launch new production lines.

The main players of this market segment are: HB Ltd and Semi Ltd.

		Market
	Unit	Price (USD)
Perlite Block	each	1.67
Concrete Block	each	1.2
Perlite Brick	each	0.47
Clay Brick	each	0.40 - 0.56

Table 4. Perlite Prices on Domestic Market

Note: The price on perlite bricks is expected to rise by 30% by April 2008, due to the increase of cost on gas costs.

*Exchange rate as of 2008-03-20 -- USD1=1.4940Gel The cost of production represents 80-82% of the market price of the product.*³

The building that is built with perlite blocks saves about 60% of energy that would have been used for its warming or cooling. The cost of construction decreases by 30-40%, as 3 cm perlite wall replaces 15 cm concrete wall.

2.3 Airocrete

Airocrete is one of the light construction materials that is produced in Georgia. There are some small companies producing airocrete located in different regions of Georgia. Most of them are newly established and are not yet truly stable. However, due to growing demand, currently operating companies are expanding, launching new production lines. More and more well known construction companies such as Axis, Center Point Group and others are becoming customers of light construction materials producers.

Airocrete's Construction-Technical Characteristics

Thermal conductivity coefficient of airocrete is $\lambda = 0,154 \text{ vt/m}^{0}\text{C}$. "Light block" is porous with the depth of **3180 sm**³, which improves its thermal insulation character, as the general coefficient of air thermal conductivity $\lambda = 0,023 \text{ vt/m}^{0}\text{C}$ is much lower than the coefficient of thermal conductivity of dense part of the material, block sizes - 600X300X200mm, density - 2,32kg/cm³.

Market Price of Airocrete

Price of airocrete block (60X30X20) with $1m^3$ **D-800 Density**: 28pcs X USD 3.34 = USD 93.7⁴

³ The information is obtained from private sector representatives.

⁴ Exchange rate as of 2008-03-20 USD1=1.4940Gel

Price of airocrete block (60X30X10) with 1m^3 **D-800 Density**: 56pcs X USD 2.0 = USD **112.4** Cost of production of airocrete with 1m^3 **D-800 Density** is approximately GEL110 = USD **73.6**⁵

Material	Density kg/m ³	Thermal Conductivity Coefficient W/m°C	Thickness of the wall in case of thermal conductivity, (m)	1 m ² weight, kg
Concrete	2400	1,51	1,44	3456
Ceramsite concrete	1800	0,66	0,63	1134
Silicate brick	1800	0,77	0,73	1314
Airocrete DD-800	800	0,24	0,20	160

Table 5. Characteristics of airocrete and other construction materials

Note: At the expense of their lightness airocrete elements reduce static burden on bearing structure and foundation of the building by 25-30%.

The main players of the segment of the market are: Dugabi Plus Ltd, Porobeton Ltd and Evrobloki Ltd.

SECTION 3. PVC PANELS

The old-fashioned and worn-out windows still represent a large share in Georgia's building stock and serve as a major source of unwanted heat loss, discomfort, and condensation problems. In recent years, windows have undergone a technological revolution. It is now possible to have lower heat loss, less air leakage, and warmer window surfaces that improve comfort and minimize condensation.

Window can gain and lose heat in the following ways:

- Direct conduction through the glass, glazing, frame, and/or door;
- The radiation of heat into a house (typically from the sun) and out of a house from room-temperature objects, such as people, furniture and interior walls;
- Air leakage through and around windows.

PVC panels are produced in Georgia by Interplast Building Materials Company, and are also imported, mostly from Germany and Turkey. Interplast is the first and the only company in Georgia and the whole Caucasus region producing the broad range of building materials: metal-plastic profiles, plastic pipes, laminated floor, metal-tiles, sandwich-panels, blocks, gypsum board, foam plastic, foam rubber, PVC panels, etc. Despite that the company has started operating only on 30 October, 2007, it is currently exporting to Armenia and is in negotiations with Azerbaijan and Ukraine. According to the forecast, the demand on construction materials the company is producer of will grow by approximately 50% in 2008.

One of the biggest importers of PVC panels is Dio Ltd., which subsequently assembles panels and sells PVCs. Demand on PVC panels is growing from year to year due to increased consumer awareness re PVCs thermal insulation features. Up to 25% of warmth or cool is lost

⁵ Prices do not include VAT.

Energy Efficient Construction Materials Sector in Georgia, 2008.

through a window. Therefore, building of windows with low thermal conductivity is an important element of the construction.

The main players of the segment of the market are: Interplast Building Materials Company, Dio Ltd, Geo-Group Ltd and Europlast Ltd.

Frames	Weight	Size	Price (EURO)			
Aluminium little frame	3.0 kg	m²	75			
Aluminium big frame	3.5 kg	m²	120			
Metal frame	7 kg	m²	145			

 Table 6. Prices on PVC Panels on Local Market

6	
Frame material	U-value
Aluminum (no thermal break)	1.9-2.2
Aluminum (with thermal break)	1.0
Aluminum-clad wood/reinforced vinyl	0.4-0.6
Wood and vinyl	0.3 - 0.5
Insulated vinyl/insulated fiberglass	0.2 - 0.3

SECTION 4. LIGHTING

With current widespread use of inefficient lighting such as incandescent and halogen lamps (about 95% of the market) and very limited use of efficient lighting -- compact fluorescent bulbs, energy efficient lighting in Georgia has been identified as the most profitable and easy to implement energy efficiency measure. Replacing six million bulbs will positively contribute USD 85.6 million to Georgia's external trade balance over a five year period, with discounted present value of USD 54.3 million. Full replacement of efficient lighting has the potential to reduce the need for budget subsidization in the energy sector by USD 26 million every year.

Currently, there is no production of fluorescent bulbs in Georgia; rather they are imported from China, Czech Republic, Turkey, Germany and Poland.

SECTION 5. SOLAR WATER HEATING SYSTEMS

Solar water heater – also called domestic hot water system – can be cost-effective way to generate hot water for a home. It can be used in any climate, and the fuel it uses – sunshine – is free.

⁶ The information is obtained from private sector representatives.

Energy Efficient Construction Materials Sector in Georgia, 2008.



There are three companies operating currently in Georgia in this sector. As reported by the private sector, as the demand for solar water heating systems is rapidly growing, the quality and power of systems installed is correspondingly improving.

Ν	Туре	Capacity	System Usage		Preliminary
		Kilowatt/Cubic	Components		Cost USD
		Meter			
1	W500V	500/4	1. Solar Panels	Provision of continuous	7.5 - 8
	220		2. Accumulator	electricity to apartments	thousand
			3. Controller	and residential buildings	
			4. Invertors	through centralized	
				lighting system.	
2	KW1	1000/8	1. Solar Panels	Consistent electricity	15 thousand
			2. Accumulator	provision for household	
			3. Controller	electronics: computers,	
			4. Invertors	audio, video, kitchen	
				appliances. Permanent	
				power supply is	
				warranted.	
3	KW3	3000/25	1. Solar Panels	Consistent electricity	45 thousand
			2. Accumulator	provision for household	
			3. Controller	electronics: computers,	
			4. UPS	audio, video, refrigerator,	
				air conditioner and etc.	
				Permanent solar energy	
				supply (not used for	
				heating purposes).	

 Table 7. Solar Electric Systems⁷

The main players of the segment are: Solar Energy Ltd, Specheliotbomontaji JSC and AYDIO.

The chart below represents the operation dynamics of one of the leading company's in this market segment in Georgia:

⁷ *Exact price of the system can be defined once the design is completed.*

Energy Efficient Construction Materials Sector in Georgia, 2008.



SECTION 6. EXPORT/IMPORT

Imports and exports of different energy efficient construction materials to and from Georgia are chaotic. Construction materials of quite insignificant volumes are imported and exported mostly to Turkey, Azerbaijan, Russia and the Ukraine.

SECTION 7. MARKET TRENDS

Georgian producers cover some areas of production of energy efficient construction materials and light construction materials. New market players are welcome in these areas for further growth of already existing capacity and launching of the new production lines.

Georgia is rich in resources that can be used for energy efficient and light construction materials.

As estimated by private sector representatives, currently only about 10-15% of market potential is absorbed. As demand from construction sector is growing significantly, the producers and distributors of energy efficient construction materials are to launch new production lines.

Energy Efficient Construction Materials Sector's Growth Rate in Neighboring Countries

Country	Growth Rate
Armenia	18-20%
Azerbaijan	30-40%
Russia	50%
Georgia	35%

8		U – Value W/m² °C	Density	Thermal Conductivity (W/m °C)	Current Market Price	Cost of Domestic Production	Cost of Construction (excluding labor force)	Width of the Wall (cm)	Weight of the Wall (kg/m ²)	Energy Saving
1	CONCRETE	0.66	1200 kg/m ³	1.51W/m°C	20x20x40cm USD 1.20	20x20x40cm USD 0.96 - 0.98	USD 15	80 - 1.00	225 - 250	20%
2	Expanded Perlite	N/A	500 - 800 kg/m ³	N/A	1 m ³ USD 34.8 - 50.2	1m ³ USD 27.84 - 40.16	1m ³ USD 22.27 - 32.13	25 - 30	N/A	40 - 60%
3	Polystyrene (Foam Plastic)	25 - 37	18 kg/m ³	0.04 - 0.027 W/m°C	1 m ² USD 0.95 - 9.21	N/A	N/A	N/A	N/A	N/A
4	Glass Wool	25	N/A	0.04 W/m°C	1 m ² USD 1.68 - 1.80	N/A	N/A	N/A	N/A	N/A
5	Stone Wool (Rock Wool)	27.7 - 29.4	135 - 250 kg/m ³	0.036 - 0.034 W/m°C	1 m ² USD 10.70 - 14.70	1 m ² USD 6 - 6.40	1m ² USD 10.70-14.70	7 - 10	10 - 12	35 - 40%
6	Sandwich Panel	N/A	N/A	N/A	1 m ² USD 19.60 - 24.36	N/A	N/A	N/A	N/A	N/A
7	Pumice Blocks	N/A	30-35 kg/cm ²	N/A	10x20x40cm /20x20x40cm USD 0.54 - 0.87	10x20x40/20x20x40cm USD 0.38 - 0.61	1m ² USD 10.9	20	137.5-150	N/A
8	Perlite Blocks	N/A	25kg/cm ²	0.35 kkal/m°C	10x20x40cm/20x20x40cm USD 1.00 - 1.60	10x20x40/20x20x40cm USD 0.70 - 1.12	1m ² USD 20	25 - 30	50 - 75	30-40%
9	Perlite Bricks	N/A	$\begin{array}{c} 25-35\\ \text{kg/cm}^2 \end{array}$	0.07-0.09 W/m ²	12x25x10/12x25x13cm USD 0.48 - 0.52	12x25x10/12x25x13cm USD 0.38 - 0.42	1m ² USD 15.6 - 19.2	25	48 - 60	30-40%
10	Airocrete	6.49	2.32 kg/cm	0.154W/m°C	30x20x60cm USD 3.21	30x20x60 cm USD 2.67	1m ² USD 17.65	20	143	30-40%
11	PVC Panels	N/A	N/A	N/A	1 m ² USD 3.13 - 4.33	N/A	N/A	N/A	N/A	N/A

Different Information Re Energy Efficient Construction Materials in Georgia, 2008⁹

 ⁸ The information is obtained from the private sector representatives.
 ⁹ Exchange rate as of 2008-03-20 USD1=1.4940Gel.

Energy Efficient Construction Materials Sector in Georgia, 2008.

Energy Efficient Construction Materials Sector in Armenia

The annual thermal energy consumption for residential heating purposes in Armenia is 11.15 million GCal. The thermal energy consumption can be decreased by 30% accounting to 3.35 million GCal per annum by using proper thermal insulation of residential buildings. The annual energy saving potential in municipal buildings as a result of improved thermal insulation is estimated at 0.67 million GCal.

The insulation market in Armenia is represented by perlite, glass wool, rock wool and polystyrene insulation. Perlite and rock wool insulation materials are produced locally. Glass wool insulation materials are imported from Turkey and Iran. Polystyrene is produced locally and also imported from Turkey. Other insulation materials produced in Turkey are imported through Georgia. Foreign suppliers do not have official representatives in Armenia.

Perlite Insulation Manufacturers						
Armperlit Ltd	4, Tigran Metsi Ave. Yerevan, RA	(+37410) 580 043/562 800				
Ariko Perlite CJSC	49, Komitas St. Yerevan, RA	(+37410) 239 212				
Ecoperlite Ltd	40a Acharyan St. Yerevan, RA	(+37410) 616 804				
	Stone wool Manufacturers					
Arjermek Ltd	Hrazdan TPP territory-3,	(+37491) 214 610				
	Hrazdan, RA					
I	Polystyrene Insulation Manufacture	ers				
PROF AL Ltd	1 Paronyan St. Yerevan 0015	(+37410) 544 296/544 291				
Efi	icient Lighting Product Manufactu	irers				
Eurotechnoluce Showroom	15a Alex Magoogian St. Yerevan	(+37410) 572 300				
	0070					
Luys Specialized Chain	Vardanants St. 22; 26. Yerevan	(+37410) 570 108				
Store	0070					
	Efficient Windows Manufacturers	5				
AAB Concern	39, Arabkir St. House 1a Yerevan	(+37410) 259 559				
	0037					
Armand Group OJSC	11, Tumanyan St. Yerevan 0001	(+37410) 520 272/520 262				
Byur Karat Ltd	2, Abovyan St. Shirak Marz	(+374244) 51750/51686				
Eurometal Ltd	49, Mamikonyants St. Yerevan	(+37410) 255 073				
	0051					
Eorostan-Uyut Ltd	250, Armenakyan St. 2 nd	(+37410) 655 752/652 870				
	building. Yerevan 0047					
GSC Window and Door	50, Nor Aresh St. House 10.	(+37410) 455 992				
Manufacturing EnterpriseYerevan 0050						
MMM Ltd	254/1 Arshakunyats Ave.	(+37410) 442 212				
	Yerevan 0007					
Most Group	16, Azatutyan Ave. Yerevan	(+37410) 281 311/294 017				
Onix GC CJSC	55, Artsakhi Ave. 1, Charentsi St.	(+3/410) 474 612/571 951				
	Yerevan 0053					

Energy Efficient Construction Materials Manufacturers in Armenia

Raf Elit Ltd.	1, Charentsi St. Yerevan 0053	(+37410) 474 612/571 951		
V.Aghababyan Ltd.	Lori Marz, Vanadzor, 5, S. Aghababyan St : 41/19 Tigran	(+374322) 44528/43397		
	Metsi			
Val – an Prof Window and	6, Tigran Metsi Ave. Yerevan	(+37410) 543 512/523 512		
Door Manufacturing	0010			
Enterprise				
Solar Water Heating System Providers				
Solaren Ltd	2/2 Shrjanain St.	(+37410) 777 113		
Technokom Ltd.	2, Alikhanyan Yehbayrneri,	(+37410) 344 255/350 143		
	Yerevan 0036			
Sunenergy Ltd	2, Alikhanyan Yehbayrneri,	(+37410) 344 255/350 143		
	Yerevan 0036			

Energy Efficient Construction Materials Sector in the Ukraine

Energy efficient construction materials sector in the Ukraine is one of the most developed in the region. International brands such as Knauf and Izover have their official representatives in several cities of the Ukraine. Because the Ukrainian construction code includes the norms of thermal insulation, the sector develops rapidly and has good potential for further growth.

In Ukraine constructional, constructional-insulation, insulation types of perlite are being produced. The market price of constructional perlite block is 7 Hryvna, constructional-insulation perlite 1 m3 price -5.6 Hryvna, 1 m3 insulation perlite's price remains 200 Hryvna, the cost of production of 1 m3 is 165 Hryvna. The highest demand is for constructional perlite, the market price of which is expected grow even more as the cement cost has recently increased by 22%.¹⁰

SECTION 8. HUMAN RESOURCES

In 2007 about 36 845 persons were engaged in construction sector in Georgia, approximately 2500-3000 (seasonal) were engaged in energy efficient construction materials and light construction materials production. The average salary in construction sector has increased by 58.7% in 2007 and reached approximately USD 415.5 per month.

Engineers of the sector are trained by foreign specialists fielded by private companies, on-the-job trainings are conducted on average every third month, and some engineers are receiving training abroad. Although there should not be a shortage of educated people on the labor market, the employers also have to train the workers in the plant (operating machinery, basic safety procedures etc.).

SECTION 9. STANDARDIZATION

The following companies operating in the sector have obtained an ISO 900x quality certificate:

¹⁰ Exchange rate as of 2008-04-02 -- GEL1=3.4001 Hrivna

Company	Activity	Standard
Interplast Construction	Energy Efficient	ISO 9001:2000; ISO 22000:2005
Materials Company	Construction Materials	
	Producer	
Dio Ltd.	PVC	ISO 22000:2005

SECTION 10. RESEARCH AND DEVELOPMENT

Research is mainly conducted internally by the management of energy efficient and light construction materials producing companies or obtained through business consulting companies.

Energy Efficiency Centre (EEC) was established in 1998 by European Union within the framework of the EU Tacis Project "Creation of an Energy Efficiency Centre and Development Natural Energy Study in Georgia".

The main objectives of EEC are to: a) improve energy efficiency in the country; b) improve the country's energy balance; c) reduce the environmental impact; d) improve the competitiveness of industry and commerce.

"<u>The Energy Efficiency and Cleaner Production Centre (EECP</u>)", established in 2003 within the framework of the Georgian - Norwegian Capacity Building Program on Energy Efficiency and Cleaner Production was integrated into Energy Efficiency Centre Georgia in April 2005.

In 2006, with USAID support, information was collected to be posted on Ecobuilding Marketplace link on the Energy Efficiency Center's web site: <u>www.eecgeo.org</u>

Georgian Constructors Federation periodically evaluates sector development processes and overall, actively participates in the construction related discussions. The findings of evaluations and further development ideas are published in the Federation's newspaper "Mshenebeli".

NGO "Energy Efficiency -21. Georgia "(EE-21) was established in 2001, according to rules of **UN ECE General Program**" Energy Efficiency 21". The special field of the Centre activities is to support to utilization of energy saving potential in the building sector of Georgia that should bring many benefits: leading to improve security of energy supply of Georgia; energy cost savings, improve building quality and reduce environmental impact. It leads to new job creation, in the construction sector and the industries supplying to this in Georgia.

Light Construction Materials Producers		
Mining Company "PARAVANPERLITE" Ltd.	HB Ltd.	
0179 Georgia, Tbilisi	0159 Georgia, Tbilisi	
29, I. Abashidze	Digomi housing estate, 3 rd block,	
Tel.: (+995 32) 917 154; 917 150; 917 155	2 nd building, apartment #2	
Fax.: (+995 32) 222 562	Tel.: (+995 32) 45 41 70	
www.perlite.ge		
Semi Ltd.	Geokabadoki Ltd.	
0194 Sairme St.	Rustavi, Kostava 14/13	

SECTION 11. MAIN PLAYERS

Energy Efficient Construction Materials Sector in Georgia, 2008.

1 st Block, Apartment # 5	Fax: (+995 824) 141 267	
899 259 030	Tel.: (+995 824) 141 267	
Delta Ltd	Porobeton Ltd	
0177 Thilisi, Georgia	0194 Thilisi, Georgia	
56 Nutsubidze St	Panaskerteli St	
Tel: (+995 32) 316 713	Block # 17 apartment 45	
	Tel: (+995 32) 321 165	
Metals Georgia Ltd	Fyrobloki Ltd	
Didi Digomi	Mtskheta St. Lane #8	
Director: Torotadze Andro	Director: Chishkariani George	
Mobile phone: (+995 77) 413 140	Mobile phone: (+995 77) 710 877	
Dugohi Plus		
Batumi Achara Region		
$(\pm 995 \ 99) \ 536 \ 383$		
Fnergy Efficient Construction Materials Produce	ars and Distributors	
Komkholi I td. Thorma Insulation Materials	INTERDI AST Building Matarials	
Georgia Thilisi 0137	Company	
Veiro Street	0104 Thilisi Didi lilo	
(+, Kallo Succi)	T_{2} (104 1011181, D101 1110 T_{2} (1005 22) 260 041	
Mob : $(+995.32)$ /11 055	161 (+993 32) 200 041	
CDCLLC	Www.interplast.com.ge	
OLLO.	Allau 0160 Thilisi Goorgia	
141 Teoretali Ava	10 Comrokali St	
$T_{a1} \cdot (1005 22) 255 055$	To 13 Callected St.	
$F_{2x}: (+995, 32) 355, 955$	Fax: $(+995, 32) 242, 501$	
1 ax. (+995 52) 555 950	$1^{\circ}ax.(+995,52)242,504$	
<u>WWW.grc.gc</u> <u>PVC Panals Distributors</u>		
r v C raileis Distributors	Coo group I td	
Dio Liu. 0104 Thilioi Georgia	Geo-group Ltu.	
55 Schurtolo St	2 Opyteredze St	
55, Saburato St. Tal. (1005 22) 221 100	a, Qavtaradze St.	
Tel: (+993 32) 331 199	$\begin{array}{c} \text{Tel:} (+995 52) 505 599/ 505 511 \\ \text{Eave} (+005 22) 202 200 \\ \end{array}$	
www.dio.ge	Fax: (+995 52) 505 399	
	geo-group-itd@notmail.com	
	www.wintecnpvc.com	
Solar water Heating System Providers		
Sustainable Energy Center - Sun House	AYDIO 0121 Thilisi Casuais	
0159, 1011181, Georgia	0131 Ibilisi, Georgia	
1ei: +995 32 516 804	Agmasnenebeli Alley 10 km	
Tel/Fax: +995 32 525 969	Tel: (+995 32) 516 416	
www.sun.org.ge		
Specheliotbomontaji JSC		
Kvemo Alekseevka, Navtis Hevi		
meladzen@gmail.com		
(+995 99) 452 210		

SECTION 12. MAIN REASONS TO INVEST IN THE ENERGY EFFICIENT CONSTRUCTION MATERIALS SECTOR IN GEORGIA

- > Steadily growing sector with significant development potential;
- Absolute advantage among neighbor countries in presence of natural resources for production of energy efficient and light construction materials. There are vast reserves of natural raw material such as basalt, clay slate, pumice, perlite, tuff, sand and cement;
- Current production capacity of the domestic companies does not satisfy market demand;
- Current market penetration is 10-15%;
- Low production costs (cheap, self-initiated, intensive labor force);
- Relatively inexpensive raw materials;
- ➤ A stable and growing economy;
- Target potential: Georgia is located close to the target markets of the Caucasus, Black Sea, Russia, Central Asia, the Balkans and the EU (1 billion person market potential).

SECTION 13. INVESTMENT OPPORTUNITIES

GRC LLC is ISOVER Company's importer of glass wool (2.52 tetri), XPS (18 GEL), rock (basalt) stone (16 GEL). The company imports mostly from Turkey, Finland, Poland, and Russia. According to company research, demand for these construction materials has increased by 50–60% in last three years. There is the opportunity to invest in the GRC LLC.

Address: Tbilisi, 141 Tsereteli Ave. Tel: (995 32) 355 955, Lasha Labadze. www.grc.ge

- *Kemkheli Ltd* is operating since 1999. The territory occupied by the company is 2600 m². Currently, the company is the domestic producer of polystyrene, decoration materials, cornice and plinth from polystyrene. Further investment is needed for expansion of current production capacity of polystyrene 4 000 m². Address: Tbilisi, 4 Kairo St., General Director, Besik Khasia, (+995 99) 163 699; (+995 32) 711 653.
- ➤ HB Ltd is local perlite blocks producer founded in 2006. Currently, the company operates only one line of perlite blocks production, and the products are immediately sold. Due to significant growth of demand for production company needs further investments to add production line. 6500 m² building and 3 ha territory with railway on it is owned by the company. The company can mine the perlite rock and produce the final product perlite block.

Contact person: Paata Abashidze, General Director. Tel.: (+995 99) 577 771.

Production of slate blocks. Conductivity of which is 0.16 - 0.22 wt/mk (that of a brick is 0.8 wt/mk) and its specific gravity is 700 – 800 kg/m³ (that of a brick – 1400 kg/m³). As compared to a brick wall, the wall with the same thickness built by slate blocks would reduce heat losses twice. According to estimations of the company, price per furnace of capacity of 600-700 thousand blocks per year is expected to be 75 000 GEL. Price of these blocks will be 15-20% less than concrete block. According to estimations of the company, current average demand on construction blocks in Georgia is approximately 80-100 million annually.

The objective of this project is to develop a technology and create a high temperature furnace that will produce low conductivity, low relative density, porous insulating construction materials using indigenous cheap resources, gradually replacing presently available construction materials – non-standard concrete blocks.

Contact information: Nodar Kebhishvili, General Director. Tel.: (+995 97) 120 332.

- Semi Ltd is local perlite bricks producer founded in 2006. Currently, the company has only one line of perlite bricks production of monthly capacity 150 000 bricks of thermal conductivity 0.09 mW/m³ (thermal conductivity of the usual brick is 0.9 mW/m3). The bricks produced by the company are immediately sold. Due to significant growth of demand for production company needs further investments to add production line. Contact information: Nodar Mindiashvili, General Director. Tel.: (+995 99) 259 030.
- Construction Federation: Launching of production of simprolit polystyrene concrete: Polystyrene is the material used for thermal insulation of the building, from which blocks (pulley) are produced around the world. The polystyrene itself has one drawback - it can be easily fired, but simprolit offsets this feature.

Construction Association has:

- the license for simprolet use;
- > prepared business plan and is ready for its implementation;
- considerable experience in construction; and
- ➢ highly skilled specialists.

Amount needed: 250 000 GEL, the amount could be invested in parts in accordance to the project implementation steps.

Contact information: Guram Khomeriki, Chairman of the Board of the Georgian Constructors Federation. Tel.: (+995 99) 745 092.

Alioni – 99 Holding Company: Launching of production of basalt thermal insulation bars:

"Alioni-99" Holding Company was founded on May 25, 1999. The company operates on the construction market for nine years in the following directions: architecture, construction, project management, construction expertise. "Alioni-99" Holding Company holds the quality management international certificate ISO 9001: 2000 in design, construction and project management. Contact information: Nugzar Dvali, President. Tel.: (+995 99) 572 480

One of the mines of basalt best suited for thermal insulation is located in **Sachkhere**, **Chiatura**. "Alioni-99" has right for use of the mine. Basalt can be used for armature and light construction materials production. There is another mine of very high quality basalt located in **Marneuli**.

> Production of high-performance silicate heat-insulating materials:

The products can be used as screens and thermal protection of active furnaces as well as thermal mounts in construction, metallurgy, chemical, silicate, energetic, oil refinery, food and other industries for the purpose of saving the fuel by 5-10%.

Capital investment up to USD 100 thousand is needed to increase of annual capacity to 100 thousand m^2 of product. In case of net profit amounting USD 2 per 1 m^2 , annual profit will amount to USD 200 thousand, allowing for recouping the capital investment in six months.

Properties of the product:

- volume weight -- $0,2 0,6 \text{ t/m}^3$,
- coefficient of thermal conductivity -- 0,07 0,2 kcal/Grad.,
- compressive resistance -- 1-50 kgs/cm²,
- working temperature -- 400 600 °C

- acid resistance -- 97 99 %,
- water absorption -- 1 5 %,
- water resistance and cold resistance products (testing carried out at up to 15^oC),
- length and width 100 500 mm each, thickness 30 100 mm and more.

Contact information: Tamaz Gabadadze, Professor, Doctor of Science. Tel.: (+995 93) 561 437

- Porobeton Ltd was established in 2008, however the company predecessor has already been producing airocrete in small amounts for 3-4 years. Recently, as the demand for the product grew, the company started expansion. It has acquired technology for airocrete production, but the capacity is still not enough to satisfy the demand. Currently, Porobeton Ltd. rents 800 m² of territory. The thermal conductivity of the airocrete blocks produced by the company remains 0.24 watt/m*OC, density 800 kg/m³. Contact information: David Nizharadze, General Director. Tel.: (+995 99) 550 449.
- Solar Energy is one of the leading companies among Solar Water Heating System Providers in Georgia. In majority of cases two totally different solar energy heating systems are used: (i) Solar water heaters with direct circulation and (ii) Solar water heaters with indirect circulation. The significant growth on the market is noticeable during last three years, due to growing prices on electricity and gas. The company would like to have partner/investor in order to increase capacity. Contact information: Levan Kobakhidze, Project Manager. Tel.: (+995 99) 155 483, www.sun.org.ge
- Opportunity to buy airocrete blocks manufacturing factory. The production capacity of the factory is 6 000 blocks per day. Cost of production is estimated at approximately USD 1.07, while the market price is USD 1.34. The factory is equipped with automatic technology in good condition. Occupied territory measures to 650 m² of building and 3 200 m² of land.

Contact information: Guram Kemertelidze, the owner of the factory. Tel.: (+995 93) 589 126.

SECTION 14. STAKEHOLDERS

- Invest in Georgia. National Investment Agency Ms. Tamuna Liluashvili, Director
 6 Khetagurovi Street, Tbilisi 0108, Georgia Telephone: 995-32-43-34-24; Fax: 995-32-92-11-22 E-Mail: <u>tamunal@investingeorgia.org</u> Website: <u>www.investingeorgia.org</u>
- Ministry of Economic Development of Georgia Ms. Eka Sharashidze, Minister
 12 Chanturia Street, Tbilisi, Georgia 0108 Telephone: 995-32-99-69-96; Fax: 995-32-92-18-45

Also includes information on Statistics <u>www.statistics.ge</u>

Additional Key Organizations with Web Resources

US Embassy, Tbilisi United States Agency for Int'l Development American Chamber of Commerce in Georgia Tbilisi Yellow Pages World Bank, Georgia International Monetary Fund Georgia State Procurement Agency Georgia Ministry of Economic Development European Bank for Reconstruction/Development European Union Young Economists' Association Young Lawyers' Association Agency for State Procurements

http://georgia.usembassy.ge http://georgia.usaid.gov http://www.amcham.ge http://www.yellowpages.ge/index http://www.yellowpages.ge/index http://www.worldbank.org http://www.worldbank.org http://www.imf.ge http://www.spa.ge/en http://www.spa.ge/en http://www.ebrd.org http://www.ebrd.org http://www.eu.org http://www.economists.ge http://www.gyla.ge http://www.spa.ge