#### Multilayer Laue Lens-A Type of X-ray Nanofocusing Optics: Status, Progress and Prospects

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# Overview of x-ray focusing optics

- Reflective optics
  - ≻ Waveguide, capillary, K-B mirror w/o multilayer
  - ≻ Achieved: ~25 nm
  - ➢ Hard limit: ∼ 10 nm
- Refractive optics
  - Compound refractive lenses (CRLs): ~ 10 nm
  - Adiabatically focusing lenses (AFLs): no hard limit, but has practical limit for nanofocusing
  - ≻ Achieved: ~50 nm
- Diffractive optics
  - Fresnel zone plates (FZPs): fabrication limit
  - > Multilayer Laue Lenses (MLL's): no hard limit, suitable for hard x-ray focusing
    - Achieved line focus: ~17 nm
    - Promising for true nanometer focus
- Kinoform lenses, multilayer mirrors



#### Fresnel Zone Plate



http://www.xradia.com/Products/zoneplates.html

Lithography method:

- >15 nm zone width
- <30 aspect ratio</li>

Limited resolution and efficiency for hard x-ray focusing:

Au, w=300 nm, efficiency=15% @ 1 keV; 0.3% @ 30 keV

#### Multilayer-Laue-Lens (MLL)



1-D structure allows fabrication via thin film deposition techniques

- limitless aspect ratio
- very small zone width

MLL's are capable of achieving nanometer focus with high efficiency

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H. C. Kang et al., Phys. Rev. Letts. 96, 127401 (2006).



# Challenges for 1-nm optics

#### Fabrication challenges

- Right choice of materials for minimum build-up stress
- Long-term machine stability
- Nanometer accuracy over tens microns radius and tens thousands of layers' deposition
- Increasing difficulty in fabrication for larger numerical aperture
- Theoretical challenges
  - Full wave theory (geometrical theory fails)
  - Large numerical aperture (paraxial approximation fails)
  - Dynamical diffraction (multiwave scattering effect)





### MBE Method for MLL Fabrication

The challenge: maintain < 1nm precision in >  $10\mu$ m thick film

**Our approach:** We plan to construct a new MBE chamber customdesigned for long runs and thick films. It might include off-axis sputtering or PLD for deposition of the thickest sub-layers.

#### MBE has already demonstrated precision much better then 1 nm:

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[Sputtering and pulsed laser deposition are typically an order-of-magnitude less precise.]

# **Theoretical Questions**

- Where is the limit for x-ray focusing optics?
- What kind of x-ray optics is needed to achieve 1nm focusing?
- How can we optimize the performance of the optics?
- What's the effects of imperfections on x-ray focusing optics?





# Theoretical Modeling Approaches

- Localized one-dimensional theory
  - >Decompose MLL into local periodic gratings.
  - $\succ$ Limited to  $\Delta r_n \sim 1$  nm and w (thickness) <<f (focal length).
- Parabolic wave equation
  - ≻Paraxial approximation, only valid for small NA
- Takagi-Taupin description of dynamical diffraction
  - ≻Full wave theory
  - Spans the diffraction regimes applicable to thin gratings and crystals
  - >Applicable to arbitrary zone profile
  - ≻Not limited to small NA
  - The effect of roughness needs to be included (roughness comparable to the zone width)

H. Yan et al, Phys. Rev. B 76, 115438 (2007)





### Diffraction from MLL with Flat Zones



#### Trade-off between efficiency and effective NA

- Geometrical theory becomes valid when the lens is thin enough and diffracts not "dynamically".
- In geometrical theory, physical NA = effective NA

Example: MLL with flat zones and outmost zone width of 1 nm



# Can we achieve high efficiency and large effective NA simultaneously?

- Bragg condition needs to be satisfied.
- Each zone is tilted progressively to satisfy the local Bragg condition, resulting in a wedged shape.



Still not ideal structures!





### Summaries about MLL method

- No hard theoretical limit prevents hard x-rays from being focused to 1-nm by MLL method.
- Using MLL's with flat zones, 1-nm focus can be achieved if the lens is thin enough, but the efficiency maybe become too low to be useful.
- To achieve 1-nm focus and high efficiency, wedged MLL's are required.



Wedged MLL, 0.75 nm outmost zone width, WSi<sub>2</sub>/Si, energy at 19.5 keV.

FWHM=0.7 nm, total efficiency=50%





### Experimental Achievement at APS



### Other Characterization Methods

- For direct focus scan, alignment is difficult and time-consuming.
- We are developing other complimentary characterization methods
  - Simulation aided method
  - Diffracted wavefront imaging by crystal diffraction
  - Phase retrieval method for wavefield reconstruction at the focal plane





### Simulation aided characterization

Comparison



H. Yan, H. C. kang, J. Maser et al., Nuclear Inst. and Methods in Physics Research, A , in press





### Progress in MLL's fabrication at APS

- Periodic multilayers with 0.7 nm thickness (WSi<sub>2</sub>) have been fabricated by sputtering at APS
- Initial wedged structure has been fabricated at APS for conceptual demonstration.







R. Conley/APS

NATIONAL LABORATORY

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#### Progress in 2-D point focusing by crossed MLL's at APS



Initial design for the prototype has been completed and the instrument is under test.

D. Shu, H. Yan and J. Maser/APS

NATIONAL LABOR

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# MLL Development at BNL

- Adopt the mature sputtering techniques developed at APS for inner zones growth of MLL.
  - Near term issues: hiring deposition scientist, deposition instrument
  - Current sputtering techniques are capable of fabricating 5-nm or better optics
- Explore single crystal approach for MLL (MBE)
  - Slower growth rate
  - More accurate control on zone with and smoother interface, suited for the growth of outer zones
  - Developing techniques for wedged structures





#### Milestone & Timeline for 1-nm Using MLL

#### FY08

- Deposition scientist hired; deposition machine installed and tuned
- Start MLL fabrication
- Theoretical development for roughness study completed **FY09**
- Fabricate and test MLL's for <10 nm focus
- Explore MBE method for MLL fabrication
- Develop metrology capable of determining zone width and placement to <1nm resolution.

#### FY10

- Fabricate and test MLL's for <5 nm focus **FY11**
- Continued R&D effort for 1-nm optics
- Design and construct the prototype device for 1-nm spatial resolution
  FY12
- Test the prototype device for 1-nm spatial resolution





#### What are the ideally structures to focus x-rays?

- Bragg condition is satisfied everywhere to achieve high efficiency.  $\beta_h = 0$
- All diffracted waves add up in phase at the focal point.



Zone plate law:

$$\frac{4x_n^2}{n^2\lambda^2/4 + n\lambda(l_o + l_i)} + \frac{4[z + (l_o - l_i)/2]^2}{(n\lambda/2 + l_o + l_i)^2} = 1$$

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#### Incident plane wave



Zone plate law:  $x_n^2 = n\lambda(f-z) + n^2\lambda^2/4$ 





Outmost zone width: 0.25 nm



# Dynamical Diffraction Theory is Needed!





http://www.xradia.com/Products/zoneplates.html

Geometrical-Optical theory:

Zone plate law:  $r_n^2 = n\lambda f + n^2\lambda^2/4$ 

 $\Delta r_{n}$ 

Zone width:

$$=\frac{\lambda f}{2r_n}\sqrt{1+\frac{r_n^2}{f^2}}$$

Resolution limit:  $1.22\Delta r_n / m$ 

Optimum thickness:  $w = \frac{\lambda}{2\Delta n}$ 



For the geometrical-optical theory be valid, the zone plate has to be "thin" so that the multiwave scattering (dynamical) effect can be ignored.

$$w < \frac{\Delta r_n}{r_n / f} \approx 2 \frac{\Delta r_n^2}{\lambda}$$

At optimum thickness, dynamical diffraction properties begin to dominate when the outmost zone width becomes smaller than ~ 10 nm!



#### Diffracted wavefront imaging by crystal diffraction

- A curvature of the diffracted wavefront corresponds to a directional change of the propagation direction.
- Very small directional change of propagation at different place can be imaged by crystal diffraction

