



... for a brighter future

Benchmarking of Advanced HEV's and PHEV's over a Wide Range of Ambient Temperatures



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Sponsored by Lee Slezak

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Over 15% of driving in the U.S. is at Sub-Freezing Temperatures

■ On Road Testing is an Extension of the Benchmarking Activities

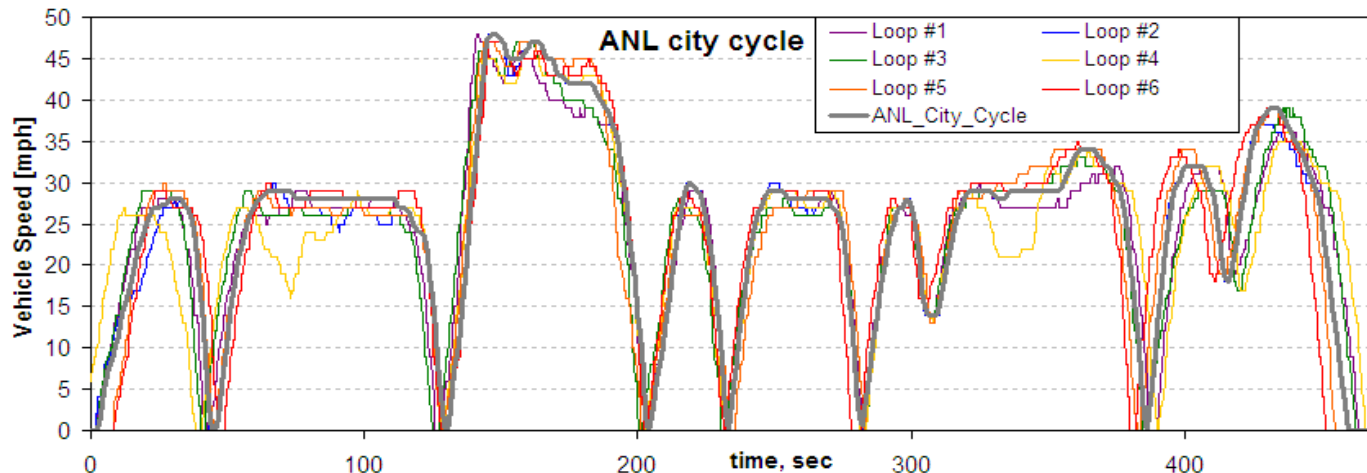
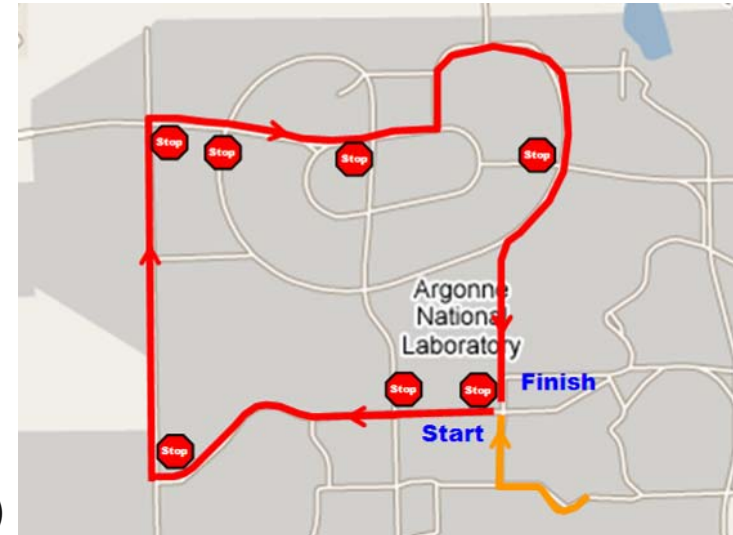
- Sub-freezing ambient temperature conditions
- High temperature conditions with real solar load

■ FY07: Toyota Camry HEV and Ford Escape HEV

- Fuel Economy
- Battery Utilization and Characteristics
- Powertrain Controls

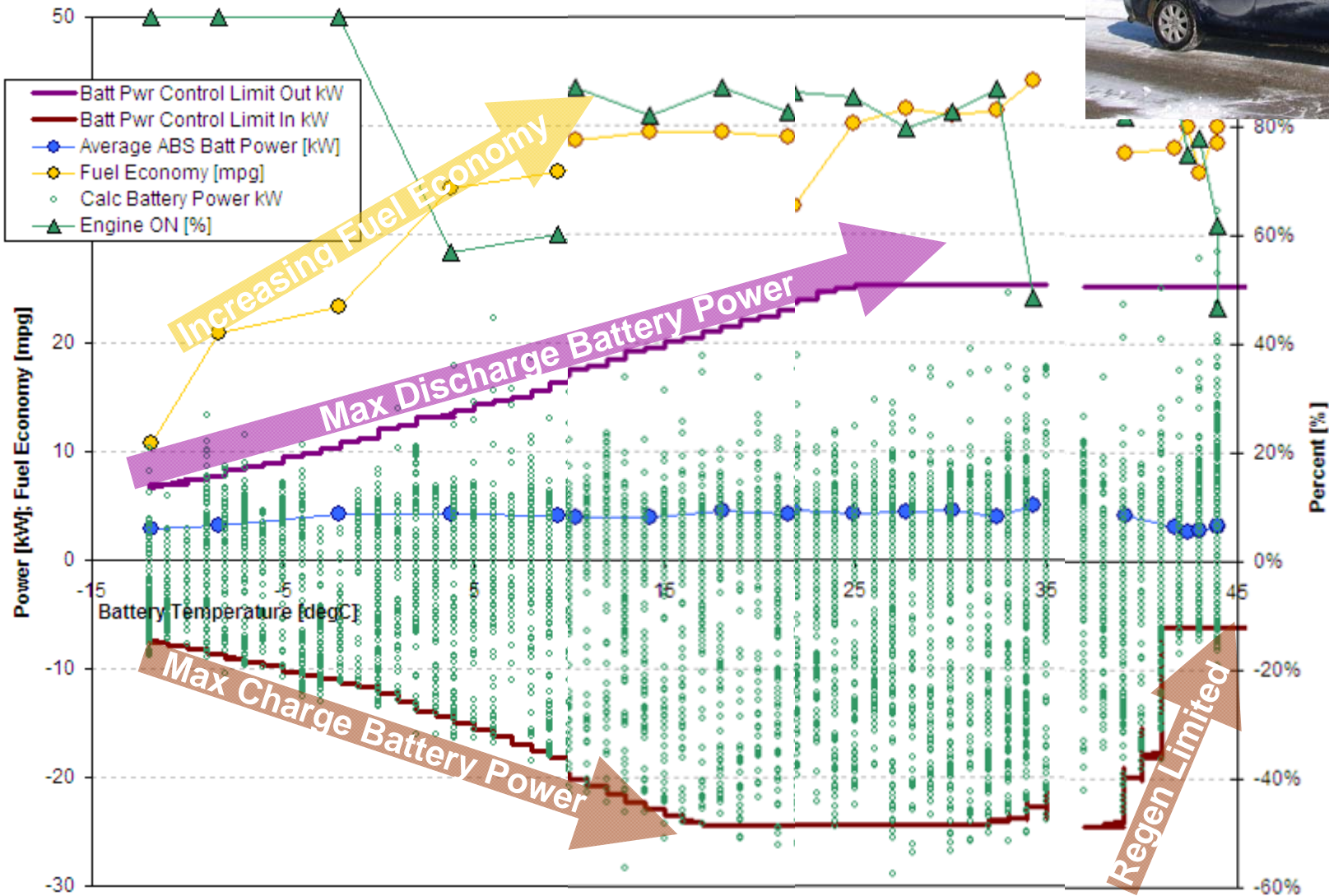
■ On-road testing conducted at four temperatures

- -15°C , 0°C , 15°C , 30°C (winter, spring, summer)
- Dynamometer testing conducted (22°C) for comparison to on-road testing

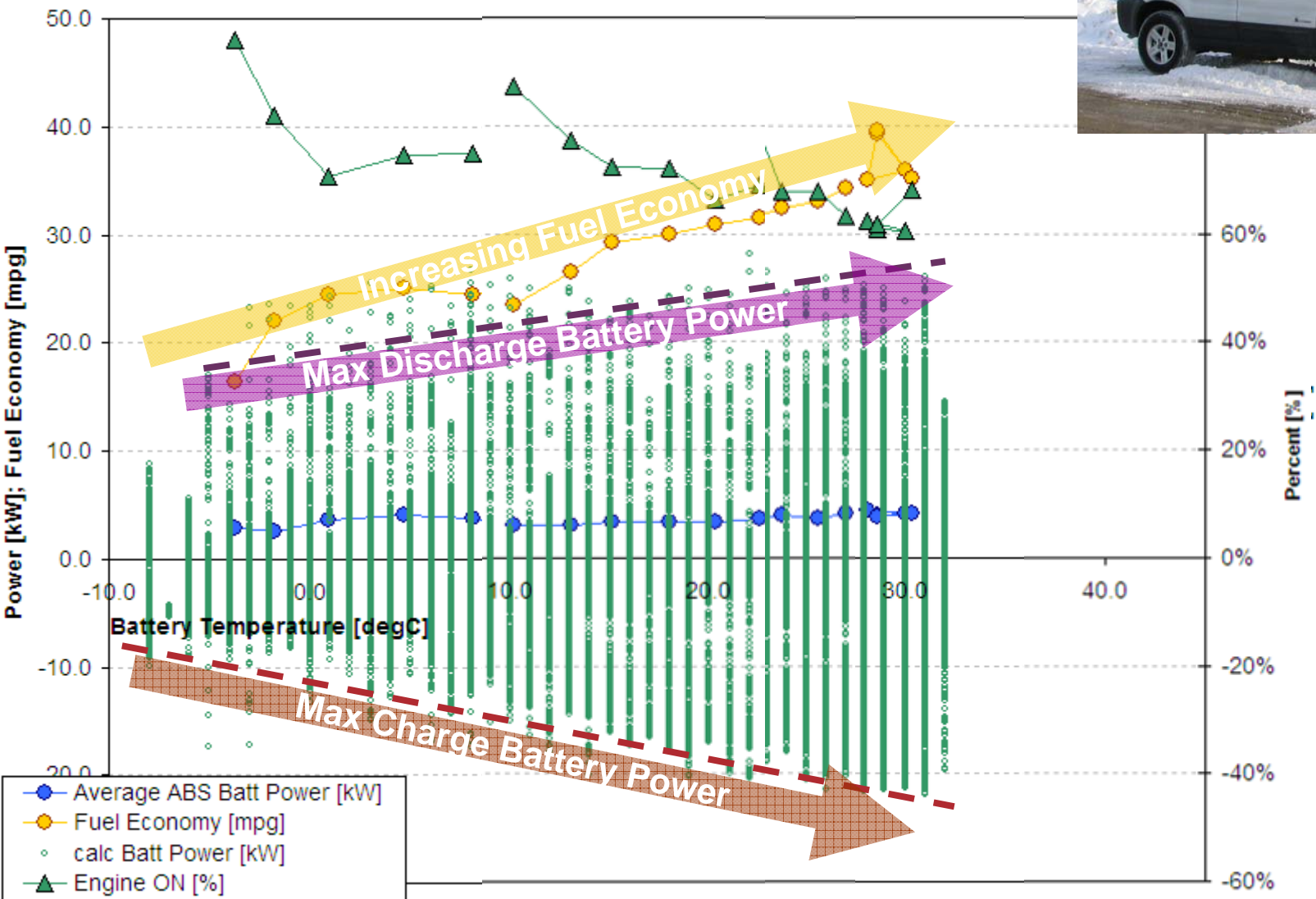


Good Repeatability

Camry HEV: Fuel Economy is Dependant on Battery Power



Escape HEV: Fuel Economy is Dependant on Battery Power



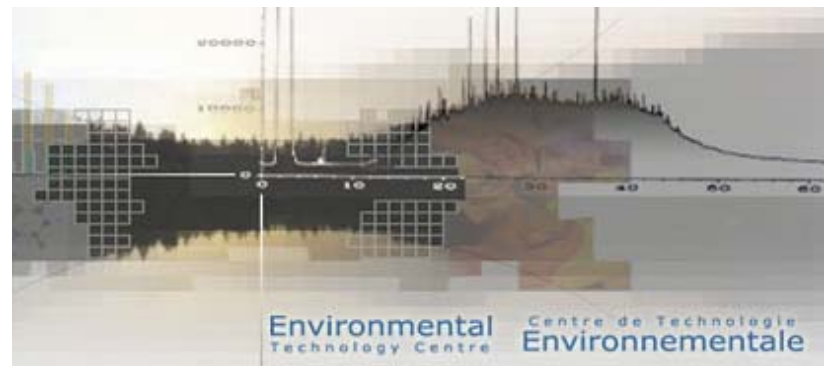
Summary FY07: HEV Fuel Economy depends upon Battery performance

- Both vehicles
 - Battery power is very limited at low temperatures
 - Dramatically reduced fuel economy (nearly 2X) at cold temperature (from - 15°C to 20°C)
 - Minimal change in fuel economy at high temperatures (from 20°C to 35°C)
- Improved low temperature Battery power can improve fuel economy at low ambient temperatures
- If HEVs are dependant on battery performance, then PHEV's are even more dependant on battery performance
- This “Wide Temperature Benchmarking” study was chosen as one of the top VSATT projects of the year



FY08 Wide Temperature Range Benchmarking => PHEV's

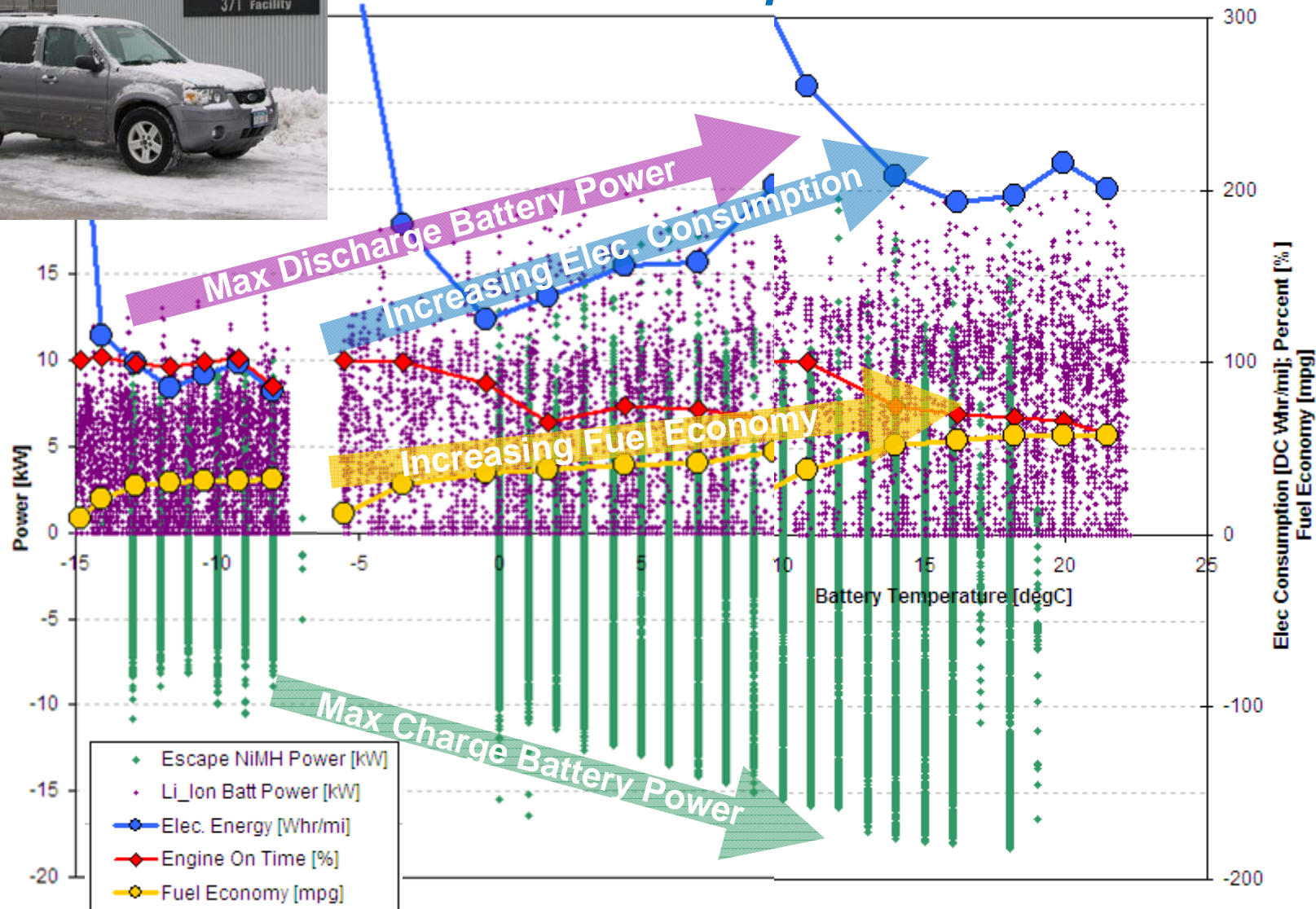
- On road Testing of PHEV Conversions (Prius and Escape)
 - On Road evaluation at Argonne (ANL City Cycle)
 - *Hymotion A123 Escape*
 - *Hymotion A123 Prius*
 - Hymotion is provided A123 Ver.1 system
 - *HybridsPlus 4.5kWhr Prius*
 - Current road-block: inoperative due to current sensor module failure; replacement soon to be shipped from HybridsPlus Inc.
- Cold Chamber Dynamometer test facility
 - Collaboration with Environment Canada – testing conducted in their cold Dyno
 - Hymotion A123 (Ver.2) Prius
 - Tests to be conducted (April - May)
 - 22°C (baseline)
 - -7°C (same as cold CO test)
 - -18°C ($\sim 0^{\circ}\text{F}$)
- \$200k (spent \$24k to date)



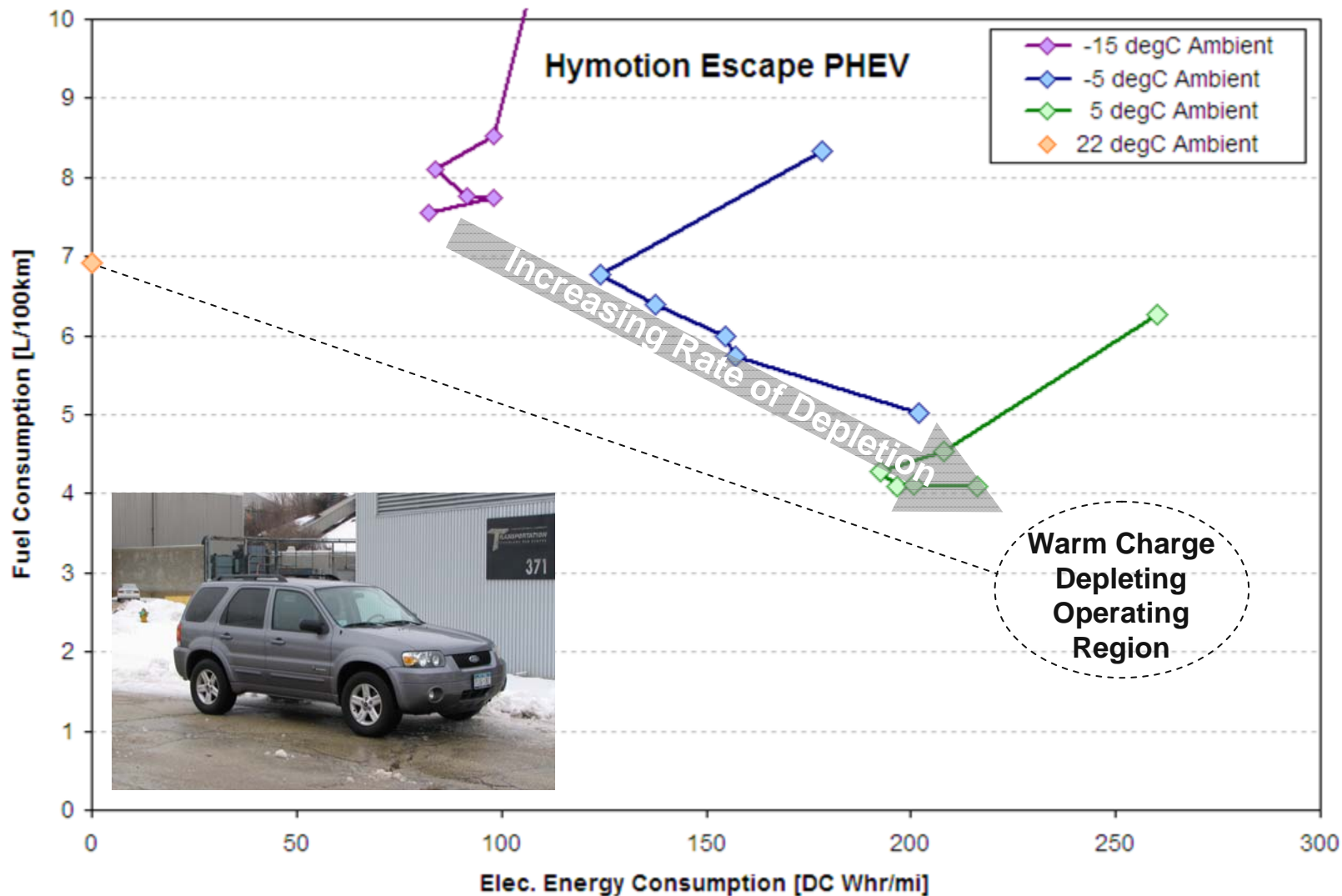
Environment
Canada

Environnement
Canada

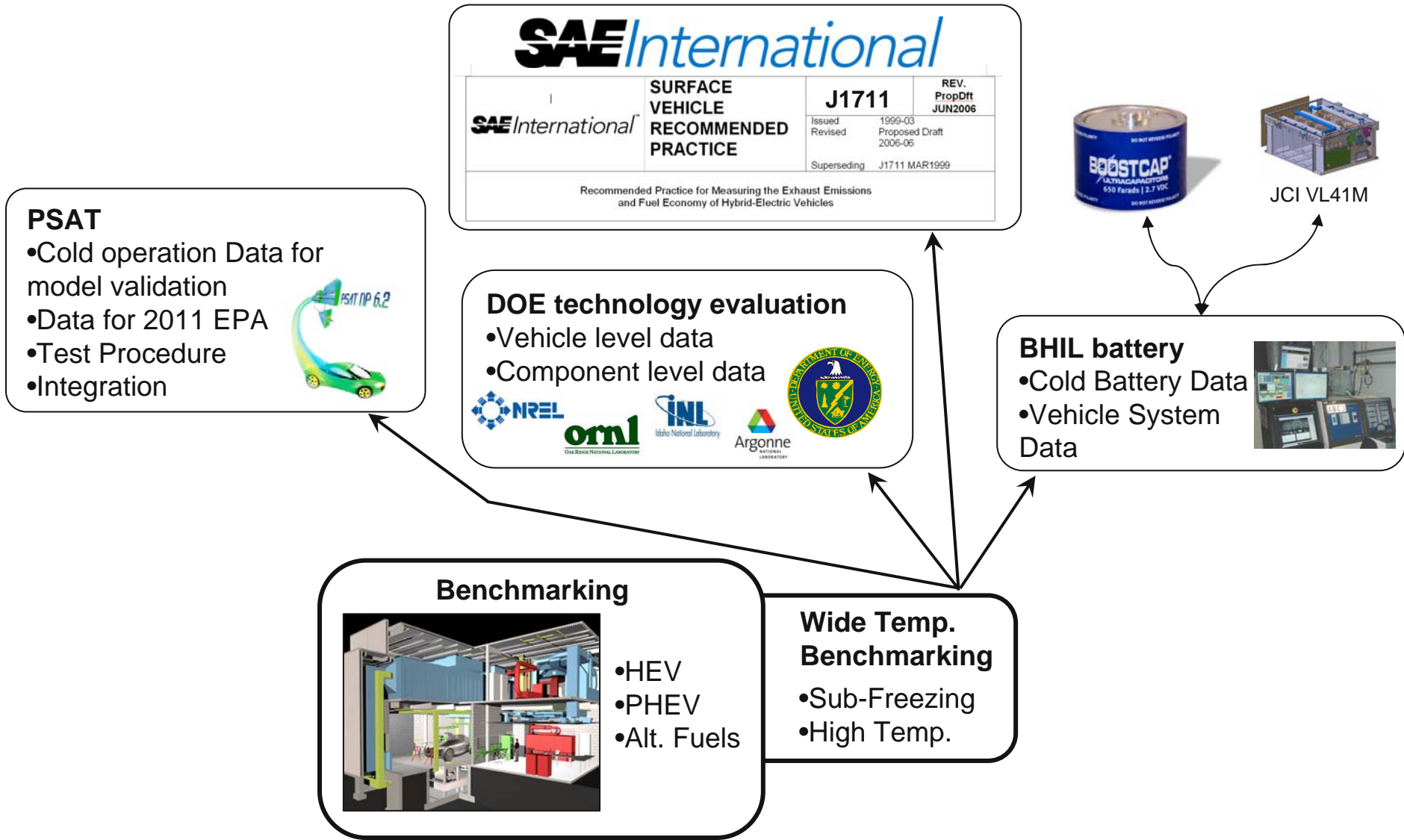
Hymotion Escape PHEV: Petroleum Displacement is Dependant on Battery Temperature and Ambient Temperature



Hymotion Escape PHEV: Increasing Rate of Depletion with Increasing Battery Temperature

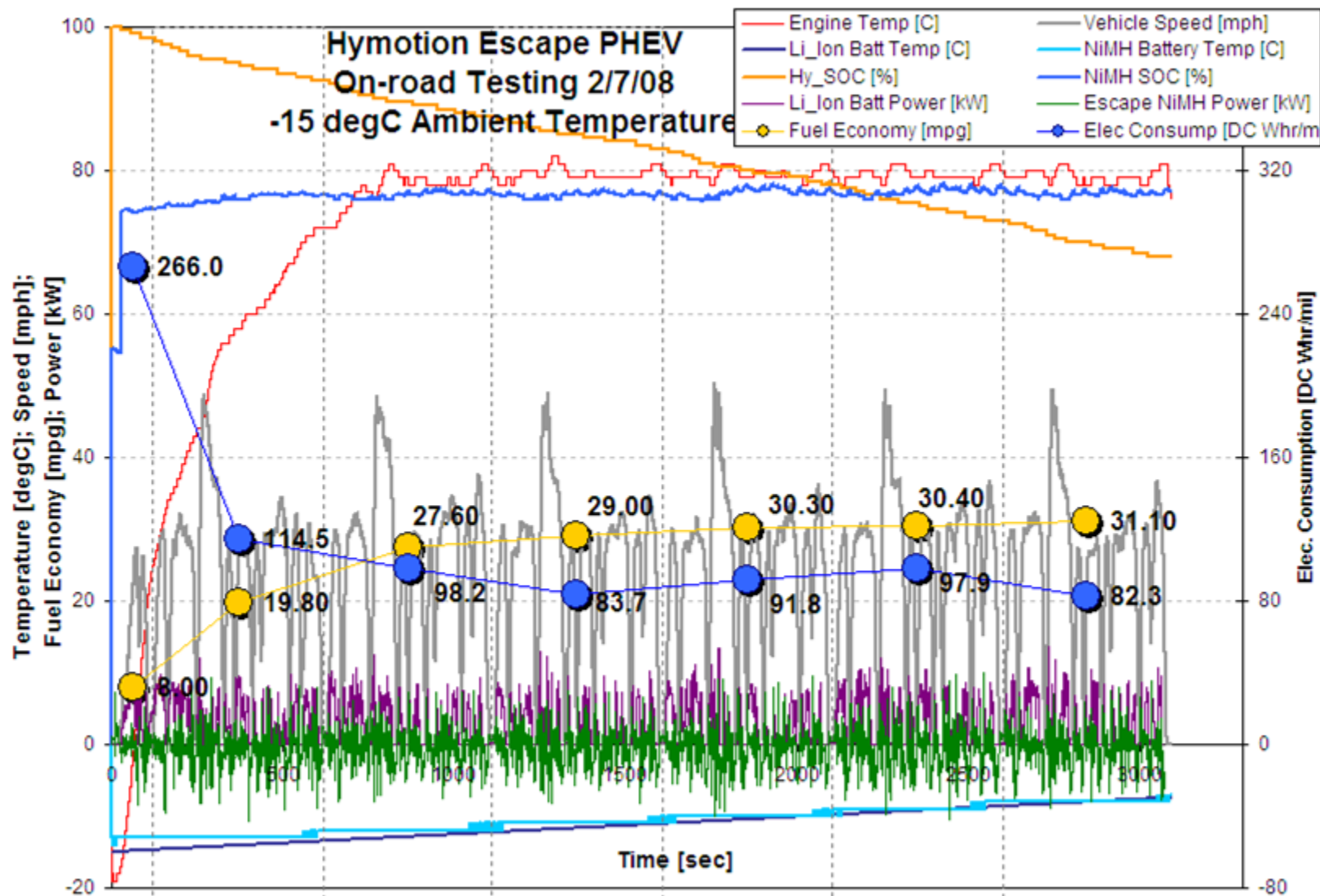


Benchmarking PHEV's at a Wide Temperature Range supports many DOE activities

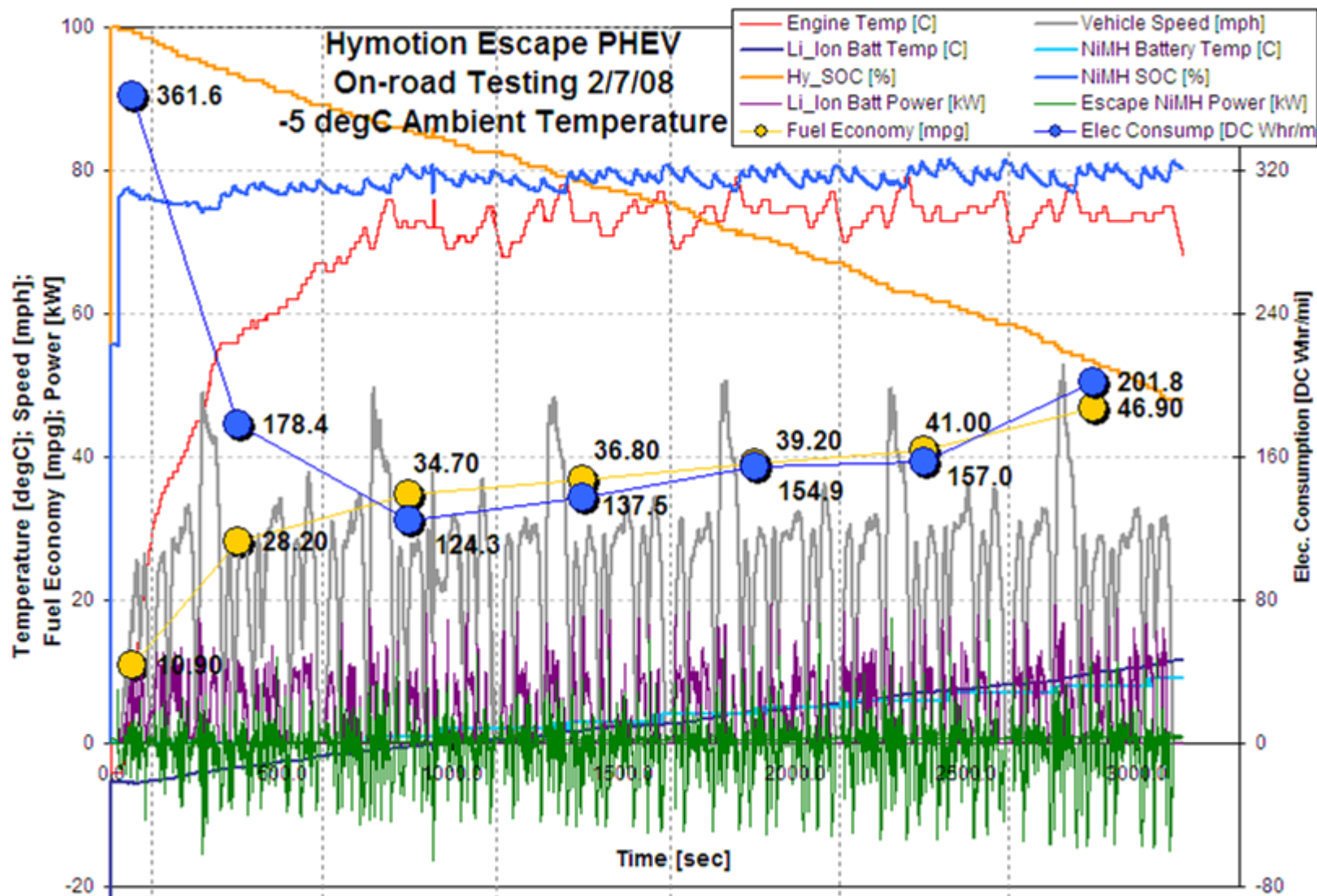


Backup Slides

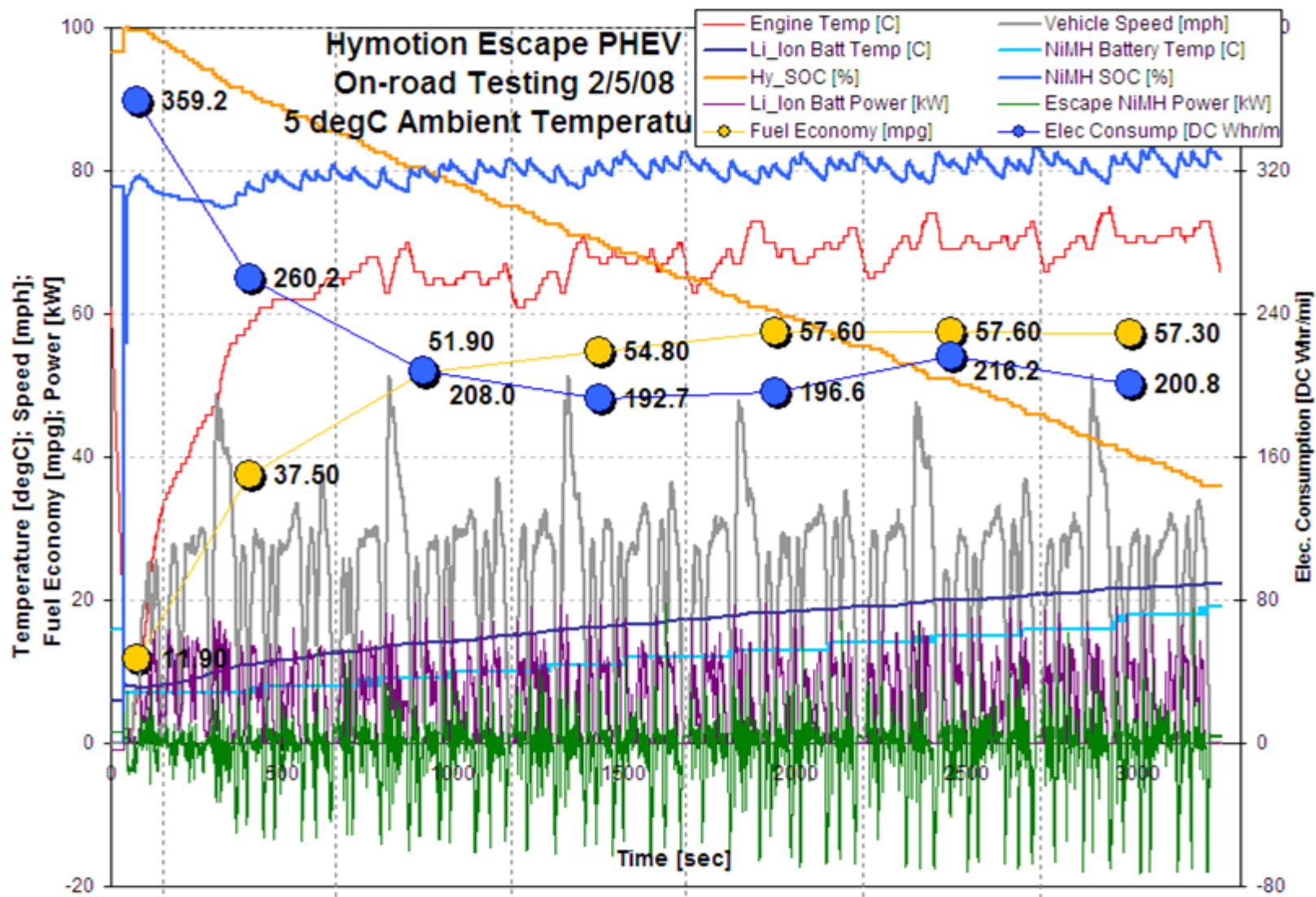
Hymotion Escape (-15 °C)



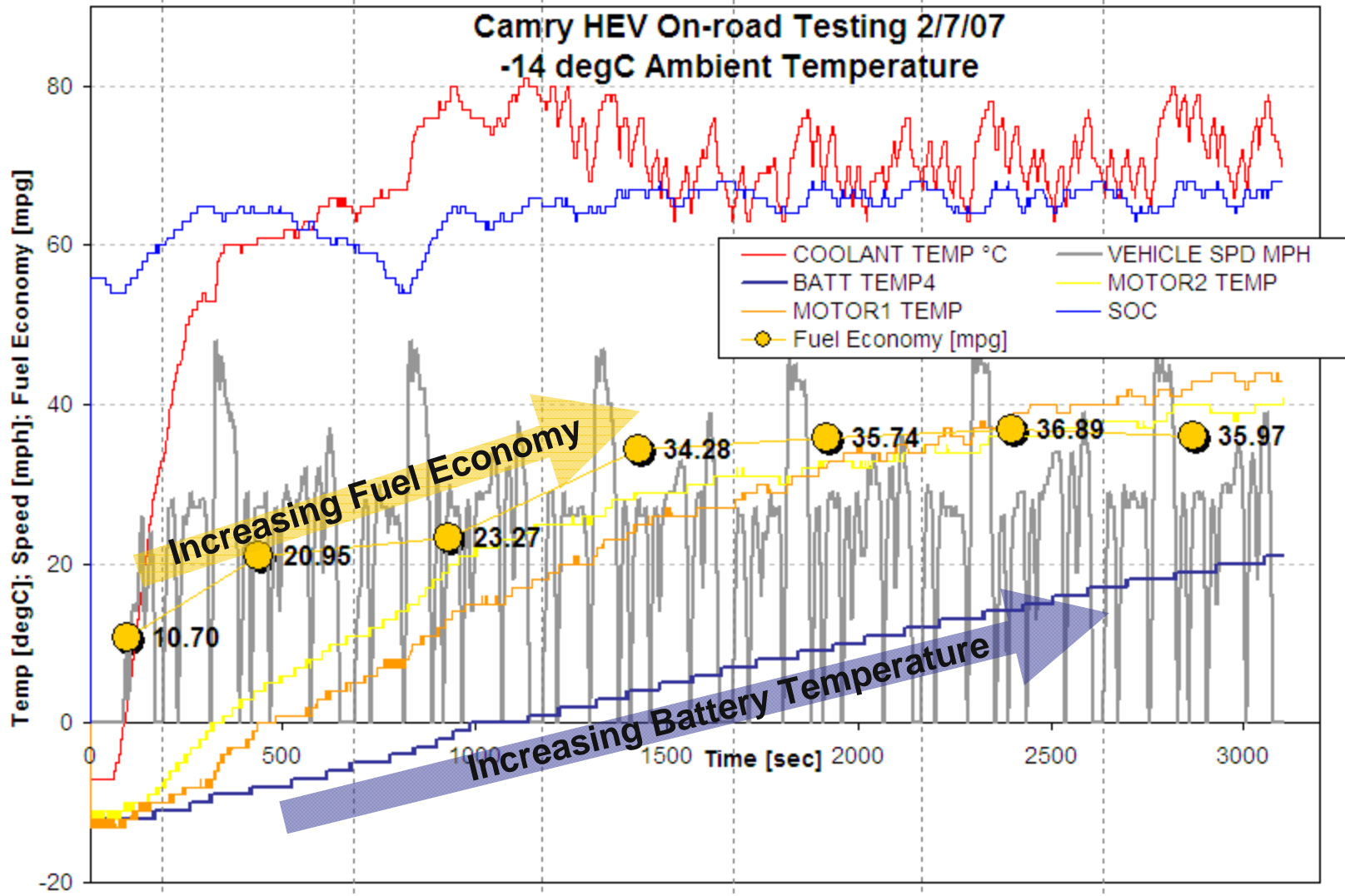
Hymotion Escape (-5 °C)



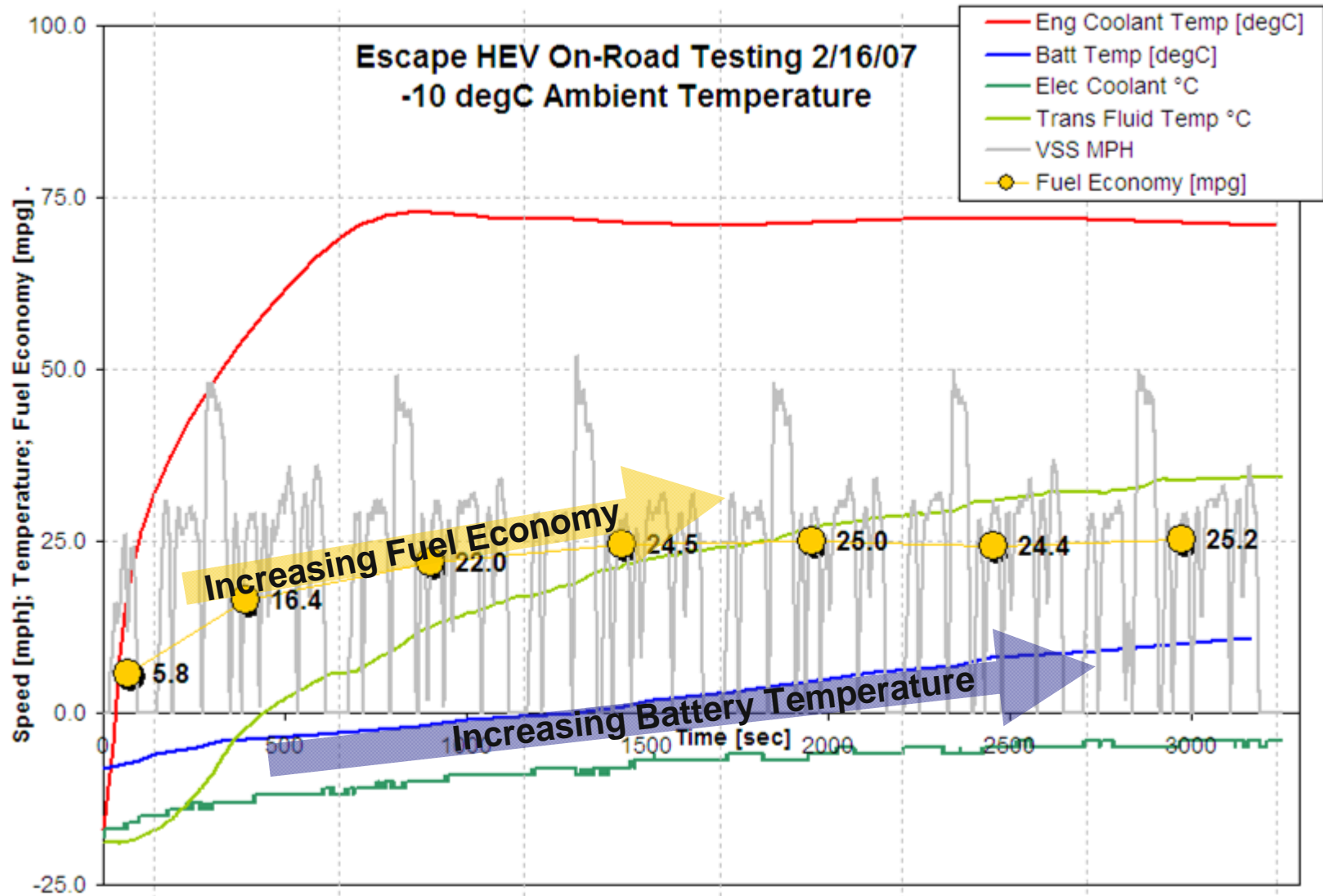
Hymotion Escape (5 °C)



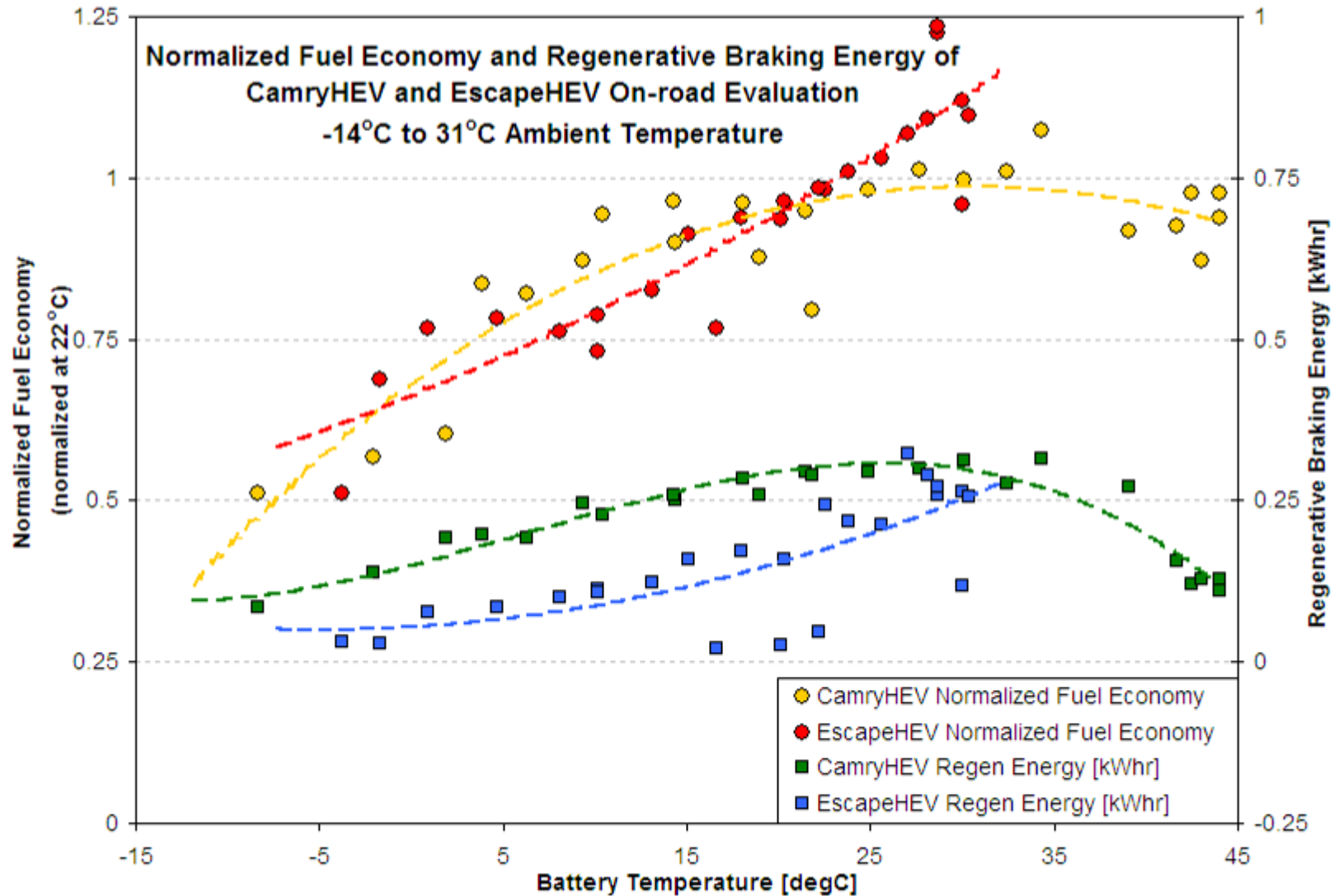
Camry HEV: Fuel Economy is Reduced at low ambient temperature



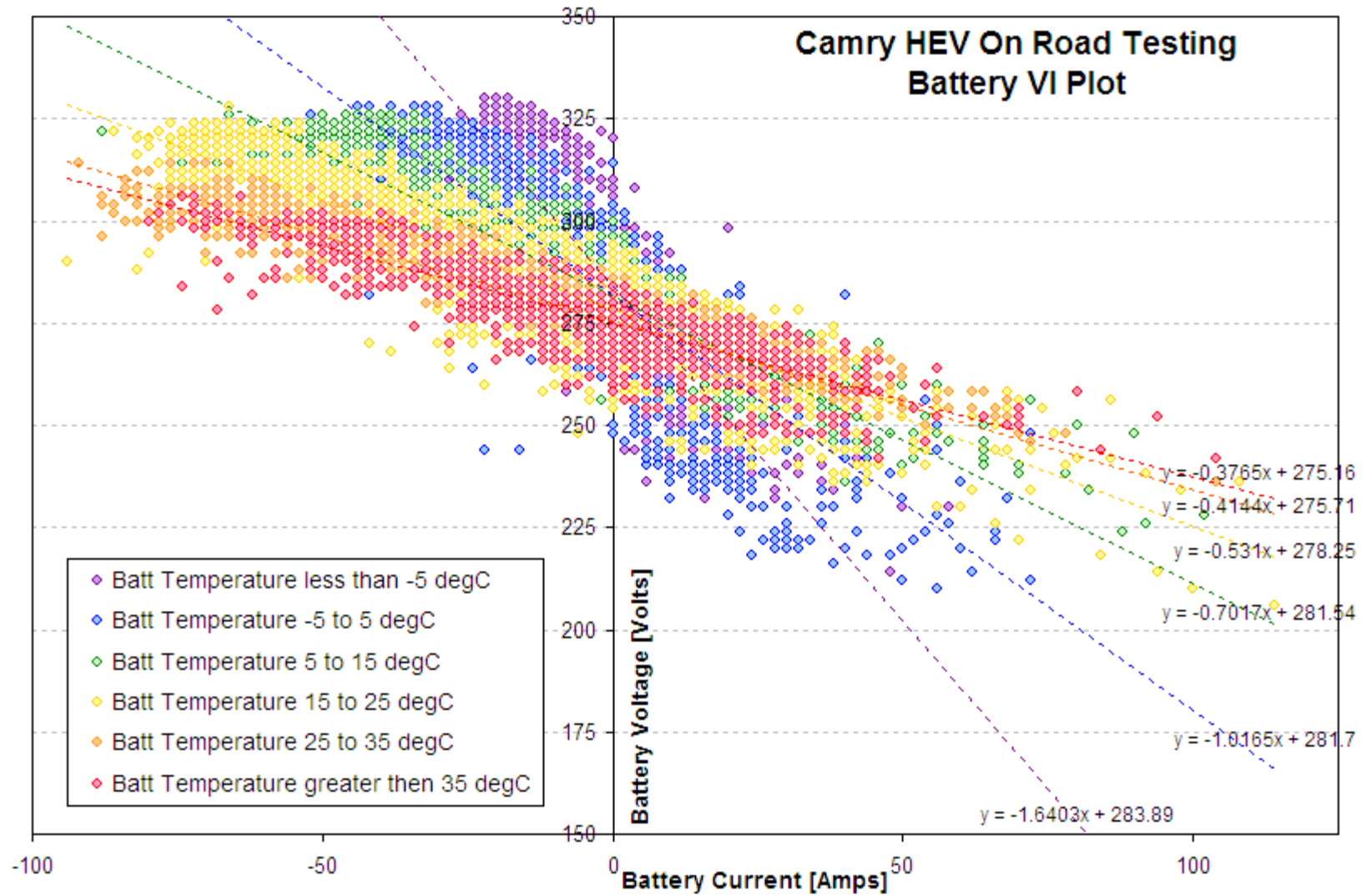
Escape HEV On Road Testing at -10 °C Ambient



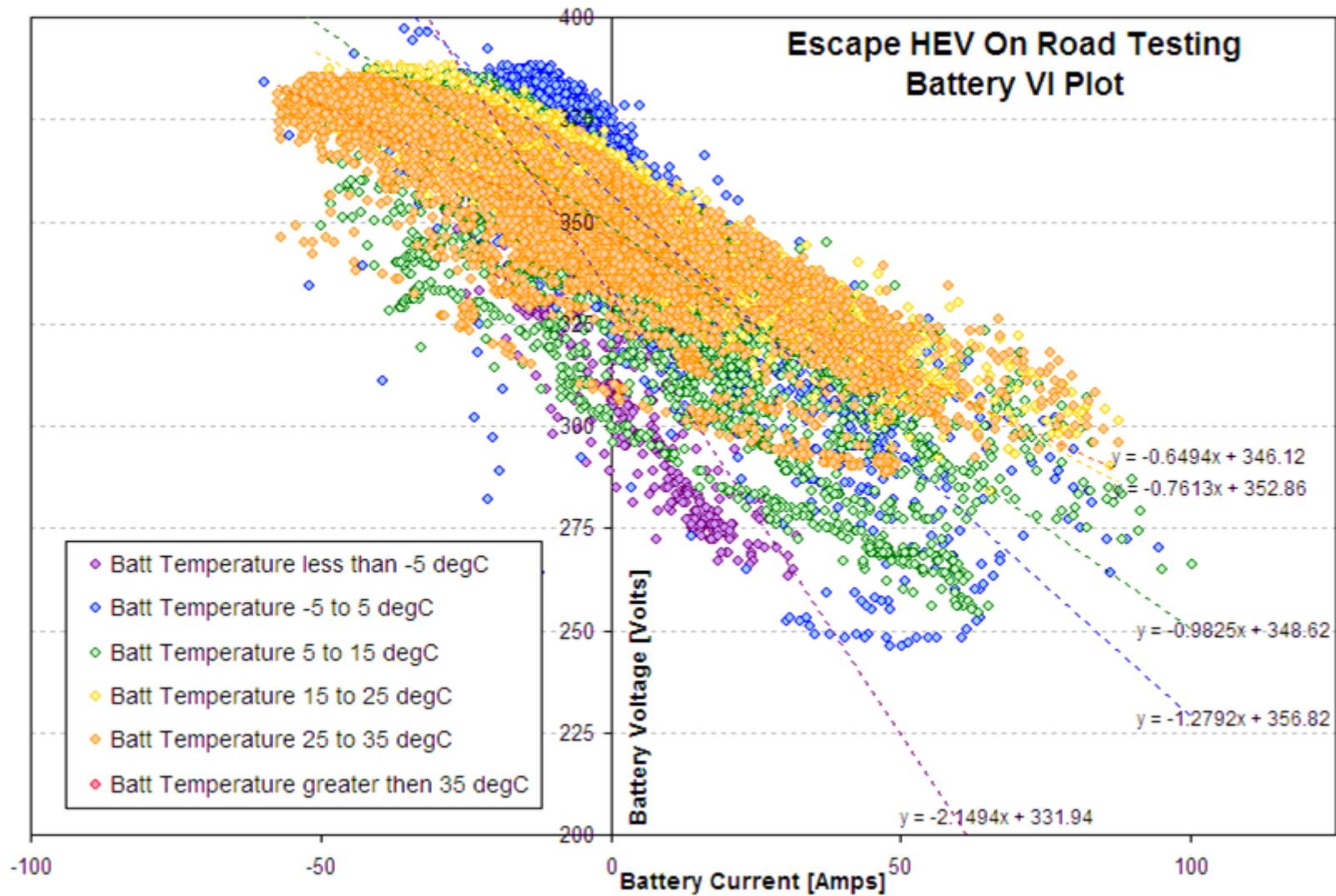
Fuel Economy Trends and Regenerative Braking Energy



Camry HEV Battery Voltage vs. Current over a wide Temperature Range



Escape HEV Battery Voltage vs. Current over a wide Temperature Range



Increased Battery Utilization, Increases Rate of Temperature Rise from Heating due to Internal Losses ($I^2 R$)

