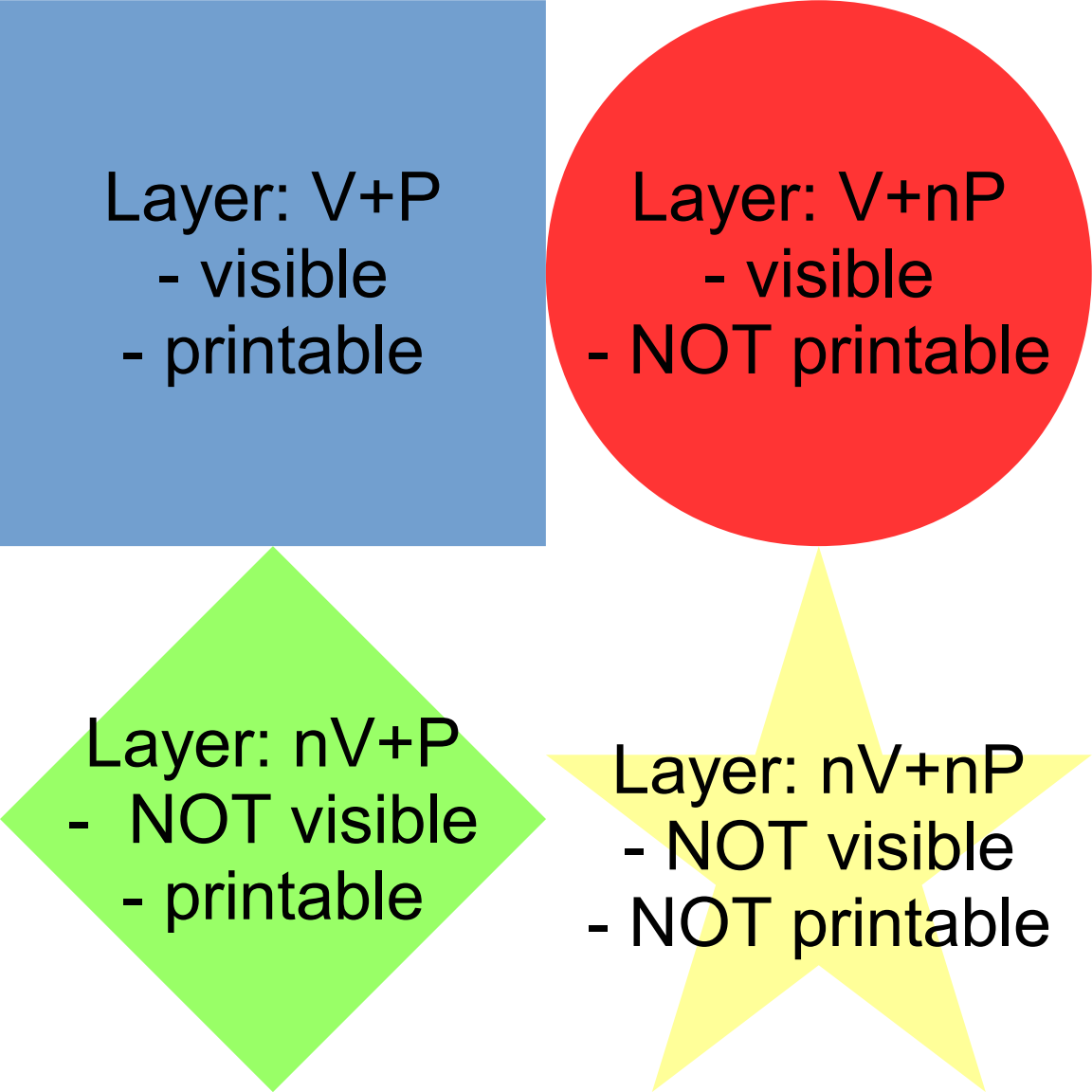
Layer: V+P
- visible
- printable
Layer: V+nP
- visible
- NOT printable
Layer: nV+P
- NOT visible
- printable
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- NOT visible
- NOT printable