

STERILIZER DE LAMA DLOV TYPE (N. F. 2457)

OUBARI AND RADWAN
PORTO LATTAKIA 17/11/19 10:24

Program: 4 FILTER

PRODUCT CODE:
LOT NUMBER: F1052.E

NOTES.

PHASE	PARAM. VALUES
VACUUM PHASE	set bar 0.30
HEATING PHASE	set °C 121
HEATING TIME PHASE	set min 2
STERILIZATION PHASE	set Fo 30
TEMPER. DIFFERENCE	set °C 2.0
DRYING BY VACUUM PHASE	set bar 0.30
DRYING TIME PHASE	set min 5
AIR VACUUM BREAK PHASE	set bar 0.95
END CYCLE PHASE	

T. PROBE EXCLUDED:

-- S T A R T C Y C L E --

VACUUM PHASE

time	press.	te-1	te-2	te-i	te-c
		Fo-1	Fo-2		
0	1.00	38.8	78.6	115.9	99.8
		0.00	0.00		
PULSE PRESSURE INCREASE					
	0.30	66.4	78.9	116.1	99.8
		0.00	0.00		
VACUUM					
2	1.20	81.6	86.5	114.9	99.9
		0.00	0.00		
PULSE PRESSURE INCREASE					
	0.30	73.2	83.3	115.9	99.8
		0.00	0.00		
VACUUM					
4	1.20	97.1	101.7	115.3	99.8
		0.00	0.00		
5	0.45	84.3	84.4	115.7	99.8
		0.00	0.00		
PULSE PRESSURE INCREASE					
	0.30	73.6	75.8	115.8	99.8
		0.00	0.00		
VACUUM					
5	1.20	94.1	101.0	115.7	99.9
		0.00	0.00		

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HEATING PHASE					
time	press.	te-1	te-2	te-i	te-c
		Fo-1	Fo-2		
7	0.30	73.5	73.9	116.3	99.8
		0.00	0.00		

HEATING TIME PHASE					
time	press.	te-1	te-2	te-i	te-c
		Fo-1	Fo-2		
9	2.05	120.5	120.9	119.3	99.8
		0.61	0.75		
10	2.04	120.6	120.7	119.7	99.8
		0.91	1.05		

STERILIZATION PHASE					
time	press.	te-1	te-2	te-i	te-c
		Fo-1	Fo-2		
11	2.04	120.6	120.7	119.8	99.8
		1.80	1.96		
	2.05	120.6	120.7	119.8	99.9
		2.09	2.27		
	2.05	120.6	120.7	119.8	99.8
		2.98	3.17		
	2.05	120.5	120.7	119.6	99.9
		3.87	4.08		
	2.05	120.5	120.7	119.5	99.8
		4.75	4.99		
15	2.05	120.6	120.7	119.4	99.8
		5.34	5.59		
	2.05	120.6	120.7	119.3	99.8
		5.63	5.89		
	2.05	120.5	120.7	119.2	99.9
		6.52	6.80		
	2.05	120.6	120.7	119.1	99.8
		7.41	7.71		
	2.04	120.6	120.7	119.0	99.8
		8.30	8.63		
	2.05	120.6	120.8	118.8	99.9
		9.18	9.54		
20	2.04	120.6	120.6	118.8	99.8
		9.78	10.16		
	2.04	120.6	120.7	118.8	99.8
		10.08	10.47		
	2.05	120.6	120.7	118.7	99.8
		10.96	11.38		
	2.04	120.6	120.7	118.6	99.8
		11.85	12.29		
	2.04	120.7	120.7	118.6	99.8
		12.74	13.20		

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Program: 4 FILTER

time	press.	te-1 Fo-1	te-2 Fo-2	te-i	te-c
	2.04	120.6	120.7	118.5	99.9
		13.64	14.11		
25	2.05	120.6	120.8	118.5	99.8
		14.23	14.72		
	2.04	120.6	120.7	118.5	99.8
		14.53	15.02		
	2.04	120.7	120.7	118.5	99.8
		15.42	15.93		
	2.05	120.6	120.9	118.4	99.8
		16.32	16.84		
	2.05	120.6	120.8	118.5	99.8
		17.22	17.77		
	2.05	120.6	120.8	118.5	99.8
		18.11	18.70		
30	2.04	120.7	120.7	118.5	99.8
		18.70	19.32		
	2.05	120.6	120.7	118.5	99.8
		19.00	19.63		
	2.04	120.7	120.7	118.5	99.8
		19.89	20.54		
	2.04	120.7	120.7	118.6	99.8
		20.78	21.45		
	2.04	120.6	120.7	118.6	99.8
		21.68	22.35		
	2.04	120.6	120.7	118.6	99.8
		22.60	23.26		
35	2.05	120.7	120.8	118.6	99.8
		23.19	23.87		
	2.04	120.7	120.8	118.6	99.8
		23.50	24.17		
	2.04	120.7	120.7	118.6	99.8
		24.40	25.08		
	2.04	120.6	120.8	118.6	99.8
		25.31	26.00		
	2.04	120.7	120.7	118.6	99.8
		26.22	26.91		
	2.05	120.7	120.8	118.7	99.8
		27.13	27.83		
40	2.04	120.7	120.8	118.7	99.8
		27.73	28.46		
	2.04	120.7	120.7	118.6	99.8
		28.02	28.76		
	2.05	120.7	120.9	118.8	99.8
		28.93	29.68		
	2.05	120.6	120.7	118.7	99.8
		29.83	30.61		

MAX. STERILIZATION TEMP. °C: 120.9

MIN. STERILIZATION TEMP. °C: 120.5

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DRYING BY VACUUM PHASE

time	press.	te-1 Fo-1	te-2 Fo-2	te-i	te-c
42	2.05	120.6	120.7	118.7	99.8
		30.13	30.91		
45	1.50	112.0	111.7	117.5	99.8
		31.08	31.79		

DRYING TIME PHASE

time	press.	te-1 Fo-1	te-2 Fo-2	te-i	te-c
47	0.30	74.4	74.0	116.2	99.8
		31.20	31.90		
50	0.35	86.2	60.3	115.9	99.8
		31.20	31.90		

AIR VACUUM BREAK PHASE

time	press.	te-1 Fo-1	te-2 Fo-2	te-i	te-c
52	0.32	87.3	61.8	116.7	99.8
		31.20	31.90		

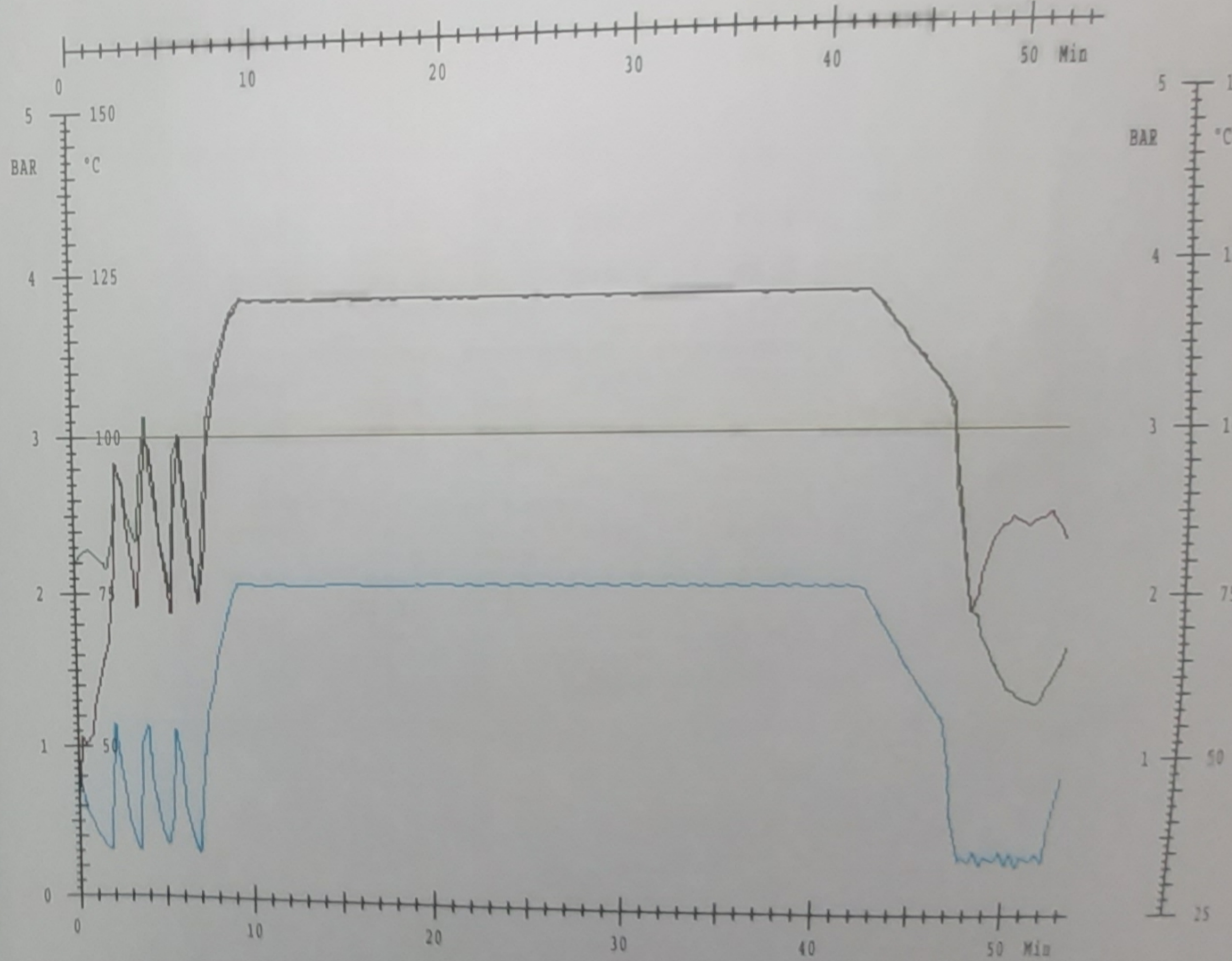
END CYCLE PHASE

time	press.	te-1 Fo-1	te-2 Fo-2	te-i	te-c
53	0.95	82.1	69.0	115.5	99.8
		31.20	31.90		

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Program: 4 FILTER



-- Probe Te-1 -- Probe Te-2
 -- Pressure trasmitter -- Probe Te-C

OPERATOR SIGNATURE

FOREMAN SIGNATURE