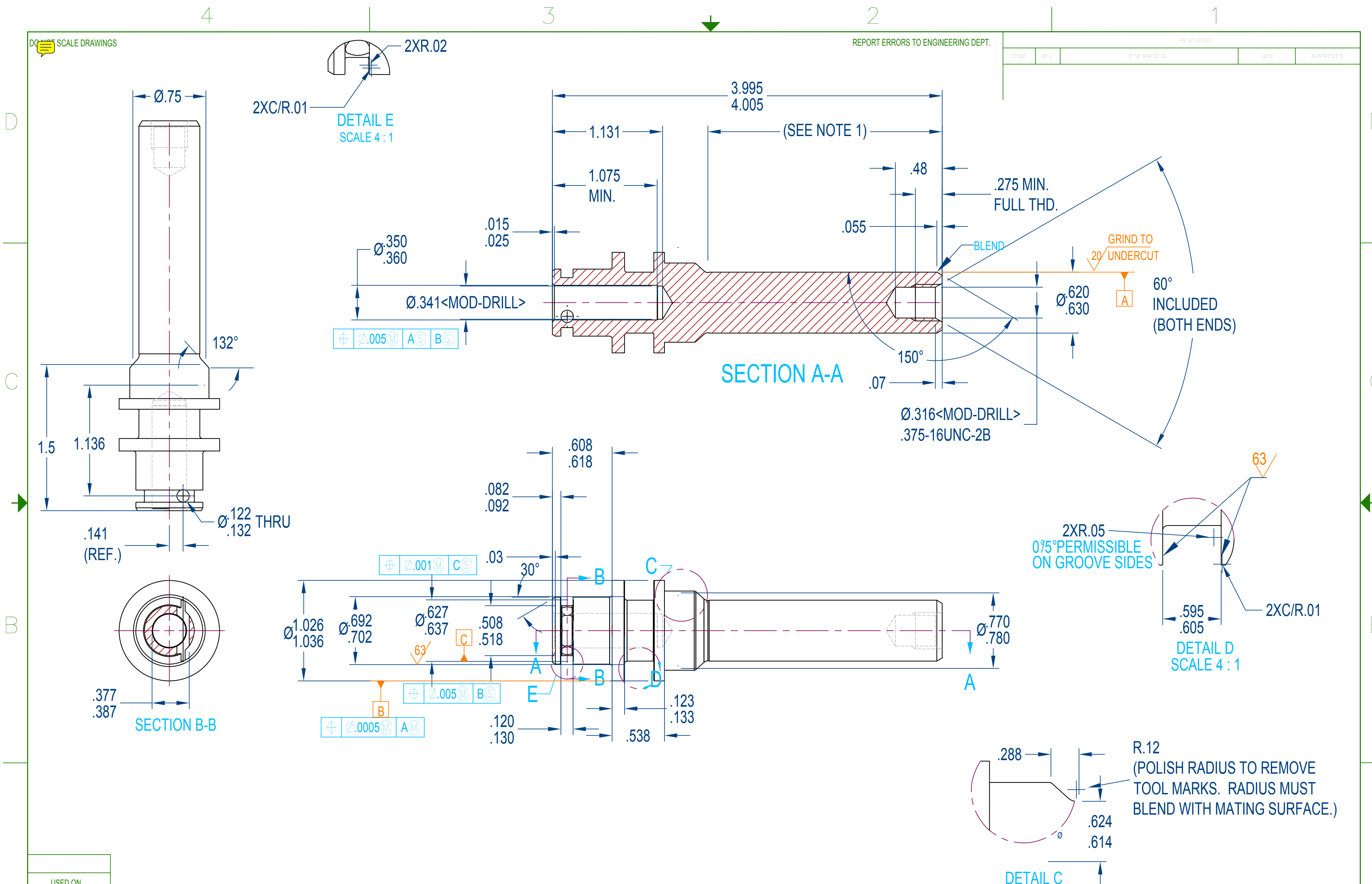


REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



NOTE:

- HARD CHROME PLATE (.0003/.0005 THK. AFTER PLATING) AREA AS NOTED TO UNDER CUT. DIMENSIONS APPLY AFTER PLATING AND POLISHING.
- BAKE ROD FOR HYDROGEN ENBRITTLMENT 400 ° FOR 4 HRS. WITHIN 4 HRS. OF HARD CHROME.

USED ON	
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EXCEPT AS NOTED	250 MAX. MACHINED SURFACE ROUGHNESS
BREAK EXTERNAL CORNERS .002 X 45 ° /R.	INTERNAL RADII .015 /R.
MATL. 4140/4142 C.F. SPEC.	
HEAT TREAT Rc 37-45	FINISH COATING NOTED

DRAWN BY Huff	DATE 8/10/07
CHECKED BY Bowman	SCALE 1.5=1
APPROVED BY HUFF	PROJ. ENG. SMITH

GLOBAL CORPORATION			
ROD, PISTON (1-1/2 CLAMP)			
SIZE C	FORM NO.	DWG. NO. P-125-014	REV. A
SCALE 1.5=1	SHEET 1		