## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in ②. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . . " at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in (0, 1), line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **©**, line A2, not in **D**. The value of these products shipped by this establishment should be reported in **Q** under Census product code 999890 0000, "Resales."

Line No.	Materials, parts, and supplies COPY INFORMATION REPORT USE TO REPORT DO NOT USE Electrical transmission, distribution, and control equipment	Census material code	Consumption of purchased materials and of materials received from other establishments of your company  Cost, including delivery cost (freight-in)			
	0634 USE TO IX	0630	\$ Bil.	Mil.	Thou.	
	no No I	0000	3031			
1	Electrical transmission, distribution, and control equipment	330000 63				
2	Mechanical speed changers, gears, and industrial high-speed drives	333612 00				
3	Programmable controllers (sold separately)	335314 25				
4	Machine tool accessories (including cutting tools)	333515 05				
5	Fluid power products, hydraulic and pneumatic (including pumps, valves, cylinders and rotary actuators, hose and tube fittings, and filters)	330000 67	1		1 1	
	of minders and retary assaults, need and table manage, and material, the first					
6	Other fabricated metal products (excluding fluid power products and forgings)	332000 51			1 1	
	Steel shapes and forms (including sheet pilings) (excluding castings,					
7	forgings, and fabricated metal products)	331200 39				
8	Nonferrous metal castings, rough and semifinished (including aluminum and aluminum-base alloy and copper and copper-base alloy)	331520 04				

CONTINUE WITH **6** ON PAGE 9

If r Nu	not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.						
T	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued						
e No.	Materials, parts, and supplies	Cens	us material code	mat	erials receiv tablis	s and of red from	of your
Line					(1	freight-i	· · · · · · · · · · · · · · · · · · ·
	0634	0630		\$ Bil 0631		Mil.	Thou.
9	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	0.0	9700 99			1 1	1 1
		00	19700 99				
10	TOTAL (Should equal total reported in <b>©</b> , line A1)	77	1000 00				

18-21

Not Applicable.



22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 930000 0000.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999890 0000, "Resales.

Machine Tool Subassemblies and Knockdowns - Report the sale of purchased machine tool subassemblies and knockdowns under Census product code 999890 0000, "Resales," (line 52).

Detailed Data Reported Elsewhere - Items denoted by an asterisk (\*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR forms, the sum of the detailed CIR products should equal the total reported on this census form.

No.	Products and services	Produ	Products shipped and other receipts			
ine N	*Items correspond to products reported on Current Industrial Reports (CIR)	co de	V	'alue, f.o.b.	plant	
Ë			\$ Bil.	Mil.	Thou.	
	0734	0730	0731			
	Metal gear cutting machines (Corresponds to value of shipments on CIR			1 1		
1	MQ333W, Metalworking Machinery, 2007)*	333512 1200				
	Matal basing good and dulling good in a (avaluating good in a					
	Metal boring machines and drilling machines (excluding machining centers) (Corresponds to value of shipments on CIR MQ333W, Metalworking					ı
2	Machinery, 2007.)*	333512 A100				
						ı

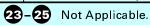
CONTINUE WITH 2 ON PAGE 10

*Items correspond to products reported on Current Industrial Reports (CIR)  4  etal grinding, polishing, buffing, honing, and lapping machines (excluding ar-tooth grinding, lapping, polishing, and buffing machines) (Corresponds value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*  etal lathes (turning machines) numerically and nonnumerically controlled orresponds to value of shipments on CIR MQ333W, Metalworking achinery, 2007)*  etal milling machines (excluding machining centers) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)*  etal machining centers (multifunction numerically controlled machines) orresponds to value of shipments on CIR MQ333W, Metalworking achinery, 2007)*  etal station type machines (Corresponds to value of shipments on CIR Q333W, Metalworking Machinery, 2007)*  her metal cutting machine tools (excluding those designed primarily rhome workshops, laboratories, garages, etc.) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify and)	Census product code  0730  333512 2100  333512 3100  333512 4100  333512 7100  333512 8100		ts shipped receipts alue, f.o.b. Mil.	i
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etal station type machines (Corresponds to value of shipments on CIR Q333W, Metalworking Machinery, 2007)*  her metal cutting machine tools (excluding those designed primarily r home workshops, laboratories, garages, etc.) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify				
O333W, Metalworking Machinery, 2007)*  her metal cutting machine tools (excluding those designed primarily rhome workshops, laboratories, garages, etc.) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify	333512 8100			
O333W, Metalworking Machinery, 2007)*  her metal cutting machine tools (excluding those designed primarily rhome workshops, laboratories, garages, etc.) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify	333512 8100			
r home workshops, laboratories, garages, etc.) (Corresponds to value shipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify				
			1 1	
	333512 9100			
etal drilling, grinding and polishing, sawing and cut-off, and other etalworking machines for home workshops, laboratories, garages, etc. cluding automotive cylinder reboring machines and lathes)	333512 5100			
rts for metal cutting type machine tools (sold separately), rebuilt metal ting type machine tools, and remanufactured metal cutting machine tools Parts for metal cutting machine tools (Specify kind)				
	333512 6101			
Rebuilt metal cutting type machine tools (including machines returned to same configuration they were in when new from factory)	333512 6107			
Remanufactured metal cutting type machine tools (including machines in which the original carcass is reused and all possible modern				
improvements have been incorporated) (Corresponds to value of shipments on CIR MO333W Metalworking Machinery 2007)*	333512 6111			
	2111			
Inching and shearing machines (including power and manual) and inding and forming machines (power only) (Corresponds to value of				1 1
ipments on CIR MQ333W, Metalworking Machinery, 2007)*	333513 1100			
etalworking presses (excluding forging and die-stamping presses)  orresponds to value of shipments on CIR MQ333W, Metalworking	000743-3433			
acninery, 2007)*	333513 3100			
her metal forming machine tools (including forging and die-stamping achines) (excluding metalworking presses) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify and)				1 1
achines) (excluding metalworking presses) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify				l
•	in which the original carcass is reused and all possible modern improvements have been incorporated) (Corresponds to value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*  Inching and shearing machines (including power and manual) and inding and forming machines (power only) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)*  Detalworking presses (excluding forging and die-stamping presses) corresponds to value of shipments on CIR MQ333W, Metalworking archinery, 2007)*  Therefore metal forming machine tools (including forging and die-stamping achines) (excluding metalworking presses) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify	in which the original carcass is reused and all possible modern improvements have been incorporated) (Corresponds to value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*  nching and shearing machines (including power and manual) and niding and forming machines (power only) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)*  atalworking presses (excluding forging and die-stamping presses) corresponds to value of shipments on CIR MQ333W, Metalworking achinery, 2007)*  ther metal forming machine tools (including forging and die-stamping achines) (excluding metalworking presses) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify	in which the original carcass is reused and all possible modern improvements have been incorporated) (Corresponds to value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*  nching and shearing machines (including power and manual) and nding and forming machines (power only) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)*  setalworking presses (excluding forging and die-stamping presses) corresponds to value of shipments on CIR MQ333W, Metalworking achinery, 2007)*  ther metal forming machine tools (including forging and die-stamping achines) (excluding metalworking presses) (Corresponds to value of ipments on CIR MQ333W, Metalworking Machinery, 2007)* (Specify and)  processes in the control of the control	in which the original carcass is reused and all possible modern improvements have been incorporated) (Corresponds to value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*

Nu	not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.				
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued				
Line No.	Products and services	Census product		cts shipped receipts	<b>i</b>
ine	*Items correspond to products reported on Current Industrial Reports (CIR)	co de		/alue, f.o.b.	i
	0734	0730	\$ Bil.	Mil.	Thou.
	Parts for metal forming machine tools (sold separately), rebuilt metal	0730	0/31		
	forming machine tools, and remanufactured metal forming machine tools				
16	Parts for die-casting machines	333513 7101			
	Other parts for metal forming machine tools (Specify kind)				
	, and the second				
17		333513 7111	'	1 1	1 1
'		333313 7111			
18	Rebuilt metal forming machine tools (including machines returned to same configuration they were in when new from factory)	333513 7117			
	Remanufactured metal forming machine tools (including machines in				
	which the basic carcass is reused and all possible modern improvements			1 1	1 1
19	have been incorporated) (Corresponds to value of shipments on CIR MQ333W, Metalworking Machinery, 2007)*	333513 7121		1 1	1 1
20	Hot rolling mill machinery (including combination hot and cold) (excluding tube rolling)	333516 1100		1 1	1 1
21	Cold rolling mill machinery (including tandem, single stand and other)	333516 3100			
	Other rolling mill machinery (including tube mill machinery) and parts for all rolling mill machinery				
					1 1
22	Tube mill machinery	333516 5101			
23	Processing lines (including pickling and cleaning, tinning, galvanizing, etc.), scarfing units, and press feed lines	333516 5106			
	Other rolling mill machinery and equipment (excluding parts) (Specify kind) ⊋				
24		333516 5111			
25	Machined rolls for rolling mills	333516 5116			
26	Parts (excluding rolls) for rolling mill machinery (sold separately)	333516 5121	i i		
	Assembly machines (including parts and attachments, sold separately, for				
	metalworking assembly machines)			1 1	1 1
27	Rotary transfer (dial or rotary, trunnion, center column)	333518 1101			
28	Inline transfer, synchronous	333518 1206			
29	Inline transfer, nonsynchronous	333518 1311			
	Special-purpose and other types (Specify kind)				
				1 1	T T
30		333518 1416			
31	Parts and attachments for assembly machines (sold separately)	333518 1521			
	CONTINUE WITH <b>②</b> ON PAGE 12				

			Produc	ts shipped		
Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	V	receipts alue, f.o.b.		
Line			\$ Bil.	Mil.	Thou.	
	0734	0730	0731	<u> </u>		
2	Industrial robots, attachments, and parts	333999 7109			1 1	
	Other metalworking machinery and parts and attachments (sold separately), for other metalworking machinery (excluding handheld and ultrasonic)					
	for other metalworking machinery (excluding handheld and ultrasonic)					
3	Draw benches and wiredrawing machines (excluding dies)	333518 3101				
	Wire rope and wire cable making machines (Specify kind)					
					1 1	
4		333518 3106				
	Other machines for working wire (Specify kind)					
					1 1	
5		333518 3111				
	Coil handling equipment (conversion or straightening) (excluding handheld and ultrasonic)					
6	Cut-to-length lines	333518 3116				
37	Slitting lines	333518 3121				
	Other metalworking machinery (Specify kind)					
					1 1	
88		333518 3126				
39	Parts and attachments for other metalworking machinery (sold separately)	333518 3131				
ю	Jigs and fixtures (including parts)	333514 0A10				
		333314 0210				
11	Metalworking die and die sets	333514 0B10				
12	Punches, industrial prototypes, die parts, and other special tooling	333514 0C10				
	Tool holders, tracer and tapering attachments, lathe chucks, rotary tables,					
	collets, jaws, vises, tool room specialties, and all other attachments and accessories (Specify kind.)					
13		333515 3100				
4	Receipts for machine shop job work and job order repairs	332710 0100				
	All other products made in this establishment - Specify and report each					
	product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.					
	Callet and report a single total value.	18				
15		26				
ŀ6		_				
<b>.</b> 7		34				

If n Nu	ot shown, please enter your 11-digit Census File mber (CFN) from the mailing address.				
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued				
No.	Products and services	Census product	Produc	cts shipped receipt	d and other s
Line No.	*Items correspond to products reported on Current Industrial Reports (CIR)	co de		plant	
-	0734	0730	\$ Bil. 0731	Mil.	Thou.
		42		1 1	1 1
48		59			
49					
50		67			1 1
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.)				
51		930000 0000			
52	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in <b>©</b> , line A2.)	999890 0000			
53	Sales of scrap and refuse	999801 3000			
54	Receipts for installation (or construction) of products of this establishment .	999803 1000		· ·	
55	Receipts for research and development	999804 1000			
56	Receipts for repair work	999806 1000			
57	Other miscellaneous receipts	999809 8000			
58	TOTAL (Should equal total reported in G)	770000 0000			



Form MC-33319 (05/17/2007)

26 SPECI.	AL IN	IQUI	RIES					
ОТ	HER	ESTA	ABLISHMENT ACTIVITIES					
1.		this e ped?	establishment design, engineer, or formulate the manufactured products that it sold, produced, or					
	0318		Yes					
	0319		No					
2.	Whi	ch of	the following best describes this establishment's primary activity? (Mark "X" only ONE box.)					
	0362		Providing contract manufacturing services for others					
	0363		Transforming raw materials or components into new products that this establishment owns or controls					
Reselling goods manufactured by others (with or without minor final assembly)  Other - Specify								
								0366
3.	Did of ye	this e	establishment purchase contract manufacturing services from other companies or other establishments ompany to process materials or components that this establishment owns or controls?					
	Yes, primarily with establishments WITHIN the 50 States and the District of Columbia							
Yes, primarily with establishments OUTSIDE of the 50 States and the District of Columbia								
0498								
<b>27</b> - <b>2</b> 9 ∧	lot A	pplic	able.					
REMARKS	(Plea	se us	se this space for any explanations that may be essential in understanding your reported data.)					
30 CERTI	FICA	TION	- This report is substantially accurate and was prepared in accordance with the instructions.					
s the time p	perio	d cov	vered by this report a calendar year?   Month Year   Month Year					
Ye	s		□ No - Enter time period covered → FROM TO					
Name of	perso	n to	contact regarding this report Title					
Telepho	one		Area code Number Extension Fax Area code Number					
Internet	e-mail	addı	ress Date Month Day Year					
			completed					
	-	Tha	nk you for completing your 2007 ECONOMIC CENSUS form.					

33319146

Thank you for completing your 2007 ECONOMIC CENSUS form.

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.