#### Cooling Climates Technologies Hawaiian Investigations 2001 National Workshop on State Building Energy Codes

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#### **Cooling Climates Technologies**





- High performance windows
- Heat pipes (and other dehumidification) options)
- ♦ UV lamps
- Roof Color, Insulation, and Radiant Barriers
- Daylighting & controls







# Develop commercial building guidelines Identify potential energy code upgrades







- Low solar heat gain coefficient (SHGC)
- High visible light transmittance (Tvis)
- Technologies:
  - Coatings
  - Tints

### Transmission Properties of Different Glass Types





#### Specularly-Selective Glazings



Blue or green tint



**Heat Mirror** 

Low-e coatings



Some retrofit window films



Life-Cycle Cost Methodology



Analysis accounting for:

- Cooling energy (DOE2.1E)
- Lighting energy including daylighting (DOE2.1E)
- HVAC system size (DOE2.1E) and cost
- Glazing cost (ASHRAE/T24 and CADMAC costs) with additional 30% markup)



Similar to LCC approach used for current Hawaii code

Also for Standard 90.1-1999 and CA standard



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#### **Glazing Types Considered**

Glass Type	SC	SHGC	VLT	U-factor	Inc Cost
Single Clear	0.95	0.82	0.88	1.087	\$ -
Single Tint	0.69	0.59	0.43	1.087	\$ 0.68
Single High Perf Tint	0.60	0.50	0.66	1.088	\$ 1.86
Single Reflective - Medium	0.64	0.55	0.39	1.088	\$ 1.69
Single Reflective - High	0.36	0.25	0.13	0.912	\$ 3.18
Double Clear	0.81	0.70	0.78	0.483	\$ 5.10
Double Tint	0.54	0.46	0.38	0.483	\$ 5.78
Double High Perf Tint	0.48	0.38	0.58	0.483	\$ 6.96
Double Low-e	0.40	0.34	0.47	0.31	\$ 8.28
Double High Perf Tint Low-e	0.25	0.21	0.35	0.31	\$ 10.14

#### Example Fenestration Electricity Impact



#### **Electricity Impact**



## Life-Cycle Cost Comparison



## Life-Cycle Cost Comparison – West Orientation





## Life-Cycle Cost Comparison – North Orientation





#### **Optimal Glazing Results**

- Same result for all orientations and glass areas
  - High performance tint outer pane with low-e coating
  - Clear inner pane
  - SHGC = 0.21
  - VLT = 0.35

(without overhangs or other shades)



#### California 2001 Nonresidential Window Requirements



#### Maximum SHGC

	All	North	
WWR	Orientation	Orientation	
0% - 10%	0.46	0.61	
11% - 20%	0.36	0.51	
21% - 30%	0.36	0.47	
31% - 40%	0.31	0.40	

#### Windows Conclusions and Next Steps



- High performance spectrally selective windows appear cost effective in Hawaii
  Potential for more stringent window requirements in Hawaii
- Continuing analysis should include:
  - Impact of shading exterior and interior
  - Impact of other orientations NE, SE, SW, NW
  - Additional window types



#### Pop Quiz (multiple choice)

- A "heat pipe" is defined as...
  - a. a heat recovery device
  - b. a conduit for heat generated by a heat pump
  - c. a police crowd-control weapon
  - d. the opposite of "peace pipe"
  - e. a & c
  - f. **b & d**
  - g. C&a
  - h. a, b, c, & d
  - i. X, Y & Z

#### Dehumidification



#### Humidity control important in Hawaii

- Required all year
- - 40% to 60% RH desired for comfort
  - < 60% RH to prevent mold growth</p>
- Material degradation and maintenance
- Energy consumption



# **Current Status In Hawaii**



- Most cooling systems designed to meet humidity requirements at full load
- Usually don't dehumidify adequately at partial load
- Many systems are oversized



- Mildew problems are common
- Some critical applications use electric reheat, at high energy cost
- Some use more efficient systems



#### **Dehumidification Alternatives**

#### Standard cooling system

- Does not provide enough dehumidification at low load
- Standard cooling with reheat
  - Good humidity control, but high energy consumption
- Heat pipe or run-around coil
  - Precools and reheats supply air
- Dual-path system design
  - Separate cooling coil for outside air
- Refrigerant subcooling
  - Improves dehumidification of packaged DX systems
- Desiccant systems



#### Heat Pipe



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Source: Heat Pipe Technology, Inc.

#### MOISTUREMISER DEHUMIDIFICATION OPTION



Source: Carrier







#### Run-Around Loop or Heat Pipe



50% cooling load conditions



#### Dehumidification Energy Comparison



 	Cooling and Ventilation Demand				
 System Type	100% Load	75% Load	50% Load		
Standard Cooling with Reheat	2.6 kW	3.3 kW	5.0 kW		
Run-around Coil/ Heat Pipe	2.6 kW	2.1 kW	1.6 kW		
 Dual Path System	2.6 kW	2.0 kW	1.6 kW		
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#### **Dehumidification Code Questions**



- What can and should be codified?
  - What should be limited to guidelines?
- Reheat limitations?
  - More important as IAQ becomes a bigger issue
- More stringent load calculation and system sizing requirements?
  - Avoid oversizing cooling capacity



- Part-load system efficiency/performance requirements?
  - Problem: still need cold air for dehumidification, but too cold for space conditions

Preliminary Observations and Conclusions



- If further study shows that alternatives are more cost effective, then stricter reheat limitations will be recommended.
- Difficult balance between limiting energy consumption and encouraging IAQ

# Ultraviolet Germicidal Irradiation (UVGI)



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Look like linear fluorescent lamps

- UV-C, wavelength of 0.2537 microns
- Penetrates germ cells, destroys DNA info
- Two primary applications
  - Prevent mold growth on cooling coils
    - Coverage of about 4 ft<sup>2</sup> coil per 24 inch lamp
  - Kill organisms in air stream
    - Requires much higher light intensity
    - Tuberculosis control





#### Iolani School, Honolulu



- ♦ 35,000 ft<sup>2</sup> office and classroom building
- Six AHUs, total of 45,000 cfm
- 20 UV lamps total
- ♦ Lamps last 1.5 years
- Replacement cost approx. \$1,300/year



- Eliminated mold growth and odor
- Maintenance savings \$8,000 per year



- Report fewer complaints of respiratory problems
- Facility manager very satisfied

# Preliminary Observations and Conclusions



- All Hawaiian cooling coils grow mold!
  - Cleaning required 1 to 2 times per year
  - UV lamps effectively inhibit mold growth on cooling coils
- Primary benefits are:
  - Improved IAQ
  - Lower maintenance cost (less cleaning required)
  - Less frequent use of potentially toxic cleaning chemicals
- Energy benefits are small
  - (But mold probably reduces system cooling capacity)
- Most important applications
  - Areas with dirty/dusty air
  - Spaces with health concerns
- Code Issues
  - More appropriate for IAQ standards
  - Probably not appropriate as mandatory requirement

