OPTICAL TECHNOLOGY DIVISION



Intrinsic Birefringence in Cubic Crystalline Optical Materials

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Conceptual view of a solid

Vibrational, valence electron & core electron degrees of freedom



Optical properties throughout the spectrum * infrared absorption by phonons * absorption by inter-band transitions * absorption at x-ray edges < n, k **Optical Constants:** n = index of refraction k = index of absorptionIU **Properties can be approached with** theory. Theory is helpful when it is 100 101 101 10^{2} WAVELENGTH (µm) predictive or complementary to

Plot taken from Palik.



experiment.

Goal: develop approach for unified (*n*,*k*)-curve from far-IR to x-ray region.

Outline

- Introduction to optical excitations
- Model used to describe excitations & excitation spectra





 developed in collab. with L.X. Benedict (LLNL), R.B. Bohn (ITL), and J.A. Soininen (U. Helsinki)

- Sample ultraviolet (UV) & x-ray absorption spectra
- Intrinsic birefringence in cubic solids



Photon interaction with electrons: coupling electron **p** to photon **A** Electron Schrödinger equation: self-energy (accounts for many-body

$$\begin{bmatrix} \mathbf{p}^{2} \\ 2m \end{bmatrix} + V_{ext} + V_{H} \\ \psi_{nk}(\mathbf{r}) + \int d^{3}\mathbf{r}' \Sigma(\mathbf{r}, \mathbf{r}'; E_{nk}) \psi_{nk}(\mathbf{r}') = E_{nk} \psi_{nk}(\mathbf{r})$$
electron electron interaction effects)
Light interacts with electrons (approximately) via the replacement;
$$\frac{\hbar^{2}}{2m} \nabla^{2} \qquad \frac{\mathbf{p}^{2}}{2m} \rightarrow \frac{(\mathbf{p} + e\mathbf{A}/c)^{2}}{2m} = \frac{\mathbf{p}^{2}}{2m} + \frac{e}{mc} \mathbf{p} \cdot \mathbf{A} + \left(\frac{e^{2}}{2mc^{2}}\right) \mathbf{A} \cdot \mathbf{A}$$
The first term is the ordinary
electron kinetic-energy operator.
The second term couples
electron currents.
$$\mathbf{r} - \mathbf{absorption, emission}$$
Electron momentum $\mathbf{p} \leftrightarrow \text{electron current}$
The third term couples to electron density.



--scattering

Light coupling to electronic degrees of freedom

Optical electronic excitation mechanisms





Why are electronic excitations so hard to model?

Electron-hole interaction or excitonic effects in excited state





Connection between optical excitations and optical constants, which depend on wave-vector **q** and angular frequency *@*:

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 $\mathbf{D} = \boldsymbol{\varepsilon} \cdot \mathbf{E} = \mathbf{E} + 4\pi \mathbf{P}$ (atomic units)

- $\mathbf{E} = total$ electric field
- \mathbf{D} = electric displacement
- \mathbf{P} = polarization of material

dielectric constant

$$\varepsilon = \varepsilon_1 + i\varepsilon_2 = (n + ik)^2$$

$$\varepsilon_1 = n^2 - k^2$$

$$\varepsilon_2 = 2nk$$
index of refraction

index of absorption

$$\mathbf{P} = \mathbf{P}_{\text{ion}} + \mathbf{P}_{\text{val}} + \mathbf{P}_{\text{core}}$$

$$\mathbf{P}_{\text{val}}, \mathbf{P}_{\text{core}} = \text{polarization because of val./core el.}$$

$$\mathbf{P}_{\text{ion}} = \sum_{i=\text{ion}} \mathbf{Z}_{i}^{*} \cdot \delta \mathbf{R}_{i}$$
(Born effective charge tensor \mathbf{Z}^{*}
times displacement $\delta \mathbf{R}$)

Example: empirical pseudopotential method

- * Non-interacting model
- * Optical absorption by electron inter-band transitions
- * Atomic pseudopotentials adjusted to match observed spectral features

Samples of work by Marvin Cohen group (UCBerkeley):









Modeling excitation spectra

(Standard time-dependent perturbation theory)

Fermi's Golden Rule:

For

$$H' = H + \hat{O} \exp(-i\omega t) + h.c.,$$

have

$$S(\omega) = A \sum_{F} \left| \left\langle F \left| \hat{O} \right| I \right\rangle \right|^{2} \delta(E_{I} + \omega - E_{F})$$
$$= -\frac{A}{\pi} \operatorname{Im} \left\{ \left\langle I \left| \hat{O}^{+} \frac{1}{E_{I} + \omega - H + i\eta} \hat{O} \right| I \right\rangle \right\}$$

H = Normal Hamiltonian $\hat{O} = \text{perturbation}$ $\omega = \text{excitation frequency}$ $|I\rangle, E_I = \text{initial state}$ $|F\rangle, E_F = \text{final state}$ A = prefactor

We use the Haydock recursion method, which expresses final **expectation value** as a continued fraction that depends on ω .



Haydock recursion method (a.k.a. Lánczos method):

Introduce normalized vector,

•

 $|v_0\rangle = (\langle I | \hat{O}^+ \hat{O} | I \rangle)^{-1/2} \hat{O} | I \rangle \quad \rightarrow \quad \langle v_0 | v_0 \rangle = 1$

Establish seq. of vectors, $\{v_i\}$ in which $H=H^{\dagger}$ is <u>tri-diagonal</u>,

$$\begin{array}{rcl} H|v_0\rangle &=& a_0|v_0\rangle &+& b_1|v_1\rangle \\ H|v_1\rangle &=& b_1|v_0\rangle &+& a_1|v_1\rangle &+& b_2|v_2\rangle \\ H|v_2\rangle &=& & b_2|v_1\rangle &+& a_2|v_2\rangle &+& b_3|v_3\rangle \end{array}$$

And deduce spectrum (quickly!) from linear algebra...

$$S(\omega) = -\pi^{-1} A \operatorname{Im} \langle I | \hat{O}^{+} (E_{I} + \omega - H + i\eta)^{-1} \hat{O} | I \rangle$$

$$= -\pi^{-1} A \langle I | \hat{O}^{+} \hat{O} | I \rangle \operatorname{Im} \langle v_{0} | (E_{I} + \omega - H + i\eta)^{-1} | v_{0} \rangle$$

$$= -\pi^{-1} A \langle I | \hat{O}^{+} \hat{O} | I \rangle \operatorname{Im} \{ E_{I} + \omega - a_{0} + i\eta - b_{1}^{2} / [E_{I} + \omega - a_{1} + i\eta - b_{2}^{2} / (...)] \}^{-1}$$

NGS National Institute of Standards and Technology

continued fraction

NOTE:

Don't need

to solve *H*.

Just need to

act with H.

Use structure

of H to speed

Incorporation of electron-hole interaction:

Excited state = linear superposition of all states produced by a single electron excitation.



NIST National Institute of Standards and Technology Call such a state $|n n' \mathbf{k}(\mathbf{q})\rangle$, total crystal momentum \mathbf{q} .

Predictive electron band theory:

Needs:

- * accurate band structure methods (Schrödinger equation in solids)
- * many-body corrections to band energies

GW self-energy of Hedin:





Bethe-Salpeter equation, motivation:

In a non-interacting picture, one has

 $H |n n' \mathbf{k}(\mathbf{q})\rangle = [E_{el}(n', \mathbf{k}+\mathbf{q}) - E_{el}(n, \mathbf{k})] |n n' \mathbf{k}(\mathbf{q})\rangle.$

Thus, the states $\{|n n' \mathbf{k}(\mathbf{q})\rangle\}$ diagonalize the Hamiltonian, *H*.

In an interacting picture, one has

$$H |n n' \mathbf{k}(\mathbf{q})\rangle = [E_{el}(n', \mathbf{k}+\mathbf{q}) - E_{el}(n, \mathbf{k})] |n n' \mathbf{k}(\mathbf{q})\rangle + \sum_{n''n'''\mathbf{k}'} V(n''n''' \mathbf{k}', nn' \mathbf{k}) |n''n''' \mathbf{k}'(\mathbf{q})\rangle,$$

and the different states are coupled. Stationary states that diagonalize H are linear combinations of many electron-hole pair states.

Resulting *coupled*, *electron-hole-pair Schrödinger equation* ("Bethe-Salpeter" equation): difficult to solve, especially within a realistic treatment of a solid.



Interaction effects:

Electron-hole interaction matrix-element:

electron line



Attractive "direct part" of interaction: screened Coulomb attraction. Gives excitons, shifts spectral weight.

el. line el. line v hole line hole line

Repulsive "exchange part" of interaction: leads to plasmons.



Not included in a realistic framework until 1998.

Improved results:

Incorporating effects of the electron-hole interaction in realistic calculations was made feasible and efficient through use of a wide variety of numerical & computational innovations.

The outcome (e.g., GaAs):



Besides affecting absorption spectra, index dispersion is greatly improved, especially in wide-gap materials.



Consistently better results results when incorporating electron-hole interaction effects.





MgO optical constants:





Core excitations in MgO

Excitation of magnesium & oxygen 1s electrons





Expt data from Lindner et al., 1986

Quadrupole (and dipole) core-excitation spectra: Pre-edge and near-edge excitations in rutile TiO₂



Standards and Technology

Multiplet effects in 3d $L_{2,3}$ oxide spectra: Ti $L_{2,3}$ in SrTiO₃

Bethe-Salpeter result:



157 nm Lithography Index Specifications



To obtain resolution ~ 65nm (~ $\lambda/3$): phase retardance for all rays d $\lambda/8$ \Rightarrow index variation ~ 1 × 10⁻⁷ CaF₂ cubic crystal (fluorite crystal structure)



- \Rightarrow isotropic optical properties? Material problems extrinsic
 - * index inhomogeneity
 - * stress-induced birefringence

May 2001 announced an intrinsic birefringence and index anisotropy $\sim 11 \times 10^{-7}$ over $10 \times$ specs.

Cannot be reduced!



Spatial-Dispersion-Induced Birefringence

Origin of effect:

Finite wave vector of light, **q**, breaks symmetry of light-matter interaction.

History:

H.A Lorentz (Lorentz contraction) considered this small symmetry-breaking effect in "regular crystals" in 1879,

PRIOR to verified existence crystal lattices! (Laue 1912, Bragg 1913) Worked out simple theory by 1921 - measured in NaCl?

H.A. Lorentz, "Double Refraction by Regular Crystals," Proc. Acad. Amsterdam. 24, 333 (1921).

First convincingly demonstrated by Pastrnak and Vedam in Si (1971).

J. Pastrnak and K. Vedam, "Optical Anisotropy of Silicon Single Crystals," Phys. Rev. B **3**, 2567 (1971).

- Confirmed, extended by others, esp. Cardona & colleagues academic curiosity Values "too" small to have implications for optics Optics industry oblivious!
- We measured in CaF₂, material for precision UV optics for 193 nm and 157 nm lithography, and worked out the implications for optics alerted industry. J.H. Burnett, Z.H. Levine, E.L. Shirley, "Intrinsic birefringence in calcium fluoride and barium fluoride," Phys. Rev. B **64**, 241102 (2001).



Wave Vector Dependence of the Index in Cubic Crystals spatial-dispersion-induced birefringence



Symmetry arguments "prove" natural birefringence forbidden in cubic crystals Isotropy "proof" assumes **D** linearly related to **E** by 2nd-rank tensor indept. of **q** $E_i = \sum_j \varepsilon^{-1}_{ij} D_j$ (ε^{-1}_{ij} inverse dielectric constant) - but assumes λ large! Actually $\mathbf{D} = \mathbf{D}_0 e^{i\mathbf{q}\cdot\mathbf{r}} = \mathbf{D}_0(1 + i\mathbf{q}\cdot\mathbf{r} - (\mathbf{q}\cdot\mathbf{r})^2/2 + \cdots)$ ($q = 2\pi n/\lambda$) Cannot neglect ($\mathbf{q}\cdot\mathbf{r}$) terms if ($a_{unit cell}/\lambda$) ~ 1 or equivalently ($q/K_{reciprocal lattice}$) ~ 1 Perturbation due to ($\mathbf{q}\cdot\mathbf{r}$) terms: azimuthal symmetry about **q** For crystal axes w/ 3-fold or 4-fold symmetry ($\mathbf{q}\cdot\mathbf{r}$) reduces isotropic to uniaxial

 \Rightarrow NO birefringence for $\mathbf{q} \parallel \langle 111 \rangle$ or $\mathbf{q} \parallel \langle 001 \rangle$



Theory of Intrinsic Birefringence

 $\varepsilon^{-1}_{ij}(\mathbf{q},\omega) = \varepsilon^{-1}(0,\omega)\delta_{ij} + \sum_{k} \gamma_{ijk}(\omega)q_{k} + \sum_{kl} \alpha_{ijkl}(\omega)q_{k}q_{l} \quad (\alpha_{ijkl} \text{ respects cubic symmetry})$ Cubic crystals (classes $\overline{4}3m, 432, m3m$) symmetry $\Rightarrow \alpha_{ijkl}$ has 3 indep. comp. $\alpha_{11}, \alpha_{12}, \alpha_{44}$

α –	(α_{11})	α_{12}	$lpha_{12}$	0	0	0
	$lpha_{_{12}}$	$lpha_{11}$	$lpha_{12}$	0	0	0
	$lpha_{12}$	$lpha_{12}$	$lpha_{11}$	0	0	0
α_{ij} –	0	0	0	$lpha_{_{44}}$	0	0
	0	0	0	0	$lpha_{_{44}}$	0
	0	0	0	0	0	$\alpha_{_{44}})$

(same form as for piezo-optic tensor)

Using the 2 independent scalar invariants of a 4th rank tensor to separate terms:

$$\boldsymbol{\varepsilon}^{-1}_{ij}(\mathbf{q},\boldsymbol{\omega}) = \begin{bmatrix} \boldsymbol{\varepsilon}^{-1}(0,\boldsymbol{\omega}) + \boldsymbol{\alpha}_{12}q^2 \end{bmatrix} \delta_{ij} + \boldsymbol{\alpha}_{44} 2q^2 l_i l_j + (\boldsymbol{\alpha}_{11} - \boldsymbol{\alpha}_{12} - 2\boldsymbol{\alpha}_{44}) 5q^2 \delta_{ij} l_i^2$$

$$\begin{bmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} l_1^2 & l_1 l_2 & l_1 l_3 \\ l_2 l_1 & l_2^2 & l_2 l_3 \\ l_3 l_1 & l_3 l_2 & l_3^2 \end{bmatrix} \begin{bmatrix} l_1^2 & 0 & 0 \\ 0 & l_2^2 & 0 \\ 0 & 0 & l_3^2 \end{bmatrix}$$

$$\text{isotropic} \quad \text{longitudinal} \quad \text{anisotropic}$$

$$\begin{bmatrix} 100 \end{bmatrix}$$

isotropic index shift **isotropic** L-T splitting • induces dir. dep. birefringence \Rightarrow anisotropy governed by one parameter $(\alpha_{11} - \alpha_{12} - 2\alpha_{44})$ • induces dir. dep. index variation

 \Rightarrow angular dependence determined by ONE measurement: **q** along <110>, meas. n_{<110>}- n_{<001>}

J.H. Burnett, Z.H. Levine, E.L. Shirley, and J.H. Bruning, "Symmetry of Intrinsic Birefringence and its Implications for CaF_2 UV Optics," J. Microlith., Microfab., Microsyst., **1**, 213 (2002).



[001]



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Birefringence Measurement



Intrinsic birefringence in CaF₂, BaF₂, diamond, and four semiconductors.

CaF₂ and BaF₂ meas. results by J.H. Burnett (NIST); semiconductor measurements found in literature as cited by Burnett *et al*.





Intrinsic Birefringence of CaF₂, SrF₂, and BaF₂



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Industry Concern

WaferfabNews, July 2001

Roadblock for 157nm litho?

ew measurements of calcium fluoride of rsamples show birefringence far larger or than expected, offering a potential read roadblock for the development of 157nm lithography using fluorine (F_2) lasers.

An emergency meeting was set up at Semicon West in San Francisco on Wednesday, in July 18, so lithography experts could address phe. this sudden emerging issue. Opinion was di-

vided on v for 157nm

Optics oddity challenges microchip makers

An obscure optical effect that had faded from view for more than a century suddenly has become a hot topic for microelectronics producers. New studies show that this effect, called intrinsic birefringence, could incapacitate the next generation of factory tools for making chips.

Researchers at the National Institute of Standards and Technology (NIST) in Gaithersburg, Md., began circulating this revelation in May. It probably will force engineers to redesign multimillion-dollar machines already slated for production, they say.

No one seems yet to know the degree of the challenge nor a pathway to its solution, says Mordechai Rothschild of the Massachusetts Institute of Technology's Lincoln Laboratory in Lexington. The NIST researchers expect the problem to crop up in several years in the chip-making step known as lithography.

In that massan a lasar has and

Engineers might have been more savvy $\frac{2}{N}$ had they studied the late-19th-century $\frac{2}{N}$ work of physicist Hendrik A. Lorentz, who conjectured that even highly symmetric crystals would exhibit a small intrinsic effect. At the time, Lorentz didn't have tools sufficient for testing his hypothesis. Because the effect is so small at visible wavelengths, it remained obscure.

Using today's powerful tools, Burnett and his colleagues found intrinsic birefringence in calcium fluoride. At 157 nm, Burnett says, the material exhibits 12 times the effect tolerable in current stepper designs.

At press time, Burnett was slated to present his results on July 18 at the trade conference Semicon West in San Francisco.

"It clearly is a problem, but I don't think it's a showstopper," says Rothschild. Fortunately, he notes, the NIST group

New Technology Week, July 16, 2001

NIST Finds Potential Next-Generation Lithography Hiccup

NIST scientists have discovered a problem which, were it not detected, could have been a major roadblock in the effort to create lithography capable of producing smaller features for integrated circuits.

Advances in lithography, the process of using light to etch intricate patterns onto a silicon chip, have largely been responsible for maintaining Moore's Law, which says computer processing speed will double every 12 to 18 months.

Researchers have been using light sources with narrower wavelengths in order to achieve greater precision, allowing industry to produce smaller, faster integrated

-P. Weiss

uing lithography usich should result in n the next few years. is for lithography to r features as small as

litional glass lenses, n wafer, start to lose to avoid this, scienfrom cubic calcium

IST scientists, these om traditional glass. e a "birefringence"







lobes), a calcium-fluoride cube more

strongly exhibits a nonuniform optical

157-nm machines.

effect. A crystal contains many such cubes.

found the difficulty before manufacturers

actually started making and shipping the

Possible Alternative Solution: Mixed Crystals

- CaF₂, SrF₂, and BaF₂ all have same fluorite crystal structure.
- Mixed crystals that retain the cubic symmetry can be made: Ca_{1-x}Sr_xF₂ (all x), Sr_{1-x}Ba_xF₂ (all x), Ca_{1-x}Ba_xF₂ (some x), Sr_{1-x}Mg_xF₂ (some x)
- SrF₂ and BaF₂ have birefringence of opposite sign compared to CaF₂ \Rightarrow x $\approx |\Delta n(CaF_2)/[\Delta n(CaF_2)] - \Delta n(YF_2)] |$, Y = Ba,Sr nulls birefringence
- $Ca_{0.3}Sr_{0.7}F_2$ nulls IBR at 157.9 nm, $Ca_{0.7}Sr_{0.3}F_2$ nulls IBR at 193.4 nm
- Have made Ca_{1-x}Sr_xF₂ for x=0.1-0.9 characterizing now!





Combination of [111] Pair and [100] Pair

Simulated 2D-Distribution of Intrinsic Birefringence – Nikon Corporation



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New Crystal Optics

conventional optics classification

with spatial dispersion (e.g, cubic fluorite structure)



all prop. dir's non-birefringent

1 prop. dir. non-birefringent 2 prop. dir's non-birefringent

7 prop. dir's non-birefringent

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Sensitivity of birefringence to interaction (exciton) effects:



Spurious symmetry breaking culprits:

 $H = H_e + H_h + H_{eh,D} + H_{eh,X}$, plus matrix elements!

 H_{e}, H_{h} : for faster convergence, **k**-point meshes can be displaced from having complete symmetry. DON'T SHIFT! (Or shift & average birefringences obtained for certain "equivalent" directions.) $H_{eh D}$: for convenience, might cut off e-h interaction way, e.g., related to supercell implied by **k**-point mesh spacing. USE LENGTH!

 $H_{eh,X}$: for convenience, might have G-vectors for in real-space in non-symmetric treating off-diagonal dielectric screening organized in a parallelepiped. USE LENGTH!







Basis-set can convey bias from non-symmetric k-point & band sampling (PRB 54, 16464, 1996). Form basis set symmetrically, In regards to **k**-points and degenerate band partners!

Basis set for $u_{n\mathbf{k}}(\mathbf{r})$, for $\psi_{n\mathbf{k}}(\mathbf{r}) = u_{n\mathbf{k}}(\mathbf{r}) e^{i\mathbf{k}\cdot\mathbf{r}}$.

Summary

* Theoretical investigation relating

- optical constants
- quantum mechanics of electrons in solids
- numerical modeling of physical systems

* Method results shown for -semiconductors -wide-gap insulators -core excitations

* Intrinsic birefringence in cubic crystalline materials



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